Within Laboratory **Variance Outlier Detection:** An **Alternative to Cochran's Test**

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Interlaboratory Collaborative Studies

- Collaborative studies are an important tool in the characterization of the variation of analytical methods
- An important component of the variation calculation is the determination of outlying laboratories
- Standard practice in the evaluation of collaborative studies is to follow ISO 5725(2)
 - This includes the use of Cochran's Test to determine laboratories with excessively large within laboratory variation

Purpose of this Work

- The standard F-test for comparing variances is known to be sensitive to deviations from normality
- Cochran's Test is built from the F-test using a Bonferroni adjustment, so would be expected to be as or more sensitive to deviations from normality as the standard F-Test

Purpose:

- Gauge the sensitivity of Cochran's Test to deviations from normality
- Evaluate an alternative approach based on Levene's Test for use in the evaluation of collaborative studies

Cochran's Test

 Calculate all of the sample standard deviations for each laboratory

• Calculate
$$c = \frac{s_{largest}^2}{\sum_{1}^{n} s_i^2}$$

- If c is larger than the critical value, drop the laboratory with the largest standard deviation as an outlier
 - Frequently this process is run iteratively with the remaining laboratories to determine if any of the remaining laboratories are outliers and is continued until no outliers are found
- Cochran's Test is equivalent to a Bonferroni-adjusted maximum F-test, so would be expected to be more sensitive to nonnormality than the customary F-test for comparing two variances, since it relies on lower probability tails of the F-distribution.

Deviations from the Normal Distribution

- "Heavy tailed" distribution
 - Subject to large deviations from the mean
 - t-distribution with 4 degrees of freedom
- Skewed distribution
 - Larger deviations in one direction than the other
 - Exponential Distribution

Comparative graph of distributions ("heavy-tailed" alternative)



Skewed distribution as an alternative



Cochran's Test Performance (α =1%)

% of cases Cochran's Test is Significant					
Based on Simulation (# Labs =10)					
# Reps	Normal	Heavy	Skewed		
		Tailed			
10	1.0%	28%	34%		
5	1.0%	19%	24%		
3	1.0%	12%	16%		

Levels should be near 1%. t-distribution represents "heavy tails." The exponential distribution represents skewness.

Different Flavors of Levene's Test

- Looks at the deviations within each lab $d_i = |x_i \hat{x}|$
 - d_i^2 and \hat{x} the mean **L2**
 - d_i and \hat{x} the mean L1
 - d_i and \hat{x} the median **Lmed** (Brown and Forsythe)
 - d_i and \hat{x} the median but drop the median point when number of reps is odd ("structural zero") **L0** (Hines and Hines)
- Use one way analysis of variance to determine if there are labto-lab differences in magnitude of deviations

Comparison of Levene's Test Alternatives

		L2	L1	Lmed	LO	
No. Labs	No. Reps					
		1%	1%	1%	1%	
		Normal Di	stribution			
10	3	0.1%	5.9%	0.0%	0.6%	
10	4	4.2%	5.3%	1.9%	1.9%	
10	5	3.2%	3.5%	0.0%	0.6%	
10	10	1.7%	2.1%	0.5%	0.5%	
Heavy-tailed distribution (t with 4 degrees of freedom)						
10	3	4.5%	22.6%	0.0%	1.2%	
10	4	4.5%	13.1%	2.3%	2.3%	
10	5	3.4%	8.6%	0.0%	1.0%	
10	10	2.0%	3.9%	0.7%	0.7%	
Skewed distribution (exponential)						
10	3	5.7%	47.6%	0.0%	0.9%	
10	4	9.3%	33.2%	5.6%	5.6%	
10	5	8.5%	26.8%	0.2%	1.3%	
10	10	4.4%	22.2%	1.1%	1.1%	

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Alternative to Cochran's Test

- Based on L0, the best performing of the Levene's Test alternatives
- Judge a laboratory an outlier if:
 - 1. L0 is significant at the nominal α =0.02
 - 2. The lab with the biggest deviations is significantly greater than zero as a one-sided Bonferroni adjusted linear contrast (α =0.01)
 - i.e., $\max_{i} \left\{ \overline{d_i} \frac{1}{n-1} \sum_{j \neq i} \overline{d_j} \right\}$ is significantly greater than zero with a one-sided Bonferroni adjustment

Comparison of Cochran's and Alternative Approach

% of cases Cochran's Test is Significant					
Based on Simulation (# Labs =10)					
# D	Normal	Heavy	Skowed		
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Alternative Approach					
# Reps	Normal	Heavy	Skewed		
		Tailed			
10	0.5%	1.0%	1.5%		
5	0.7%	1.4%	1.9%		
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Caveat with single-point outliers



The proposed approach is subject to error when a single outlier is "too large" because the analysis of variance tends to lose statistical significance. This is a general problem with Levene's Test.

Summary

- Estimating method variability is an important aspect of characterizing an analytical method
- Estimated variability is typically calculated from collaborative studies and is strongly affected by outlier determination
 - Unnecessarily dropping laboratories may give an unrealistic picture of intra-lab variation and sacrifices valuable information on lab-to-lab reproducibility
- Deviations from normality that are very difficult to detect have a dramatic effect on Cochran's Test
- An alternative approach adapted from Levene's Test was proposed and shown to be much more robust than Cochran's Test
 - A caveat is that it is subject to not detect a single large outlying observation
 - Single large outliers must be dealt with "manually" when present

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