



Improved Estimation of E-Vapor Product Aerosol Delivery Using Standard Puff Machine Data and Human Puff Topography Profiles

Yi-Ping CHANG, Shuzhong ZHUANG, Shaoyong YU, Kevin M. BALL,
Joshua L. KARELITZ, Raymond W. LAU

21 Oct. 2025



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Background

TOPOGRAPHY STUDY



45

NUMBER OF
PARTICIPANTS

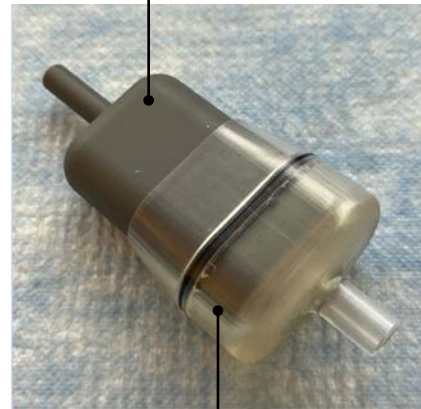
ENDS Prototypes

- Five e-liquid formulations
- Same device and product configuration

Flow rate and duration of
8000+ individual puffs
recorded

Product weights pre-
and post-use measured

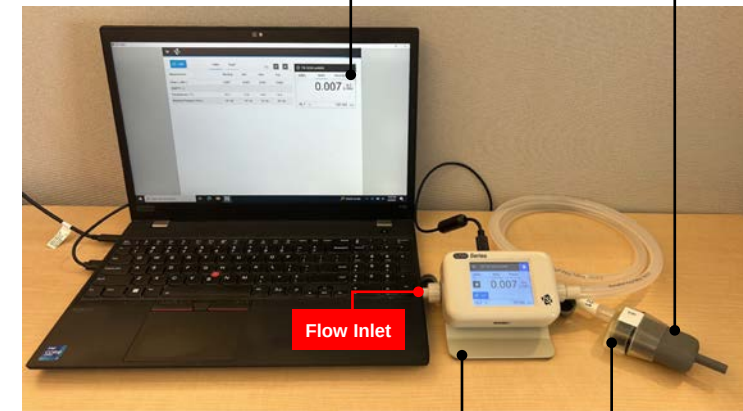
Mock device
(for demonstration only)



3D-printed
adapter/enclosure
to capture air inflow

Flo-Sight Software
Recording Flow Rate Data

Mock
Device



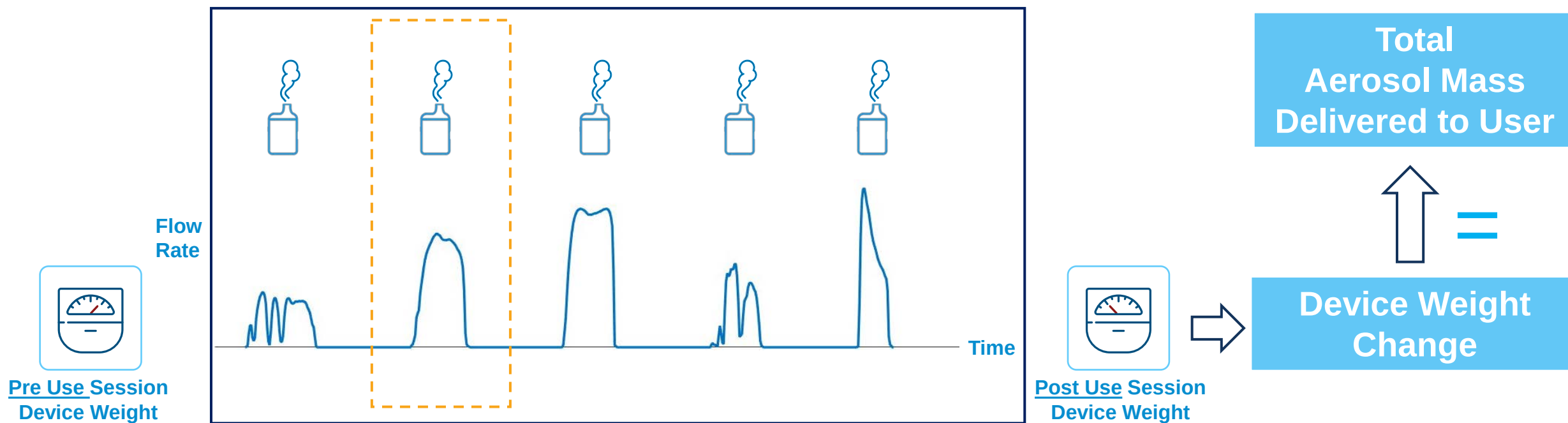
Flow Inlet

TSI Flow
Meter

Adapter
Capturing All
Air Flow

Background (Cont'd)

Example of Product Use Session in Topography Study



- Product weight change over use session = Total aerosol delivered to a user over the use session (in mgs)
- **Research Question:** Can we more accurately estimate AM delivered to the user for each individual puffs?
 - *Benefits:* (1) Better estimate of exposure per puff (2) More robust inputs for PBPK modeling and other assessments

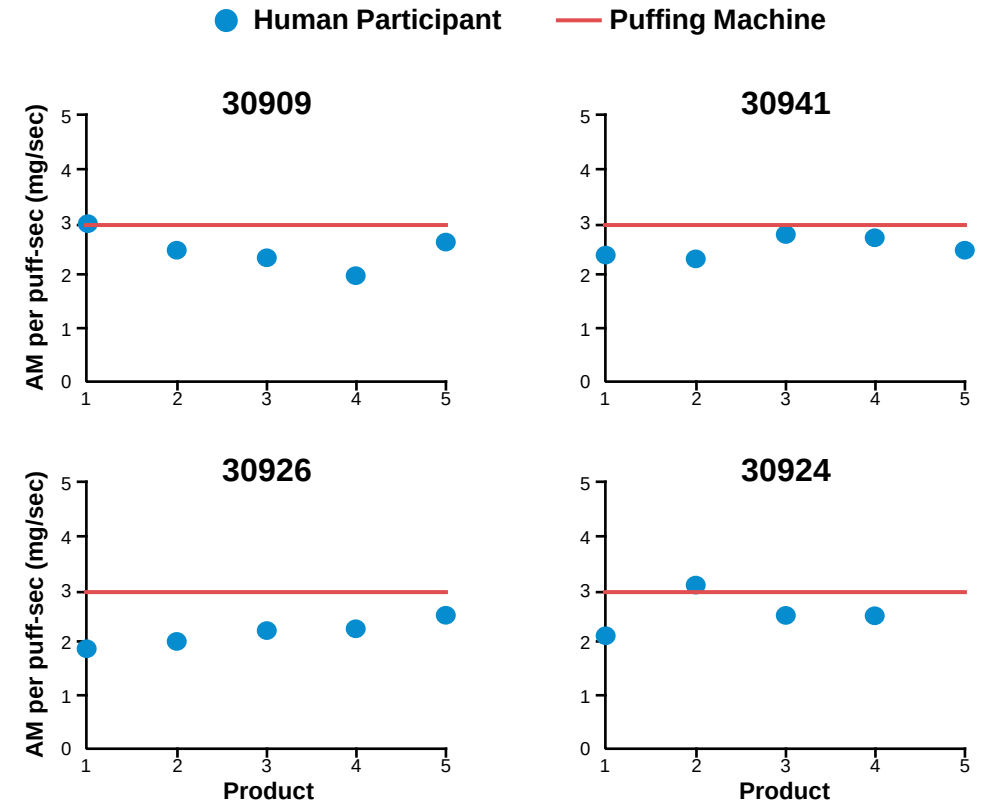


Aerosol Mass (AM) per Puff Second - Machine Data Compared to Human Topography Data



AM per puff-second = 2.93 mg/s

- Machine generated AM: 8.8 mg
- Puff profile: 55 ml, 3 second puff, square wave



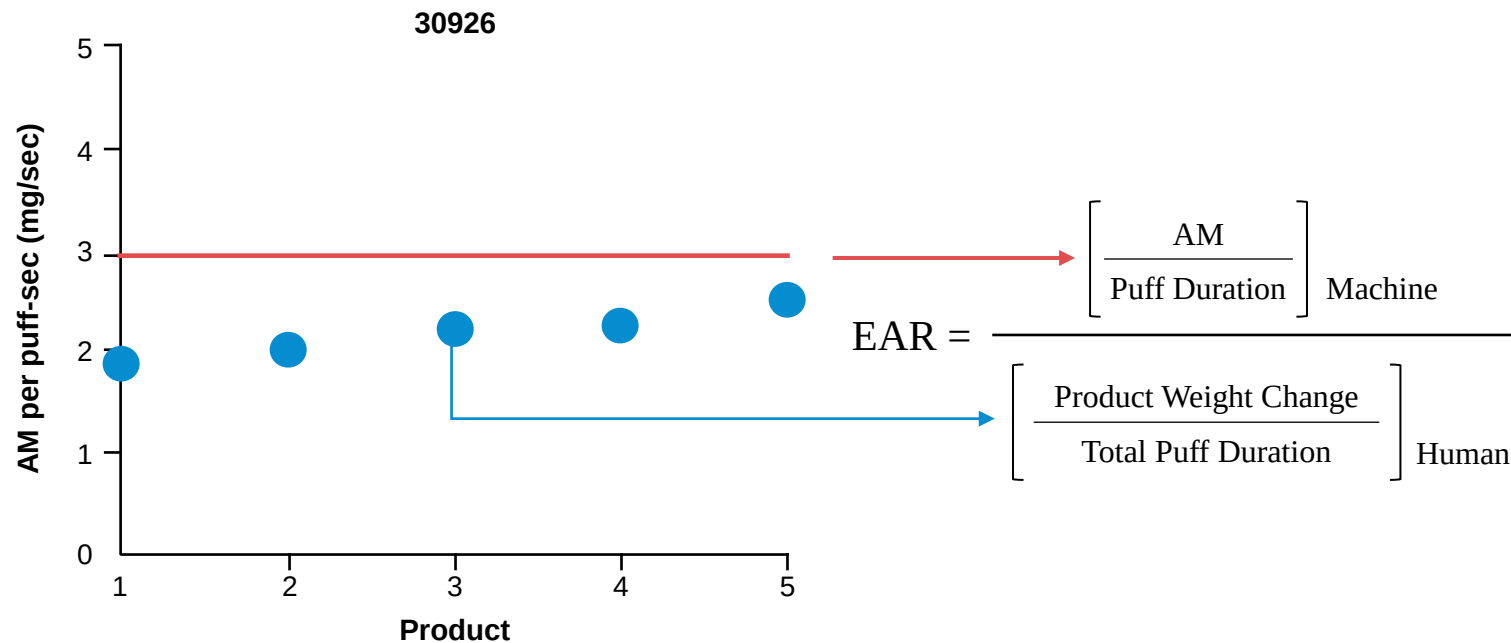
- AM per puff-sec estimated from puffing machine-generated data is typically higher than AM per puff-sec estimated using data from human topography studies (product weight change/total puff duration)
 - Observation was consistent across all five e-liquids prototypes



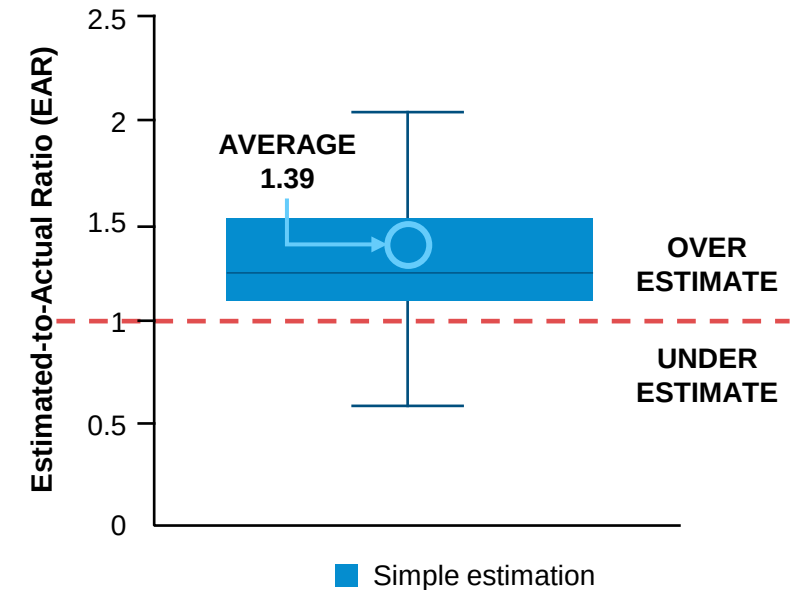
Machine Puffing Generated AM/Puff-sec Overestimates Average Delivery

Estimate-to-Actual Ratio (EAR):

- **Calculated** for each participant-product session
- **Collection** of ~200 one-hour sessions



Each dot represents a use session within the topography study



AM=Aerosol Mass



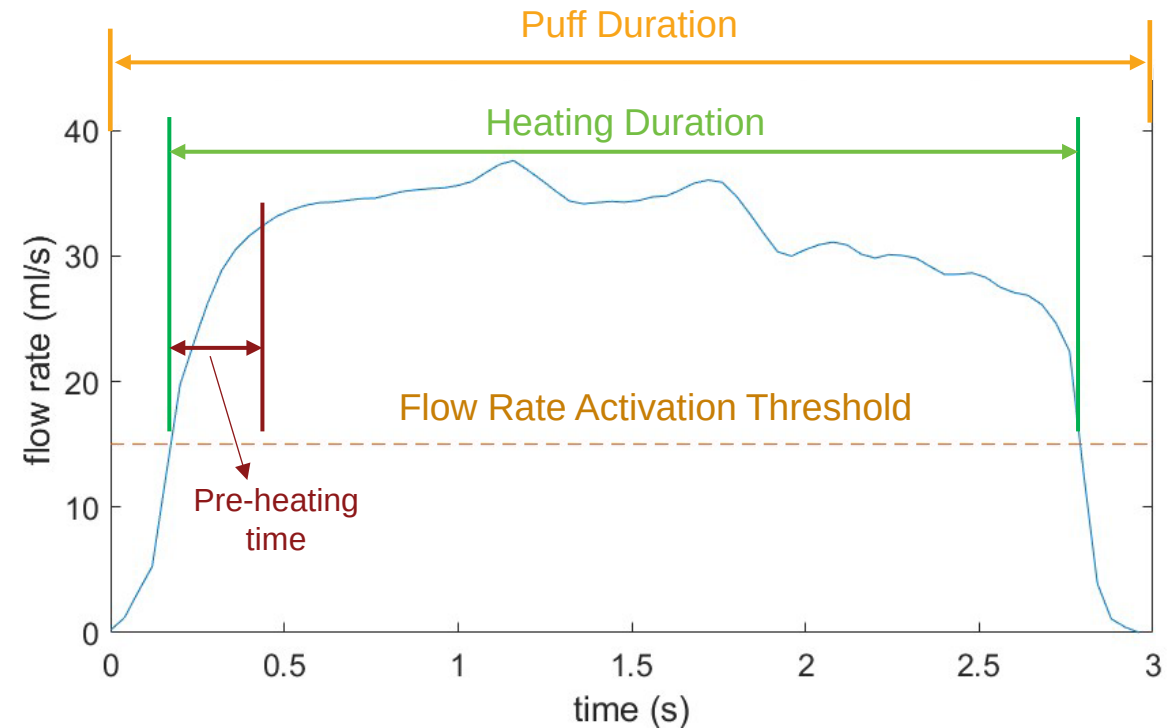
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Why Using Machine Data May Lead to Overestimation of Aerosol Delivered to the User

- 1. Heating durations (i.e., time the heater is on) are shorter than puff duration**
 - Driver: Atomizer is not activated until a flow rate activation threshold is met
- 2. Pre-heating time:** After activation, there will be a pre-heating time before the atomizer gets to aerosol-generating temperatures

Example of a Puff Profile Measured in the Topography Study



Estimating Per Puff AM Deliveries From Topography Data



PROPOSED APPROACH

Correcting Topography Data Using Parameters Estimated from Machine Puffing Experiments to **Generate More Accurate Estimates of the Amount of AM/puff Potentially Inhaled by the User**



Using **Machine puffing**-based experiments



Individual Puff Profile from Topography Study

1

DETERMINE DEVICE SPECIFIC FLOW-BASED ACTIVATION THRESHOLD

Truncate each individual puff by applying the activation threshold

REPLACED
"Puff Duration" with "Heating Duration"

2

DEVELOP A RELATIONSHIP

Between AM Generated and Heating Duration to Estimate "Pre-Heating Time"

Apply the relationship to correct AM delivery for pre-heating time



Generate a **More Accurate Estimate of Aerosol Mass** delivered per puff-sec that incorporates corrections for:

- **Activation** threshold
- **Pre-heating** time



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Device Activation Threshold



Determination of Activation Flow Rate Threshold

Gradually increased the puffing machine's flow rate to identify the activation threshold

Flow Rate (ml/s)	Percent of Puffs where LED light Remained ON
11	0%
12	0%
13	37%
14	26%
15	100%
16	100%
18	100%

- Flow rates ranging from 11 to 18 ml/s and at various puff durations using a rectangular puff profile.
- LED On $\Rightarrow$ Heating activated
- The prototype product consistently activated at flow rates of ≥ 15 ml/s

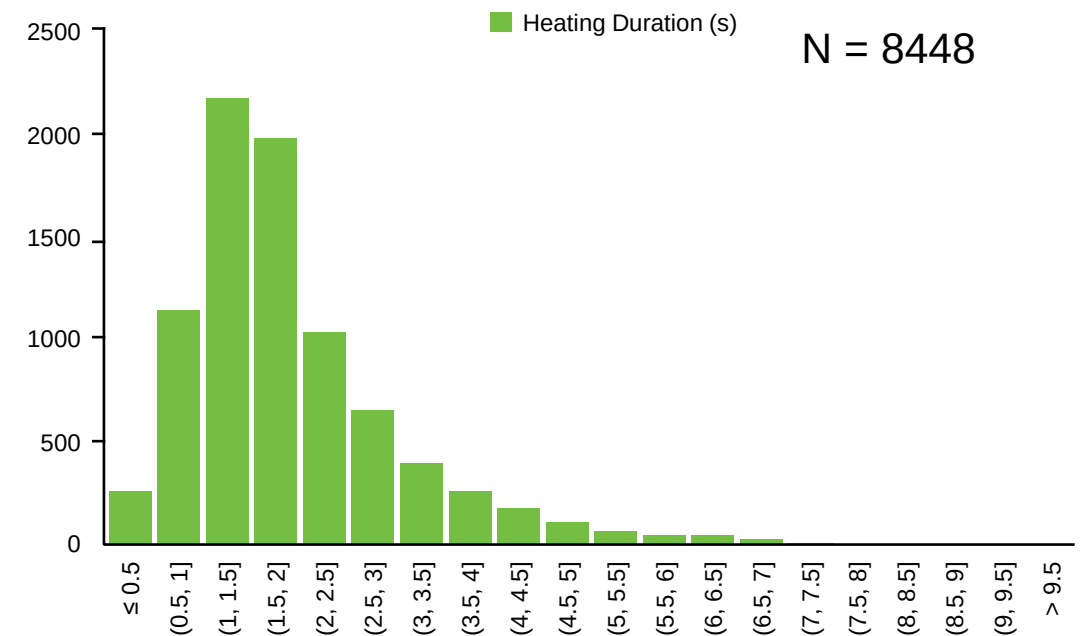
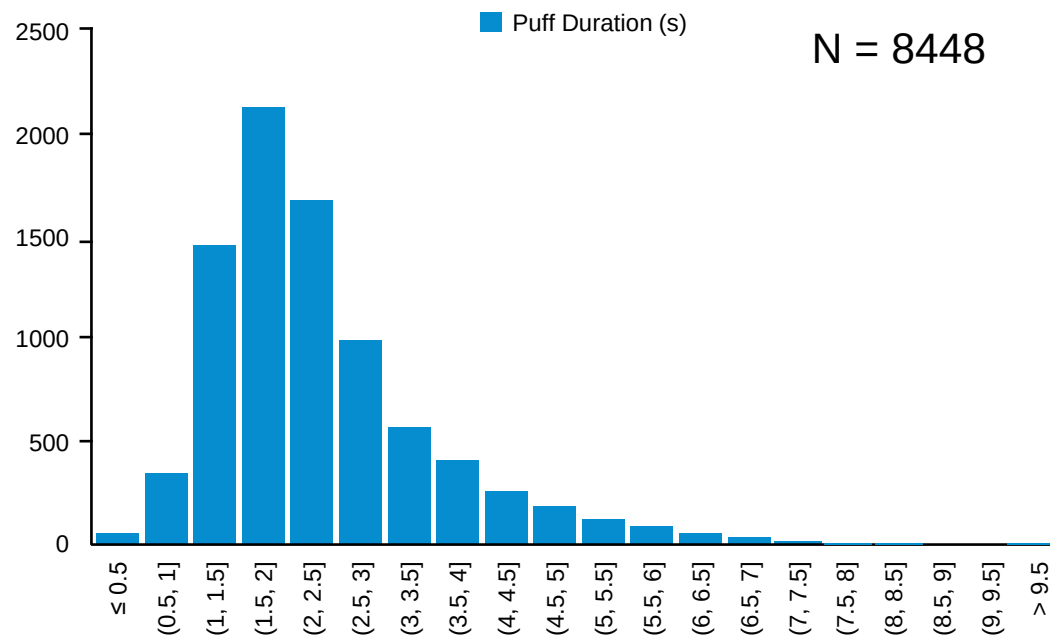
The 15 ml/s activation threshold was used to truncate each of the 8000+ puff profiles collected in the topography study to ***determine actual heating durations***



Heating Duration Correction Results

Each puff is individually processed to obtain the actual heating time (by truncation)

	Puff Duration	Heating Duration	Truncated Time	Truncated Fraction
Mean ± SD	2.37 ± 1.23	1.92 ± 1.16	0.45	19%



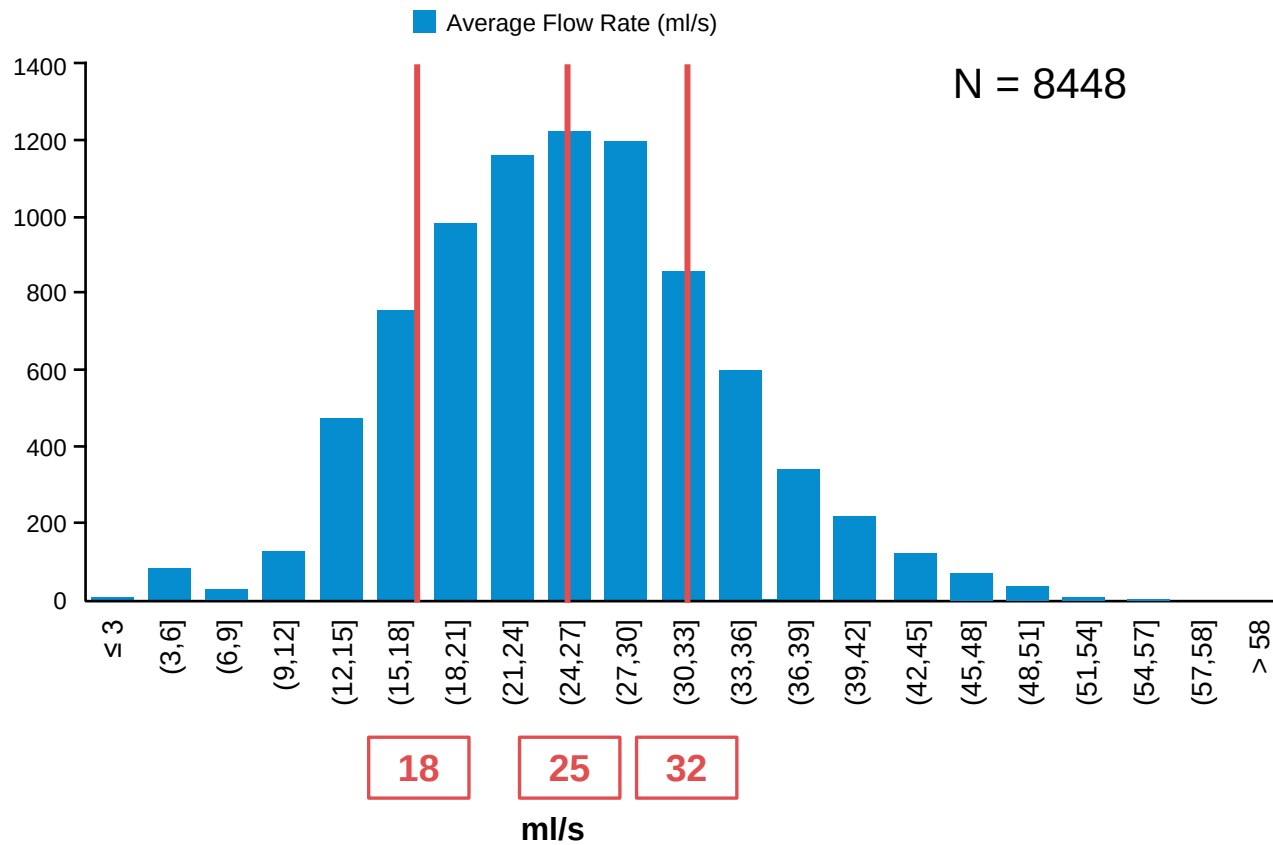


Estimate “Pre-Heating Time”



Three Representative Flow Rates Were Chosen for Machine Puffing

Statistics of the User Average Flow Rate
From the Topography Study



Statistics	Average Flow Rate (ml/s)
Mean	25.60
SD	8.34
Minimum	1.80
25th percentile	19.79
Median	25.36
75th percentile	30.64
Maximum	66.61



Machine Puffing Experimental Design

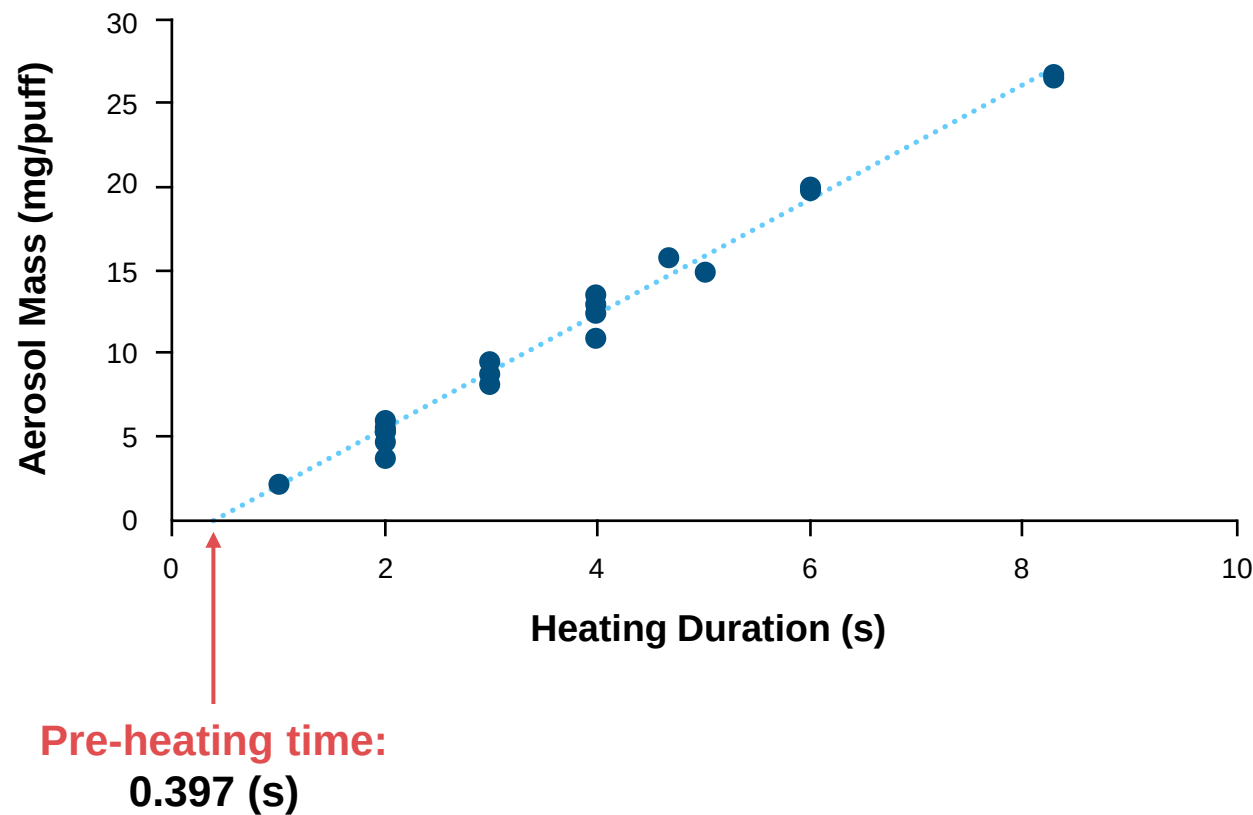
- Three flow rates (18, 25, and 32 ml/sec)
 - Informed by data from topography study
- Multiple heating durations
- Square Wave
- N = 3 replicates



Develop a Relationship Between AM Generated and Heating Duration to Estimate “Pre-Heating Time”



Linear Regression with Heating Duration



$$AM = m * (\text{Heating Duration} - \text{Pre-heating Time})$$

m	Pre-heating Time	R ²
3.421	0.397	0.992

**AM is linearly correlated
with heating duration**

Positive x-intercept represents the pre-heating time before the atomizer reaches aerosol-generating temperatures.

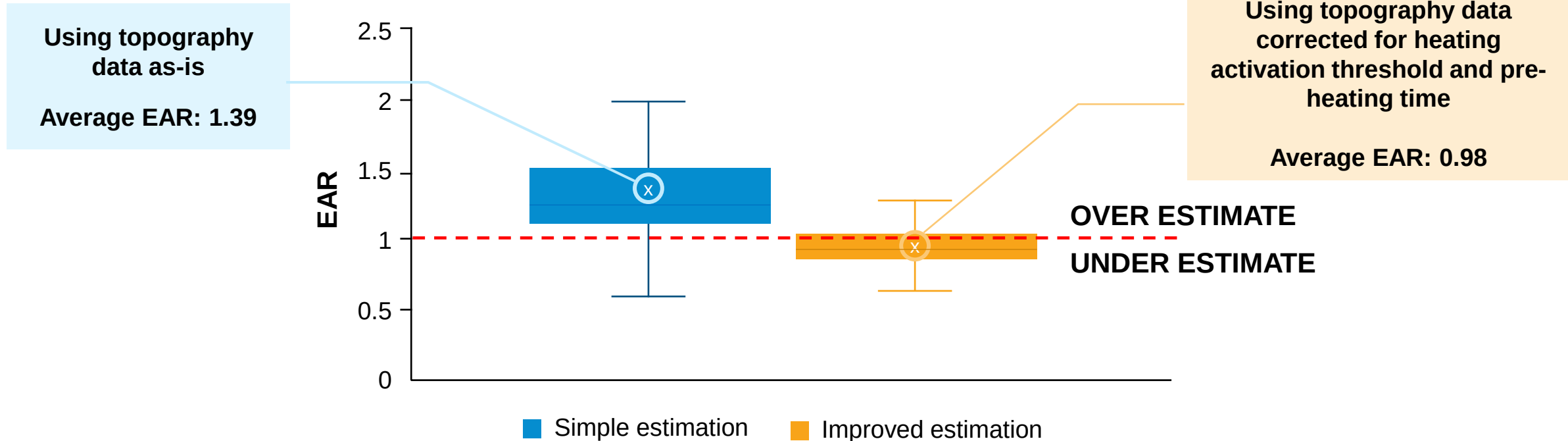
$$AM \text{ (mg)} = 3.421 \text{ (mg/s)} * (\text{Heating Dur. (s)} - 0.397 \text{ (s)})$$



Proposed Estimation Method Provides Better EAR Between Aerosol Mass and Product Weight Change

New Correlation: $AM\ (mg) = 3.421\ (mg/s) * (Heating\ Dur.\ (s) - 0.397\ (s))$

Estimated AM to Product Weight Change Ratio (Closer to 1 the better)





Conclusions

- A new protocol was successfully developed for translating aerosol mass data measured on a per-session basis in the topography studies to aerosol mass delivered on a per puff basis
- Machine puffing-based experiments need to be conducted to measure device-specific (a) Flow activation thresholds and (b) Pre-heating time
- 8000+ individual puff profiles from the topography study were truncated to reflect “heating durations” instead of “puff durations”
- Using topography data corrected for heating activation threshold and pre-heating time led to a stronger correlation (i.e., EAR of 0.98) between aerosol mass per puff-sec estimated from topography data and its corresponding machine-measured values.





Thank you

