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Primed Gliding Doors (1964 to 1983)

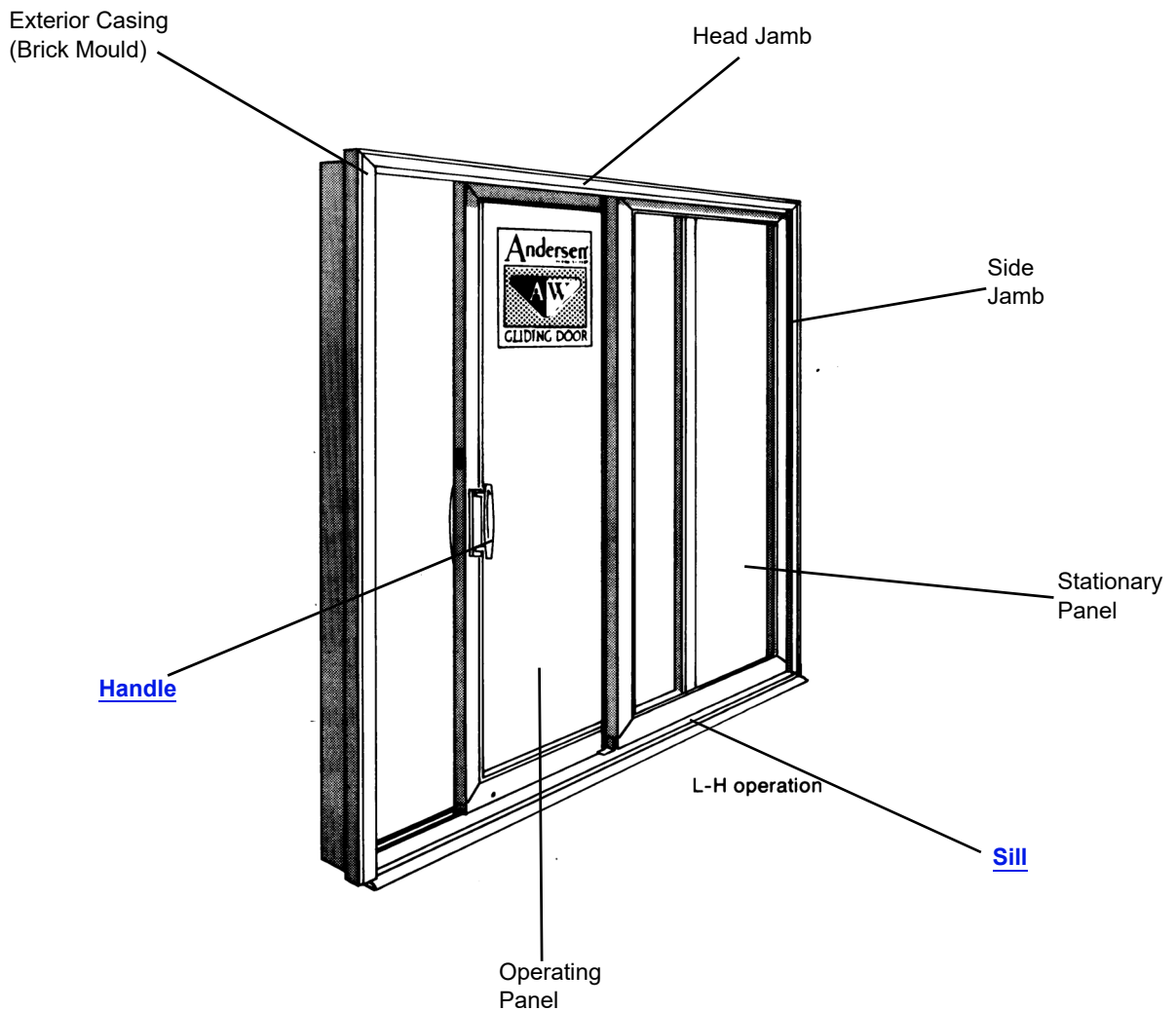
2-Panel, 3-Panel, and Sidelights

Parts Illustration

Parts Illustration - 2-Panel (1964 to 1983)

Note:

Primed doors have a primed, ready to paint surface on the exterior and natural wood on the interior.



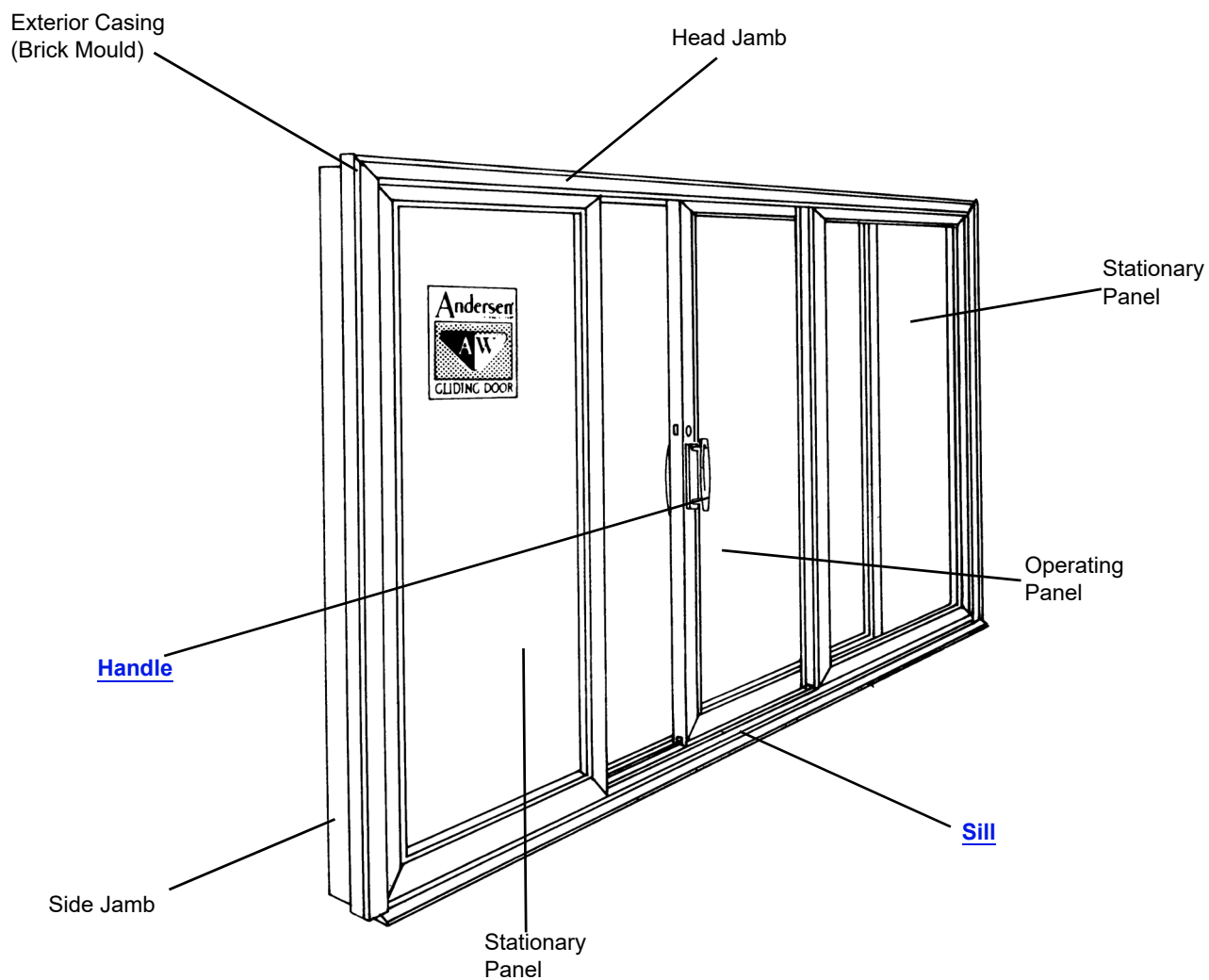
Manufactured 1964 to 1983
All Wood Construction

Primed Gliding Door Unit Parts - 2-Panel (XO)

Unit viewed from exterior.

Parts Illustration

Parts Illustration - 3-Panel (1967 to 1983)



Manufactured 1967 to 1983

Primed Gliding Door Unit Parts - 3-Panel (OXO)

Unit viewed from exterior.

Primed Gliding Doors (1964 to 1983)

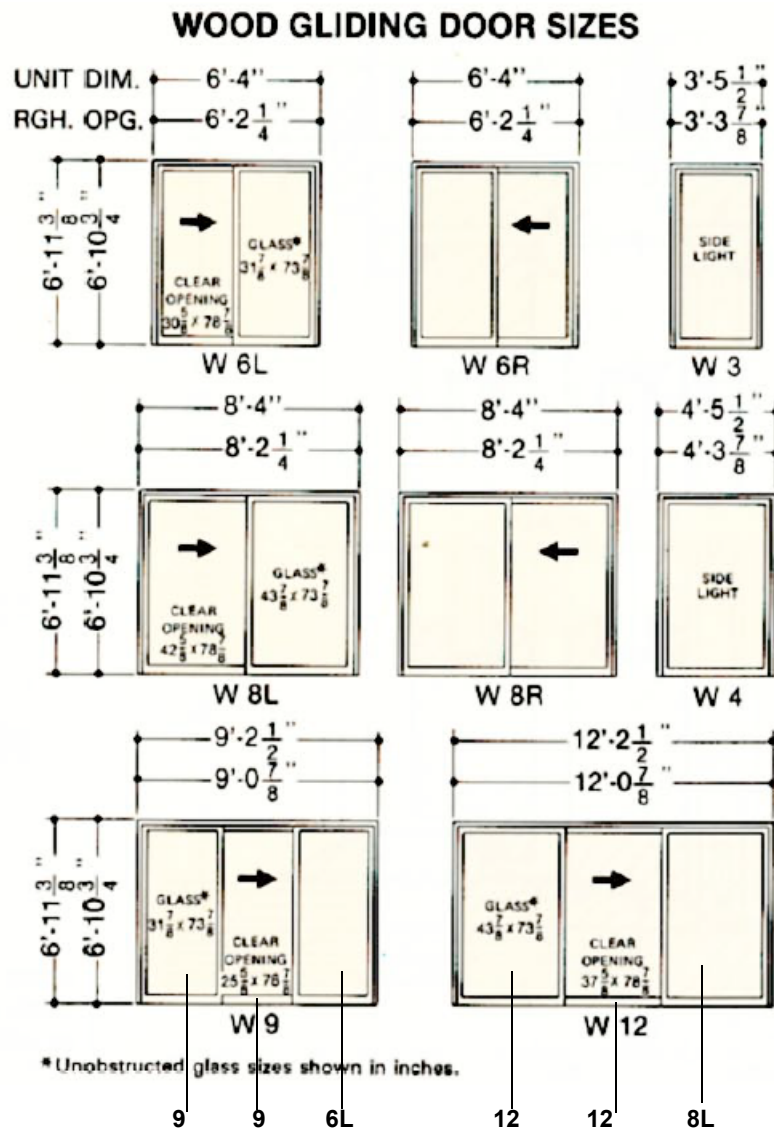
2-Panel, 3-Panel, and Sidelights

Unit Sizes

Unit Size Chart

Note:

Unit Dimension refers to overall outside-to-outside frame. Unobstructed Glass refers to visible glass dimensions (commonly referred to as "daylight opening").



3 - Panel Ordering Sizes

Primed Gliding Door Basic Unit Sizes

Unit viewed from exterior.

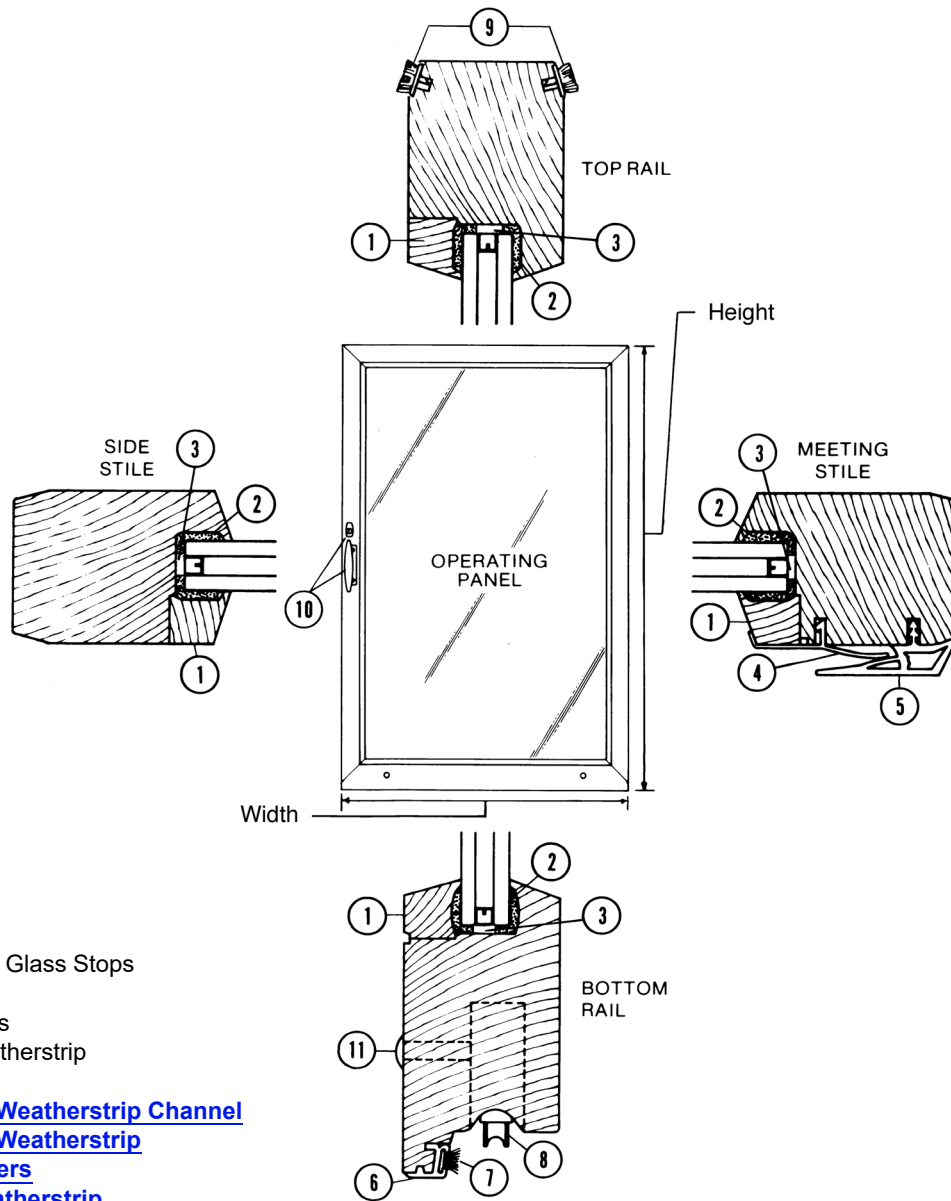
Product History

Milestones

- | | |
|-------------|---|
| 1983 | Primed Gliding Door discontinued. |
| 1968 | New handle/lock system introduced with dead lock inside, night latch outside, keyed lock and handles. |
| 1964 | Primed Gliding Door introduced. |

Panels - Operating

Panel Graphic - Operating / 2-Panel

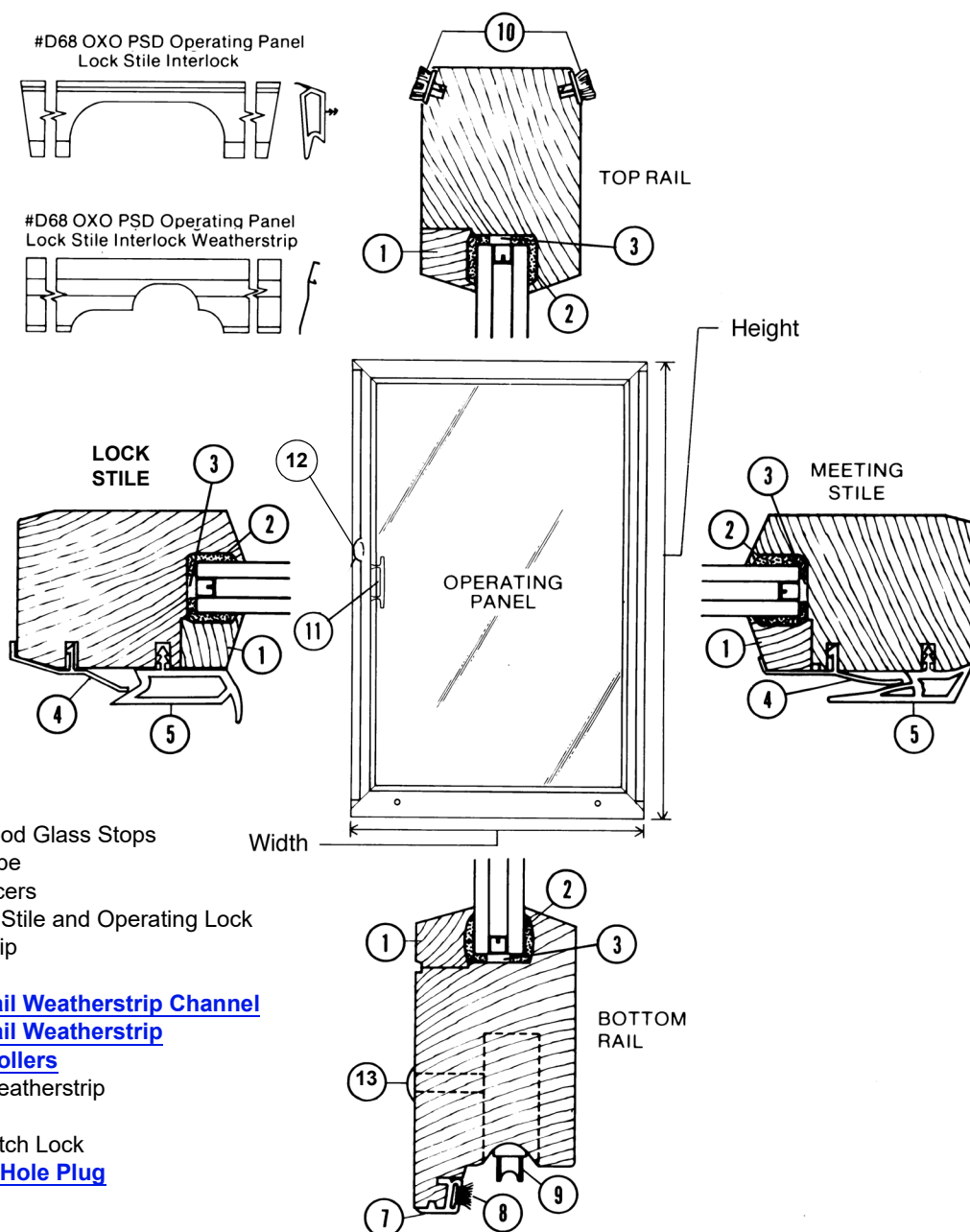


1. Primed Wood Glass Stops
2. Glazing Tape
3. Glass Spacers
4. Interlock Weatherstrip
5. Interlock
6. [Bottom Rail Weatherstrip Channel](#)
7. [Bottom Rail Weatherstrip](#)
8. [Tandem Rollers](#)
9. [Top Rail Weatherstrip](#)
10. [Exterior Handle](#)
11. [Adjusting Hole Plug](#)

Primed Gliding Door Operating Panel - 2-Panel

Panels - Operating

Panel Graphic - Operating / 3-Panel



Primed Gliding Door Operating Panel - 3-Panel

Primed Gliding Doors (1964 to 1983)

2-Panel, 3-Panel, and Sidelights

Panels - Operating

Size Table - Operating Panels

Note:

Stationary Panel is measured outside edge to outside edge of frame.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Operating Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
6	$37 \frac{1}{8} \times 80 \frac{3}{32}$	$31 \frac{7}{8} \times 73 \frac{7}{8}$	$33 \times 74 \frac{7}{8}$
8	$49 \frac{1}{8} \times 80 \frac{3}{32}$	$43 \frac{7}{8} \times 73 \frac{7}{8}$	$45 \times 74 \frac{7}{8}$
9	$37 \frac{1}{8} \times 80 \frac{3}{32}$	$31 \frac{7}{8} \times 73 \frac{7}{8}$	$33 \times 74 \frac{7}{8}$
12	$49 \frac{1}{8} \times 80 \frac{3}{32}$	$43 \frac{7}{8} \times 73 \frac{7}{8}$	$45 \times 74 \frac{7}{8}$

Bottom Rail Channel - Operating / Weatherstrip

Bottom Rail Channel - Operating / Weatherstrip Ref. No. 6 [page 7](#) and Ref. No. 7 [page 8](#)

	Unit No.	Order No.
	6	1275604
	8	1275606

Weatherstrip - Operating

Weatherstrip - Operating / Bottom Rail Ref. No. 7 [page 7](#) and Ref. No. 8 [page 8](#)

	Unit No.	Order No.
	6/9	1275504
	8	1275506

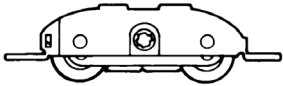
Weatherstrip - Operating / Top Rail Ref. No. 9 [page 7](#) and Ref. No. 10 [page 8](#)

	Unit No.	Order No.
	6/9	1275704
	8/12	1275706

Panels - Operating

Panel Parts - Operating

Tandem Roller with Screws - Operating Ref. No. 8 [page 7](#) and Ref. No. 9 [page 8](#)

		Order No.
		N/A
		

Tandem Rollers - Operating

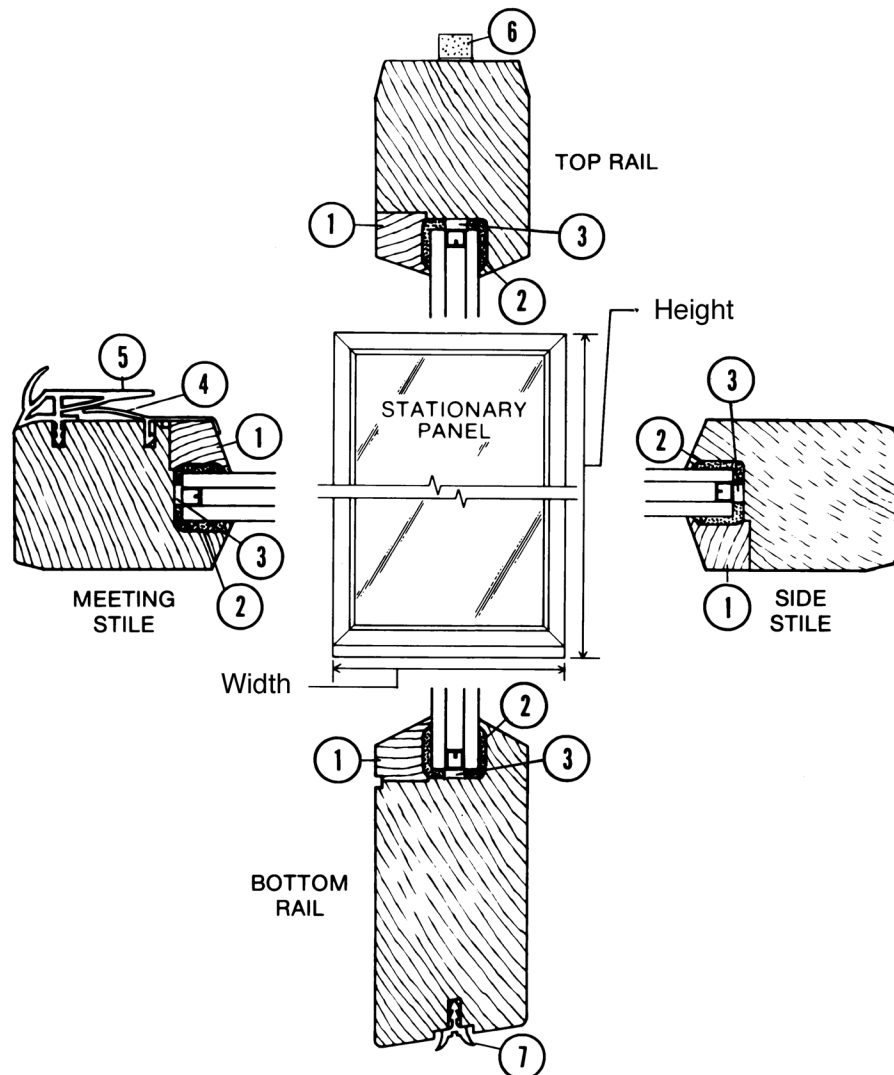
	Note: Replaces previous vintages.	Order No.
		1997061
		

Hole Plug Adjuster - Operating Ref. No. 11 [page 7](#) and Ref. No. 13 [page 8](#)

		Order No.
		1273304
		

Panels - Stationary

Panel Graphic - Stationary / 2-Panel



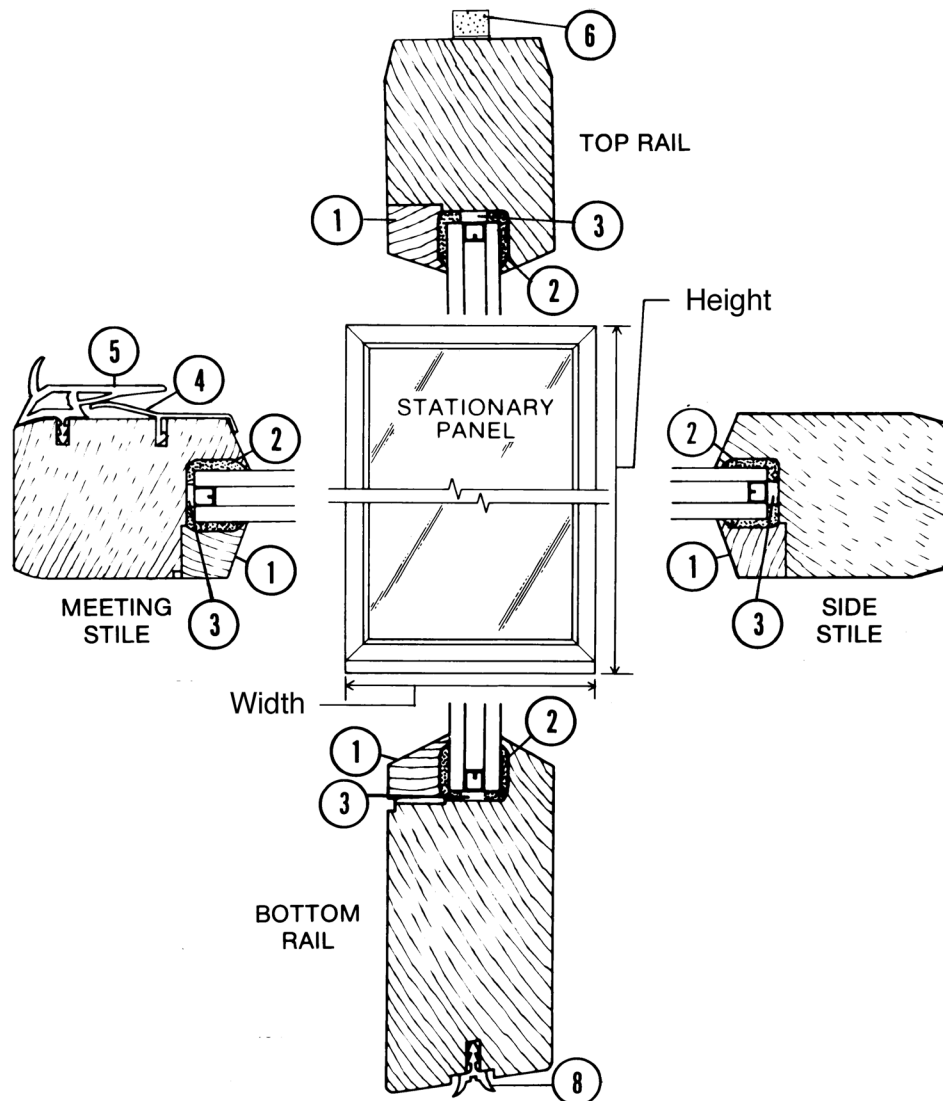
1. Primed Wood Glass Stops
2. Glazing Tape
3. Glass Spacers
4. Interlock Weatherstrip
5. Interlock
6. [Foam Weatherstrip](#)
7. [Seal Trim Gasket](#)

Primed Gliding Door Stationary Panel - 2-Panel

Unit viewed from exterior.

Panels - Stationary

Panel Graphic - Stationary / 3-Panel



1. Glass Stops
2. Glazing Tape
3. Glass Spacer
4. Interlock Weatherstrip
5. Interlock
6. [Foam Weatherstrip](#)
7. [Seal Trim Gasket](#)

Primed Gliding Door Stationary Panel - 3-Panel

Unit viewed from exterior.

Primed Gliding Doors (1964 to 1983)

2-Panel, 3-Panel, and Sidelights

Panels - Stationary

Size Table - Stationary Panels

Note:

Stationary Panel is measured outside edge to outside edge of frame.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Stationary Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
3	37 ¹ / ₈ x 80 ⁵ / ₈	31 ⁷ / ₈ x 73 ⁷ / ₈	33 x 74 ⁷ / ₈
4	49 ¹ / ₈ x 80 ⁵ / ₈	43 ⁷ / ₈ x 73 ⁷ / ₈	45 x 74 ⁷ / ₈
6	37 ¹ / ₈ x 80 ⁵ / ₈	31 ⁷ / ₈ x 73 ⁷ / ₈	33 x 74 ⁷ / ₈
8	49 ¹ / ₈ x 80 ⁵ / ₈	43 ⁷ / ₈ x 73 ⁷ / ₈	45 x 74 ⁷ / ₈
9	37 ¹ / ₈ x 80 ⁵ / ₈	31 ⁷ / ₈ x 73 ⁷ / ₈	33 x 74 ⁷ / ₈
12	49 ¹ / ₈ x 80 ⁵ / ₈	43 ⁷ / ₈ x 73 ⁷ / ₈	45 x 74 ⁷ / ₈

Panels - Stationary

Panel - Stationary / Dual Pane Tempered (1981)

Unit No.	Left	Right
3 SD LT	N/A	
4 SD LT	N/A	
6	N/A	N/A
8	N/A	N/A
9	N/A	
12	N/A	

Panel Parts - Stationary

Weatherstrip - Stationary / Foam Ref. No. 6 [page 11](#) and [page 12](#)

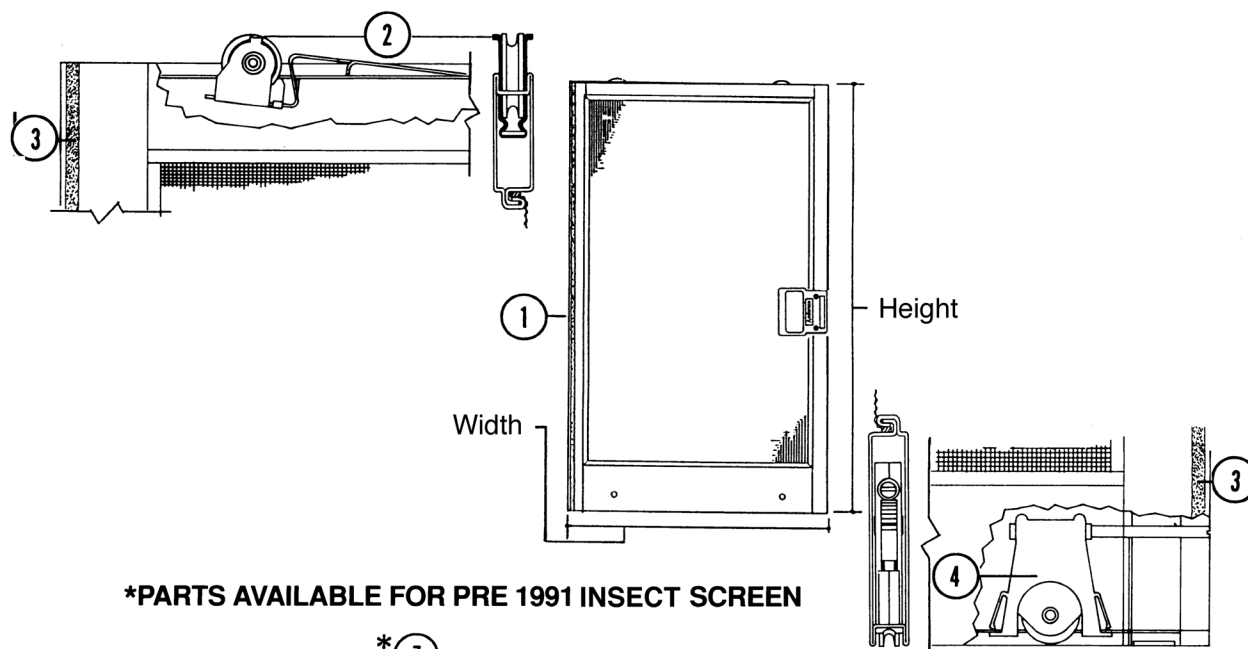
Description	White
5/16" x 5/16" x 50" roll	2962024

Gasket - Stationary / Seal Trim Ref. No. 7 [page 11](#) and [page 12](#)

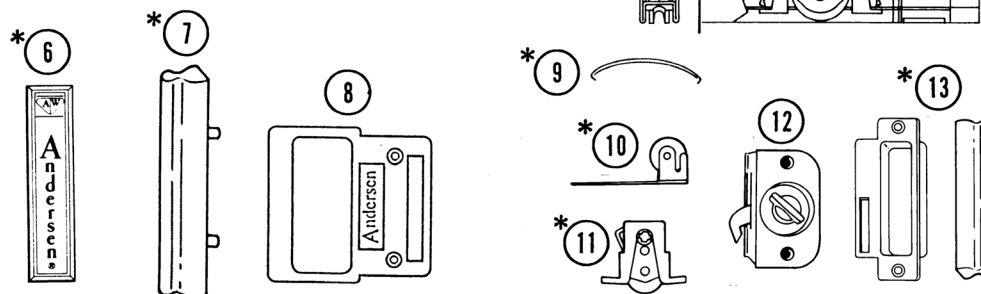
Note:	Order No.
Order by the foot.	2962044

Insect Screens

Insect Screen Graphic - 2-Panel



*PARTS AVAILABLE FOR PRE 1991 INSECT SCREEN



Current Replacement Parts

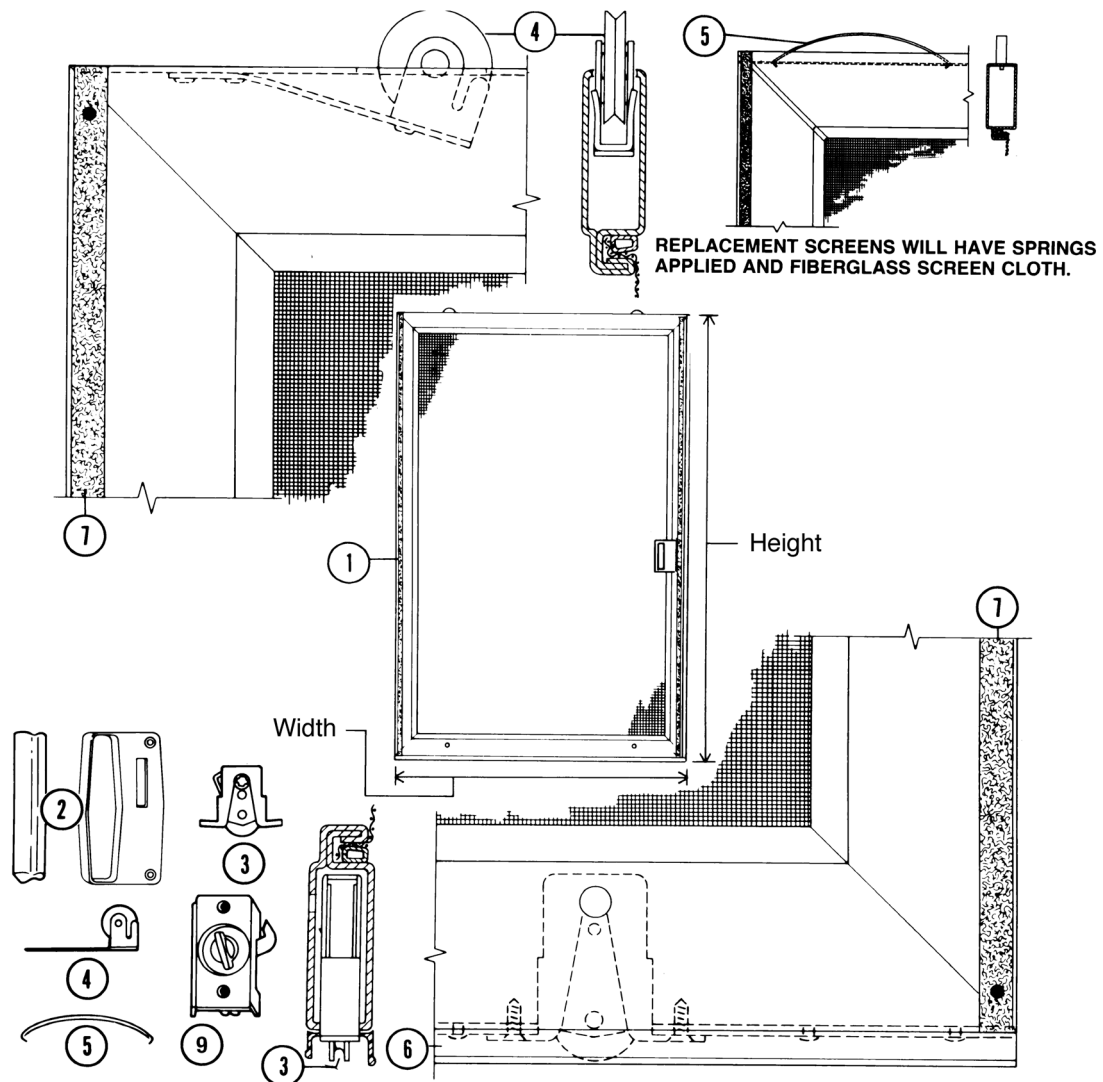
Original Insect Screen Hardware

- | | |
|---------------------------------|--------------------------------------|
| 1. Insect Screen | 8. Inside Handle |
| 2. Top Roller | 9. Top Rail Spring - Before 1991 |
| 3. Bug Seal Pile Weatherstrip | 10. Top Roller - Before 1991 |
| 4. Bottom Rail Roller | 11. Bottom Rail Roller - Before 1991 |
| 6. Logo Plate | 12. Insect Screen Door Latch |
| 7. Outside Handle - Before 1991 | 13. Handles - Before 1991 |

Primed Gliding Door Insect Screen - 2-Panel

Unit viewed from interior.

Insect Screen Graphic - 3-Panel



1. Insect Screen
2. Handles, 3 Panel
3. Bottom Roller
4. Top Roller
5. Top Rail Spring
6. Bottom Insect Screen Channel
7. Bug Seal Pile Weatherstrip
9. Insect Screen Door Latch, 3 Panel

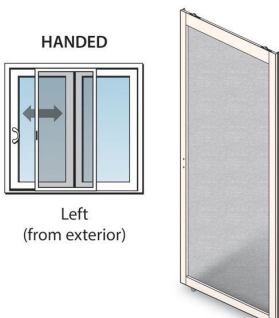
Primed Gliding Door Insect Screen - 3-Panel

Unit viewed from interior.

Insect Screens

Gliding Insect Screen

Insect Screen - Gliding

	Unit No.	Dimensions	Left	Right
	6	36 $\frac{7}{8}$ × 80 $\frac{1}{2}$	1208130	1208134
	8	48 $\frac{7}{8}$ × 80 $\frac{1}{2}$	1208138	1208142
	9	36 $\frac{1}{16}$ × 80 $\frac{1}{2}$	1208145	
	12	48 $\frac{1}{16}$ × 80 $\frac{1}{2}$	1208152	

Insect Screen Channels - Bottom Rail

Insect Screen Channel - Bottom Rail Ref. No. 6 [page 15](#)

	Unit No.	Dimensions	Order No.
	3	36 $\frac{7}{8}$	1276004
	4	48 $\frac{7}{8}$	1276006
	9	36 $\frac{7}{8}$	1276008
	12	48 $\frac{7}{8}$	1276010

Insect Screen Rescreening Kits

Insect Screen Rescreening Kit

	Kit Includes:	Order No.
	Polyethylene splines Fiberglass insect screen cloth (1) Wood spacer bar (1) Spline roller	1274712

Primed Gliding Doors (1964 to 1983)

2-Panel, 3-Panel, and Sidelights

Insect Screens

Insect Screen Hardware

Note:

Identify the vintage (date of manufacture) of the insect screen and the correct parts for that vintage prior to ordering. Since 1991, Primed Gliding Door insect screens have used Perma-Shield® Gliding Doors (1982 to Present) parts. See that section for additional replacement parts.

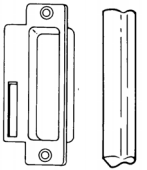
Handle - Insect Screen / Inside / 2-Panel

		Stone
		1997163

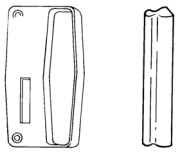
Weatherstrip - Insect Screen / Bug Seal Pile Ref. No. 3 [page 14](#) and Ref. No. 7 [page 15](#)

	Note: Weatherstrip has an adhesive back. Order by the foot.	2962038
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Handle Package - Insect Screen / 2-Panel

		Order No.
		1274406

Handle Package - Insect Screen / 3-Panel

		Order No.
		1274408

Spring - Upper / Gliding Insect Screen (1983 to 1991)

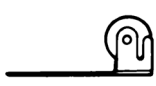
	Note: Need two (2) per insect screen.	Order No.
		1997196

Roller - Insect Screen / Lower Ref. No. 4 and 11 [page 14](#) and Ref. No. 3 [page 15](#)

	Note: Need two (2) per insect screen.	Order No.
		1274104

Insect Screens

Screw - Lower Roller/ Gliding Insect Screen		
	Note: Need two (2) per roller.	Order No.
		3620400

Roller - Insect Screen / Upper Ref. No. 2 and 10 page 14 and Ref. No. 4 page 15			
	Note: Held in place with rivets. Rivets are not included. Need two (2) per insect screen. Items in red have been discontinued.	Order No.	Replacement
		1274004	N/A

Pop Rivet - Screen Roller / Insect Screen / Upper		
	Description	Order No.
	Note: Need two (2) per roller. 1/8" dia x 7/32"	2579482

Primed Gliding Doors (1964 to 1983)

2-Panel, 3-Panel, and Sidelights

Hardware

Handles			
Handle - Outside / 2-Panel			
		Stone	
		N/A	
Handle - Outside / 3-Panel			
		Stone	
		1278010	
Handle - Inside / 2- and 3-Panel			
		Stone	
		N/A	
Bolt - Handle			
		Finish	Order No.
		Stone	1275210
		Silver Satin	N/A
		Rose Gold	N/A

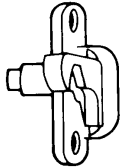
Hardware

Lock Parts

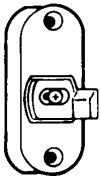
Exterior Lock with Keys - 6-Pin / 3-Panel

		Color	Order No.
		Stone	N/A
		White	N/A

Latch Mechanism - 3-Panel

		Finish	Order No.
		Stone	1997162
		White	N/A

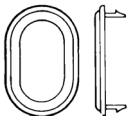
Lock Housing and Bolt Assembly - 3-Panel

		Finish	Order No.
		Stone	1997221
		White	N/A

Inside Latch - 3-Panel

		Finish	Order No.
		Stone	1997161
		White	N/A

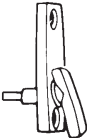
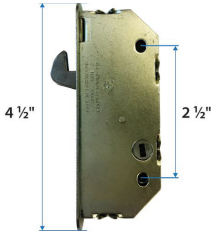
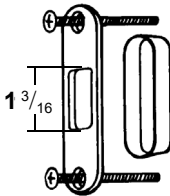
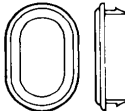
O Ring - Lock Escutcheon / 3-Panel

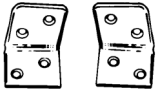
		Finish	Order No.
		Stone	8323303
		White	8312302

Primed Gliding Doors (1964 to 1983)

2-Panel, 3-Panel, and Sidelights

Hardware

Inside Latch - 2-Panel		
		Stone
		1278303
Deadlock (1978 to 1982)		
		Order No.
		1997156
Strike with Liner - Lock / 2-Panel (1978 to 1982)		
		Order No.
		1997155
O Ring - Lock Escutcheon / 3-Panel		
		Stone
		8332401
Lock Face Plate		
		Order No.
		1273904

Hardware Parts					
Bracket - Stationary / Bottom					
		Stone		Silver Satin	
		Left	Right	Left	Right
		N/A	N/A	N/A	N/A
Bracket - Stationary / Upper					
		Stone		Silver Satin	
		2573551		N/A	

Hardware

Fasteners		
Note: When ordering fasteners with nine digit 888 numbers (beginning with 888 or 889), use following details and order by description offering details below: Product Line (example: Primed Gliding Door), Complete Size (example: 2 1/2" x #10 F.H.), Description and color (example: Steel Clear Chromate), What it is used for? (example: Frame Assembly), Reference the 888 number: 888332501		
Screw - Frame Assembly		
	Description	Clear Chromate
	2 1/2" x #10 F.H., Steel	888332501
Screw - Stationary / Bottom Rail Filler		
	Description	Aluminum
	2 1/4" x #8 F.H., Aluminum	888332502
Screw - Operating / Bottom Rail Filler		
	Description	Brass
	1 3/8" x #8 F.H., Steel	888332509
Screw - Stationary / Replacement Lock Strike		
	Description	Aluminum
	2 1/4" x #8 F.H., Aluminum	888332502
Screw - Inside Head Stop		
	Description	White
	1 1/2" x #8 F.H., Steel	888332503
Screw - Bumper		
	Description	White
	1 1/2" x #8 F.H., Steel	888332503
Screw - Interlock / Security		
	Description	White
	1 1/2" x #8 F.H., Steel	888332503
Screw - Head Bracket		
	Description	Stone
	1" x #8 F.H., Steel	888332504
Screw - Sill Bracket to Panel		
	Description	Stone
	1" x #8 F.H., Steel	888332504
Screw - Sill Bracket to Sill		
	Description	Stone
	3/4" x #8 F.H., Steel	888332505
Screw - Tandem Rollers		
	Description	Brass
	1 3/8" x #8 F.H., Steel	888332509
Screw - Handle (Pair)		
	Description	Stone
	2 3/32" x #10-32 Mach. O.H., Steel	1275210
	Note: Order No. 1275210 replaces 2573646.	

Primed Gliding Doors (1964 to 1983)

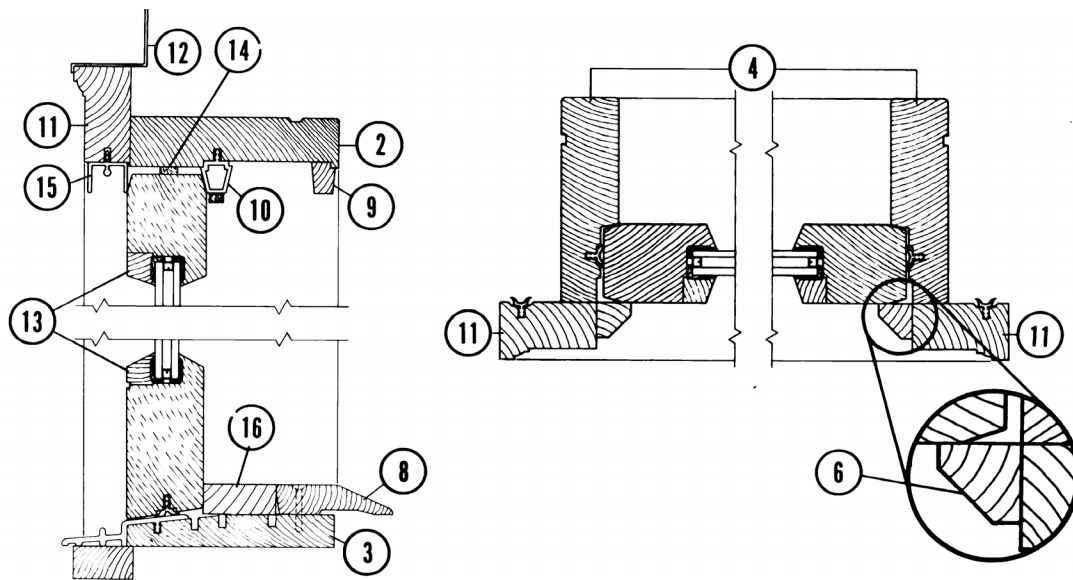
2-Panel, 3-Panel, and Sidelights

Hardware

Screw - Handle / Old Style		
	Description	Clear Chromate
	1/2" x #8-32 Mach. F.H., Steel	888332512
Screw - Insect Screen / Handle		
	Description	White
	1" x #10-20-Mach. F.H., Steel	888332507
Screw - Insect Screen / Latch		
	Description	Stone
	1 1/4" x #8 O.H., Steel	888332510
Screw - Insect Screen / Bottom Channel		
	Description	Aluminum
	1/8" dia. x 5/16" lng. pop rivet, Domed Head, Aluminum	888332511
Rivet - Insect Screen / Bug Seal		
	Description	Aluminum
	1/8" dia. x 5/16" lng. pop rivet, Domed Head, Aluminum	888332511
Screw - Lock Strike		
	Description	Cadium Chromate
	13/16" x #8-32-Mach. F.H., Steel	888332506
Screw - Lock Adjuster / 3-Panel		
	Description	Stone
	5/16" x #8-32 Mach. F.H., Steel	888332518
Screw with Holding Washer - Lock		
	Description	Brass
	5/16" x #8-32 Mach. O.H., Steel, cylinder to housing	888332514
Screw - Lock / 3-Panel		
	Description	Stone
	1 1/4" x #7 P.H. O.H., Steel	888332515
Screw - Inside Turn Latch / 3-Panel		
	Description	Stone
	5/8" x #8 P.H. O.H., Steel	N/A
Screw - Sill Bumper / 3-Panel		
	Description	White
	1" x #8 P.H. F.H., Steel	888332517

Frames

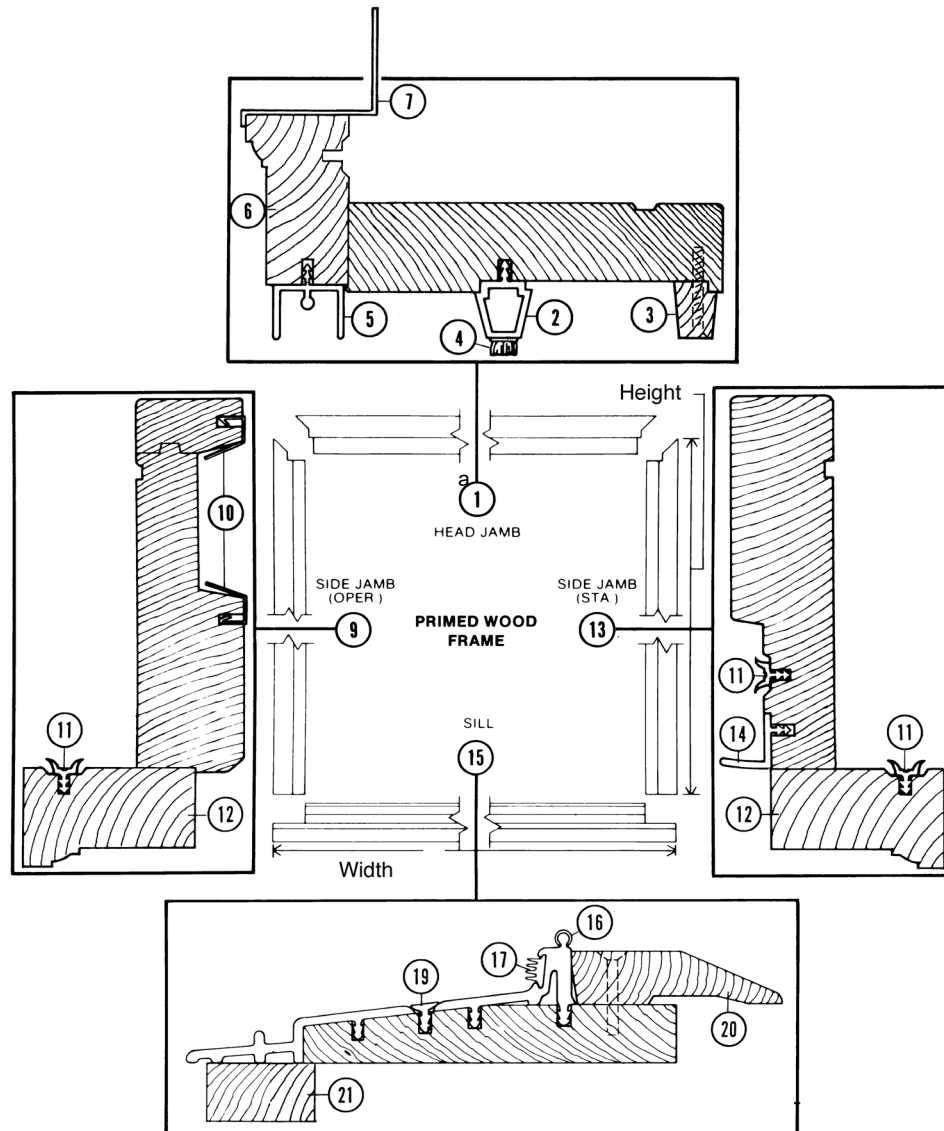
Frame Graphic - Sidelight



- | | |
|----------------------------------|------------------------------|
| 2. Head Jamb | 11. Head Exterior Casing |
| 3. Sill | 12. Head Flashing |
| 4. Side Jambs | 13. Glazing Stops |
| 6. Side Stops | 14. Foam Weatherstrip |
| 8. Oak Threshold | 15. Head Insect Screen Guide |
| 9. Head Inside Stop | 16. Filler |
| 10. Head Parting Stop | |

Primed Gliding Door Frame Assembly - Sidelight

Frame Graphic - 2-Panel

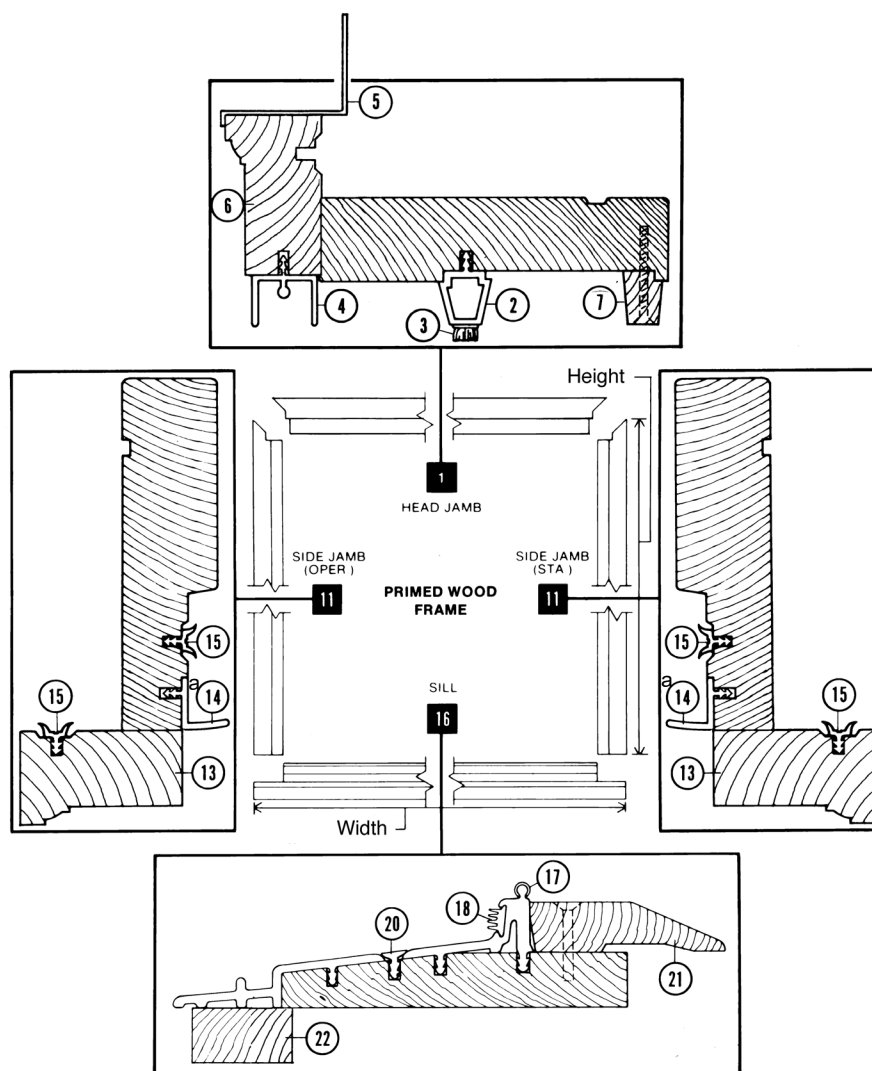


- | | | |
|------------------------------|--|-----------------------------------|
| 1. Head Jamb | 9. Operating Side Jamb | 16. Sill Cap |
| 2. Head Parting Stop | 10. Lock Jamb Weatherstrip | 17. Sill Seal |
| 3. Inside Head Stops | 11. Seal Trim Gasket | 19. Sill Thermal Barrier |
| 4. 2" Pile Weatherstrip | 12. Side Jamb Exterior Casing | 20. Oak Threshold |
| 5. Head Insect Screen Guide | 13. Stationary Side Jamb | 21. Sill Support |
| 6. Head Jamb Exterior Casing | 14. Blind Stop | |
| 7. Head Flashing | 15. Complete Sill | |

Primed Gliding Door Frame Assembly - 2 Panel

Frames

Frame Graphic - 3-Panel



- | | |
|-------------------------------|-----------------------------------|
| 1. Head Jamb | 14. Blind Stops |
| 2. Head Parting Stop | 15. Seal Trim Gasket |
| 3. 2" Pile Weatherstrip | 16. Complete Sill |
| 4. Head Insect Screen Guide | 17. Sill Cap |
| 5. Head Flashing | 18. Sill Seal |
| 6. Head Exterior Casing | 20. Sill Thermal Barrier |
| 7. Head Inside Stop | 21. Oak Threshold |
| 11. Side Jambs | 22. Sill Support |
| 13. Side Jamb Exterior Casing | |

Primed Gliding Door Frame Assembly - 3 Panel

Primed Gliding Doors (1964 to 1983)

2-Panel, 3-Panel, and Sidelights

Frames

Sills

Track Cap - Sill / Stainless Ref. No. 16 [page 25](#)

	Unit No.	Order No.
	3	N/A
	4	N/A
	6	1997021
	8	1997022
	9	1997023
	12	1997024

Weatherstrip

Weatherstrip - Lock Jamb / Inside / 2-Panel Ref. No. 10 [page 25](#)

	Order No.
	1276504
Weatherstrip - Gasket / Seal Trim	
	Order No.
	2962044

Frame Accessories

Oak Threshold Ref. No. 8 [page 24](#), Ref. No. 20 [page 25](#), Ref. No. 21 [page 26](#)

	Unit No.	Order No.
	6	1207030
	8	1207040
	9	1207045
	12	1207050

Frames
