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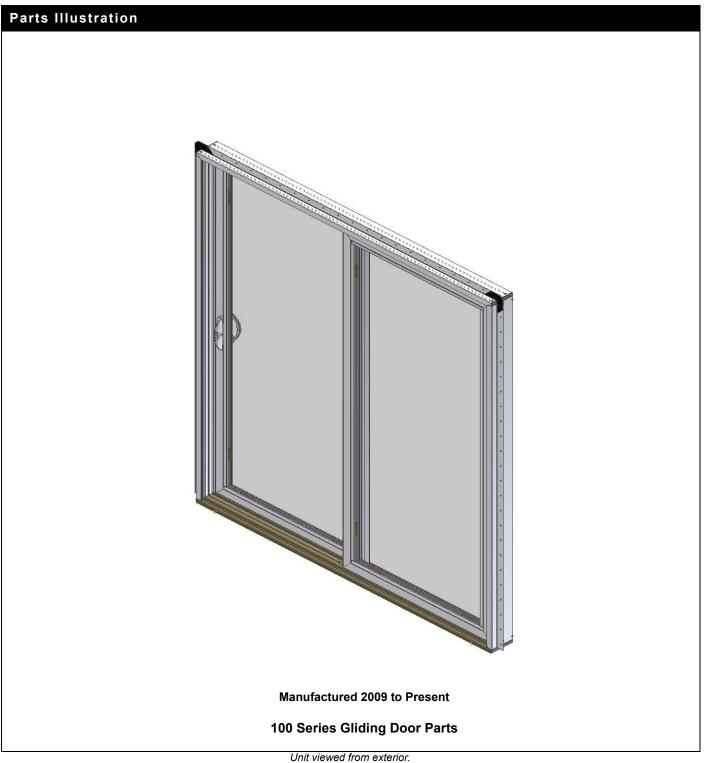
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2-Panel

Parts Illustration





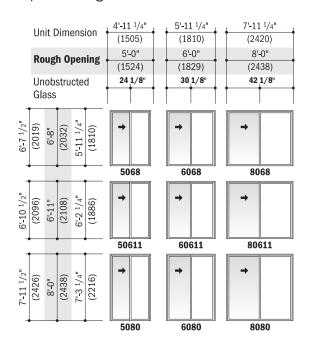
Unit Sizes

Unit Size Chart

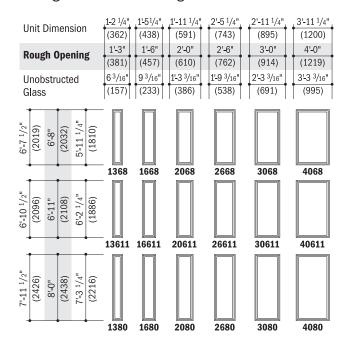
Note:

Unit Dimension refers to overall outside-to-outside frame. Unobstructed Glass refers to visible glass dimensions. Numbers in parentheses are metric measurements. See **Product Details**.

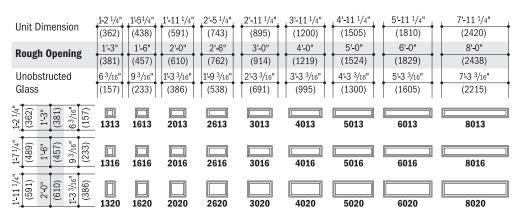
XO/OX Gliding Patio Door - 2 Panel



Gliding Patio Door - Sidelights



Gliding Patio Door - Transoms



100 Series Gliding Door Sizes

2-Panel

Product Information

Standard and Custom Sizes

Note:

100 Series Gliding Doors are available in standard sizes. Replacement parts for some standard windows can be ordered using the numbers listed in this catalog. Some replacement parts for standard windows are made to order. These items are ordered using the Product ID found on the identification label and a description of the part needed. See Service Guide 9051877.

100 Series Gliding Doors are also available in custom sizes in 1/8" increments between the smallest and the largest standard sizes. Most replacement parts for custom-sized windows are made to order and can be ordered with the Product ID found on the identification label and a description of the part needed. See Service Guide 9051877.

100 Series Product Label

Note:

2009

Some 100 Series Gliding Doors will have an identification label **or** glass etching containing a unique Product ID. The Product ID on 100 Series Gliding Doors will be located at the top of the door frame or etched into the glass. See **Service Guide**9051877. The Product ID may be up to 14 digits long (excluding hyphens), depending on the age of the unit. Replacement parts will also get their own unique Product ID. When ordering replacement parts, providing the Product ID ensures that replacement parts match the specifications.

Product History

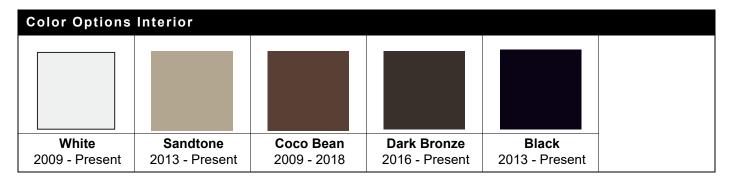
2018	Cocoa Bean color discontinued.
2016	Dark Bronze exterior/interior color introduced.
2013	Black exterior and sandtone interior colors introduced.
2008	SmartSun™ glass introduced.

Gliding Doors introduced.



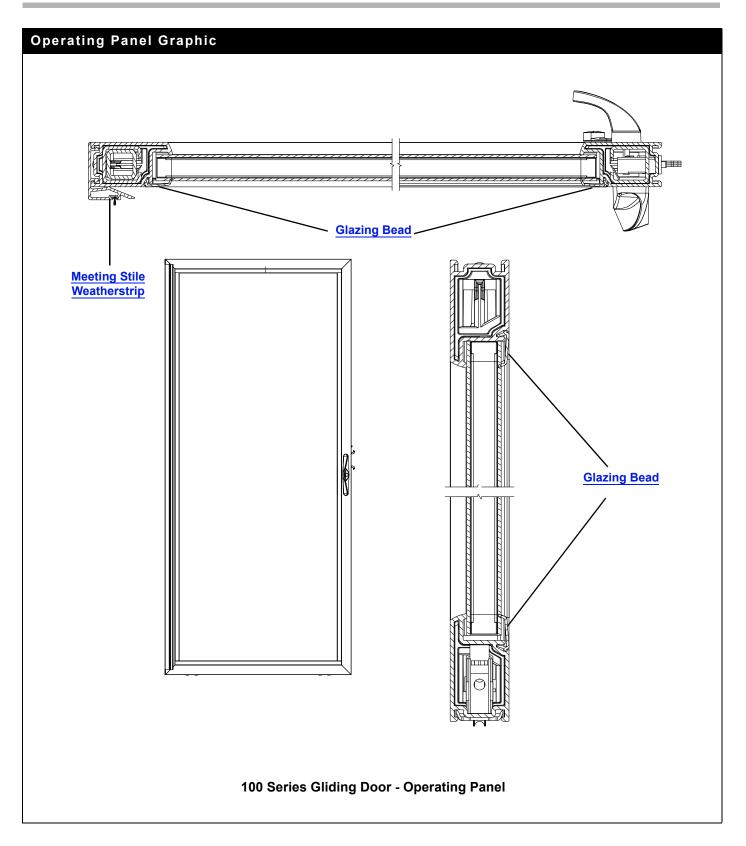
Product Information

Color Options	Exterior				
100					
White 2009 - Present	Sandtone 2009 - Present	Terratone 2009 - Present	Coco Bean 2009 - 2018	Dark Bronze 2013 - Present	Black 2013 - Present



Unit viewed from exterior.

Panels - Operating





Panels - Operating

Operating Panel Size Table

Note:

Operating Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Unit No.	Panels (w x h)	Unobstructed Glass	Actual Glass
5068	29 ⁵ / ₈ x 76 ³ / ₄	24 ¹ / ₈ x 71 ¹ / ₄	25 ¹ / ₄ x 72 ³ / ₈
50611	29 ⁵ / ₈ x 79 ³ / ₄	24 ¹ / ₈ x 74 ¹ / ₄	25 ¹ / ₄ x 75 ³ / ₈
5080	29 ⁵ / ₈ x 92 ³ / ₄	24 ¹ / ₈ x 87 ¹ / ₄	25 ¹ / ₄ x 88 ³ / ₈
6068	35 ⁵ / ₈ x 76 ³ / ₄	30 ¹ / ₈ x 71 ¹ / ₄	31 ¹ / ₄ x 72 ³ / ₈
60611	35 ⁵ / ₈ x 79 ³ / ₄	30 ¹ / ₈ x 74 ¹ / ₄	31 ¹ / ₄ x 75 ³ / ₈
6080	35 ⁵ / ₈ x 92 ³ / ₄	30 ¹ / ₈ x 87 ¹ / ₄	31 ¹ / ₄ x 88 ³ / ₈
8068	47 ⁵ / ₈ x 76 ³ / ₄	42 ¹ / ₈ x 71 ¹ / ₄	43 ¹ / ₄ x 72 ³ / ₈
80611	47 ⁵ / ₈ x 79 ³ / ₄	42 ¹ / ₈ x 74 ¹ / ₄	43 ¹ / ₄ x 75 ³ / ₈
8080	47 ⁵ / ₈ x 92 ³ / ₄	42 ¹ / ₈ x 87 ¹ / ₄	43 ¹ / ₄ x 88 ³ / ₈

Panels - Operating

Panel - Operating

Glass Logo

Low-E



Low-E SmartSun™



Low-E HeatLock™



Low-E SmartSun™ HeatLock™



Tempered Logo

SSGCC XXXX = CIG-XX Xmm MM/DD/YR CAN/CGSB 12.1-M90

When replacing gliding door panels it is recommended to also replace the **interlock** weatherstrip. Replacement operating panels for standard doors are made to order.

See panel Product Details.

See Service Guide 9020082 for panel replacement.

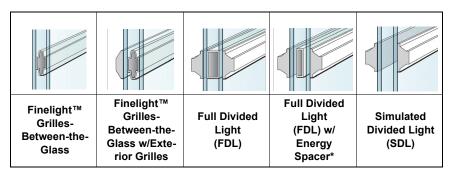
Exterior color options: White, Sandtone, Terratone, Cocoa Bean, Dark Bronze, Black.

Interior finish options: White, Sandtone, Dark Bronze, Black

Glass options: (See Logo example): Glazings also available in an STC upgrade package. All glazing options for door panels are tempered. Primary glazing options include:

Low-E	Low-E Tempered	Low-E Obscure	Low-E Tempered Obscure
Low-E SmartSun™	Low-E SmartSun™ HeatLock	Low-E SmartSun™ Obscure	Low-E SmartSun™ Tempered Obscure
Low-E HeatLock	Low-E HeatLock Tem- pered	Low-E SmartSun™HeatLock Tempered	Dual Pane Insulated
Low-E Passive Heat- Lock			

Grille types: Five (5) Primary grille options include:

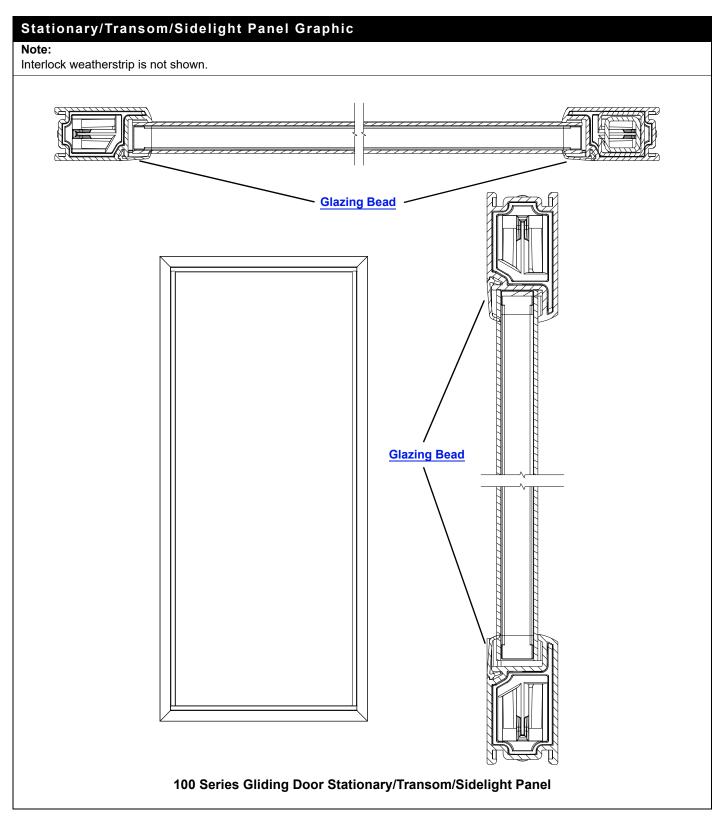


To order, state:

Product ID (from product label, see Service Guide 9051877.

- 1. Unit or frame size (100GD XXXX or frame W x H dimensions)
- 2. Description of part (Operating Panel)
- 3. Handing (Right, Left)
- 4. Color of panel
- 5. Glazing
- 6. Part numbered panels with Finelight™ grilles, will have 1" wide grille bars. When ordering as configured, choose grille bar width 1" or 3/4".





Unit viewed from exterior.

Stationary Panel Size Table

Note

Stationary Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Unit No.	Stationary Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
5068	29 ⁵ / ₈ x 76 ³ / ₄	24 ¹ / ₈ x 71 ¹ / ₄	25 ¹ / ₄ x 72 ³ / ₈
50611	29 ⁵ / ₈ x 79 ³ / ₄	24 ¹ / ₈ x 74 ¹ / ₄	25 ¹ / ₄ x 75 ³ / ₈
5080	29 ⁵ / ₈ x 92 ³ / ₄	24 ¹ / ₈ x 87 ¹ / ₄	31 ¹ / ₄ x 88 ³ / ₈
6068	35 ⁵ / ₈ x 76 ³ / ₄	30 ¹ / ₈ x 71 ¹ / ₄	31 ¹ / ₄ x 72 ³ / ₈
60611	35 ⁵ / ₈ x 79 ³ / ₄	30 ¹ / ₈ x 74 ¹ / ₄	$31^{1}/_{4} \times 75^{3}/_{8}$
6080	35 ⁵ / ₈ x 92 ³ / ₄	30 ¹ / ₈ x 87 ¹ / ₄	31 ¹ / ₄ x 88 ³ / ₈
8068	47 ⁵ / ₈ x 76 ³ / ₄	42 ¹ / ₈ x 71 ¹ / ₄	43 ¹ / ₄ x 72 ³ / ₈
80611	47 ⁵ / ₈ x 79 ³ / ₄	42 ¹ / ₈ x 74 ¹ / ₄	43 ¹ / ₄ x 75 ³ / ₈
8080	47 ⁵ / ₈ x 92 ³ / ₄	42 ¹ / ₈ x 87 ¹ / ₄	43 ¹ / ₄ x 88 ³ / ₈



Transom Size Table

Note:

Stationary Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Unit No.	Stationary Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
TR 1313	11 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	6 ³ / ₁₆ x 6 ³ / ₁₆	7 ^{5/} 16 x 7 ^{5/} 16
TR 1613	14 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	9 ³ / ₁₆ x 6 ³ / ₁₆	10 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 2013	20 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	15 ³ / ₁₆ x 6 ³ / ₁₆	16 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 2613	26 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	21 ³ / ₁₆ x 6 ³ / ₁₆	22 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 3013	32 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	27 ³ / ₁₆ x 6 ³ / ₁₆	28 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 4013	44 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	39 ³ / ₁₆ x 6 ³ / ₁₆	40 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 5013	56 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	51 ³ / ₁₆ x 6 ³ / ₁₆	52 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 6013	68 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	63 ³ / ₁₆ x 6 ³ / ₁₆	64 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 8013	92 ¹¹ / ₁₆ x 11 ¹¹ / ₁₆	87 ³ / ₁₆ x 6 ³ / ₁₆	88 ⁵ / ₁₆ x 7 ⁵ / ₁₆
TR 1316	11 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	6 ³ / ₁₆ x 9 ³ / ₁₆	7 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 1616	14 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	9 ³ / ₁₆ x 9 ³ / ₁₆	10 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 2016	20 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	15 ³ / ₁₆ x 9 ³ / ₁₆	16 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 2613	26 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	21 ³ / ₁₆ x 9 ³ / ₁₆	22 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 3016	32 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	27 ³ / ₁₆ x 9 ³ / ₁₆	28 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 4016	44 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	39 ³ / ₁₆ x 9 ³ / ₁₆	40 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 5016	56 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	51 ³ / ₁₆ x 9 ³ / ₁₆	52 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 6016	68 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	63 ³ / ₁₆ x 9 ³ / ₁₆	64 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 8016	92 ¹¹ / ₁₆ x 14 ¹¹ / ₁₆	87 ³ / ₁₆ x 9 ³ / ₁₆	88 ⁵ / ₁₆ x 10 ⁵ / ₁₆
TR 1320	11 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	6 ³ / ₁₆ x 15 ³ / ₁₆	7 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 1620	14 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	9 ³ / ₁₆ x 15 ³ / ₁₆	10 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 2020	20 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	15 ³ / ₁₆ x 15 ³ / ₁₆	16 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 2620	26 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	21 ³ / ₁₆ x 15 ³ / ₁₆	22 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 3020	32 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	27 ³ / ₁₆ x 15 ³ / ₁₆	28 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 4020	44 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	39 ³ / ₁₆ x 15 ³ / ₁₆	40 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 5020	56 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	51 ³ / ₁₆ x 15 ³ / ₁₆	52 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 6020	68 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	63 ³ / ₁₆ x 15 ³ / ₁₆	64 ⁵ / ₁₆ x 16 ⁵ / ₁₆
TR 8020	92 ¹¹ / ₁₆ x 20 ¹¹ / ₁₆	87 ³ / ₁₆ x 15 ³ / ₁₆	88 ⁵ / ₁₆ x 16 ⁵ / ₁₆

Sidelight Size Table

Note

Stationary Panel is measured outside edge to outside edge of panel.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Unit No.	Stationary Panel (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
SL1368	11 ¹¹ / ₁₆ x 76 ³ / ₄	6 ³ / ₁₆ x 71 ¹ / ₄	7 ⁵ / ₁₆ x 72 ³ / ₈
SL1668	14 ¹¹ / ₁₆ x 76 ³ / ₄	9 ³ / ₁₆ x 71 ¹ / ₄	10 ⁵ / ₁₆ x 72 ³ / ₈
SL2068	20 ¹¹ / ₁₆ x 76 ³ / ₄	15 ³ / ₁₆ x 71 ¹ / ₄	16 ⁵ / ₁₆ x 72 ³ / ₈
SL2668	26 ¹¹ / ₁₆ x 76 ³ / ₄	21 ³ / ₁₆ x 71 ¹ / ₄	22 ⁵ / ₁₆ x 72 ³ / ₈
SL3068	$32^{11}/_{16} \times 76^{3}/_{46}$	27 ³ / ₁₆ x 71 ¹ / ₄	28 ⁵ / ₁₆ x 72 ³ / ₈
SL4068	44 ¹¹ / ₁₆ x 76 ³ / ₄	39 ³ / ₁₆ x 71 ¹ / ₄	40 ⁵ / ₁₆ x 72 ³ / ₈
SL13611	11 ¹¹ / ₁₆ x 79 ³ / ₄	6 ³ / ₁₆ x 74 ¹ / ₄	7 ⁵ / ₁₆ x 75 ³ / ₈
SL16611	14 ¹¹ / ₁₆ x 79 ³ / ₄	9 ³ / ₁₆ x 74 ¹ / ₄	10 ⁵ / ₁₆ x 75 ³ / ₈
SL20611	20 ¹¹ / ₁₆ x 79 ³ / ₄	15 ³ / ₁₆ x 74 ¹ / ₄	16 ⁵ / ₁₆ x 75 ³ / ₈
SL26611	26 ¹¹ / ₁₆ x 79 ³ / ₄	21 ³ / ₁₆ x 74 ¹ / ₄	22 ⁵ / ₁₆ x 75 ³ / ₈
SL30611	32 ¹¹ / ₁₆ x 79 ³ / ₄	27 ³ / ₁₆ x 74 ¹ / ₄	28 ⁵ / ₁₆ x 75 ³ / ₈
SL40611	44 ¹¹ / ₁₆ x 79 ³ / ₄	39 ³ / ₁₆ x 74 ¹ / ₄	40 ⁵ / ₁₆ x 75 ³ / ₈
SL1380	11 ¹¹ / ₁₆ x 92 ³ / ₄	6 ³ / ₁₆ x 87 ¹ / ₄	7 ⁵ / ₁₆ x 88 ³ / ₈
SL1680	14 ¹¹ / ₁₆ x 92 ³ / ₄	9 ³ / ₁₆ x 87 ¹ / ₄	10 ⁵ / ₁₆ x 88 ³ / ₈
SL2080	20 ¹¹ / ₁₆ x 92 ³ / ₄	15 ³ / ₁₆ x 87 ¹ / ₄	16 ⁵ / ₁₆ x 88 ³ / ₈
SL2690	26 ¹¹ / ₁₆ x 92 ³ / ₄	21 ³ / ₁₆ x 87 ¹ / ₄	22 ⁵ / ₁₆ x 88 ³ / ₈
SL3080	$32^{11}/_{16} \times 92^{3}/_{4}$	27 ³ / ₁₆ x 87 ¹ / ₄	28 ⁵ / ₁₆ x 88 ³ / ₈
SL4080	44 ¹¹ / ₁₆ x 92 ³ / ₄	39 ³ / ₁₆ x 87 ¹ / ₄	40 ⁵ / ₁₆ x 88 ³ / ₈



Panels - Stationary

Panels - Stationary

Glass Logo

Low-E



Low-E SmartSun™



Low-E HeatLock™



Low-E SmartSun™ HeatLock™



Tempered Logo

ANSI 297.1 2009

Note:

When replacing gliding door panels it is recommended to also replace the interlock weatherstrip. Replacement panels for standard and custom-sized doors are made to order. See Service Guide 9020082.

See panel Product Details.

Exterior color options: White, Sandtone, Terratone, Cocoa Bean, Dark Bronze, Black.

Interior finish options: White, Sandtone, Dark Bronze, Black

Glass options (See Logo example): Glazings also available in an STC upgrade package. All glazing options for door panels are tempered. Primary glazing options include:

Low-E	Low-E SmartSun™ Heat- Lock	Low-E Obscure	Low-E SmartSun™ Obscure
Low-E SmartSun™	Low-E HeatLock	Low-E SmartSun™ Obscure	Dual Pane Insu- lated
Low-E HeatLock	Low-E SmartSun™Heat- Lock	Low-E Obscure	

Finelight™ Grille options: Primary grille options include:

Colonial	Prairie A
Specified Equal Lite	Short Fractional

To order, state:

Product ID (from product label, see $\underline{\text{Service Guide 9051877}}$.

OF

- 1. Unit or frame size (100GD XXXX or frame W x H dimensions)
- 2. Description of part (Stationary Panel)
- 3. Handing (Right, Left)
- 4. Color of panel
- 5. Glazing

Glass

Glass - Transom/Sidelight

Glass - Transom/Sidelight

Glass Logo

Low-E



Low-E SmartSun™



Low-E HeatLock™



Low-E SmartSun™ HeatLock™



Tempered Logo

TEMPERED UASGCC XXXX
16 CTG 1201 = CIG-XX Xmm MM/00/YR
CIG-XX Xmm MM/00/YR
CAN/CGSB 12.1-M90

Note:

See Service Guide 9000597.

Glass options (See Logo example): Glazings also available in an STC upgrade package. Primary glazing options include:

Low-E	Low-E SmartSun™ Heat- Lock	Low-E Obscure	Low-E SmartSun™ Obscure
Low-E SmartSun™	Low-E HeatLock	Low-E SmartSun™ Obscure	Dual Pane Insu- lated
Low-E HeatLock	Low-E SmartSun™Heat- Lock	Low-E Obscure	

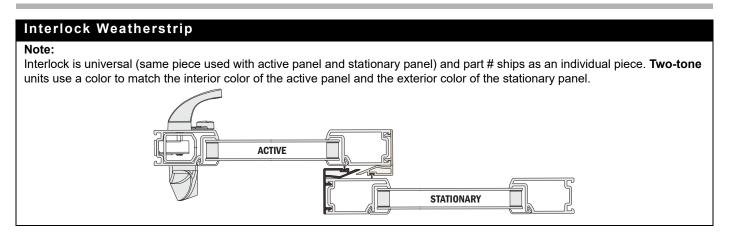
Finelight™ Grille options: Primary grille options include:

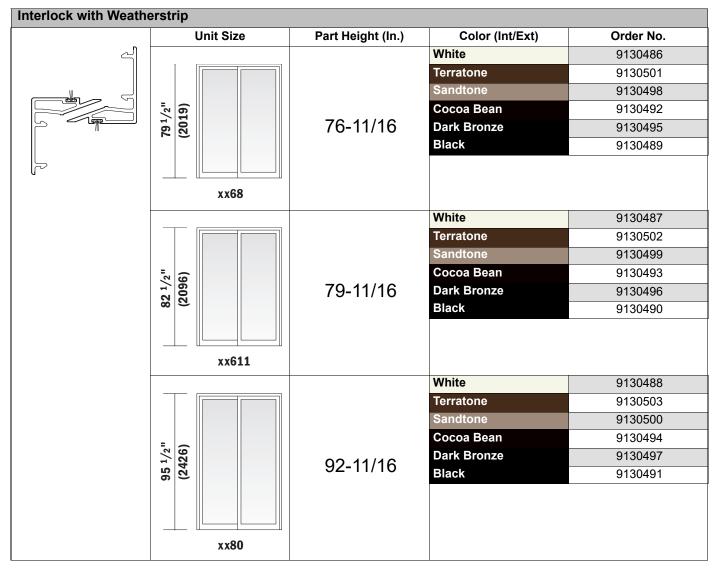
Colonial	Prairie A
Specified Equal Lite	Short Fractional

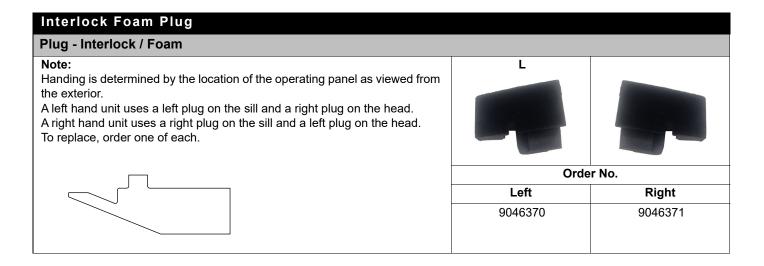
To order, state:

- 1. Warranty label ID #(see warranty label page 5)
- 2. Manufacturing date and product description
- 3. Options Desired (if different than original product)

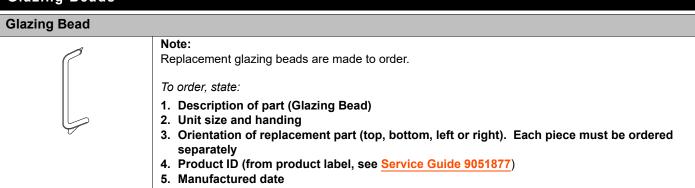








Glazing Beads





Plug - Operating / Roller Hole (2009 to March 2010)		
Note: Used on units manufactured	d prior to March 15, 2010.	
		Order No.
W S		9046351

Plug - Operating / Roller Hole (March 2010 to Present)		
Note:		
Used on units manufactured after March 15, 2010.		
	Color	Order No.
	White	9014683
	Terratone	9014685
	Sandtone	9014684
	Cocoa Bean	9178498
	Dark Bronze	9178501
	Black	9129935

Roller Assembly (2009 to	o March 2010)	
Note: Used on units manufactured	d prior to March 15, 2010.	
		Order No. 9046350

Roller Assembly (March 2010 to Present)	
Note: Used on units manufactured after March 15, 2010.	
	Order No.
	1997061

Weatherstrip - Interlock		
Note: 3/8" height. Eight feet.		
_		Order No.
		9130397

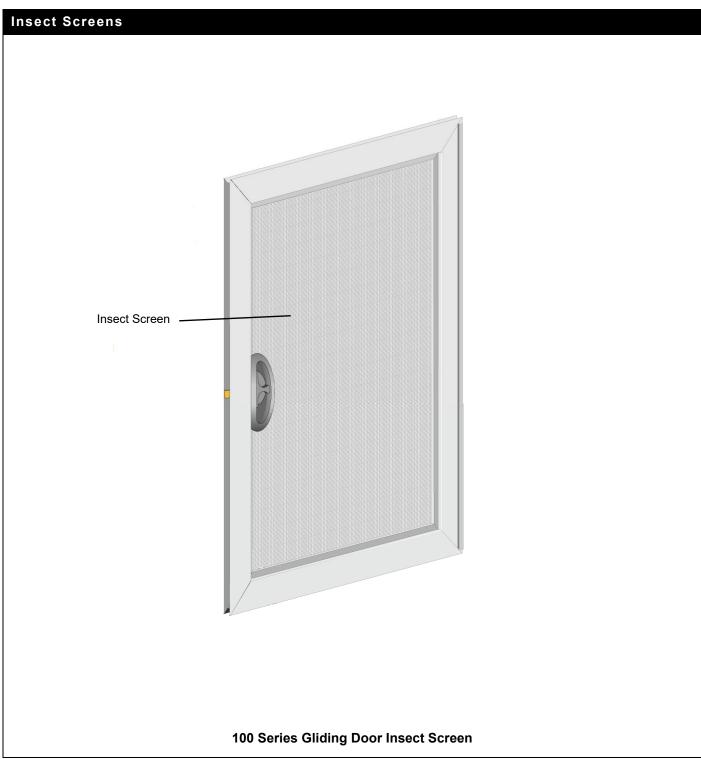
Weatherstrip - Stationary Panel	
Note:	
Applied to the side jamb of the stationary door panel. Eight feet.	
	Order No.
	9130395

Jamb Clip - Stationary Panel / Side		
	Quantity	Order No.
	one clip	9046352
Jamb Clip - Stationary Panel / Head and S	ill	
m m	Quantity	Order No.
	one clip	9046353

Screw - Stationary Panel Bracket			
	Description	Color	Order No.
	#8-15 x 1" PH Flat Head, Zinc Chromate - Painted Head	White	2500702
		Terratone	2653862
		Sandtone	9130524
		Cocoa Bean	9130523
		Gray	2500704
		Dark Bronze	9130522
		Black	9130530



Insect Screens



Unit viewed from interior.

Insect Screens

Insect Screen - Gliding

Note

Replacement screen ships with rollers and hardware and are handed as the unit is handed. Available in White, Terratone, Sandtone, Cocoa Bean, Dark Bronze and Black.

Replacement screen for standard and custom-sized doors are configured.

To order, state:

- 1. Warranty label ID # (see warranty label page 5)
- 2. Manufacturing date and product description

Size	Dimensions	Order No.
5068	29 ¹ / ₈ × 77 ³ / ₈	Configured
50611	29 ¹ / ₈ × 80 ³ / ₈	Configured
5080	29 ¹ / ₈ × 93 ³ / ₈	Configured
6068	35 ¹ / ₈ × 77 ³ / ₈	Configured
60611	35 ¹ / ₈ × 80 ³ / ₈	Configured
6080	35 ¹ / ₈ × 93 ³ / ₈	Configured
8068	47 ¹ / ₈ × 77 ³ / ₈	Configured
80611	47 ¹ / ₈ × 80 ³ / ₈	Configured
8080	$47^{1}/_{8} \times 93^{3}/_{8}$	Configured

Insect Screen Handle		
		Order No.
		9046367

Insect Screen Roller	
Note:	
Two rollers used on top rail and two rollers used on bottom rail.	
	Order No.
	9130559

Insect Screen Hardw	are Pack	
Pack includes: 2 screen guides, 2 screw	rs, and screen lock receiver.	
		Order No.
		9046368



Trim Set Hardware

Trim Set - Tulsa

Note:

Includes exterior handle, interior handle, lock lever, deadlock, plug, screws and guide. See Accessory Guide 9020084.



Exterior	Interior Color/Finish			
Color/Finish	White	Sandtone	Sandtone Dark Bronze	
White	9130469	9130480	-	-
Terratone	9130474	9130485	-	-
Sandtone	9130473	9130484	-	-
Cocoa Bean	9130471	9130482	-	-
Dark Bronze	9130472	9130483	9144654	-
Black	9130470	9130481	-	9144655
Gold Dust	9130475	N/A	-	-

Trim Set - Afton

Note:

Includes exterior handle, interior handle, lock lever, deadlock, screws and guide. See <u>Accessory Guide 9117142</u>. If upgrading, <u>panel bumper</u> (5") may be needed.





Color/Finish	Order No.
Antique Brass	9130476
Bright Brass	9130477
Satin Nickel	9130479
Black	9130478

Trim Set Parts				
Latch Lever				
Note: Used to activate deadlock.				
		Style	Color/Finish	Order No.
	Tul	Tulsa	White	9130364
			Sandtone	9130365
			Dark Bronze	9144631
			Black	9144632
		Afton	Antique Brass	9130368
			Bright Brass	9130367
			Black	9130366
			Satin Nickel	9130369

Screw Pack				
	Pack Includes:	Style	Color/Finish	Order No.
	2 - #8 x 2 1/4" bolts 1 - #10 x 3" screw	Tulsa	White	9130358
	2 - #10 x 1" flat head screw		Sandtone	9130359
lpha and a confidence and a confidence and $lpha$	1 - plug		Dark Bronze	9144629
× ADDITION *			Black	9144630
		Afton	Antique Brass	9130362
			Bright Brass	9130361
			Black	9130360
			Satin Nickel	9130363



ee Accessory Guide 902	<u>0085</u> .	
		Order No.
		9130507
ock Assembly - Exteri	or Keyed Alike	
ote: pin lock ships with key. Si ee Accessory Guide 902	lver finish on exterior face of cylinder. Not compatible with Afton handle sets. 0085.	
-		Order No.
		9175565
ock Strike		
		Order No.
		9046361
ock Assembly Kit / Re	placement	
ote: cludes lock assembly, lift	stop, fasteners and <u>Service Guide 9125890</u> .	
	Color	Order No.
111/1	White	9131705
	Sandtone	9131706
	Black	9144661

Order No.
9130520

2-Pane

Auxiliary Foot Lock Kit		
Note:		
Kit includes foot lock, receiver, spacer, double sided tape, and screen	ews. See <u>Accessory Guide 9032045</u> .	
	Color	Order No.
	White	9130508
	Sandtone	9130509
	Black	9144656
parts undersenwindows.com		
• 33,333		



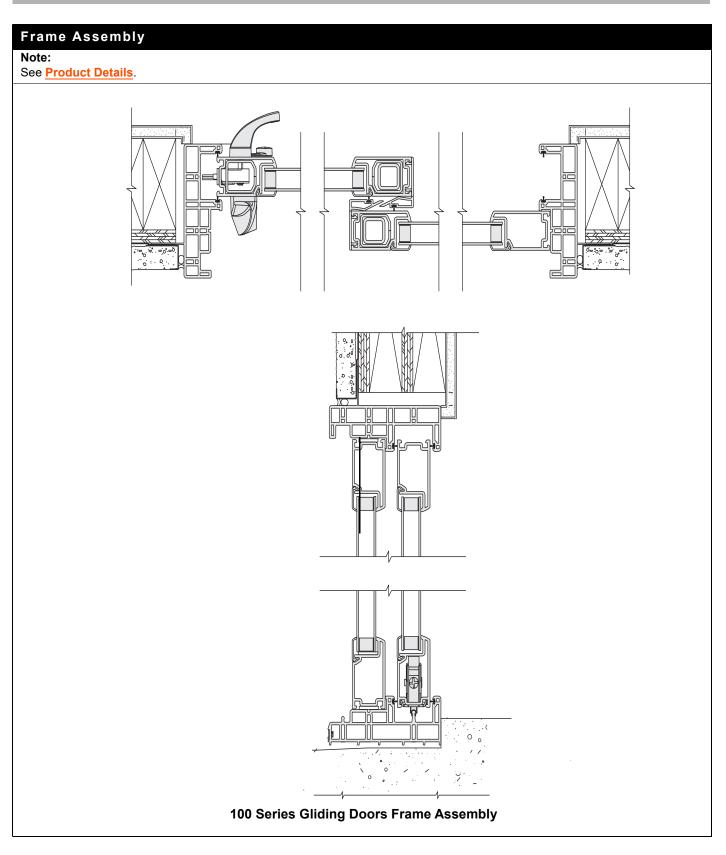
Fasteners			
Screw - Installation			
Note: Use for installation of case	ment, awning and fixed products.		
	Description	Color	Order No.
	#8 x 3-1/2" Bugle Head, Coarse thread	White	9179707
		Sandtone	9179708
		Dark Bronze	9179709
		Black	9179710
Screw - Lock and Rece	eiver		
	Description		Order No.
	#10-15 x 1" PH Flat Head, Zinc Yellow Ch	romate	1361961
Washer			·
	Note:		Order No.
	Use washer with sill screws.		9123430

Screw - Security Bracket		
Note:		
Use to secure security bracket on he	ad and sill and metal stiffeners on stile of panel	
A	Description	Order No.
	#8-15 x 3/4" PH, TH Type-A Tapping	9130527

Screw - Jamb/Sill Clip		
Note:		
Use to secure jamb and sill	clip.	
	Description	Order No.
	#8-15 x 1" PH FL Stl Type 17	3621530

Screw - Stationary Panel Bracket			
	Description	Color	Order No.
	#8-15 x 1" PH Flat Head, Zinc Chromate - Painted Head	White	2500702
		Terratone	2653862
		Sandtone	9130524
		Cocoa Bean	9130523
		Gray	2500704
		Dark Bronze	9130522
		Black	9130530

Frames





Weatherstrip	
Weatherstrip- Frame	
Note: 1/4" height. Eight feet.	
	Order No.
	9130396

Frame Parts and Hardware

Frame Only

Note

Replacement frames for standard and custom-sized doors are made to order.

Exterior color options:

White, Sandtone, Terratone, Cocoa Bean, Dark Bronze, Black

Interior finish options:

White, Sandtone, Dark Bronze, Black

To order, state:

- 1. Warranty label ID # (see warranty label page 5)
- 2. Manufacturing date and product description
- 3. Door Handing (RH, LH, Sidelight)
- 4. Specify1 3/8", 1" or no flange frame type
- 5. Options Desired (if different than original product)

Stationary Panel Bracket				
Note: Apply to panel at head and sill.				
			Color	Order No.
			White	9046354
NI CONTRACTOR			Terratone	9046355
· ·			Sandtone	9046356
parts.andersenvindows.com			Cocoa Bean	9046357
-			Gray	9046358
			Dark Bronze	9046359
			Black	9130410
Security Bracket				
Panel Bumper				Order No. 9046362
- aller Bulliper	Style	Size	Color	Order No.
	Style	3128	White	9046363
⅓	Tulsa	3 1/2"	Sandtone	9130411
	iuisa	3 1/2	Black	9144583
			White	9130413
	A 54 a 12	5"	Sandtone	9130412
	Afton	5	Black	9144647



Frames

Gasket - Sill (Pair)	
P P	Order No.
	9046373
Corner Flange	
	Order No.
	9046374

Roller Track				
			Unit No.	Order No.
			50	9046364
			60	9046365
			80	9046366
Weep Hole Cover				
				Order No.
				9043313
Screw - Frame				
	Descriptio	n		Order No.
	#8-15 x 2 3/4" PH Truss Head, 410 SS Bright H	ard 1 1/2" Thr	eaded, 38" Blunt Tip	9130531
Construction Cover -	Sill			
Note: 4' in length.				
		Size	Color	Order No.
		4'	White	9130385

End Cap - Sill	
	Order No.
	9130551

Screw - End Cap - Sill		
	Description	Order No.
	#8-15 x 2 3/4" PH Truss Head, 410 SS Bright Hard 1 1/2" Threaded,	9130531

Frames

Installation Kit			
Installation Kit - Door	72 x 83		
Note:			
Used for rectangular ope			
	Kit Includes: (1) Backer Rod - 20 ft.	Product Lines	Order No.
in a series	(64) Shims(54) Fasteners - 1 1/2" Roofing nails(1) Self-Adhering Flashing Tape - 22 ft.		
	(1) Flexible Sill Flashing Tape - 7 ft.(1) Insulating Foam - 12 oz. can(3) Sealant - 10.1 oz. tubeInstallation Guide	Multiple	9080774



Joining Components

Note:

Hardware Kits are configured through iQ+. See Joining Guide 9199661.

Door Mull Hardware Pack (July 2023 - Present)

Hardware pack color to match interior color. One per join. See Joining Guide 9199661. .



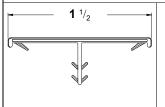
Pack Includes:

- (2) Gusset plates
- (1) Gusset plate gasket
- (2) Locking/sealing end plug
- (34) #8 x 3/4" flat head screw
- (28) #10 x 1 1/4" truss head screw
- (5) #10 x 2" flat head screw
- (12) #10 x 2" bugle head screw
- (1) Joining Guide 9199661

Color	Order No.
White	9199662
Sandtone	9202596
Dark Bronze	9202595
Black	9202594

Exterior / Interior Trim (November 2020 - Present)

See page 40 for previous vintage. Two (exterior and interior) per join.

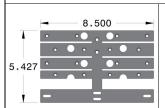


Color	60″	72″	96″
White	9178715	9178716	9178717
Terratone	-	-	9178729
Sandtone	-	-	9178719
Dark Bronze	9178725	9178726	9178727
Black	9178721	9178722	9178723

Gusset Plate (July 2023 - Present)

Note:

Use on horizontal joins and vertical joins at each end. Two per join.

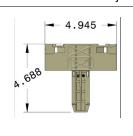


Order No.

9199666

Locking / End Plug (July 2023 - Present)

Used on both ends of join to lock joining plate and provide a seal. Two per join.

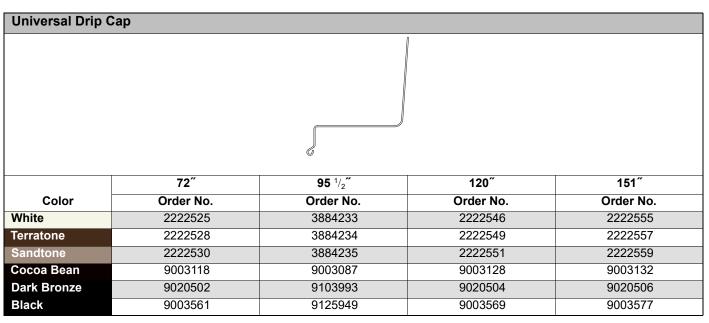


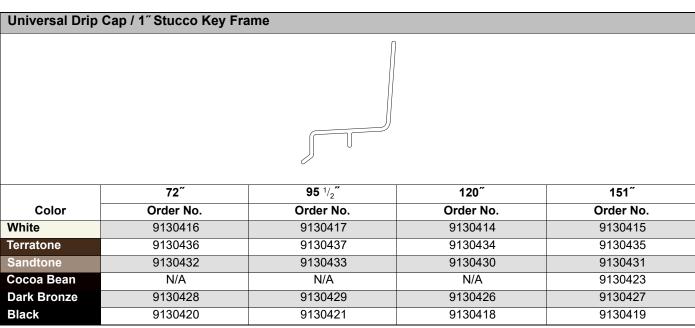
Order	No.
-------	-----

9199663

Sealant		
	Color	Order No.
	White	9105774
	Terratone	9160294
	Sandtone	9160293
	Dark Bronze	9160292
	Black	9160295
Gusset Plate Gasket		
Note: Used on vertical mull gusset plate and is applied to sill. One per join.		
		Order No.
		9130439
Spacer (July 2023 - Present)		
Note: Used as a backer on joining plate when fastening screws. Two per join.		
.190	Length	Order No.
1.776	91"	9199664
Joining Plate - Fiberglass (July 2023 - Present)		
Note: Structural mull component of the reinforced mull system that joins two units together. Two per j	oin.	
	Length	Order No.
5 1/8	94 1/2"	9178731



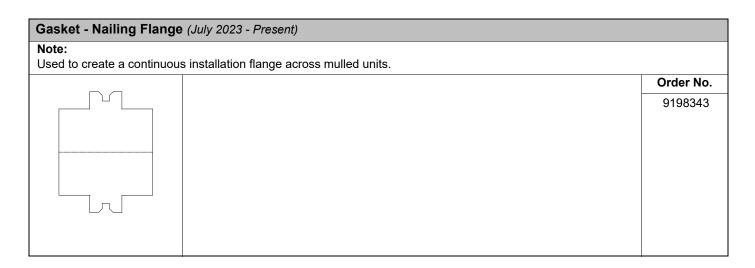




Screw - Joining				
Note: Used to fasten the frame to joining plate through the installation hole.				
		Order No.		
Description	White	Sandtone	Dark Bronze	Black
#8 x 2" Bugle Head HD	9123374	9123375	9144613	9144614

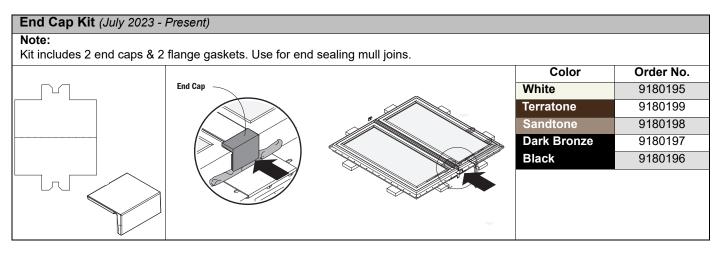
Screw - Joining (July 2023 - Present)		
Note: Used to fasten joining plate through frame		
Osed to lasterr joining plate through traine	Description	Order No.
	#10 x 1 ¹ / ₄ " Truss Head HD	9169665

Screw - Joining (July 2023 - Pre	sent)	
Note: Used to fasten the gusset plate to	he locking plug.	
	Description	Order No.
	#10 x 2" Flat Head	3621400



Screw - Joining (July 2023 - Pre	esent)	
Note:	the frame	
Used to fasten the gusset plate to	ine trame.	
	Description	Order No.
	#8 x ³/₄" Flat Head	9199428



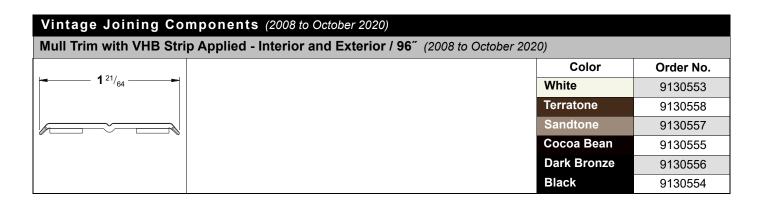


Note:		
Kit includes 2 end caps & 2 flange gaskets. Use for end sealing mull joins.		
	Color	Order No.
	White	9186537
	Terratone	9186541
	Sandtone	9186540
	Dark Bronze	9186539
	Black	9186538

End Cap (July 2023 - Present) Note:		
Used on 1 $^{3}/_{8}$ " standard and flangeless frames.		
	Color	Order No.
•	White	9178738
	Terratone	9178742
	Sandtone	9178739
	Dark Bronze	9178741
	Black	9178740

End Cap - Stucco Key (July 2023 -	Present)	
Note:		
Used on 1" stucco frame.		
	Color	Order No.
	White	9185998
	Terratone	9186002
	Sandtone	9185999
	Dark Bronze	9186001
	Black	9186000

2-Panel



100 Series Gliding Doors (2009 to Present)

Service Replacement

Service Replacement Only Parts

Service Replacement Only Parts

Note

This section is specifically designed for parts that should only be ordered if a Field Service Manager/Service Provider has requested them to be ordered or if the customer agrees to also pay for a non-warranty repair/replace service job (subject to availability) for these parts to be installed. We do not recommend anyone other than a trained AW employee or Service Provider install these parts due to the complexity of installation, modifications required for installation and/or requirement of special tools.

Weatherstrip			
Weatherstrip - Tri Fin			
111		Length	Order No.
\mathbb{I}		8'	9130399
		50'	9130398

Spacer		
Setting Block		
	Dimensions	Order No.
	1/8" x 7/8" x 3"	9046289
	1/16" x 7/8" x 2 1/4"	9123258
	1/8" x 1" x 4"	9047443

Mull Plug - Foam	
	Order No.
	9130521



Service Replacement Only Parts

Trim		
Interior/Exterior Trim - 96" Piece (2012 - July 2019)		
Note: Used June 2012 to July 2019.		
	Color	Order No.
1 25/ ₆₄ —	White	9123400
	Terratone	9123415
	Sandtone	9123412
AP .	Cocoa Bean	9123406
	Dark Bronze	9123409
	Black	9123403

lote:				
To be used on all door s	izes. See <u>Service Procedure</u> .			
		Size	Color	Order No.
			White	9183971
Π			Terratone	9183973
			Sandtone	9183972
		93 1/2"	Dark Bronze	9183974
			Black	9183975
Screw - Panel Trim				
Note:				
	m. Description		Color	Order No.
		Hd. Type 17 Painted	Color White	Order No. 9183966
	Description	Hd. Type 17 Painted		
	Description	Hd. Type 17 Painted	White	9183966
Note: Used to secure panel tri	Description	Hd. Type 17 Painted	White Terratone	9183966 9183968

Glazing Bead		
Glazing Bead / 8 ´		
Note: 96″ lineal length.		
	Color	Order No.
	White	9130404
	Terratone	9130409
	Sandtone	9130408
	Cocoa Bean	9130406
	Dark Bronze	9130407
	Black	9130405

Service Replacement Only Parts

Grille / Vinyl				
Exterior/Interior Grille with tape / Vinyl / 3/4" \	v			
Note: 3/4" wide.				
	Color	72″	108″	
9/64	White	9178882	9173962	
	Terratone	9178884	9173964	
	Sandtone	9178883	9173963	
	Cocoa Bean	9178885	9173965	
	Dark Bronze	9178886	9173966	
	Black	9178887	9173967	
Exterior/Interior Grille with tape / Vinyl / 1" W				
Note: 1" wide.				
i wide.	Color	72″	108″	
19/ ₆₄	White	9178888	9173968	
	Terratone	9178890	9173970	
	Sandtone	9178889	9173969	
	Cocoa Bean	9178891	9173971	
	Dark Bronze	9178892	9173972	
	Black	9178893	9173973	
Exterior/Interior Grille with tape / Vinyl / 2 1/4	"W			
Note: 2 1/4" wide.				
	Color	72″	108″	
2 ¹⁷ / ₆₄ ————————————————————————————————————	White	9178899	9173979	
	Terratone	9178894	9173974	
	Sandtone	9178895	9173975	
	Cocoa Bean	9178897	9173977	
	Dark Bronze	9178896	9173976	
	Black	9178898	9173978	



Service Replacement Only Parts