

What's in This Section

Standard and Picture Windows	Page 3
Parts Illustration	3
Parts Illustration - Interior View	4
Parts Illustration - Exterior View	5
Unit Sizes	6
Unit Size Chart - Venting	6
Unit Size Chart - Picture Window	8
Product History	9
Product History	9
Sash	10
Sash Size Table	10
Standard Window Sash and Frame Assembly	12
Picture Window Sash and Frame Assembly	13
Sash Dual Pane	14
Weatherstrip	15
Sash Hardware	15
Removable Glazing Panels	17
Removable Glazing Panels (RGP)	17
Removable Glazing Panel (RGP) Parts	17
Insect Screens	18
Insect Screens	18
Insect Screen Hardware and Parts	18
Grilles	19
Interior Grilles - Standard Window / Colonial	19
Hardware	20
Roto-Gear Operator and Lock - Detroit Hardware / No. 2320	20
Roto-Gear Operator and Lock - Amerock / No. 2320	20
Roto-Gear Operator and Lock - Detroit Hardware / No. 2420	22
Roto-Gear Operator and Lock - Amerock / No. 2420 and 2520	22
Roto-Gear Operator and Lock - Amerock / No. 7073A and 7073B	24
Roto-Gear Operator and Lock - Amerock / No. 7191-2	26
Roto-Gear Operator and Lock - Amerock / No. 7191-32	28
Frames	31
Frames Assembly	31
Head Stops	32
Side Stops	34

Sill Stops	35
Glass Stops	36
Weatherstrip	36

Primed Casement Windows (1932 to 1989)

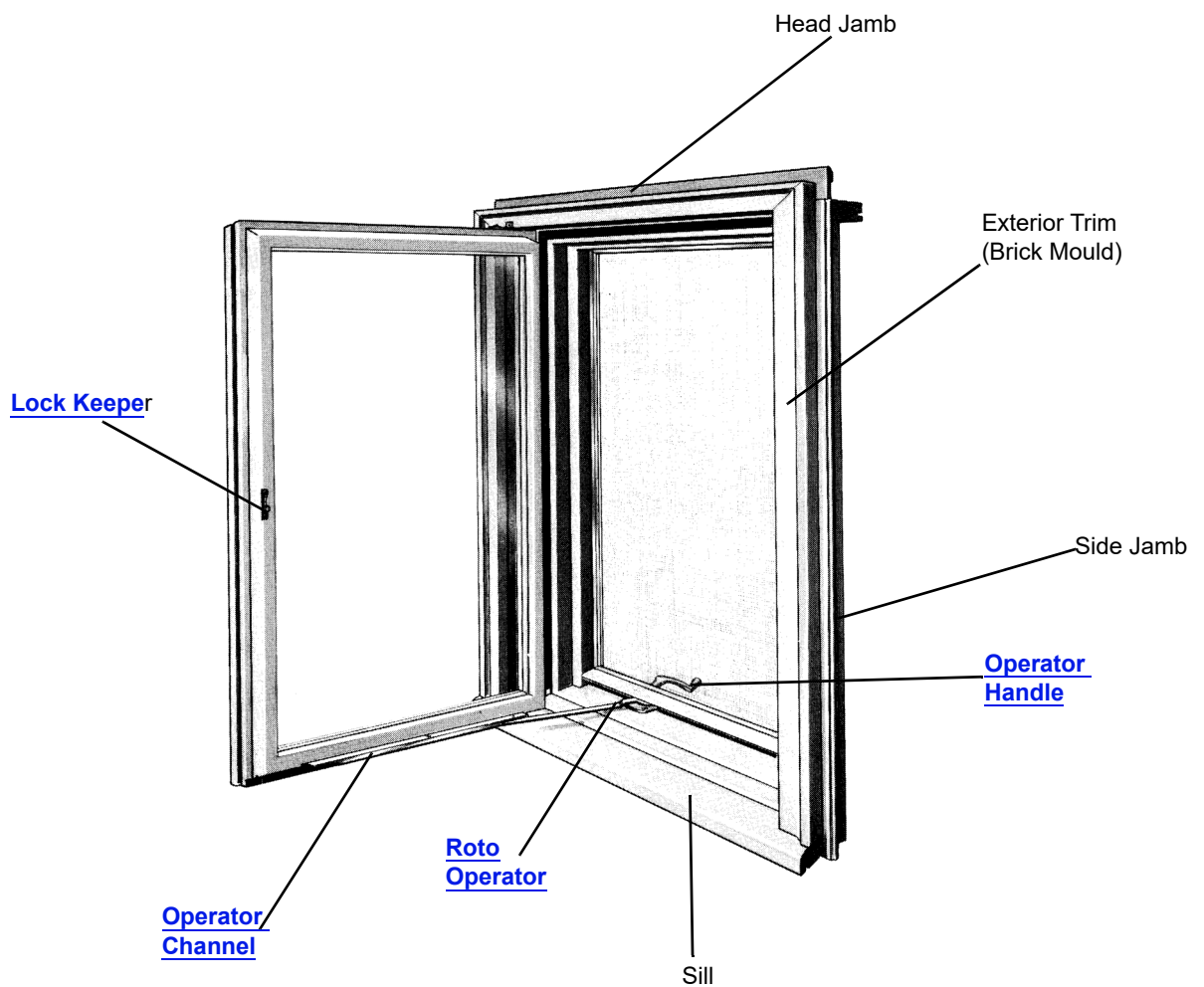
Standard and Picture Windows

Parts Illustration

Parts Illustration

Note:

Replacement parts available. All wood construction. Regionally available until 2006.



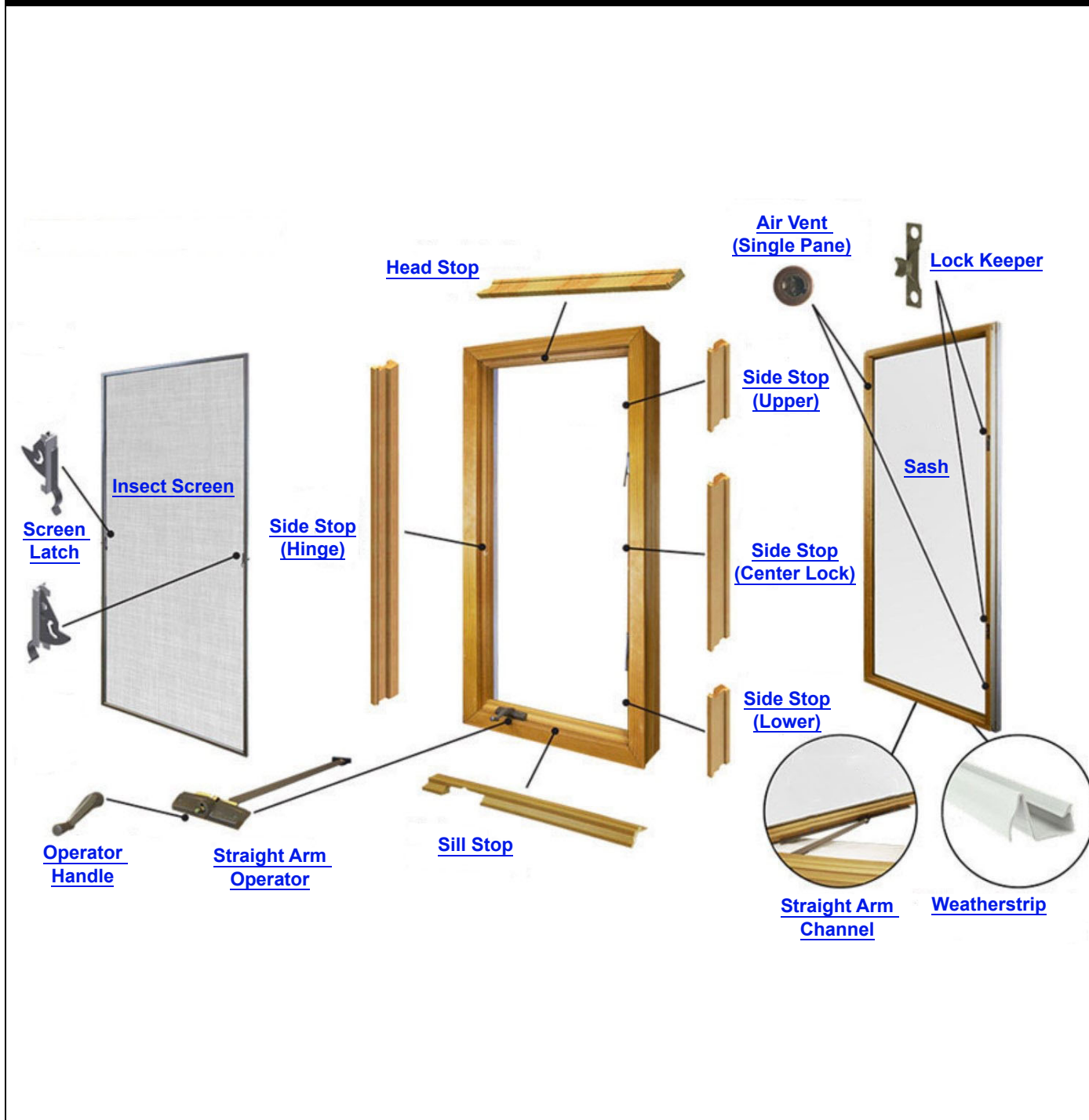
Manufactured 1932 to 1989

Primed Casement Window Unit Parts

Unit viewed from exterior.

Parts Illustration

Parts Illustration - Interior View

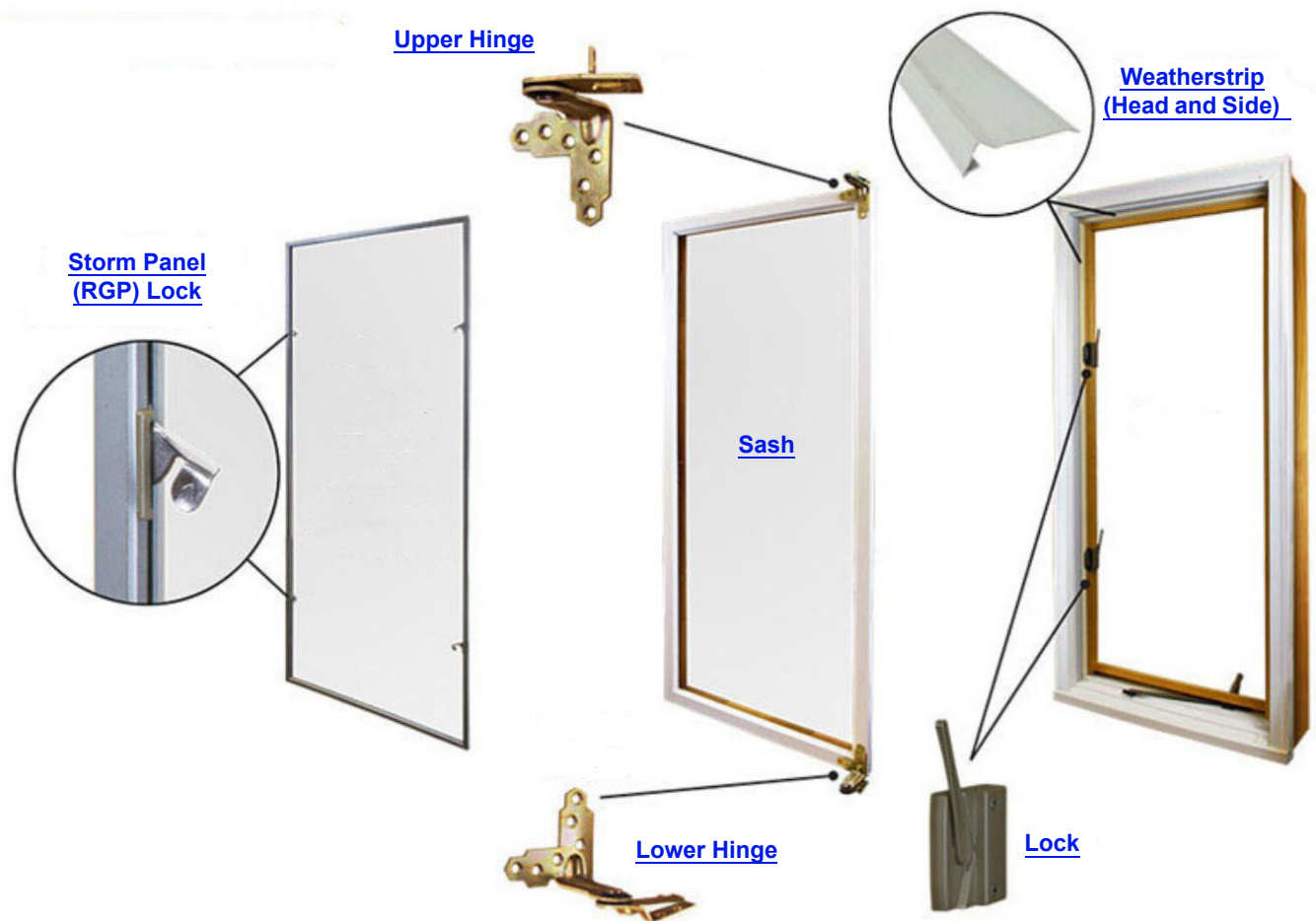


Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Parts Illustration

Parts Illustration - Exterior View



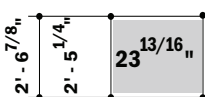
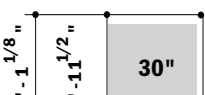
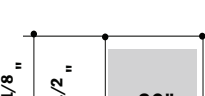
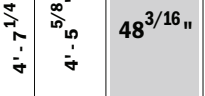
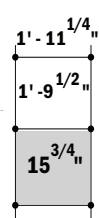
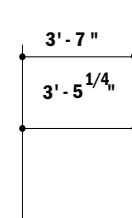
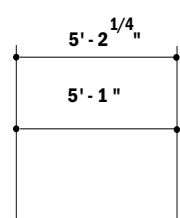
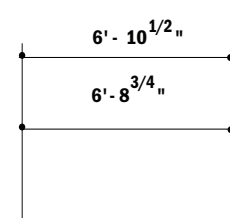
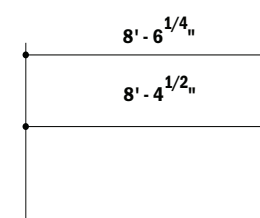
Unit Sizes

Unit Size Chart - Venting

Sash Size Table - 1"6" Sash Standard Window

Note:

Unit Dimension refers to overall outside-to-outside frame, see [page 12](#). Rough Opening refers to rough stud opening. Vis Glass refers to unobstructed (visible) glass. See [Measuring Visible Glass Video](#). Regionally available until 2006.

Unit	Rough	Glass	Dimension						
			Opening						
									
					1N2 (N2)	2N2	3N2	4N2	5N2
					1N30 (N30)	2N30	3N30	4N30	5N30
					1N3 (N3)	2N3	3N3	4N3	5N3
					1N4 (N4)	2N4	3N4	4N4	5N4
					1N5 (N5)	2N5	3N5	4N5	5N5

[Venting/Stationary Replacement Sash](#)

Primed Casement Window Basic Single Unit Sizes

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Unit Sizes

Unit viewed from exterior.

Sash Size Table - 1' 10 1/2" and 2' 1" Sash Standard Window

Note:

Unit Dimension refers to overall outside-to-outside frame. Rough Opening refers to rough stud opening. Vis Glass refers to unobstructed (visible) glass. See [Measuring Visible Glass Video](#). Regionally available until 2006.

Unit	Dimension	Opening	Glass						
2' - 6 7/8"	2' - 5 1/4"	23 13/16"		2' - 3 3/4"	2' - 2"	20 1/4"	2' - 6 1/4"	2' - 4 1/2"	22 3/4"
							4' - 4"	4' - 2 1/4"	
							4' - 9"	4' - 7 1/4"	
							6' - 4 1/4"	6' - 2 1/2"	
							8' - 4 1/4"	8' - 2 3/4"	
							10' - 4 3/4"	10' - 3"	
3' - 1 1/8"	2' - 1 1/2"	30"							
3' - 7 1/8"	3' - 5 1/2"	36"							
4' - 7 1/4"	4' - 5 5/8"	48 3/16"							
5' - 7 1/2"	5' - 5 7/8"	60 3/8"							
6' - 7 7/8"	6' - 6 1/4"	72 13/16"							

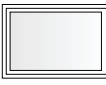
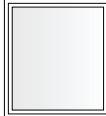
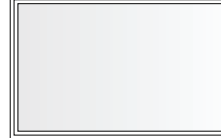
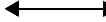
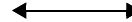
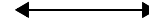
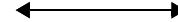
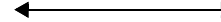
Primed Casement Unit Sizes

Unit Sizes

Unit Size Chart - Picture Window

Note:

Unit Dimension refers to overall outside-to-outside frame. Rough Opening refers to rough stud opening. Vis Glass refers to unobstructed (visible) glass. See [Measuring Visible Glass Video](#). Regionally available until 2006.

Dimension									
Unit	Rough	Opening	Visible Glass						
				3'-7"	4'-4"	5'-2 3/4"	6'-4 1/4"	6'-10 1/2"	8'-4 1/2"
				3'-5 1/4"	4'-2 1/4"	5'-1"	6'-2 1/2"	6'-8 3/4"	8'-2 3/4"
				34 7/16"	43 7/16"	54 3/16"	67 11/16"	73 15/16"	91 15/16"
3'-7 1/8"	3'-5 1/2"	35"							
				123	W 123	133	W 133	143	
4'-7 1/4"	4'-5 5/8"	47 3/16"							
				124	W 124	134	W 134	144	W 144
5'-7 1/2"	5'-5 7/8"	59 3/8"							
				125	W 125	135	W 135	145	W 145
6'-7 7/8"	6'-6 1/4"	71 13/16"							
				W 126		W 136		W 146	
									
				N2	W2	N3	W3	N4	W4

[Picture Window
Replacement Sash](#)

Primed Casement Picture Unit Sizes

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Product History

Product History

- 1989** Primed Casement windows discontinued.
- 1981** Silicone bed glazing first used to bond glass to sash.
- 1974** Stone-color straight-arm operator introduced.
Casement lock design changed from four hole to three hole.
- 1960** Grooved glazing introduced.
- 1952** Welded glass introduced.
- 1932** Primed Casement windows introduced.

Sash

Sash Size Table

Note:

Overall Sash is measured outside edge to outside edge of frame.

Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Sash manufactured from 1945 to 1974 have a routed bottom rail.

Sash Size Table - Standard Window

Unit No.	Overall Sash (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
N2	$18 \frac{23}{32} \times 26 \frac{25}{32}$	$15 \frac{3}{4} \times 23 \frac{13}{16}$	$16 \frac{5}{8} \times 24 \frac{11}{16}$
N30	$18 \frac{23}{32} \times 32 \frac{31}{32}$	$15 \frac{3}{4} \times 30$	$16 \frac{5}{8} \times 30 \frac{7}{8}$
N3	$18 \frac{23}{32} \times 38 \frac{31}{32}$	$15 \frac{3}{4} \times 36$	$16 \frac{5}{8} \times 36 \frac{7}{8}$
N4	$18 \frac{23}{32} \times 51 \frac{5}{32}$	$15 \frac{3}{4} \times 48 \frac{3}{16}$	$16 \frac{5}{8} \times 49 \frac{1}{16}$
N5	$18 \frac{23}{32} \times 63 \frac{11}{32}$	$15 \frac{3}{4} \times 60 \frac{3}{8}$	$16 \frac{5}{8} \times 61 \frac{1}{4}$
W2	$23 \frac{7}{32} \times 26 \frac{25}{32}$	$20 \frac{1}{4} \times 23 \frac{13}{16}$	$21 \frac{1}{8} \times 24 \frac{11}{16}$
W30	$23 \frac{7}{32} \times 32 \frac{31}{32}$	$20 \frac{1}{4} \times 30$	$21 \frac{1}{8} \times 30 \frac{7}{8}$
W3	$23 \frac{7}{32} \times 38 \frac{31}{32}$	$20 \frac{1}{4} \times 36$	$21 \frac{1}{8} \times 36 \frac{7}{8}$
W4	$23 \frac{7}{32} \times 51 \frac{5}{32}$	$20 \frac{1}{4} \times 48 \frac{3}{16}$	$21 \frac{1}{8} \times 49 \frac{1}{16}$
W5	$23 \frac{7}{32} \times 63 \frac{11}{32}$	$20 \frac{1}{4} \times 60 \frac{3}{8}$	$21 \frac{1}{8} \times 61 \frac{1}{4}$
W6	$23 \frac{7}{32} \times 75 \frac{25}{32}$	$20 \frac{1}{4} \times 72 \frac{13}{16}$	$21 \frac{1}{8} \times 73 \frac{11}{16}$
WX3 (77)	$25 \frac{23}{32} \times 38 \frac{31}{32}$	$22 \frac{3}{4} \times 36$	$23 \frac{5}{8} \times 38 \frac{7}{8}$
WX3 (75)	$24 \frac{31}{32} \times 38 \frac{31}{32}$	22×36	$22 \frac{7}{8} \times 38 \frac{7}{8}$
WX4 (77)	$25 \frac{23}{32} \times 51 \frac{5}{32}$	$22 \frac{3}{4} \times 48 \frac{3}{16}$	$23 \frac{5}{8} \times 49 \frac{1}{16}$
WX4 (75)	$24 \frac{31}{32} \times 51 \frac{5}{32}$	$22 \times 48 \frac{3}{16}$	$22 \frac{7}{8} \times 49 \frac{1}{16}$
WX5	$25 \frac{23}{32} \times 63 \frac{11}{32}$	$22 \frac{3}{4} \times 60 \frac{3}{8}$	$23 \frac{5}{8} \times 61 \frac{1}{4}$

Primed Casement Windows (1932 to 1989)

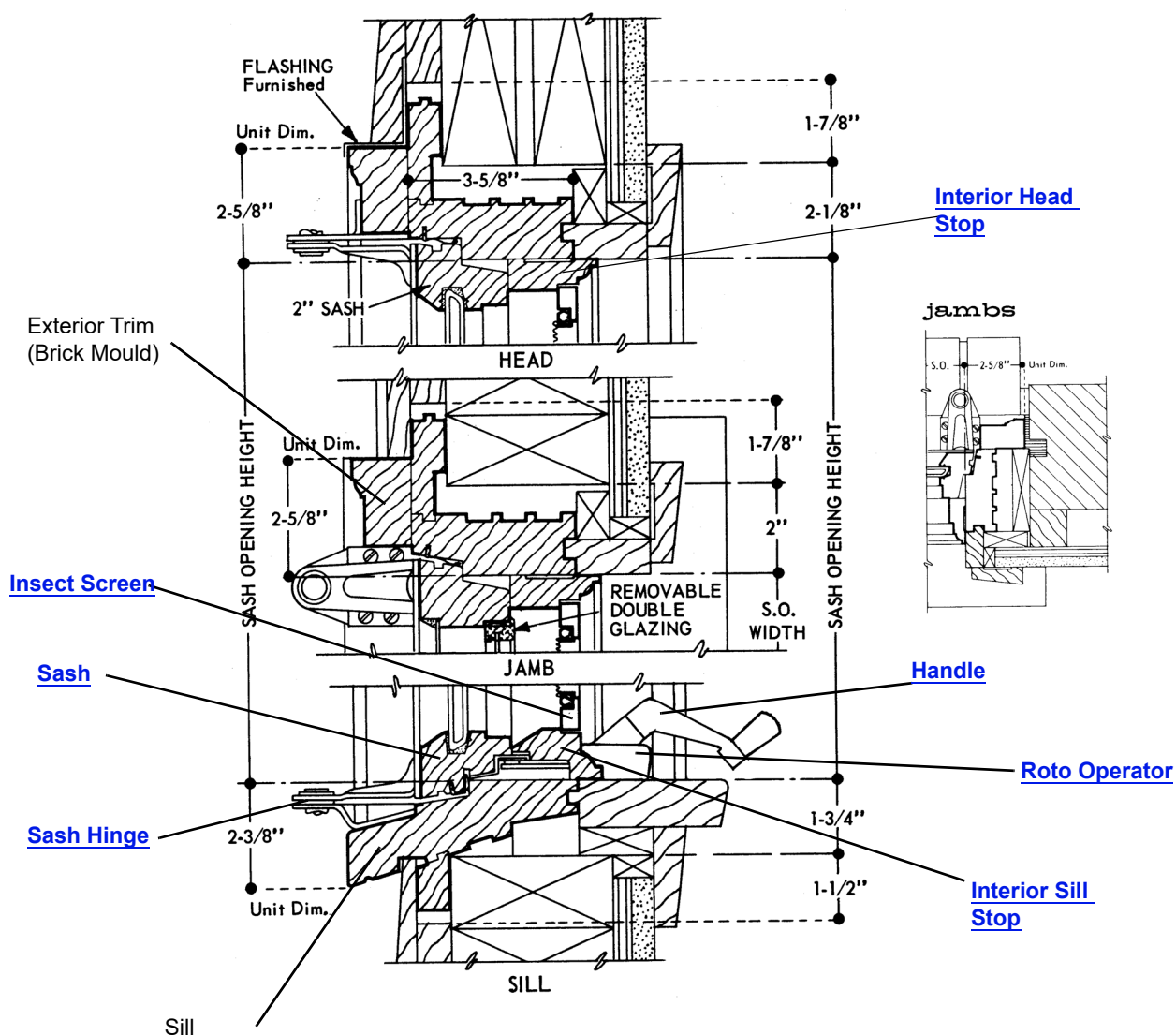
Standard and Picture Windows

Sash

Sash Size Table - Picture Window			
Unit No.	Overall Sash (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
123	$38 \frac{7}{16} \times 39 \frac{3}{97}$	$34 \frac{7}{16} \times 35$	$35 \frac{5}{8} \times 36 \frac{3}{16}$
124	$38 \frac{7}{16} \times 51 \frac{7}{32}$	$34 \frac{7}{16} \times 47 \frac{3}{16}$	$35 \frac{5}{8} \times 48 \frac{3}{8}$
125	$38 \frac{7}{16} \times 63 \frac{13}{32}$	$34 \frac{7}{16} \times 59 \frac{3}{8}$	$35 \frac{5}{8} \times 60 \frac{9}{16}$
W123	$47 \frac{7}{16} \times 39 \frac{3}{97}$	$43 \frac{7}{16} \times 35$	$44 \frac{5}{8} \times 36 \frac{3}{16}$
W124	$47 \frac{7}{16} \times 51 \frac{7}{32}$	$43 \frac{7}{16} \times 47 \frac{3}{16}$	$44 \frac{5}{8} \times 48 \frac{3}{8}$
W125	$47 \frac{7}{16} \times 63 \frac{13}{32}$	$43 \frac{7}{16} \times 59 \frac{3}{8}$	$44 \frac{5}{8} \times 60 \frac{9}{16}$
W126	$47 \frac{7}{16} \times 75 \frac{27}{32}$	$43 \frac{7}{16} \times 71 \frac{13}{16}$	$44 \frac{5}{8} \times 73$
133	$58 \frac{3}{16} \times 39 \frac{3}{97}$	$54 \frac{3}{16} \times 35$	$55 \frac{3}{8} \times 36 \frac{3}{16}$
134	$58 \frac{3}{16} \times 51 \frac{7}{32}$	$54 \frac{3}{16} \times 47 \frac{3}{16}$	$55 \frac{3}{8} \times 48 \frac{3}{8}$
135	$58 \frac{3}{16} \times 63 \frac{13}{32}$	$54 \frac{3}{16} \times 59 \frac{3}{8}$	$55 \frac{3}{8} \times 60 \frac{9}{16}$
W133	$71 \frac{11}{16} \times 39 \frac{3}{97}$	$67 \frac{11}{16} \times 35$	$68 \frac{7}{8} \times 36 \frac{3}{16}$
W134	$71 \frac{11}{16} \times 51 \frac{7}{32}$	$67 \frac{11}{16} \times 47 \frac{3}{16}$	$68 \frac{7}{8} \times 48 \frac{3}{8}$
W135	$71 \frac{11}{16} \times 63 \frac{13}{32}$	$67 \frac{11}{16} \times 59 \frac{3}{8}$	$68 \frac{7}{8} \times 60 \frac{9}{16}$
W136	$71 \frac{11}{16} \times 75 \frac{27}{32}$	$67 \frac{11}{16} \times 71 \frac{13}{16}$	$68 \frac{7}{8} \times 73$
143	$77 \frac{15}{16} \times 39 \frac{3}{97}$	$73 \frac{15}{16} \times 35$	$75 \frac{1}{8} \times 36 \frac{3}{16}$
144	$77 \frac{15}{16} \times 51 \frac{7}{32}$	$73 \frac{15}{16} \times 47 \frac{3}{16}$	$75 \frac{1}{8} \times 48 \frac{3}{8}$
145	$77 \frac{15}{16} \times 63 \frac{13}{32}$	$73 \frac{15}{16} \times 59 \frac{3}{8}$	$75 \frac{1}{8} \times 60 \frac{9}{16}$
W143	$95 \frac{15}{16} \times 39 \frac{3}{97}$	$91 \frac{15}{16} \times 35$	$93 \frac{1}{8} \times 36 \frac{3}{16}$
W144	$95 \frac{15}{16} \times 51 \frac{7}{32}$	$91 \frac{15}{16} \times 47 \frac{3}{16}$	$93 \frac{1}{8} \times 48 \frac{3}{8}$
W145	$95 \frac{15}{16} \times 63 \frac{13}{32}$	$91 \frac{15}{16} \times 59 \frac{3}{8}$	$93 \frac{1}{8} \times 60 \frac{9}{16}$
W146	$95 \frac{15}{16} \times 75 \frac{27}{32}$	$91 \frac{15}{16} \times 71 \frac{13}{16}$	$93 \frac{1}{8} \times 73$

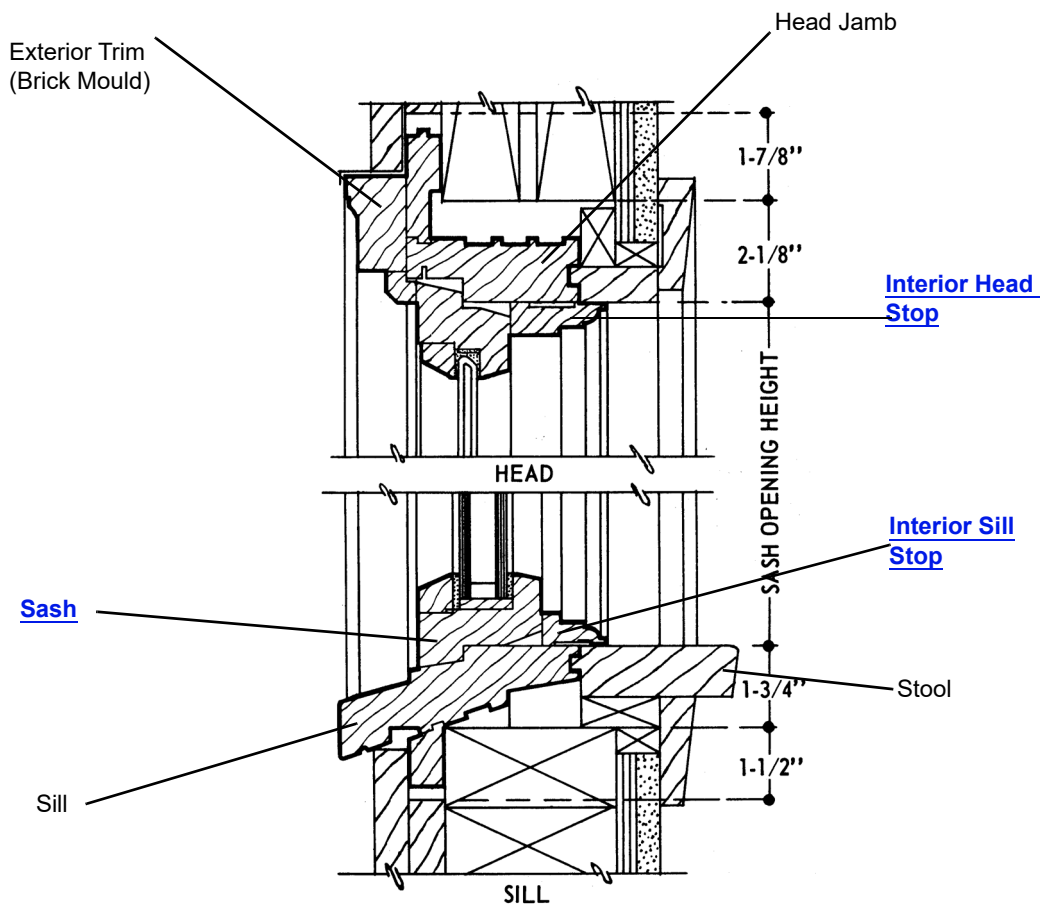
Sash

Standard Window Sash and Frame Assembly



Primed Casement Operating Sash and Frame Assembly

Picture Window Sash and Frame Assembly



Primed Casement Stationary and Picture Sash and Frame Assembly

Sash

Sash Dual Pane

Note:

Single pane sash will not have glass date or glass logo. All double panel glass, starting from the late 1950's, will have a glass date or an AW logo. Double pane is the only glazing available. True divided light, single pane sash, welded dual pane and obscure sash are no longer available. Replace with dual pane sash. See [Sash Replacement Video](#).

Sash manufactured 1945 to 1974 have a routed bottom rail. Stationary sash do **not** have a routed bottom rail.

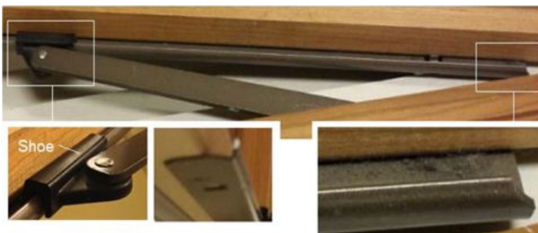
Sash primed on exterior only.

Grille grommets no longer available on primed sash.

Sash - Dual Pane / Primed / Routed Bottom Rail

	Unit No.		Routed Bottom Rail (1945 - 1974)
	N	N2	0500145
		N30	0500146
		N3	0500147
		N4	0500148
		N5	0500149
	W	W2	0500150
		W30	0500151
		W3	0500152
		W4	0500153
		W5	0500154
		W6	0500155

Sash - Dual Pane / Primed / No Route

	Unit No.		No Route (1975 - 1989)
	N	N2	0517308
		N30	0517312
		N3	0517316
		N4	0517320
		N5	0517324
	W	W2	0559608
		W30	0559612
		W3	0559616
		W4	0559620
		W5	0559624
		W6	0559628
	WX	WX3 (77)	0559818
		WX3 (75)	0559618
		WX4 (77)	0559822
		WX4 (75)	0559622
		WX5 (77)	0559826

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Sash

Sash - Dual Pane / Primed / 1" Picture / Regular

	Unit No.	Order No.
	123	0520208
	124	0520212
	125	0520216
	133	0520220
	134	0520224
	135	0561901
	144	0561902
	145	0561904

Sash - Dual Pane / Primed / 1" Picture / Wide

	Unit No.	Order No.
	W123	0561708
	W124	0561712
	W125	0561716
	W126	0561906
	W133	0561720
	W134	0561724
	W135	0561908
	W136	0561912
	W144	0561920
	W145	0561924
	W146	0561928

Weatherstrip

Weatherstrip - Bottom Rail

Note:

Bottom rail weatherstrip is on sash. [Head](#) and [side weatherstrip](#) is on the frame.

		Unit No.	Length	Order No.
		1	18 ⁵ / ₁₆	0575008
		W1	22 ¹³ / ₁₆	0575012
		WX1 (77)	25 ⁵ / ₁₆	0575014

Sash Hardware

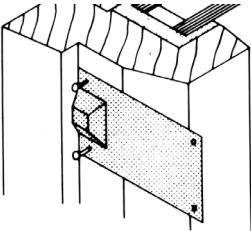
Air Ventilator					
	Note: This part is bronze in color and the size of a dime. It is located on interior of sash.	Unit No.		Order No.	
		All units		0533008	

Sash

Sash Clips - Stationary / Picture Window - 2 1/8" Clip

Note:
2 1/8" Clip / Usage

The 2 1/8" clip is used on 1" picture window sash only.

 Sash Clips	Clip / Usage			Without Nails
				0567608
	Unit No.	# of Clips		
		Width	Height	Total
	123 & W123	6	4	10
	124 & W124	6	6	12
	125 & W125	6	6	12
	125 & W125	6	6	12
	133 & W133	8	4	12
	W126	6	8	14
	134 & W134	8	6	14
	135 & W135	8	6	14
	W136	8	8	16
	144 & W144	10	6	16
145 & W145	10	6	16	
W146	10	8	18	

Sash Clips - Stationary / Standard Window - 2 3/8" Clip

	Clip / Usage		With Nails	Without Nails
			0567508	0567708
	Unit No.	# of Clips		
		Width	Height	Total
	N2, W2, WX2	2	2	4
	N30, W30, WX30	2	2	4
	N3, W3, WX3	2	4	6
	N4, W4, WX4	2	6	8
	N5, W5, WX5	2	6	8
	W6	2	8	10

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Removable Glazing Panels

Removable Glazing Panels (RGP)

Removable Glazing Panels (RGP) - Single Pane

Note:

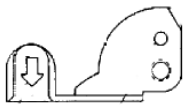
Panels and stops are no longer available for replacement.

Removable glazing panels were offered in Mill Finish, Green, and Stone.

	Unit No.		Dimensions (w x h)
	N	N2	$16 \frac{3}{16} \times 24 \frac{1}{4}$
		N30	$16 \frac{3}{16} \times 30 \frac{7}{16}$
		N3	$16 \frac{3}{16} \times 36 \frac{7}{16}$
		N4	$16 \frac{3}{16} \times 48 \frac{5}{8}$
		N5	$16 \frac{3}{16} \times 60 \frac{13}{16}$
	W	W2	$20 \frac{11}{16} \times 24 \frac{1}{4}$
		W30	$20 \frac{11}{16} \times 30 \frac{7}{16}$
		W3	$20 \frac{11}{16} \times 36 \frac{7}{16}$
		W4	$20 \frac{11}{16} \times 48 \frac{5}{8}$
		W5	$20 \frac{11}{16} \times 60 \frac{13}{16}$
	WX	W6	$20 \frac{11}{16} \times 73 \frac{1}{4}$
		WX3 (77)	$23 \frac{3}{16} \times 36 \frac{7}{16}$
		WX3 (75)	$22 \frac{9}{32} \times 36 \frac{9}{32}$
		WX4 (77)	$23 \frac{3}{16} \times 48 \frac{5}{8}$
		WX4 (75)	$22 \frac{9}{32} \times 48 \frac{15}{32}$
		WX5 (77)	$23 \frac{3}{16} \times 60 \frac{13}{16}$

Removable Glazing Panel (RGP) Parts

Lock - RGP (Pair)



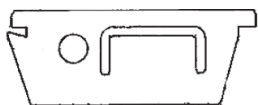
Note:

Primarily used on units manufactured through 1969.

Order No.

0537508

Lock with Housing - RGP (Pair)



Note:

Primarily used on units manufactured from 1970-1989.

Finish

Order No.

Green

0537512

Stone

0537516

Insect Screens

Insect Screens			
Insect Screen - Standard Screen			
	Unit No.	Dimensions (w x h)	Stone
	2	16 ¹³ / ₁₆ × 24 ⁵ / ₁₆	0516808
	3	16 ¹³ / ₁₆ × 36 ¹ / ₂	0516816
	30	16 ¹³ / ₁₆ × 30 ¹ / ₂	0516812
	4	16 ¹³ / ₁₆ × 48 ¹¹ / ₁₆	0516820
	5	16 ¹³ / ₁₆ × 60 ⁷ / ₈	0516824
	W2	21 ⁵ / ₁₆ × 24 ⁵ / ₁₆	0559108
	W3	21 ⁵ / ₁₆ × 36 ¹ / ₂	0559116
	W30	21 ⁵ / ₁₆ × 30 ¹ / ₂	0559112
	W4	21 ⁵ / ₁₆ × 48 ¹¹ / ₁₆	0559120
	W5	21 ⁵ / ₁₆ × 60 ⁷ / ₈	0559124
	W6	21 ⁵ / ₁₆ × 73 ⁵ / ₁₆	0559128
	WX3 (77)	23 ¹³ / ₁₆ × 36 ¹ / ₂	0559018
	WX3 (75)	23 ¹ / ₁₆ × 36 ¹ / ₂	0559118
	WX4 (77)	23 ¹³ / ₁₆ × 48 ¹¹ / ₁₆	0559022
	WX4 (75)	23 ¹ / ₁₆ × 48 ¹¹ / ₁₆	0559122
	WX5 (77)	23 ¹³ / ₁₆ × 60 ⁷ / ₈	0559026

Insect Screen Hardware and Parts	
Insect Screen Strike Package with Screws - Metal	
	Order No.
	0534008
Insect Screen Strike - Plastic	
	Order No.
	0532902

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Grilles

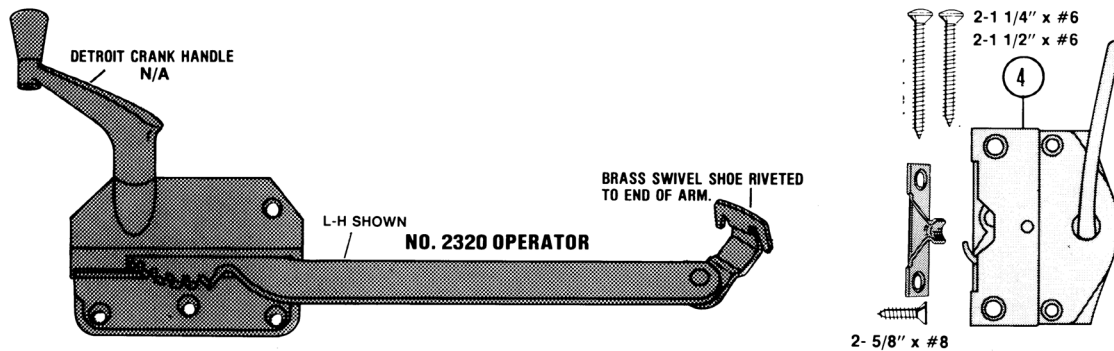
Interior Grilles - Standard Window / Colonial		
Interior Grille - Standard Window / Colonial / 3/4" Wood / Horizontal / Prefinished White Interior		
Note: Wood grille bars are not recommended for replacement. Wood grille bar were painted white on both sides.	Unit No.	Prefinished White Interior
	W	N/A
	W1	N/A

Hardware

Roto-Gear Operator and Lock - Detroit Hardware / No. 2320

Note:

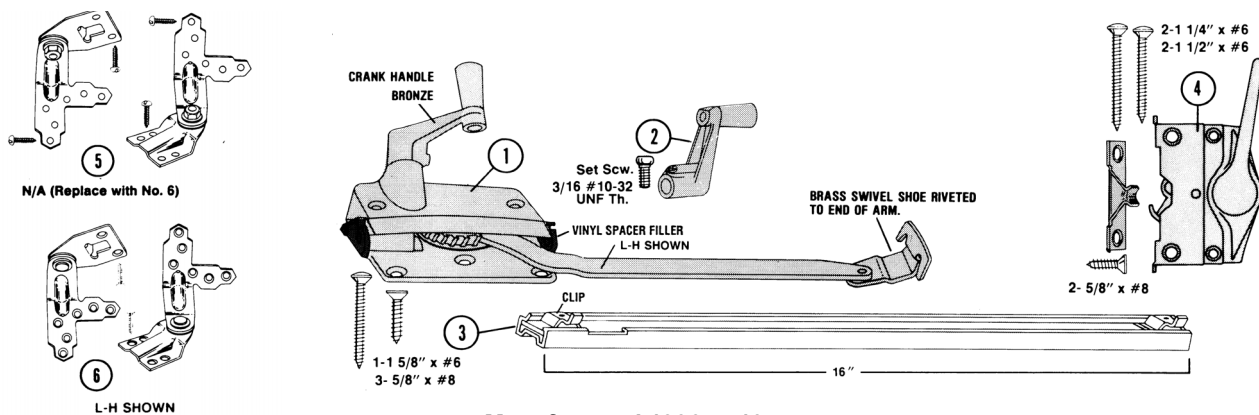
Detroit Hardware Roto-Gear Operator is no longer available. Replace with Amerock Roto-Gear Operator 1936 to 1945.



Manufactured 1936 to 1945

Roto-Gear Operator and Lock Detroit Hardware No. 2320

Roto-Gear Operator and Lock - Amerock / No. 2320



Manufactured 1936 to 1945

Roto-Gear Operator and Lock Amerock No. 2320

Roto-Gear Operator with Handle - Amerock / No. 2320 (1936 to 1945) Ref. No. 1

Note:

The brass swivel shoe is riveted to the end of arm.

Replace the Amerock No. 2320 Roto-Gear operator with the Amerock No. 7073A Roto-Gear operator and the No. 7073A/7073B operator channel found on [page 24](#).

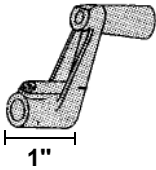
Sash may need to be modified to allow use of replacement channel needed for use with 7073 replacement operator. Sill stop may also need to be replaced.

	Finish	Left	Right
	Bronze	N/A	N/A

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Hardware

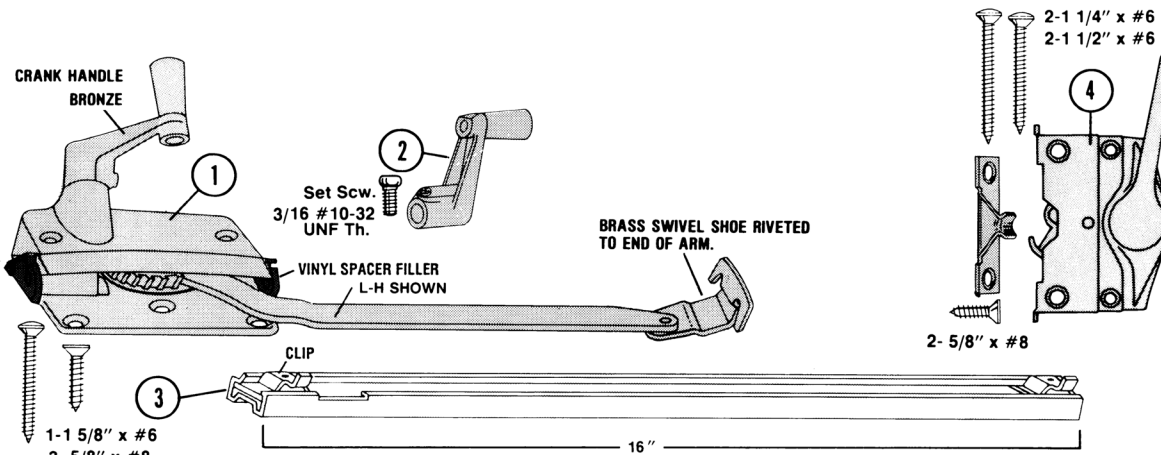
Filler (1936 to 1945) Ref. No. 1 page 20			
Note: Use filler as a spacer when replacing Detroit Hardware Roto-Gear Operator No. 2320 with Amerock Roto-Gear Operator No. 2320.			Order No.
			0533010
Handle - Long Shank (1936 to 1945) Ref. No. 2 page 20			
			Bronze
			0532308
Channel with Screws - No. 2320 (1936 to 1945) Ref. No. 3 page 20			
Note: No longer available. Replace with 7073A series operator and channel found on page 24 .			
Sash Lock (1936 to 1945) Ref. No. 4 page 20			
Note: Use No. 7022-47 sash lock and keeper for replacement.		Bronze	
		Left	Right
		0531708	0531712
Hinge with Screws - Head (1936 to 1945) Ref. No. 5 & 6 page 20			
 L	Description	Left	Right
	(8) 9-17 x 7/8" TYP A PH FL ST	0535508	0535512
Hinge with Screws - Sill (1936 to 1945) Ref. No. 5 & 6 page 20			
	Description	Left	Right
	10) 9-17 x 7/8" TYP A PH FL STL (	0535008	0535012

Hardware

Roto-Gear Operator and Lock - Detroit Hardware / No. 2420 (1945 to 1960)

Note:

Detroit Hardware Roto- Gear Operator is no longer available. Replace with Amerock Roto-Gear Operator No. 2420 and 2520.



Manufactured August 1945 to February 1960

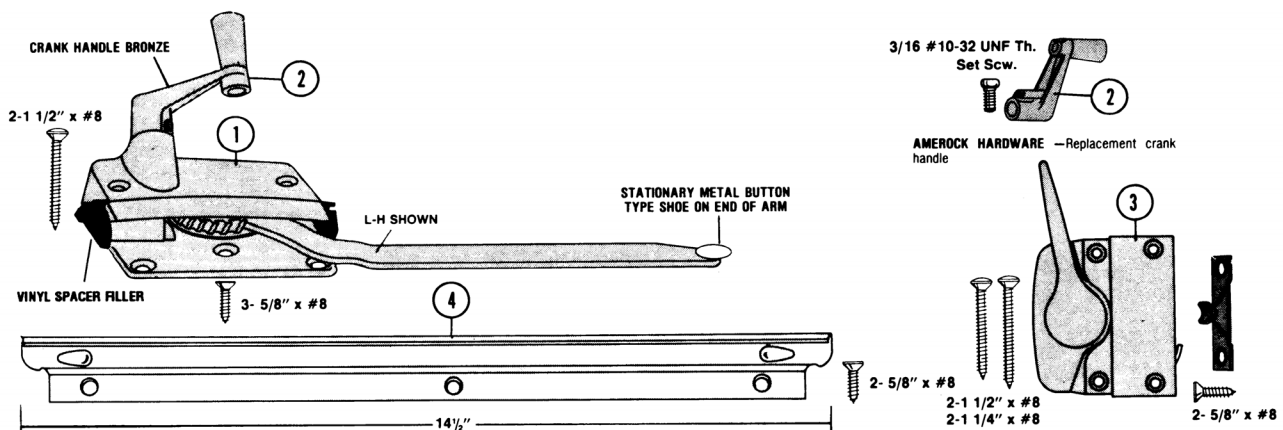
Roto-Gear Operator and Lock Detroit Hardware No. 2420

Roto-Gear Operator and Lock - Amerock / No. 2420 and 2520 (1945 to 1960)

Note:

The Amerock No. 2420 Roto-Gear operator can be replaced with the Amerock No. 7073A Roto-Gear operator and the No. 7073A/7073B operator channel found on [page 24](#).

The Amerock No. 2520 Roto-Gear operator can be replaced with the Amerock No. 7073B Roto-Gear operator and the No. 7073A/7073B operator channel found on [page 24](#).



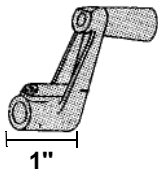
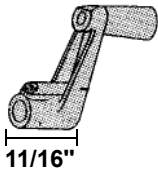
Manufactured August 1945 to February 1960

Roto-Gear Operator and Lock Amerock No. 2420 and 2520

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Hardware

Handle - Long Shank (1945 to 1960) Ref. No. 2 page 22		
		Bronze
		0532308
Handle - Short Shank (1945 to 1960) Ref. No. 2 page 22		
		Bronze
		0536011

Lock and Keeper with Screws - Bronze / 7022-7047 (1945 to 1960) Ref. No. 3 page 22		
Note: Replacement may not exactly match original.	Bronze	
	Left	Right
	0531708	0531712

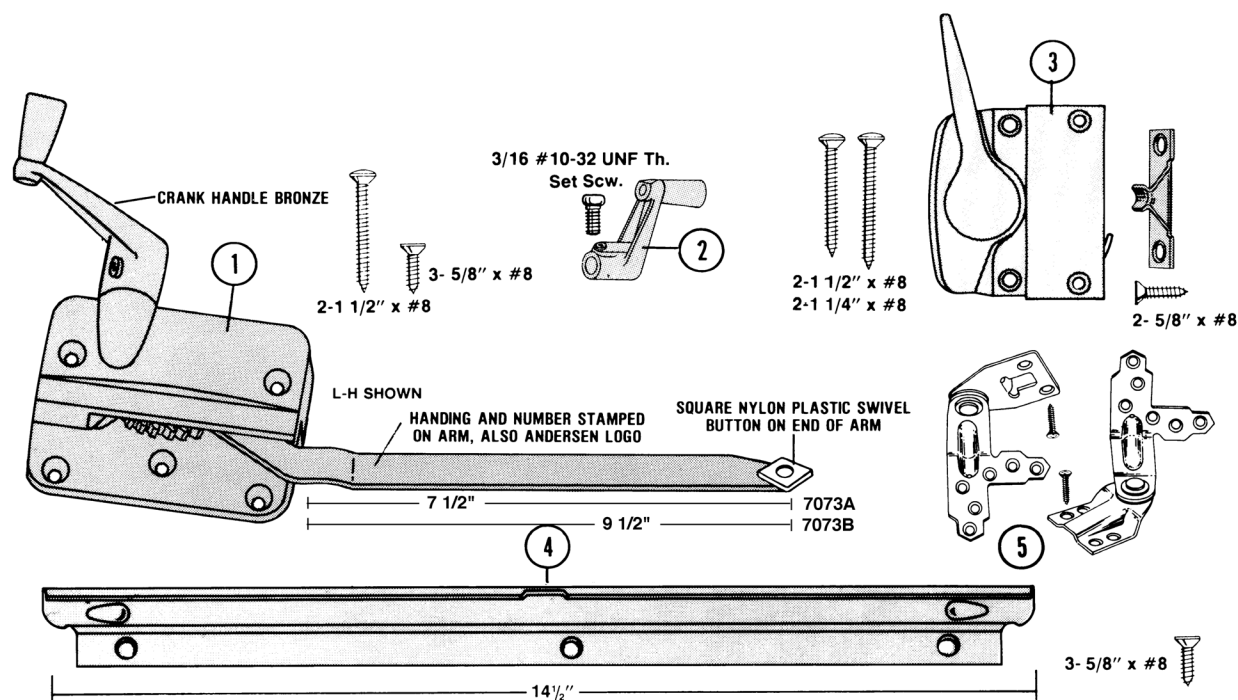
Hinge with Screws - Head (1945 to 1960) Ref. No. 6 page 20			
	Screw Description	Left	Right
	(8) 9-17 x 7/8" TYP A PH FL STL	0535508	0535512

Hinge with Screws - Sill (1945 to 1960) Ref. No. 6 page 20			
	Screw Description	Left	Right
	(10) 9-17 x 7/8" TYP A PH FL STL	0535008	0535012

Hardware

Roto-Gear Operator and Lock - Amerock / No. 7073A and 7073B (1960 to 1974)

Note:

 See [Operator Replacement Video](#).


Manufactured February 1960 to 1974

Roto-Gear Operator and Lock Amerock No. 7073A and 7073B

Operator with Handle - Amerock / No. 7073A / 7 1/2" (1960 to 1974) Ref. No. 1 [page 24](#)

Note:

Used on "N" width.

Bronze
Left

0531108

Right

0531112

Operator with Handle - Amerock / No. 7073B / 9 1/2" (1960 to 1974) Ref. No. 1 [page 24](#)

Note:

Used on "W" width.

Bronze
Left

0566208

Right

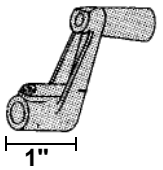
0566212

Handle - No. 7073A and 7073B Long Shank (1960 to 1974) Ref. No. 2 [page 24](#)

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Hardware

		Order No.
		0532308

Lock and Keeper with Screws - Bronze / 7022-7047 (1960 to 1974) Ref. No. 3 [page 24](#)

Note: Replacement may not exactly match original.	Left	Right
	0531708	0531712

Channel - No. 7073A or 7073B (1960 to 1974) Ref. No. 4 [page 24](#)

Note: Use same channel for left and right hand operator.	Order No.
	0532108

Hinge with Screws - Head (1945 to 1960) Ref. No. 5 [page 24](#)

	Description	Left	Right
	(8) 9-17 x 7/8" TYP A PH FL STL	0535508	0535512

Hinge with Screws - Sill (1945 to 1960) Ref. No. 5 [page 24](#)

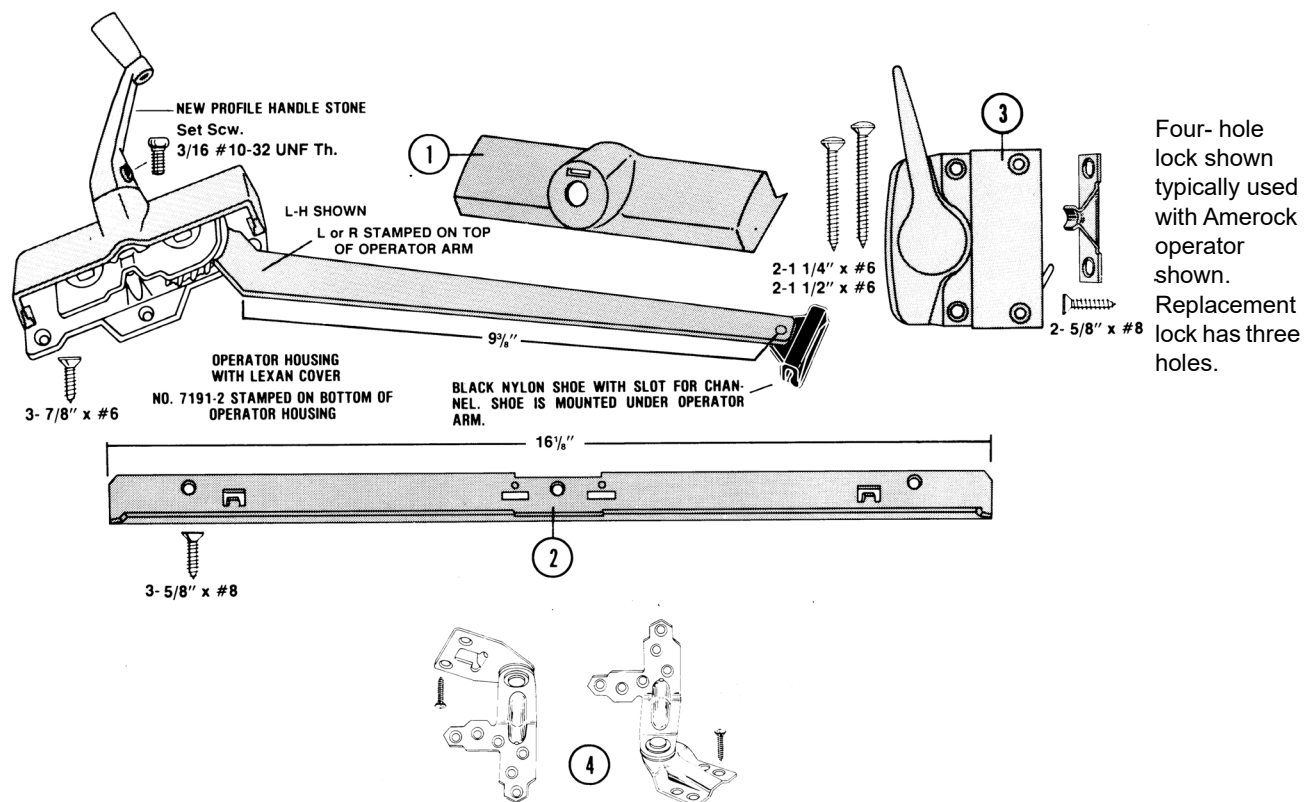
	Description	Left	Right
	(10) 9-17 x 7/8" TYP A PH FL STL	0535008	0535012

Hardware

Roto-Gear Operator and Lock - Amerock / No. 7191-2 (February 1974 to 1979)

Note:

Most parts are no longer available. Replace with Amerock Roto-Gear Operator 7191-32.



Manufactured February 1974 to 1979

Roto-Gear Operator and Lock Amerock No. 7191-2

Cover - Lexan / Old Style (February 1974 to 1979) Ref. No. 1



Stone

0532608

Filler - Old Style Operator (February 1974 to 1979)

Order No.

0533010

Channel - No. 7191-2 (February 1974 to 1979) Ref. No. 2


Note:

Use same channel for left and right hand operator.

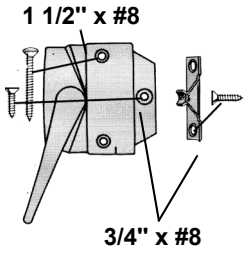
Stone

0565808

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Hardware

Lock and Keeper with Screws (February 1974 to 1979) Ref. No. 3 page 26			
	Note: Four hole lock shown in picture on page 26 . This replacement lock has three holes	Left	Right
		1351408	1351410

Hinge with Screws - Head (1945 to 1960) Ref. No. 4 page 26			
	Description	Left	Right
	(8) 9-17 x 7/8" TYP A PH FL STL	0535508	0535512

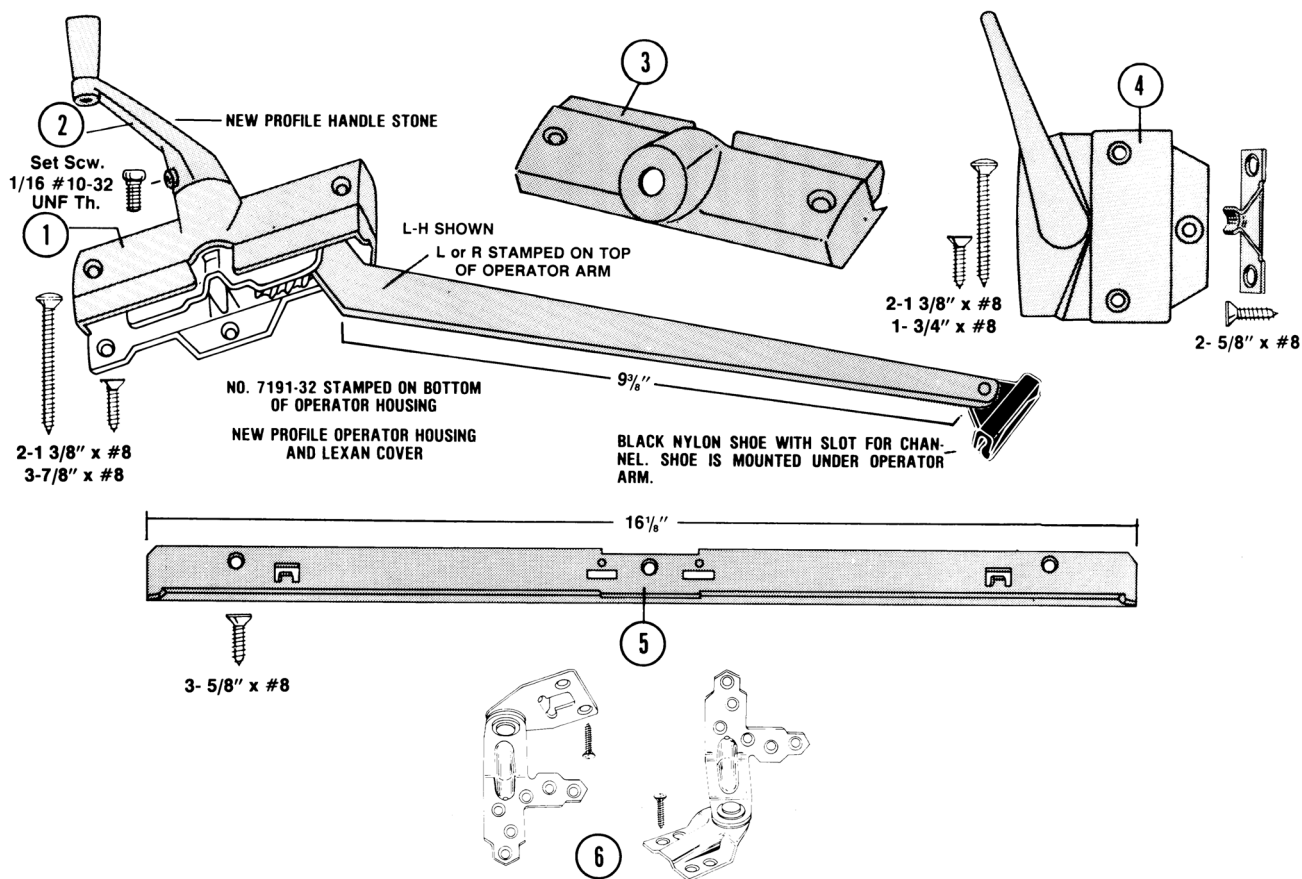
Hinge with Screws - Sill (1945 to 1960) Ref. No. 4 page 26			
	Description	Left	Right
	(10) 9-17 x 7/8" TYP A PH FL STL	0535008	0535012

Hardware

Roto-Gear Operator and Lock - Amerock / No. 7191-32 (1979 to 1989)

Note:

See [Operator Replacement Video](#).

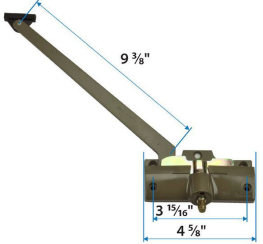


Roto-Gear Operator and Lock Amerock No. 7191-32

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Hardware

Operator w/screws no handle - Amerock / No. 7191-32 (1979 to 1989) Ref. No. 1 page 28			
	Includes: Operator cover and black nylon shoe.	Stone	
		Left	Right
		0565616	0565620

Shoe with Rivet - No. 7191-32 Operator (1979 to 1989) Ref. No. 1 page 28			
			Black
			0565912

Handle - No. 7191-32 (1979 to 1989) Ref. No. 2 page 28			
	Note: Ships with set screw.	Stone	
		0532408	

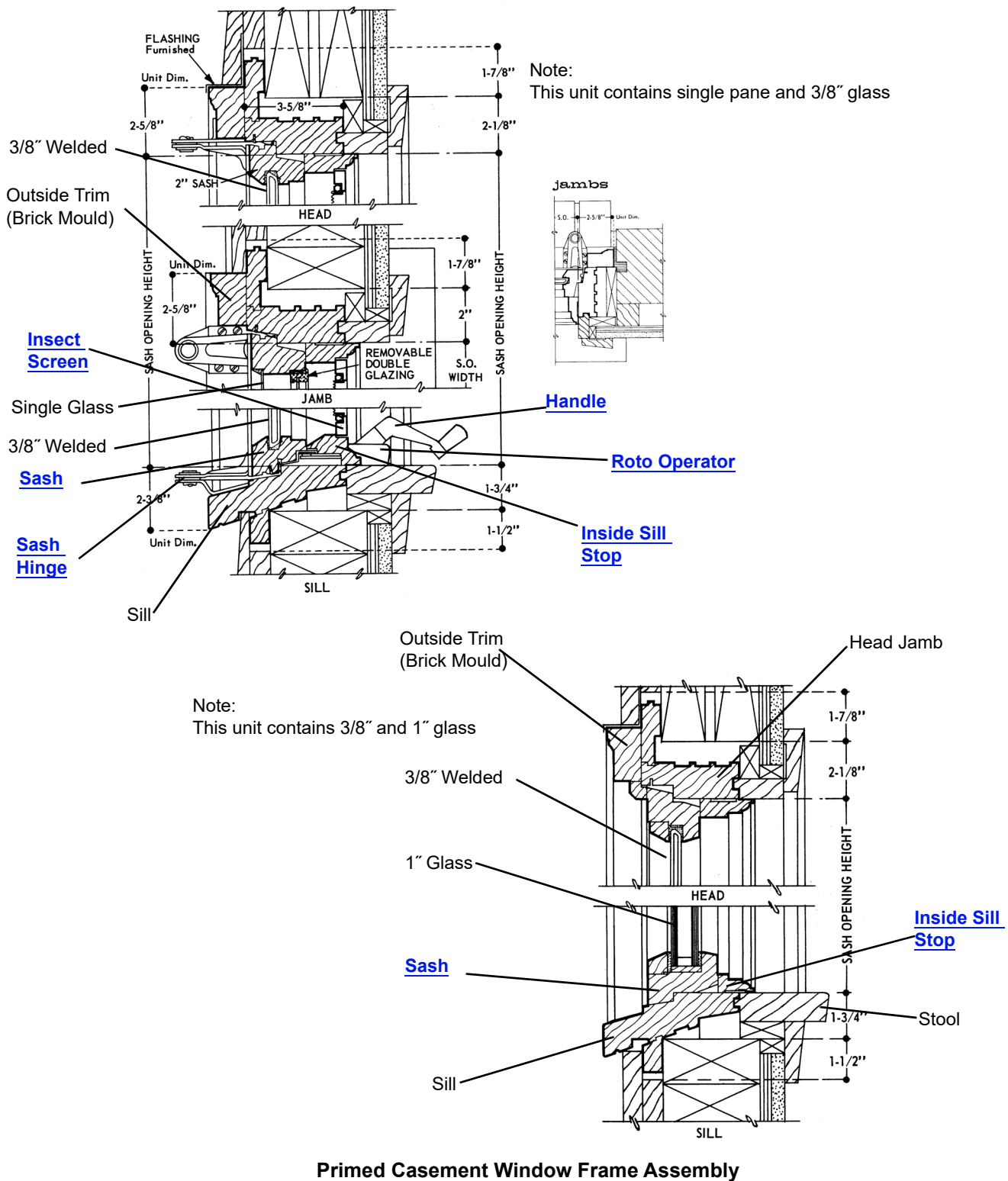
Cover- Lexan / Screw Type (1979 to 1989) Ref. No. 3 page 28			
	Note: Stone offered as standard.	Stone	White
		0532610	1351330

Screw - Lexan/Operator Cover (1979 to 1989) Ref. screw graphic page 28			
Note: 1 3/8" x #8			Order No.
			3251205

Hardware

Lock and Keeper with Screws (1979 to 1989) Ref. No. 4 page 28			
		Stone	
		Left	Right
		1351408	1351410
Channel with Screws - No. 7191 (1979 to 1989) Ref. No. 5 page 28			
	Note: Use same channel for left and right hand operator.	Order No.	
		0565808	
Hinge with Screws - Head (1979 to 1989) Ref. No. 6 page 28			
	Description	Left	Right
	(8) 9-17 x 7/8" TYP A PH FL STL	0535508	0535512
Hinge with Screws - Sill (1979 to 1989) Ref. No. 6 page 28			
	Description	Left	Right
	(10) 9-17 x 7/8" TYP A PH FL STL	0535008	0535012

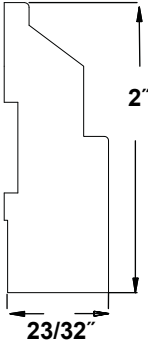
Frames Assembly



Frames

Head Stops

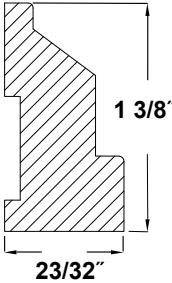
Stop - Head (1974 to 1989)

		Unit No.	Length	Order No.
		1	17 ⁵ / ₈	0503208
		W1	22 ¹ / ₈	0551608
		W2	46 ³ / ₈	0552808
		W3	70 ⁵ / ₈	0552812
		WX1 (77)		0551812
		WX1 (75)		0551612

Stop - Head (1960 to 1973)

	Unit No.	Length	Order No.
	1	17 ⁵ / ₈	0503008
	W1	22 ¹ / ₈	0551508

Stop - 1" Picture / Head (1974 to 1989)

		Unit No.	Length	Order No.
		2	37 ³ / ₈	0504108
		3	57 ³ / ₈	0504112
		4	76 ⁷ / ₈	0504116
		W2	46 ³ / ₈	0552608
		W3	70 ⁵ / ₈	0552612
		W4	94 ⁷ / ₈	0552616

Stop - Welded Picture / Head (1974 to 1989)

	Unit No.	Length	Order No.
	2	37 ³ / ₈	0504308
	3	57 ³ / ₈	0504312
	4	76 ⁷ / ₈	0504316

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Frames

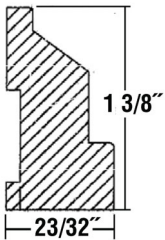
Stop - Welded Picture / Head (1960 to 1973)			
	Unit No.	Length	Order No.
	2	37 ³ / ₈	0504208
	3	57 ³ / ₈	0504212
	4	76 ⁷ / ₈	0504216
	W2		N/A
	W3		N/A

Stop - Picture / Head (1960 to 1973)			
	Unit No.	Length	Order No.
	2	37 ³ / ₈	0504008
	3	57 ³ / ₈	0504012
	4	76 ⁷ / ₈	0504016
	W2		N/A
	W3		N/A
	W4		N/A

Frames

Side Stops

Stop - 1" Picture / Side (Pair) (1974 to 1989)

		Unit No.	Length	Order No.
		3	38 ¹¹ / ₆₄	0505108
		4	50 ²³ / ₆₄	0505112
		5	62 ³⁵ / ₆₄	0505116
		6	74 ⁶³ / ₆₄	0505120

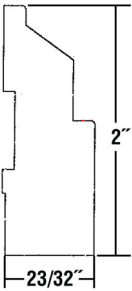
Stop - Picture / Side (Pair) (1960 to 1973)

	Unit No.	Length	Order No.
	3	38 ¹¹ / ₆₄	0505008
	4	50 ²³ / ₆₄	0505012
	5	62 ³⁵ / ₆₄	0505016
	6	74 ⁶³ / ₆₄	0505020

Stop - Hinge Side with Strike (1974 to 1989)

	Note: Ships as a pair that can be modified for use as hinge side and lock side stop replacement. Also used as stationary side stops.	Unit No.	Length	Order No.
		2	25 ⁶³ / ₆₄	0504608
		3	38 ¹¹ / ₆₄	0504616
		30	32 ¹¹ / ₆₄	0504612
		4	50 ²³ / ₆₄	0504620
		5	62 ³⁵ / ₆₄	0504624
		6	74 ⁶³ / ₆₄	0504626

Stop - Hinge Side with Strike (1960 to 1973)

	Note: Ships as a pair that can be modified for use as hinge side and lock side stop replacement. Also used as stationary side stops.	Unit No.	Length	Order No.
		2	25 ⁶³ / ₆₄	0504508
		3	38 ¹¹ / ₆₄	0504516
		30	32 ¹¹ / ₆₄	0504512
		4	50 ²³ / ₆₄	0504520
		5	62 ³⁵ / ₆₄	0504524
		6	74 ⁶³ / ₆₄	0504526

Primed Casement Windows (1932 to 1989)

Standard and Picture Windows

Frames

Stop - Center Lock Side with Strike				
	Unit No.	Length	Left	Right
	4	19 ²⁹ / ₃₂	0505720	0505820
	5	32 ³ / ₃₂	0505724	0505824
	6	37 ¹ / ₁₆	0505728	0505828

Stop - Lower Lock Side with Strike				
	Unit No.	Length	Left	Right
	2	11 ³⁹ / ₆₄	0505708	0505808
	30	14 ⁴⁵ / ₆₄	0505712	0505812
	3	17 ⁴⁵ / ₆₄	0505716	0505816

Stop - Lower Lock Side / No Strike			
	Unit No.	Length	Order No.
	4/5	11 ¹⁵ / ₃₂	0506108

Stop - Upper Lock Side / No Strike			
	Unit No.	Length	Order No.
	2	11 ³⁹ / ₆₄	0506112
	3/6	17 ⁴⁵ / ₆₄	0506124
	4/5	13 ³¹ / ₆₄	0506128

Stop - Upper and Lower Side / No Strike			
	Unit No.	Length	Order No.
	30 UP/6 LOW	14 ⁴⁵ / ₆₄	0506120

Sill Stops

Stop - Venting / Sill (1974 to 1989)				
	Unit No.	Length	Left	Right
	1 (74)	17 ⁵ / ₈	0503808	0503812
	W1 (74)	22 ¹ / ₈	0552308	0552312
	WX1 (77)	24 ⁵ / ₈	0552410	0552414
	WX1 (75)	23 ⁷ / ₈	0552310	0552314

Stop - Venting / Sill (1960 to 1973)				
	Unit No.	Length	Left	Right
	1	17 ⁵ / ₈	0503708	0503712
	W1	22 ¹ / ₈	0552208	0552212

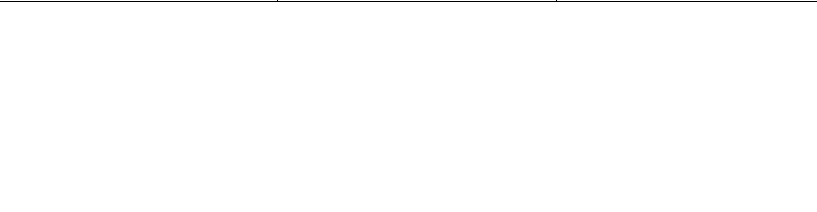
Frames

Glass Stops

Note:

 See ["Unit Sizes" on page 6](#) to determine stop size.

Glass Stop - 1" Picture / Rail

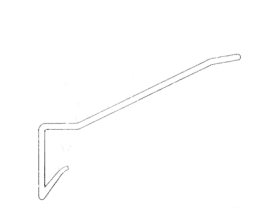
	Unit No.	Order No.
	2	0539508
	3	N/A
	4	N/A
	W2	0539512
	W3	N/A
	W4	N/A

Weatherstrip

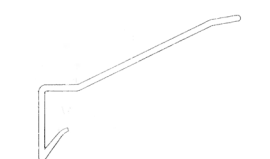
Note:

 See [Weatherstrip Replacement Video](#). See ["Unit Sizes" on page 6](#) to determine weatherstrip size.

Weatherstrip - Side Jamb (Pair)

	Unit No.	Gray
	2	0575508
	30	0575512
	3	0575516
	4	0575520
	5	0575524
	6	0575526

Weatherstrip - Head Jamb

	Unit No.	Length	Gray
	1	18 ²³ / ₃₂	0574508
	W1	23 ⁷ / ₃₂	0574512
	WX1 (77)	25 ³ / ₄	0574514