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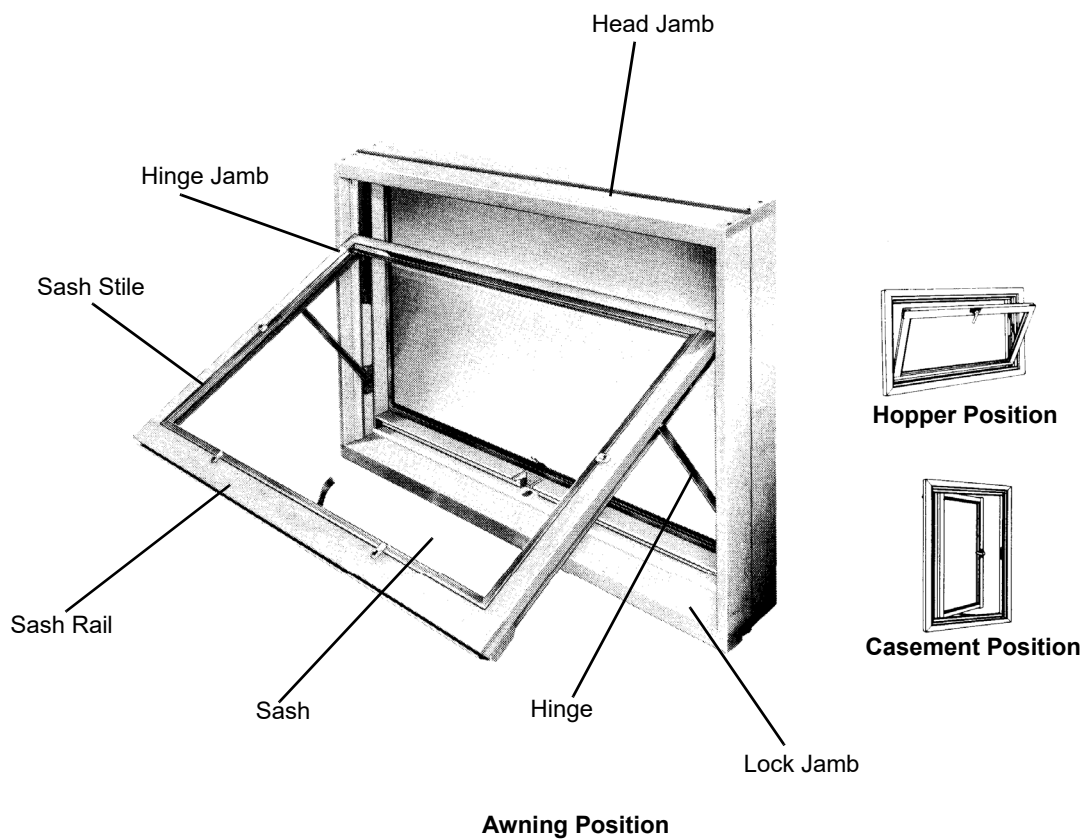
Standard Windows

Parts Illustration

Unit Parts

Note:

When Flexivent unit is installed in the inswing (hopper) position, priming will appear on interior of frame and sash. Limited replacement parts are available. Construction is all wood.



Manufactured 1952 to 1979

Flexivent Window Unit Parts

Unit viewed from exterior.

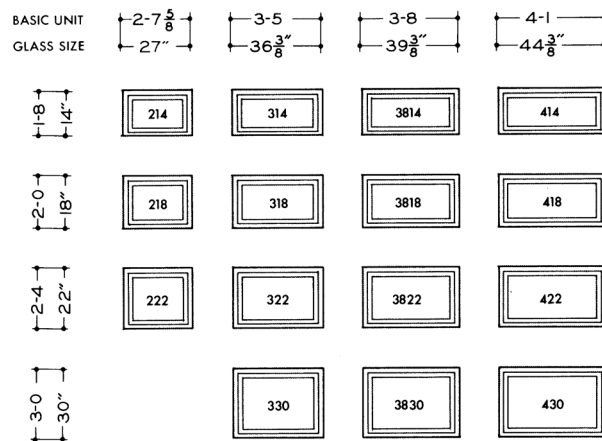
Unit Sizes

Unit Size Chart

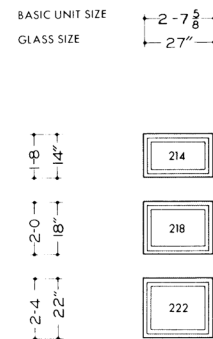
Note:

Unit Dim. refers to overall outside-to-outside frame. Rgh. Opg. refers to rough stud opening. Glass size refers to unobstructed (visible) glass dimensions. See [Measuring Visible Glass Video](#).

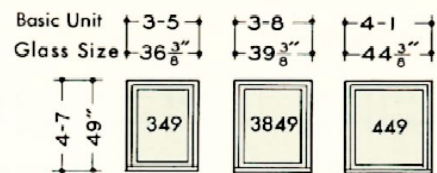
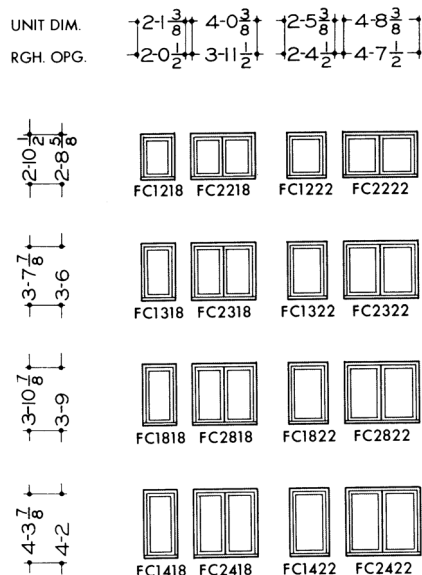
Awning Position



Basement Position



Casement Position



Flexivent Window Unit Sizes

Unit viewed from exterior.

Product History

Product History

2018	Replacement sash no longer available.
1990	Single pane glass replacement sash no longer available.
1979	Flexivent units discontinued.
1971	Vinyl weatherstrip introduced.
1965	Flexivent Angle Bay units introduced.
1961	Baked enamel, silver satin and bronze hardware were added as options to polished chrome finish hardware.
1960	A cord wheel attachment, for use with above normal reach roto-lock units, introduced
1958	Bar-lock hardware introduced. Obscure glass introduced as an optional glazing
1957	Andersen Seal-Trim, complete exterior trim set, introduced.
1955	Wood frame screens discontinued.
1954	Picture window Flexivent units introduced (called Flexiview). Removable glazing panels introduced.
1953	Flexivent Window unit introduced.

Sash

Sash Size Table

Sash Size Table - Standard Window / Single Pane Glass

Note:

Sash size table provided for identification purposes only. Flexivent replacement sash are not available.

Sash Size Table - Standard Window / Dual Pane Insulating Glass

Note:

Overall Sash is measured outside edge to outside edge of frame.

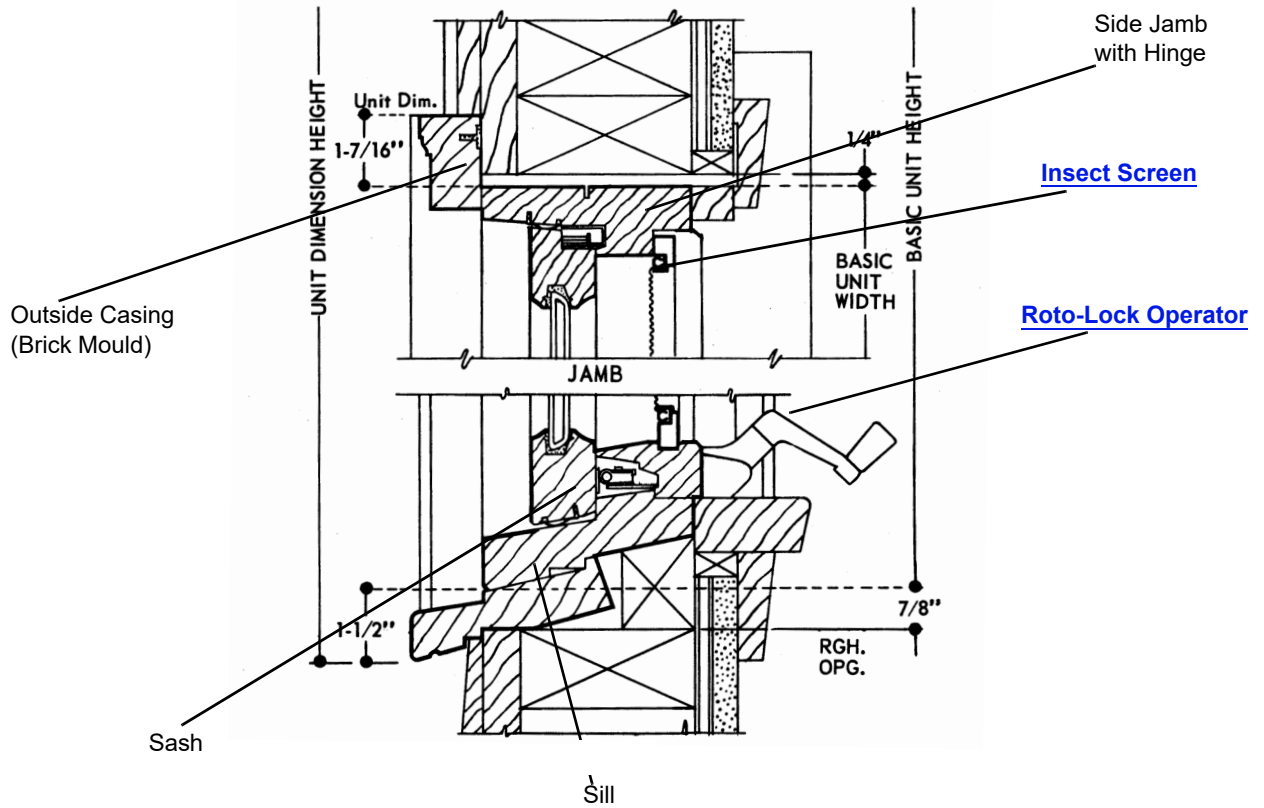
Unobstructed Glass is dimension from outside edge to outside edge of visible glass only.

Actual Glass is dimension of outside edge to outside edge of glass, including glass that is not visible.

Unit No.	Overall Sash (w x h)	Unobstructed Glass (w x h)	Actual Glass (w x h)
210	30 ¹ / ₄ × 13 ³ / ₈	26 ¹ / ₂ × 9 ¹ / ₂	27 ¹ / ₄ × 10 ¹ / ₄
214	30 ¹ / ₄ × 17 ³ / ₈	26 ¹ / ₂ × 13 ¹ / ₂	27 ¹ / ₄ × 14 ¹ / ₄
218	30 ¹ / ₄ × 21 ³ / ₈	26 ¹ / ₂ × 17 ¹ / ₂	27 ¹ / ₄ × 18 ¹ / ₄
222	30 ¹ / ₄ × 25 ³ / ₈	26 ¹ / ₂ × 21 ¹ / ₂	27 ¹ / ₄ × 22 ¹ / ₄
230	30 ¹ / ₄ × 33 ³ / ₈	26 ¹ / ₂ × 29 ¹ / ₂	27 ¹ / ₄ × 30 ¹ / ₄
314	39 ⁵ / ₈ × 17 ³ / ₈	35 ³ / ₄ × 13 ¹ / ₂	36 ⁵ / ₈ × 14 ¹ / ₄
318	39 ⁵ / ₈ × 21 ³ / ₈	35 ³ / ₄ × 17 ¹ / ₂	36 ⁵ / ₈ × 18 ¹ / ₄
322	39 ⁵ / ₈ × 25 ³ / ₈	35 ³ / ₄ × 21 ¹ / ₂	36 ⁵ / ₈ × 22 ¹ / ₄
330	39 ⁵ / ₈ × 33 ³ / ₈	35 ³ / ₄ × 29 ¹ / ₂	36 ⁵ / ₈ × 30 ¹ / ₄
349	39 ⁵ / ₈ × 52 ³ / ₈	35 ³ / ₄ × 48 ¹ / ₂	36 ⁵ / ₈ × 49 ¹ / ₄
3810	42 ⁵ / ₈ × 13 ³ / ₈	39 ¹ / ₈ × 9 ³ / ₄	39 ⁵ / ₈ × 10 ¹ / ₄
3814	42 ⁵ / ₈ × 17 ³ / ₈	39 ¹ / ₈ × 13	39 ⁵ / ₈ × 14 ¹ / ₄
3818	42 ⁵ / ₈ × 21 ³ / ₈	39 ¹ / ₈ × 17	39 ⁵ / ₈ × 18 ¹ / ₄
3822	42 ⁵ / ₈ × 25 ³ / ₈	38 ⁷ / ₈ × 21 ¹ / ₂	39 ⁵ / ₈ × 22 ¹ / ₄
3830	42 ⁵ / ₈ × 33 ³ / ₈	38 ⁷ / ₈ × 29 ¹ / ₂	39 ⁵ / ₈ × 30 ¹ / ₄
3849	42 ⁵ / ₈ × 52 ³ / ₈	38 ⁷ / ₈ × 48 ¹ / ₂	39 ⁵ / ₈ × 49 ¹ / ₄
414	47 ⁵ / ₈ × 17 ³ / ₈	43 ³ / ₄ × 13 ¹ / ₂	44 ⁵ / ₈ × 14 ¹ / ₄
418	47 ⁵ / ₈ × 21 ³ / ₈	43 ³ / ₄ × 17 ¹ / ₂	44 ⁵ / ₈ × 18 ¹ / ₄
422	47 ⁵ / ₈ × 25 ³ / ₈	43 ³ / ₄ × 21 ¹ / ₂	44 ⁵ / ₈ × 22 ¹ / ₄
430	47 ⁵ / ₈ × 33 ³ / ₈	43 ³ / ₄ × 29 ¹ / ₂	44 ⁵ / ₈ × 30 ¹ / ₄
449	47 ⁵ / ₈ × 52 ³ / ₈	43 ³ / ₄ × 48 ¹ / ₂	44 ⁵ / ₈ × 49 ¹ / ₄



Sash

Sash Assembly


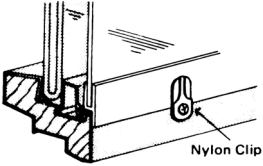


Flexivent Window Sash and Frame Assembly

Sash

Weatherstrip			
Weatherstrip - Side Jamb			
		Unit No.	Order No.
		10	0355208
		14	0355212
		18	0355216
		22	0355220
		30/40	0355222
		49	0355224
Weatherstrip - Hinge Jamb			
		Unit No.	Order No.
		2	N/A
		3	N/A
		38	0354616
		4	N/A
Weatherstrip - Lock Rail			
		Unit No.	Order No.
		2	N/A
		3	N/A
		38	N/A
		4	N/A

Removable Glazing Panel Parts

Removable Glazing Panel Parts		
Buttons and Screws - Removable Glazing Panel		
<p>REPLACEMENT GLAZING PANEL RETAINER CLIP</p>  <p>Truss Hd. Screw, Nylon Clip</p>  <p>Nylon Clip</p>	<p>Note: Clips (8), screws (8).</p>	<p>Order No.</p>
		<p>0338408</p>

Insect Screens

Insect Screens - Type U

Note:

Type U insect screens are used with Roto-Lock (see [page 11](#)) and Lever Roto-Lock operator (see [page 13](#)) style units. Screens wider than $41 \frac{7}{8}$ use two wing blades.

Insect Screen - Type U



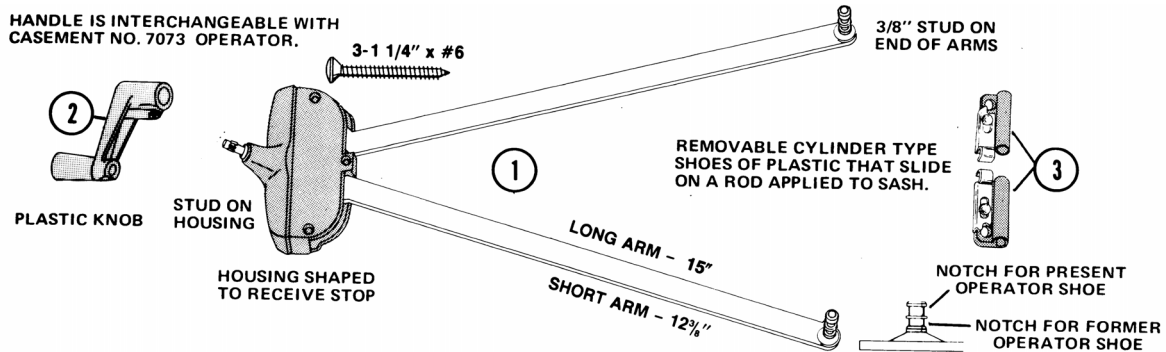
Unit No.	Dimensions (w x h)	Wing Blades	Stone	Unit No.	Dimensions (w x h)	Wing Blades	Stone
210	29 1/2 × 12 1/16	1	8071101	3814	41 7/8 × 16 1/16	1	8071105
214	29 1/2 × 16 1/16		0325712	3818	41 7/8 × 20 1/16		8071106
218	29 1/2 × 20 1/16		0325716	3822	41 7/8 × 24 1/16		8071107
222	29 1/2 × 24 1/16		0325720	3830	41 7/8 × 32 1/16		8071108
230	29 7/8 × 32 1/16		8071102	414	46 7/8 × 16 1/16	2	0325760
314	38 7/8 × 16 1/16		0325724	418	46 7/8 × 20 1/16		0325764
318	38 7/8 × 20 1/16		0325728	422	46 7/8 × 24 1/16		0325768
322	38 7/8 × 24 1/16		0325732	430	46 7/8 × 32 1/16		8077109
330	38 7/8 × 32 1/16		8071103				
3810	41 7/8 × 12 1/16		8071104				

Hardware

Operator - Amerock / Roto-Lock (1959 - 1981)

Note:

The short arm handle is standard. The long arm handle is used if a special stool has been applied to the sill and additional clearance is needed for the handle.





Manufactured June 1959 to October 1981

Amerock Roto-Lock Hardware

Roto-Lock Operator Picture (1959 to 1981) Ref. No. 1



Hardware

Operator Set - Amerock / Roto-Lock (June 1959 to October 1981) Ref. No. 1				
	Note: Operator set includes operator, handle, sash rod, and sash brackets (sash rod not pictured). 2 and 3 widths use short arm, 38 and 4 widths use long arm. Sizes shown in size grid, see page 4 .	Description	Bronze	
		Short Arm	0333808	
		Long Arm	0333908	
Handle - Amerock / Roto-Lock (June 1959 to October 1981) Ref. No. 2				
 Short  Long	Note: Long arm handle is used if a special stool has been applied to the sill and extra clearance is needed for the handle. (Bronze shown)	Description	Finish	Order No.
		Short Shank	Bronze	0536011
			Silver Satin	1361008
		Long Shank	Bronze	0532308
Rod - Amerock / Roto-Lock (June 1959 to October 1981)				
	Note: To replace, order complete operator set which includes rod.	Length	Order No.	
		13 1/2	N/A	
		18 1/2	N/A	
Bracket - Amerock / Roto-Lock / Center Rod (June 1959 to October 1981)				
	Note: Not shown in picture on page 11 . Holds sash rods in place at middle of sash.	Order No.		
		0334205		
Shoe - Amerock / Roto-Lock (Pair) (June 1959 to October 1981) Ref. No. 3				
		Bronze		
		0338908		

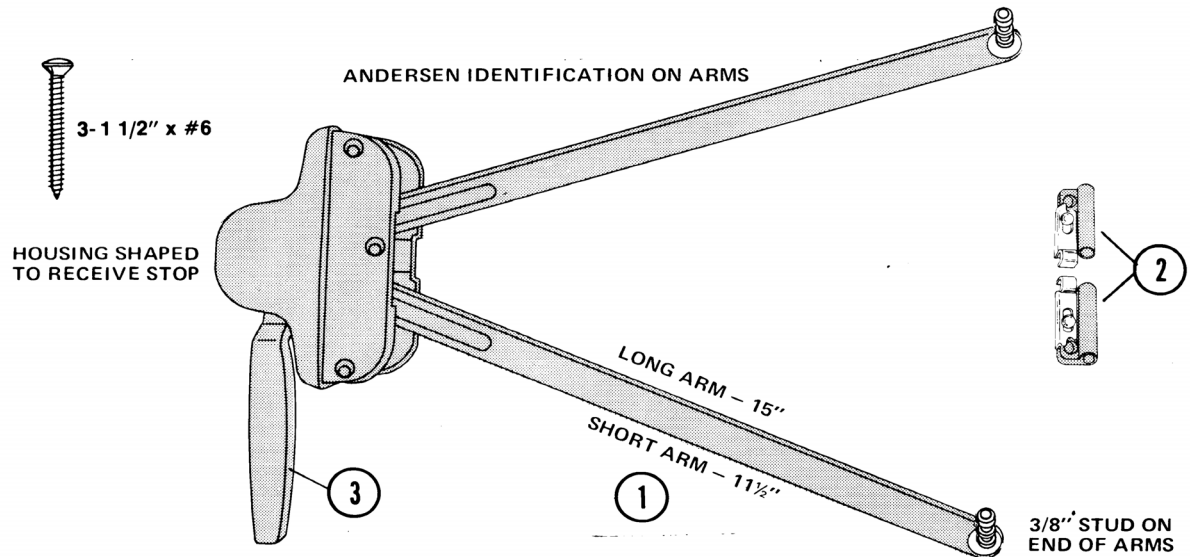
Operator - Amerock / Lever Roto-Lock (1968 - 1972)

Note:

No longer available. Use Amerock Roto-Lock Hardware (1959 to 1981) for replacement.

[See Illustration, page 12](#)

Specify long arm (15") or short arm (11").



Manufactured 1968 to 1972

Amerock Roto-Lock Hardware

Operator - Amerock / Roto-Lock (1955 - 1959)

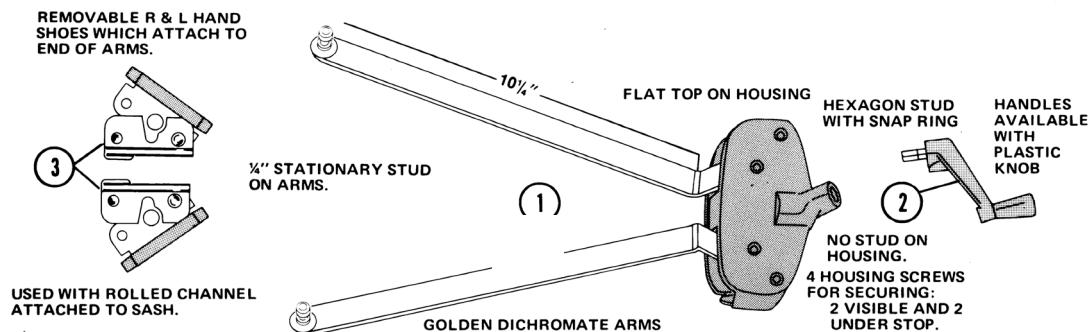
Note:

This hardware is no longer available. Use Amerock hardware June 1959 to October 1981 for replacement.

[See Illustration, page 12](#)

Hardware

Operator - Amerock / Roto-Lock (1955 - 1959)



Manufactured July 1955 to June 1959

Amerock Hardware

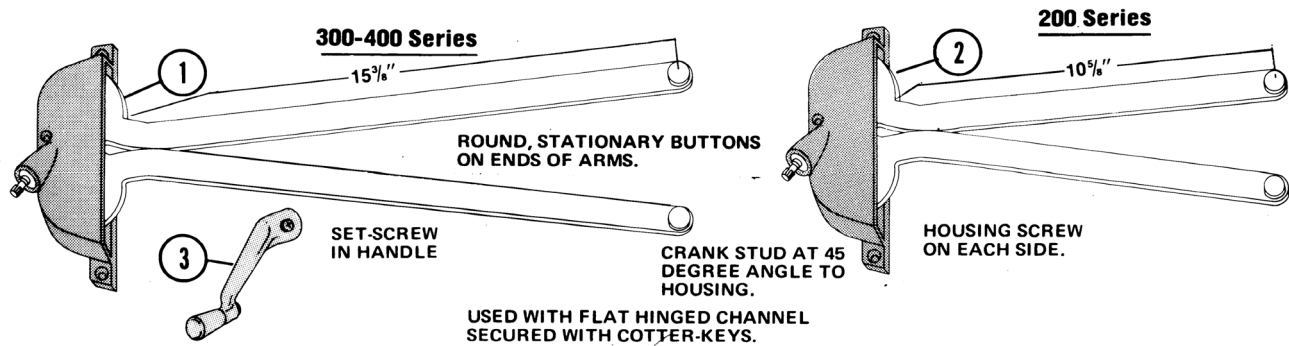
Operator - Standard Thomson / Roto-Lock (1954 - 1955)

Note:

This operator is no longer available. Use Amerock hardware June 1959 to October 1981 for replacement.

[See Illustration, page 12](#)

When replacing Standard Thomson operator with Amerock hardware attaching hardware is required. Sill stop may need to be modified.

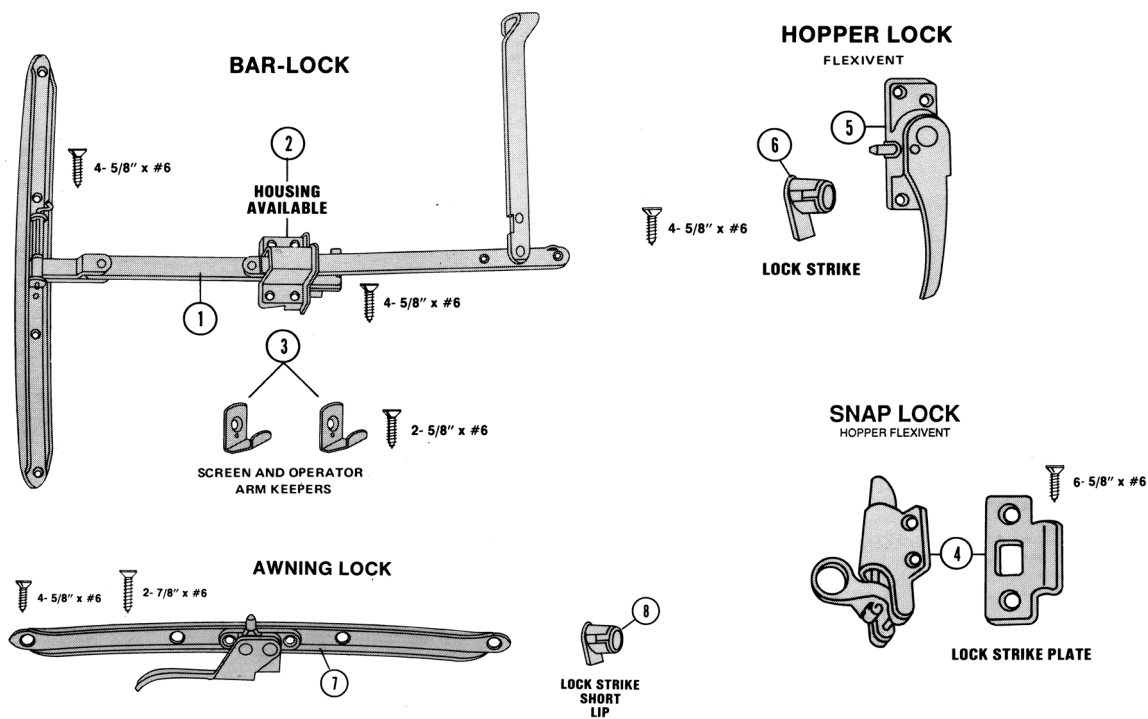


Manufactured March 1954 to July 1955

Roto-Lock Standard Thomson Operator

Hardware

Operator - Bar-Lock / Hopper Lock / Snap Lock / Awning Lock (1954 - 1979)



Amerock Bar-Lock Hardware

Operator - Bar Lock Picture (1954 to 1979) Ref. No. 1, 2 and 3



Flexivent Windows (1952 to 1979)

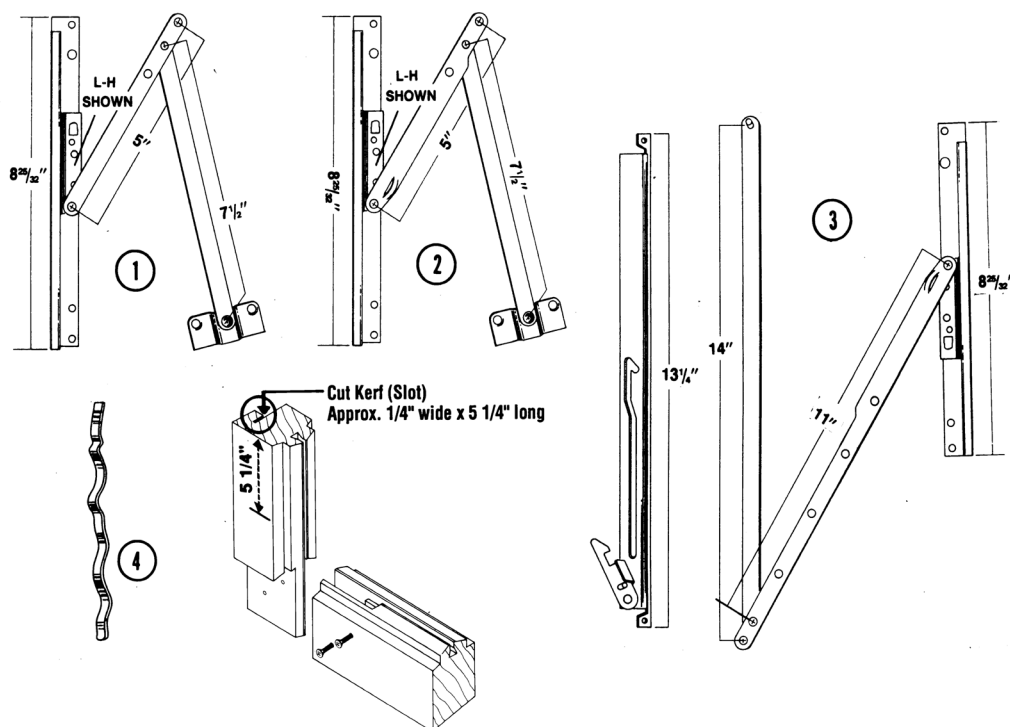
Standard Windows

Hardware

Operator - Amerock / Bar-Lock / No. 7062 Ref. No. 1 and 2 page 16		
	Note: Includes housing, clips, and screws.	Bronze
		N/A
Insect Screen and Operator Arm Keepers - Amerock / Bar-Lock Ref. No. 3 page 16		
		Order No.
		N/A
Hopper Sash Lock with Screws Ref. No. 5 page 16		
		Bronze
		N/A
Hopper Lock Strike - Amerock / Bar-Lock / Long Lip Ref. No. 6 page 16		
		Order No.
		N/A
Awning Lock - Amerock / Bar-Lock Ref. No. 7 page 16		
		Bronze
		N/A
Snap Lock - Amerock / Bar-Lock Ref. No. 4 page 16		
		Order No.
		N/A

Hardware

Hinge Hardware (1952 to 1979)



Manufactured 1952 to 1979

Flexivent Hinge Hardware

Adjuster Arm Set with Screws (1954 to 1979) Ref. No. 2

Note:

No longer available as of 1/1/09.

Adjuster No.	Glass Height	Length of Lower Leg (Rivet to Rivet)	Order No.
10A	10	3	N/A
14B	14 and 16	7 1/2	
18C	18 and 20	9 1/2	
22D	22 and 24	11 1/2	
30E	30	13	

Hinge Set with Screws - Egress (1954 to 1979) Ref. No. 3

Order No.

N/A

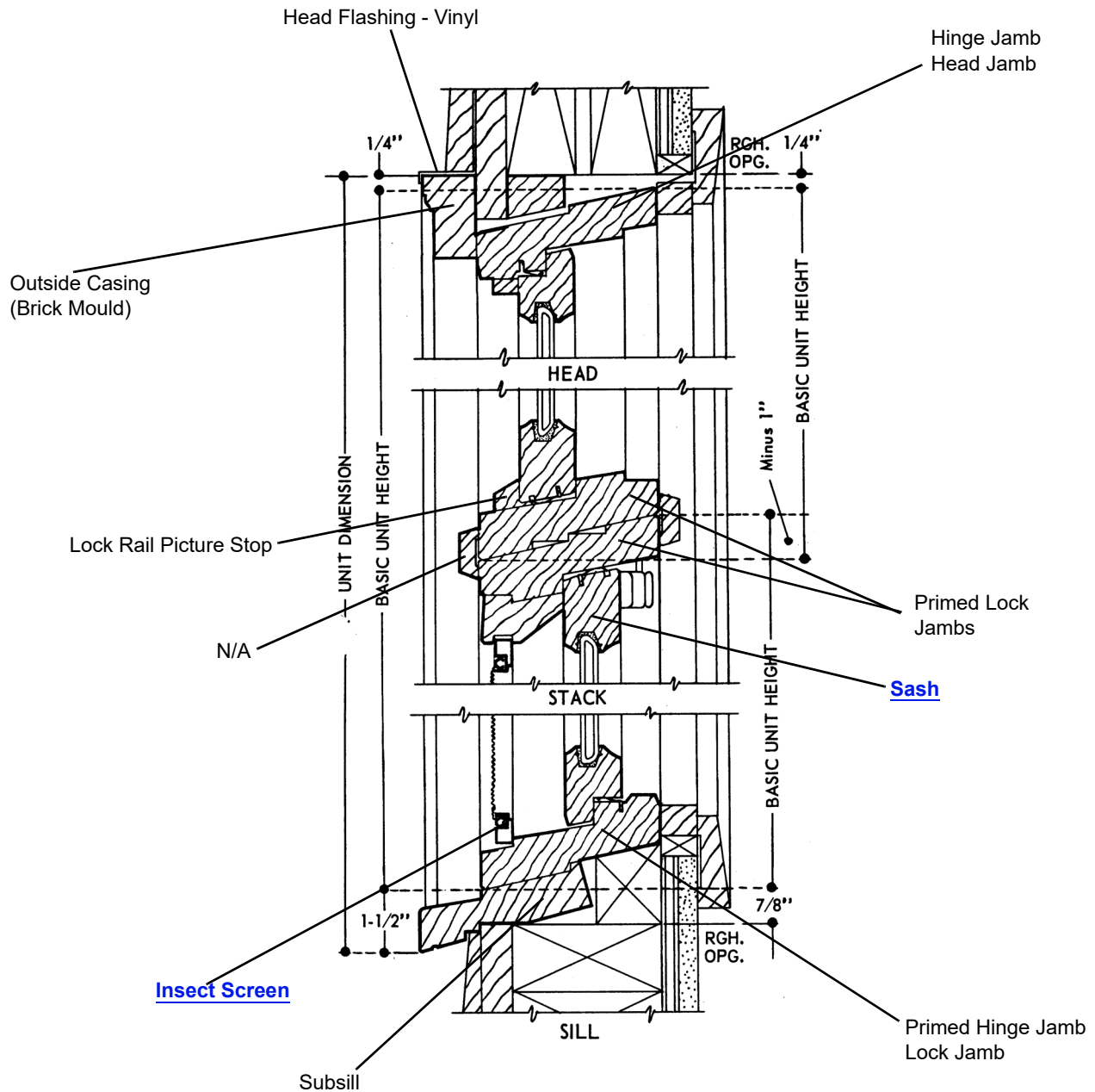
Adjuster Arm Friction Spring (1954 to 1979) Ref. No. 4

Order No.

N/A

Frames

Frame Assembly



Flexivent Window Frame Assembly

Frames

Stops		
Stop - Standard Window / Awning Lock		
Note: No longer available as of 1/1/09.	Unit No.	Order No.
	A2	N/A
	A3	
	A38	
	A4	
Stop - Standard Window / Roto / Lever Lock		
	Unit No.	Order No.
	R2	N/A
	R3	
	R38	
	R4	
Stop - Picture Window / Lock / Rail		
Note: No longer available as of 1/1/09.	Unit No.	Order No.
	3	N/A
	4	
Stop - Picture Window / Sash		
Note: No longer available as of 1/1/09.	Unit No.	Order No.
	49	N/A