

## JOINING OPTIONS FOR A-SERIES WINDOWS

This summary chart is a general product overview. For more details, visit **andersenwindows.com/joining**.

JOINING OPTION	REINFORCED JOINING OPTIONS			NON-REINFORCED JOINING OPTIONS	
	Easy Connect Joining System	Factory-Joined Combinations	Joining Kit	Factory-Joined Combinations	Joining Kit
ASSEMBLY	IN THE OPENING	FACTORY	JOBSITE	FACTORY	JOBSITE
DETAILS					I
Joining Width	¾" Spread	¾" Spread	¾" Spread	¾" Spread	¾" Spread
Joining Material	4 %₁₀" Fiberglass	4 ‰" Fiberglass	4 %₁₀" Fiberglass	Steel Clips	Steel Clips
INSTALLATION					1
Ready to Install in Opening	•	٠		•	
Number of Installers Needed	FEWER	MORE	MORE	MORE	MORE
Assembly Requirements Attaching Parts to Units Pre-Install	Already applied to unit – Join in the opening, then apply sealant & trim	None	Jobsite Pre-Install	None	Jobsite Pre-Install
PERFORMANCE					I
Hallmark Certified for Air, Water and Structural Performance"	•	٠	•		
Tested to AAMA 450	•	•	•		
High Velocity Hurricane Zone (HVHZ) Approved	•	٠	•		
Performance"	Unit combination size options available certified to PG70**	Unit combination size options available certified to PG70**	Unit combination size options available certified to PG70**	Options available to meet performance requirements of PG50	Options available to meet performance requirements of PG50
Superior Thermal Performance vs. Aluminum	•	٠	•		
CAPABILITIES					
Combination Size Limitation/Design Flexibility	Rough Opening Maximum of 12' (3658) in one direction, no maximum in the other direction	Rough Opening Maximum of 12' x 8' or 8' x 12' (3658 x 2438 or 2438 x 3658)	Rough Opening Maximum of 12' (3658) in one direction, no maximum in the other direction	Rough Opening Maximum of 12' x 8' or 8' x 12' (3658 x 2438 or 2438 x 3658)	Rough Opening Maximu of 12' (3658) in one direction, no maximu in the other direction
1-Way Combinations	•	•	•	•	•
2-Way Combinations <sup>†</sup>	•	•	•		

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\*69% of 156 builders/general contractors in a 2018 survey said they could reduce the number of installers by half using the Andersen Easy Connect joining system when comparing the installation of a 12' wide x 8' high pre-assembled window combination unit with four (4) individual 3' wide x 8' high window combination units. \*\*When installed according to Andersen installation instructions.

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