





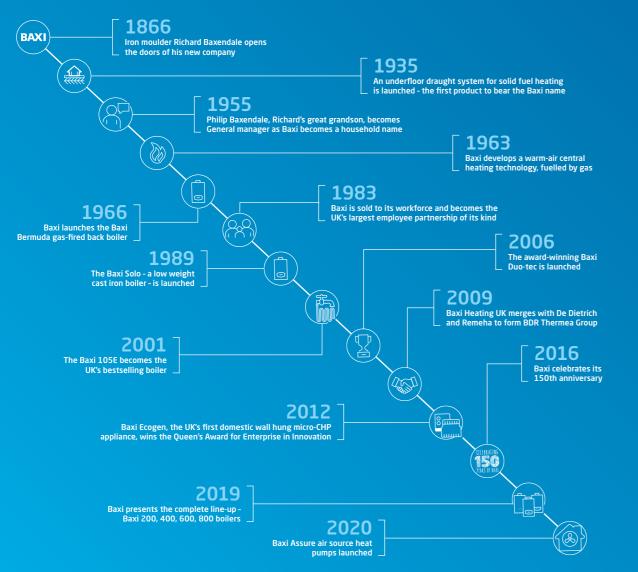
A brand you can trust

Baxi is proud to have been manufacturing in the UK since 1866. We are passionate about delivering reliable products and responsive services for our customers.

Sustainability is embedded in all we do, and we are committed to being a cleaner, greener manufacturing business. We support our customers by offering them clever heating solutions that keep their homes and businesses warm without warming the planet.

A BRIEF HISTORY OF BAXI

Baxi has been manufacturing in the UK for over 150 years. It has a heritage of providing cutting edge heating products for homes and is the best known boiler manufacturer amongst homeowners.[†]





We are committed to making your experience with Baxi as easy as possible.

Reliability

Every Baxi boiler we make has to pass a full function test using gas, water and electricity, before it leaves the production line. If it doesn't pass with 100%, it doesn't leave the factory.

Warranty

We are so confident in the reliability of our boilers that we provide free of charge parts and labour warranties* up to 10 years. This provides peace of mind for both you and your customers. Our warranty terms and conditions are easy to understand and have been approved by the Plain English Campaign.

Efficiency

Baxi boilers are ErP A-rated for both hot water and heating efficiency and meet or exceed the requirements of the Building Regulations. This means your customers know they will be able to save money and energy.

Support

We are there for you when you need us. Our technical helpline advisers have many years' experience and will talk you through, step by step, if you need help while installing or maintaining a boiler. And we have a nationwide network of Gas Safe registered engineers, fully trained on our products, if you need them, even for same or next day visits**

Call Baxi Customer Support: 0344 871 1525

Easy to install

Our boilers come with a wall bracket and are simple to commission saving you time. Our combi boilers are compatible with the simple to fit Baxi IFOS (In flue outdoor sensor), making it easy for you to comply with Boiler Plus.

* Subject to registration within 30 days of installation and an annual service. Terms and conditions apply. Visit warranty.baxi.co.uk ** For members of Baxi Works, depending on membership level.

THE COMPLETE LINE-UP.

Baxi presents to you the complete line up. A product solution for every customer.



BAXI 400 COMBI 2.1

Outputs 24, 30 and 36kW Natural gas or LPG

Pre-heated and siphonic condensate trap

Compatible with Baxi Easy-Flue (internal fit short and long)

Fully compatible with OpenTherm

Compatible with Baxi uSense 2



BAXI 400 HEAT

Outputs 15, 18 and 24kW Compact cupboard fit No pump overrun or Central top flue or in-case rear flue option



BAXI 600 COMBI 2

Outputs 24, 30 and 36kW Natural gas or LPG

Preheated and siphonic condensate trap Fully compatible with OpenTherm Compatible with Baxi short and long) Compatible with

Baxi uSense 2



BAXI 600 SYSTEM 2

Outputs 15, 18 and 24kW Natural gas or LPG

Preheated and siphonic condensate trap

Fully compatible with OpenTherm

Compatible with Baxi Easy-Flue (internal fit - short and long)



BAXI 600 HEAT

Outputs 13, 16, 19, 25 and 30kW

Compact cupboard fit No pump overrun or

permanent live required Central top flue or in-case rear flue option



BAXI 800 COMBI 2

Outputs 24, 30 and 36kW Natural gas or LPG

Preheated and siphonic condensate trap

Fully compatible with OpenTherm

Compatible with Baxi Easy-Flue (internal fit - short and long)

Compatible with Baxi uSense 2

4 Baxi Range Guide





BAXI 800 SYSTEM 2

Outputs 18, 24 and 30kW

- Natural gas or LPG
- Preheated and siphonic condensate trap
- Fully compatible with OpenTherm
- Compatible with Baxi Easy-Flue (internal fit - short and long)



BAXI 800 HEAT

Outputs 16, 25 and 30kW Compact cupboard fit

No pump overrun or permanent live required

Central top flue or in-case rear flue option

Boiler specification matrix



| | Baxi 400 Combi 2.1 | Baxi 400 Heat | Baxi 600 Combi 2 | Baxi 600 System 2 |
|-----------------------------|---|---|---|---|
| Outputs kW | 24, 30, 36 | 15, 18, 24 | 24, 30, 36 | 15, 18, 24 |
| Flow rate (@35°C rise) | 10.2, 12.2, 15 | n/a | 10.2, 12.2, 15 | n/a |
| Installer lift weight kg | 28 to 30 | 17.4 | 28 to 30 | 28 to 30 |
| Heat exchanger | Stainless steel | Aluminium | Stainless steel | Stainless steel |
| Hydraulics | Brass | n/a | Brass | n/a |
| Cupboard fit | ✓ (fits in a 290mm deep cupboard) |
| Filling device | Temporary rigid filling link | Optional flexible link | Easy-Fill permanent filling link | Optional flexible link |
| Flue position | Top central | Top central and in-case rear flue | Top central | Top central |
| Warranty (parts and labour) | 5 years | 5 years | 7 years | 7 years |
| Mounting | Hanging bracket | Hanging bracket | Hanging bracket | Hanging bracket |
| Expansion vessel size | 7 litres | n/a | 7 litres | 7litres |
| Boiler temperature controls | CH & DHW potentiometer | CH dial | CH & DHW potentiometer | CH potentiometer |
| uSense compatible | ✓ | × | ✓ | × |
| Sound power levels dBA | 50 - 51 | 39 - 45 | 50 - 51 | 47 - 52 |



| Baxi 600 Heat | Baxi 800 Combi 2 | Baxi 800 System 2 | Baxi 800 Heat |
|---|---|---|---|
| 13, 16, 19, 25, 30 | 24, 30, 36 | 18, 24, 30 | 16, 25, 30 |
| n/a | 10.2, 12.2, 15 | n/a | n/a |
| 17.4 to 19.5 | 28 to 30 | 29 to 30 | 17.4 to 19.5 |
| Aluminium | Stainless steel | Stainless steel | Aluminium |
| n/a | Brass | n/a | n/a |
| ✓ (fits in a 290mm deep cupboard) |
| Optional flexible link | Easy-Fill permanent filling link | Optional flexible link | Optional flexible link |
| Top central and in-case rear flue | Top central | Top central | Top central and in-case rear flue |
| 7 years | 10 years | 10 years | 10 years |
| Hanging bracket | Hanging bracket | Hanging bracket | Hanging bracket |
| n/a | 7 litres | 7 litres | n/a |
| CH dial | CH & DHW potentiometer | CH potentiometer | CH dial |
| × | 1 | × | × |
| 37 - 49 | 50 - 51 | 49 - 53 | 39 - 45 |







Baxi 800 Combi 2



Baxi 800 Combi 2

| Sales code (boiler only) | |
|---|------------------------|
| Gas | |
| Natural gas or LPG | |
| Inlet supply pressure (natural gas) | mbar (nominal) |
| Maximum gas rate (G20) Qmax | m³ / hr |
| Heat input CH | kW (max) gross (QnHs) |
| | kW (min) gross (QnHs) |
| Heat output CH (non-condensing) | kW (max) (Pn) |
| | kW (min) (Pn) |
| Heat output CH (condensing) | kW (max) (Pnc) |
| | kW (min) (Pnc) |
| Heat input domestic hot water (DHW) | kW (max) gross (QnwHs) |
| Heat output domestic hot water (DHW) | kW (max) |
| Water heating efficiency class | |
| Electrical | |
| Permanent live required | |
| External fuse rating (on connection board) | amps |
| Pump overrun | |
| Integral 'boiler only' frost thermostat | |
| Hydraulic | |
| Maximum DHW flow rate (Delta T @ 35°C rise) | l/min |
| Minimum DHW flow rate required | l/min |
| Minimum operating DHW pressure required | bar |
| Integral expansion vessel | size (litres) |
| Maximum capacity of CH system | litres |
| Integral automatic bypass | |
| Weights | |
| Installer lift weight (boiler) | (kg) |

What's in the box?



* These are minimum recommended dimensions, greater clearance will aid installation and maintenance † 450mm for servicing purposes

YEAR A 17 LPG READY PRE-HEATED & SIPHONIC CONDENSATE TRAP BAXI COMPATIBLE WITH EASY -FLUE (\mathbf{r}) 2000 ADEY

The Baxi 800 Combi 2 has a 10 year parts and labour warranty[†] and includes a compact Adey MagnaClean Micro2 system filter to protect the boiler and heating system. The boiler is lightweight, small enough to fit into a 290mm deep cupboard, has a built in pipes behind facility within the boiler casing, brass hydraulics and a stainless steel heat exchanger.

| Feature | Benefit |
|--|---|
| Outputs 24kW, 30kW, 36kW | To meet different end user hot water requirements (up to 15 litres per minute) |
| Natural Gas or LPG conversion | All models can be manually converted between natural gas or LPG without the need to purchase an accessory kit |
| Positive fit PrV connection pipe | Saves time on installation and can be fitted first or last in the pipework installation sequence |
| External Analogue Pressure Gauge | For ease of topping up central heating pressure |
| Easy-Fill 2 permanent filling link | Enables simple homeowner self-top up of system pressure preventing engineer call outs |
| Preheated siphonic condensate trap | Prevents freezing and engineer call outs as the trap dissipates preheated condensate all in one go |
| Compatible with Baxi Easy-Flue (internal fit – short and long) | For a safer, quicker and cheaper one person fit installation from inside the property |
| Compatible with Baxi uSense 2 smart room thermostat | Enables control of heating schedules remotely via the My Baxi APP |
| Fully compatible with OpenTherm | Can maximise efficiency when fitted to OpenTherm Certified controls |

| 824 Combi 2 | 830 Combi 2 | 836 Combi 2 |
|--------------|--|--------------|
| 7814304 | 7814305 | 7814306 |
| | | |
| 1 | 1 | 1 |
| 20 | 20 | 20 |
| 2.61 | 3.26 | 3.9 |
| 20.6 | 25.7 | 25.7 |
| 4.9 | 6 | 7.2 |
| 20 | 25 | 25 |
| 4.8 | 5.8 | 7.2 |
| 21.8 | 27.1 | 27.1 |
| 5.2 | 6.3 | 7.6 |
| 27.4 | 30.9 | 36.9 |
| 24 | 30 | 36 |
| A | А | A |
| | | |
| 1 | 1 | 1 |
| F0.5A L250VP | F0.5A L250VP | F0.5A L250VP |
| 1 | 1 | 1 |
| 1 | Image: A second s | 1 |
| | | |
| 10.2 | 12.2 | 15 |
| 2 | 2 | 2 |
| 0.5 | 0.5 | 0.5 |
| 7 | 7 | 7 |
| 100 | 100 | 100 |
| 1 | 1 | 1 |
| | | |
| 28 | 29 | 30 |
| | | |

What's inside?





Baxi 800 System 2

EAF

LPG READY

PRE-HEATED & SIPHONIC CONDENSATE TRAP

EASY -FLUE

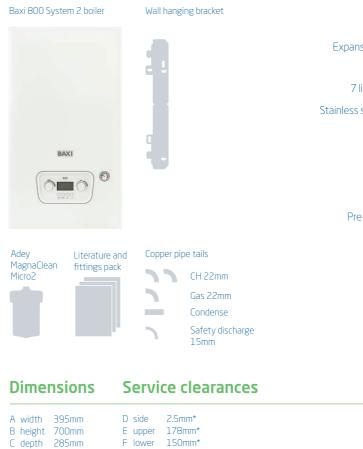
10 Baxi Range Guide



Baxi 800 System 2

| | | 818 System 2 | 824 System 2 | 830 System 2 |
|---|------------------------|--------------|--------------|--------------|
| Sales code (boiler only) | | 7814313 | 7814314 | 7814315 |
| Gas | | | | |
| Natural gas or LPG | | 1 | 1 | 1 |
| Inlet supply pressure (natural gas) | mbar (nominal) | 20 | 20 | 20 |
| Maximum gas rate (G20) Qmax | m ³ /hr | 1.97 | 2.61 | 3.26 |
| Heat input CH | kW (max) gross (QnHs) | 18.6 | 24.7 | 30.9 |
| | kW (min) gross (QnHs) | 4.9 | 4.9 | 6 |
| Heat output CH (non-condensing) | kW (max) (Pn) | 18 | 24 | 30 |
| | kW (min) (Pn) | 4.8 | 4.8 | 5.8 |
| Heat output CH (condensing) | kW (max) (Pnc) | 19.9 | 26.3 | 32.4 |
| | kW (min) (Pnc) | 5.2 | 5.2 | 6.4 |
| Heat input domestic hot water (DHW) | kW (max) gross (QnwHs) | n/a | n/a | n/a |
| Heat output domestic hot water (DHW) | kW (max) | n/a | n/a | n/a |
| Water heating efficiency class | | А | A | A |
| Electrical | | | | |
| Permanent live required | | 1 | 1 | 1 |
| External fuse rating | amps | F0.5A L250VP | F0.5A L250VP | F0.5A L250VP |
| Pump overrun | | 1 | ✓ | 1 |
| Integral 'boiler only' frost thermostat | | ✓ | ✓ | 1 |
| Hydraulic | | | | |
| Maximum DHW flow rate (Delta T @ 35°C rise) | l/min | n/a | n/a | n/a |
| Minimum DHW flow rate required | l/min | 2 | 2 | 2 |
| Minimum operating DHW pressure required | bar | 0.5 | 0.5 | 0.5 |
| Integral expansion vessel | size (litres) | 7 | 7 | 7 |
| Maximum capacity of CH system | litres | 100 | 100 | 100 |
| Integral automatic bypass | | 1 | 1 | 1 |
| Weights | | | | |
| Installer lift weight (boiler) | (kg) | 29 | 30 | 30 |

What's in the box?



The Baxi 800 System 2 has a 10 year parts and labour warranty[†] and includes a compact Adey MagnaClean Micro2 system filter to protect the boiler and heating system. The boiler is lightweight, small enough to fit into a 290mm deep cupboard, has a built in pipes behind facility within the boiler casing and a stainless steel heat exchanger.

BAXI

| Feature | Benefit |
|--|---|
| Outputs 18kW, 24kW, 30kW | An output and model for most sizes of property |
| Natural Gas or LPG conversion | All models can be manually converted between natural gas or LPG without the need to purchase an accessory kit |
| Positive fit PrV connection pipe | Saves time on installation and can be fitted first or last in the pipework installation sequence |
| External Analogue Pressure Gauge | For ease of topping up central heating pressure |
| Preheated siphonic condensate trap | Prevents freezing and engineer call outs as the trap dissipates preheated condensate all in one go |
| Compatible with Baxi Easy-Flue (internal fit - short and long) | For a safer, quicker and cheaper one person fit installation from inside the property |
| Compatible with Megaflo and Baxi cylinders | For industry leading hot water performances |
| Fully compatible with OpenTherm | Can maximise efficiency when fitted to OpenTherm Certified controls |
| | |

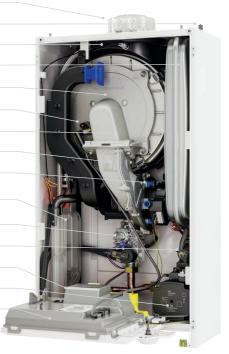
| uid+b | 205.00 | D side | 2Emm* |
|--------|--------|---------|--------|
| VICILI | 395mm | D 2106 | 2.500 |
| eight | 700mm | E upper | 178mm* |
| lepth | 285mm | F lower | 150mm* |

G front 5mm*† * These are minimum recommended dimensions, greater clearance will aid installation and maintenance

† 450mm for servicing purposes

What's inside?

Flue adaptor Expansion vessel test point Built-in drip tray 7 litre expansion vessel Stainless steel heat exchanger Spark electrode Air/gas collector Venturi Fan assembly Pre-heated and siphonic Condensate trap Gas valve Internal manometer Pressure relief valve Pump PCB housing



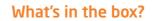


Baxi 800 Heat



Baxi 800 Heat

| | | 816 Heat | 825 Heat | 830 Heat |
|---------------------------------|-----------------------|----------|----------|----------|
| Sales code (boiler only) | | 7749866 | 7749868 | 7749869 |
| Gas | | | | |
| Natural gas | | 1 | 1 | 1 |
| Propane LPG | | n/a | n/a | n/a |
| Inlet supply pressure | mbar (nominal) | 20 | 20 | 20 |
| Maximum gas rate (G20) | Qmax m³ / hr | 1.75 | 2.73 | 3.27 |
| Heat input CH | kW (max) gross (QnHs) | 18.32 | 28.62 | 34.35 |
| | kW (min) gross (QnHs) | 8.59 | 8.59 | 8.59 |
| Heat output CH (non-condensing) | kW (max) (Pn) | 16 | 25 | 30 |
| | kW (min) (Pn) | 7.5 | 7.5 | 7.5 |
| Electrical | | | | |
| Permanent live required | | × | × | X |
| External fuse rating | amps | 3 | 3 | 3 |
| Pump overrun | | × | × | X |
| Weights | | | | |
| Installer lift weight (boiler) | (kg) | 17.4 | 17.4 | 19.5 |





| and the second second | 57 011111 | 0 0.00 | 2 |
|-----------------------|-----------|---------|---|
| B height | 625mm | E upper | 190mm* (35mm if using rear flue) |
| C depth | 270mm | F lower | 120mm* (35mm in 300mm deep wall cupboard) |
| | | G front | 5mm*t |

* These are minimum recommended dimensions, greater clearance will aid installation and maintenance

† 500mm for servicing purposes



The Baxi 800 Heat has a 10 year parts and labour warranty[†] and includes a compact Adey MagnaClean Micro2 system filter to protect the boiler and heating system. The boiler has no need for a pump overrun or permanent live and has a lift weight from just 17.4kg. This powerful boiler can be installed on open vent or sealed systems and has an optional in-case rear flue, making it the perfect choice for homes with a high demand for hot water.

| Feature | Benefit |
|---|---|
| Outputs 16kW, 25kW and 30kW | To suit most property sizes |
| 10 year parts and labour warranty [†] | For total peace of mind |
| Adey MagnaClean Micro2 system filter | Industry leading for total peace of mind |
| 17.4kg installer lift weight (30kW is 19.5kg) | The lightest boiler available in the UK |
| Compact cupboard fit | Can be installed in a 290mm deep cupboard |
| No pump overrun or permanent live required | Saves time and money during installation, and less disruption for the householder |
| Suitable for fully pumped open vent or sealed systems | For installation flexibility |
| Easy fit wall mounting bracket | Robust with a positive fix and audible lock so you know it's secure |
| Front and side access | Servicing is easier and quicker, and no special tools are required |
| Top central or optional in-case rear flue | For flexibility of siting and a neater installation |
| | |

† Subject to registration within 30 days of installation and an annual service. Terms and conditions apply. Visit warranty.baxi.co.uk

What's inside?

Flue connection** Flow and return pipes Pressure switch Burner Fan assembly Spark electrode PCB housing Air inlet silencer Aluminium heat exchanger Gas valve Data cable Condensate trap (not visible) Drain point Integrated HMI cover Slide out product ID / serial no. plate Controls

**To be replaced by flue connector if flueing from top







Baxi 600 Combi 2



Baxi 600 Combi 2

| YEAR A CONTRACTOR | | E ↑ A | 4 |
|--|---|----------|---|
| | D | | D |
| PRE-HEATED & SIPHONIC CONDENSATE TRAP | в | BAXI | |
| COMPATIBLE WITH EASY -FLUE | | | |
| | | F G | |

The Baxi 600 Combi 2 has a 7 year parts and labour warranty[†] and is small enough to fit into a 290mm deep cupboard. The boiler has a built in pipes behind facility within the boiler casing, brass hydraulics and a stainless steel heat exchanger.

| Feature | Benefit |
|--|---|
| Outputs 24kW, 30kW, 36kW | To meet different end user hot water requirements (up to 15 litres per minute) |
| Natural Gas or LPG conversion | All models can be manually converted between natural gas or LPG without the need to purchase an accessory kit |
| Positive fit PrV connection pipe | Saves time on installation and can be fitted first or last in the pipework installation sequence |
| External Analogue Pressure Gauge | For ease of topping up central heating pressure |
| Easy-Fill 2 permanent filling link | Enables simple homeowner self-top up of system pressure preventing engineer call outs |
| Preheated siphonic condensate trap | Prevents freezing and engineer call outs as the trap dissipates preheated condensate all in one go |
| Compatible with Baxi Easy-Flue (internal fit – short and long) | For a safer, quicker and cheaper one person fit installation from inside the property |
| Compatible with Baxi uSense 2 smart room thermostat | Enables control of heating schedules remotely via the My Baxi APP |
| Fully compatible with OpenTherm | Can maximise efficiency when fitted to OpenTherm Certified controls |

† Subject to registration within 30 days of installation and an annual service. Terms and conditions apply. Visit warranty.baxi.co.uk

| | | 624 Combi 2 | 630 Combi 2 | 636 Combi 2 |
|---|------------------------|--------------|--------------|-------------|
| Sales code (boiler only) | | 7796586 | 7796587 | 7796588 |
| Gas | | | | |
| Natural gas or LPG | | 1 | 1 | |
| Inlet supply pressure (natural gas) | mbar (nominal) | 20 | 20 | 20 |
| Maximum gas rate (G20) Qmax | m ³ /hr | 2.61 | 3.26 | 3.9 |
| Heat input CH | kW (max) gross (QnHs) | 20.6 | 25.7 | 25.7 |
| | kW (min) gross (QnHs) | 4.9 | 6 | 7.2 |
| Heat output CH (non-condensing) | kW (max) (Pn) | 20 | 25 | 25 |
| | kW (min) (Pn) | 4.8 | 5.8 | 7.7 |
| Heat output CH (condensing) | kW (max) (Pnc) | 21.8 | 27.1 | 27.1 |
| | kW (min) (Pnc) | 5.2 | 6.3 | 7.6 |
| Heat input domestic hot water (DHW) | kW (max) gross (QnwHs) | 27.4 | 30.9 | 6.9 |
| Heat output domestic hot water (DHW) | kW (max) | 24 | 30 | 31 |
| Water heating efficiency class | | А | А | 1 |
| Electrical | | | | |
| Permanent live required | | 1 | 1 | |
| External fuse rating | amps | F0.5A L250VP | F0.5A L250VP | F0.5A L250V |
| Pump overrun | | ✓ | 1 | v |
| Integral 'boiler only' frost thermostat | | 1 | 1 | v |
| Hydraulic | | | | |
| Maximum DHW flow rate (Delta T @ 35°C rise) | l/min | 10.2 | 12.2 | 15 |
| Minimum DHW flow rate required | l/min | 2 | 2 | i |
| Minimum operating DHW pressure required | bar | 0.5 | 0.5 | 0. |
| Integral expansion vessel | size (litres) | 7 | 7 | - |
| Maximum capacity of CH system | litres | 100 | 100 | 10 |
| Integral automatic bypass | | 1 | 1 | |
| Weights | | | | |
| Installer lift weight (boiler) | (kg) | 28 | 29 | 3 |

What's in the box?



* These are minimum recommended dimensions, greater clearance will aid installation and maintenance

G front 5mm*t

† 450mm for servicing purposes

What's inside?

Flue adaptor Expansion vessel test point Built-in drip tray 7 litre expansion vessel Stainless steel heat exchanger Spark electrode Air/gas collector Venturi Fan assembly Pre-heated and siphonic Condensate trap Gas valve Internal manometer Diverter valve Brass hydraulic Pressure relief valve Pump PCB housing





Baxi 600 System 2

100

YĒAR

LPG READY

PRE-HEATED & SIPHONIC CONDENSATE TRAP

EASY -FLUE



Baxi 600 System 2

| | | 615 System 2 | 618 System 2 | 624 System |
|---|------------------------|--------------|--------------|--|
| Sales code (boiler only) | | 7798687 | 7802020 | 78022 |
| Gas | | | | |
| Natural gas or LPG | | 1 | 1 | |
| Inlet supply pressure (natural gas) | mbar (nominal) | 20 | 20 | |
| Maximum gas rate (G20) Qmax | m ³ /hr | 1.64 | 1.97 | 2. |
| Heat input CH | kW (max) gross (QnHs) | 15.5 | 18.6 | 24 |
| | kW (min) gross (QnHs) | 4.9 | 4.9 | 4 |
| Heat output CH (non-condensing) | kW (max) (Pn) | 15 | 18 | |
| | kW (min) (Pn) | 4.8 | 4.8 | 4 |
| Heat output CH (condensing) | kW (max) (Pnc) | 16.3 | 19.9 | 26 |
| | kW (min) (Pnc) | 5.2 | 5.2 | |
| Heat Input domestic hot water (DHW) | kW (min) gross (QnwHs) | n/a | n/a | T. T |
| Heat output domestic hot water (DHW) | kW (max) | n/a | n/a | |
| Water heating efficiency class | | А | А | |
| Electrical | | | | |
| Permanent live required | | 1 | 1 | |
| External fuse rating | amps | F0.5A L250VP | F0.5A L250VP | F0.5A L250 |
| Pump overrun | | ✓ | ✓ | |
| Integral 'boiler only' frost thermostat | | ✓ | ✓ | |
| Hydraulic | | | | |
| Maximum DHW flow rate (Delta T @ 35°C rise) | l/min | n/a | n/a | 1 |
| Minimum DHW flow rate required | l/min | 2 | 2 | |
| Minimum operating DHW pressure required | bar | 0.5 | 0.5 | |
| Integral expansion vessel | size (litres) | 7 | 7 | |
| Maximum capacity of CH system | litres | 100 | 100 | 1 |
| Integral automatic bypass | | ✓ | 1 | |
| Weights | | | | |
| Installer lift weight (boiler) | (kg) | 28 | 29 | |

What's in the box?



* These are minimum recommended dimensions, greater clearance will aid installation and maintenance † 450mm for servicing purposes

The Baxi 600 System 2 has a 7 year parts and labour warranty[†] is lightweight and is small enough to fit into a 290mm deep cupboard. The boiler has a built in pipes behind facility within the boiler casing and a stainless steel heat exchanger.

BAXI

| Feature | Benefit |
|--|---|
| Outputs 15kW, 18kW, 24kW | An output and model for most sizes of property |
| Natural Gas or LPG conversion | All models can be manually converted between natural gas or LPG without the need to purchase an accessory kit |
| Positive fit PrV connection pipe | Saves time on installation and can be fitted first or last in the pipework installation sequence |
| External Analogue Pressure Gauge | For ease of topping up central heating pressure |
| Preheated siphonic condensate trap | Prevents freezing and engineer call outs as the trap dissipates preheated condensate all in one go |
| Compatible with Baxi Easy-Flue (internal fit – short and long) | For a safer, quicker and cheaper one person fit installation from inside the property |
| Compatible with Megaflo and Baxi cylinders | For industry leading hot water performances |
| Fully compatible with OpenTherm | Can maximise efficiency when fitted to OpenTherm Certified controls |
| | |

What's inside?

Flue adaptor Expansion vessel test point Built-in drip tray 7 litre expansion vessel Stainless steel heat exchanger Spark electrode Air/gas collector Venturi Fan assembly Pre-heated and siphonic Condensate trap Gas valve Internal manometer Pressure relief valve Pump PCB housing





Baxi 600 Heat



Baxi 600 Heat

| | | 613 Heat | 616 Heat | 619 Heat | 625 Heat | 630 Heat |
|---------------------------------|-----------------------|----------|----------|----------|----------|----------|
| Sales code (boiler only) | | 7711998 | 7711999 | 7712020 | 7712022 | 7712023 |
| Gas | | | | | | |
| Natural gas | | 1 | 1 | 1 | 1 | 1 |
| Propane LPG | | n/a | n/a | n/a | n/a | n/a |
| Inlet supply pressure | mbar (nominal) | 20 | 20 | 20 | 20 | 20 |
| Maximum gas rate (G20) | Qmax m³ / hr | 1.42 | 1.75 | 2.07 | 2.73 | 3.27 |
| Heat input CH | kW (max) gross (QnHs) | 14.88 | 18.32 | 21.75 | 28.62 | 34.35 |
| | kW (min) gross (QnHs) | 8.59 | 8.59 | 8.59 | 8.59 | 8.59 |
| Heat output CH (non-condensing) | kW (max) (Pn) | 13 | 16 | 19 | 25 | 30 |
| | kW (min) (Pn) | 7.5 | 7.5 | 7.5 | 7.5 | 7.5 |
| Electrical | | | | | | |
| Permanent live required | | × | × | × | × | × |
| External fuse rating | amps | 3 | 3 | 3 | 3 | 3 |
| Pump overrun | | X | X | X | X | × |
| Weights | | | | | | |
| Installer lift weight (boiler) | (kg) | 17.4 | 17.4 | 17.4 | 17.4 | 19.5 |

What's in the box?



| A width 370 | mm D side | 5mm* |
|--------------|------------|---|
| B height 625 | mm E upper | 190mm* (35mm if using rear flue) |
| C depth 270 | mm Flower | 120mm* (35mm in 300mm deep wall cupboard) |
| | G front | 5mm*t |

These are minimum recommended dimensions, greater clearance will aid installation and maintenance † 500mm for servicing purposes



The Baxi 600 Heat has a 7 year parts and labour warranty[†], has no need for a pump overrun or permanent live and has a lift weight from just 17.4kg. This powerful boiler can be installed on open vent or sealed systems and has an optional in-case rear flue, making it the perfect choice for homes with a high demand for hot water.

| Feature | Benefit |
|---|---|
| Outputs 13kW, 16kW, 19kW, 25kW and 30kW | To suit most property sizes |
| Only 17.4kg installer lift weight (30kW is 19.5kg) | The lightest boiler available in the UK |
| Compact cupboard fit | Can be installed in a 290mm deep cupboard |
| No pump overrun or permanent live required | Saves time and money during installation, and less disruption for the householder |
| Suitable for fully pumped open vent or sealed systems | For installation flexibility |
| Easy fit wall mounting bracket | Robust with a positive fix and audible lock so you know it's secure |
| Front and side access | Servicing is easier and quicker, and no special tools are required |
| Central top flue or in-case rear flue option | For reduced boiler footprint and improved look |
| Industry leading choice of flue lengths, bends and accessories | Extensive flue option up to 12 metres for versatile siting and easy replacement |
| Central heating temperature control | For ease of use maximising comfort |

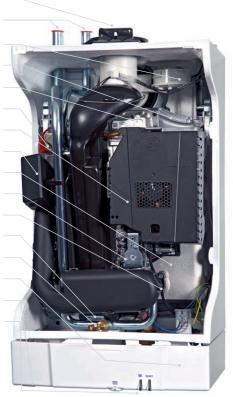
† Subject to registration within 30 days of installation and an annual service. Terms and conditions apply. Visit warranty.baxi.co.uk

18 Baxi Range Guide

What's inside?

Flue connection** Flow and return pipes Pressure switch Burner Fan assembly Spark electrode PCB housing Air inlet silencer Aluminium heat exchanger Gas valve Data cable Condensate trap (not visible) Drain point Integrated HMI cover Slide out product ID / serial no. plate Controls

**To be replaced by flue connector if flueing from top





Baxi 400 Combi 2.1

YEAR

COMPACT

BRASS HYDRAULICS

COMPATIBLE WITH

EASY -FLUE

A 🛋



Baxi 400 Combi 2.1

| | | 424 Combi 2.1 | 430 Combi 2.1 | 436 Combi 2.1 |
|---|------------------------------|---------------|---------------|---------------|
| Sales code (boiler only) | | 7872835 | 7872836 | 7872837 |
| Gas | | | | |
| Natural Gas or LPG | | 1 | × | <i>.</i> |
| Inlet supply pressure | (natural gas) mbar (nominal) | 20 | 20 | 20 |
| Maximum Gas Rate (G20) Qmax | m³/hr | 2.61 | 3.26 | 3.9 |
| Heat input CH | kW (max) gross (QnHs) | 20.6 | 25.7 | 25. |
| | kW (min) gross (QnHs) | 4.9 | 6.0 | 7. |
| Heat output CH (non-condensing) | kW (max) (Pn) | 20 | 25 | 2 |
| | kW (min) (Pn) | 4.8 | 5.8 | 7. |
| Heat output CH (condensing) | kW (max) (Pnc) | 21.8 | 27.1 | 27. |
| | kW (min) (Pnc) | 5.2 | 6.3 | 7.0 |
| Heat input domestic hot water (DHW) | kW (max) gross (QnwHs) | 27.4 | 30 | 36. |
| Heat output domestic hot water (DHW) | kW (max) | 24 | 20 | 3 |
| Water heating efficiency class | | A | A | |
| Electrical | | | | |
| Permanent live required | | 1 | 1 | |
| External fuse rating (on connection board) | amps | F0.5A.L250VP | F0.5A.L250VP | F0.5A.L250V |
| Pump overrun | | 1 | 1 | , |
| Integral 'boiler only' frost thermostat | | 1 | 1 | |
| Hydraulic | | | | |
| Maximum DHW flow rate (Delta T @ 35°C rise) | I/min | 10.2 | 12.2 | 1 |
| Minimum DHW flow rate required | I/min | 2 | 2 | |
| Minimum operating DHW pressure required | bar | 0.5 | 0.5 | 0. |
| Integral expansion vessel | size (litres) | 7 | 7 | |
| Maximum capacity of CH system | litres | 100 | 100 | 10 |
| Integral automatic bypass | | 1 | 1 | |
| Weights | | | | |
| Installer Lift Weight (boiler) | (kg) | 28 | 29 | 31 |

What's in the box?



| | F G |
|-------------------------|---|
| | a 5 year parts and labour warranty [†] and is lightweight, small enough to ard, contains brass hydraulics and a stainless steel heat exchanger. |
| Feature | Benefit |
| Outputs 24, 30 and 36kW | To meet different end user hot water requirements |

BAXI

400 \bigcirc

| reature | Dellent |
|--|---|
| Outputs 24, 30 and 36kW | To meet different end user hot water requirements |
| Robust components | Brass hydraulics and stainless steel heat exchanger for peace of mind |
| Natural Gas or LPG manual conversion | All models can be manually converted between natural gas or LPG without the need to purchase an accessory kit |
| External Analogue Pressure Gauge | For ease of topping up central heating pressure |
| Temporary rigid filling link | Enables simple homeowner self-top up of system pressure |
| Preheated siphonic condensate trap | Prevents freezing and engineer call outs as the trap dissipates preheated condensate all in one go |
| Compatible with Baxi Easy-Flue (internal fit – short and long) | For a safer, quicker and cheaper one person fit installation from inside the property |
| Compatible with Baxi uSense 2 smart room thermostat | Simple 2 wire low voltage connection enabling load compensation complying with Boiler+ |
| Fully compatible with OpenTherm | Can maximise efficiency when fitted to OpenTherm certified controls |
| | |

† Subject to registration within 30 days of installation and an annual service. Terms and conditions apply. Visit warranty.baxi.co.uk

What's inside?

Flue adaptor Expansion vessel test point Built-in drip tray 7 litre expansion vessel Stainless steel heat exchanger Spark electrode Air/gas collector Venturi Fan assembly Pre-heated and siphonic Condensate trap Gas valve Internal manometer Diverter valve Brass hydraulic Pressure relief valve Pump PCB housing





Baxi 400 Heat

ΈA

NO PUMP OVERRUN



Baxi 400 Heat

| | | 415 Heat | 418 Heat | 424 Heat |
|---------------------------------|-----------------------|----------|----------|----------|
| Sales code (boiler only) | | 7668933 | 7668934 | 7668935 |
| Gas | | | | |
| Natural gas | | 1 | 1 | 1 |
| Propane LPG | | n/a | n/a | n/a |
| Inlet supply pressure | mbar (nominal) | 20 | 20 | 20 |
| Maximum gas rate (G20) | Qmax m3/h | 1.75 | 2.07 | 2.73 |
| Heat input CH | kW (max) gross (QnHs) | 18.32 | 21.75 | 28.62 |
| | kW (min) gross (QnHs) | 8.59 | 8.59 | 8.59 |
| Heat output CH (non-condensing) | kW (max) (Pn) | 16 | 19 | 25 |
| | kW (min) (Pn) | 7.5 | 7.5 | 7.5 |
| Electrical | | | | |
| Permanent live required | | × | × | X |
| External fuse rating | amps | 3 | 3 | З |
| Pump overrun | | X | × | X |
| Weights | | | | |
| Installer Lift Weight (boiler) | (kg) | 17.4 | 17.4 | 17.4 |





- E upper 190mm* (35mm if using rear flue) F lower 120mm* (35mm in 300mm deep wall cupboard) B height 625mm C depth 270mm G front 5mm*t
- * These are minimum recommended dimensions, greater clearance will aid installation and maintenance
- † 500mm for servicing purposes

ONLY 17.4kg IN-CASE REAR FLUE OPTION BAXI

D

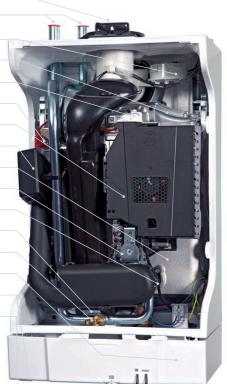
The Baxi 400 Heat has a 5 year parts and labour warranty[†], has no need for a pump overrun or permanent live and has a lift weight from just 17.4kg. This boiler can be installed on open vent or sealed systems and has an optional in-case rear flue for a neater installation.

| Feature | Benefit |
|--|---|
| Outputs 15kW, 18kW and 24kW | To suit most property sizes |
| Only 17.4kg installer lift weight | The lightest boiler available in the UK* |
| Compact cupboard fit | Can be installed discreetly |
| Easy fit wall mounting bracket | Robust with a positive fix and audible lock so you know it's secure |
| One metre lead included | Easy to install and you don't need access to the control box |
| Top or in-case rear flue | For ease of installation |
| Simple fixing of rear flue | For easy and fail-safe flue fixing |
| No pump overrun or permanent live required | Saves time and money during installation, and less disruption for the householder |
| Front and side access | Servicing is easier and quicker, and no special tools are required |
| Wide choice of flue lengths, bends and accessories | For versatile siting |

† Subject to registration within 30 days of installation and an annual service. Terms and conditions apply. Visit warranty.baxi.co.uk * As at October 2018

What's inside?

Flue connection** Flow and return pipes Pressure switch Burner Fan assembly Spark electrode PCB housing Air inlet silencer Aluminium heat exchanger Gas valve Data cable Condensate trap (not visible) Drain point Integrated HMI cover Slide out product ID / serial no. plate Controls





Flue solutions

Multifit flue kits now come with positive screw fixings for all connections and are available in a choice of lengths, to reduce onsite cutting. We offer a choice of colours for the terminals, to match existing rainwater systems and our flues are UV stable. For more information see our flue guide.

| | Flue type | Group A (60/100mm) |
|--|-----------------------|---|
| Maximum permissible equivalent flue lengths for Baxi Combi, | Horizontal concentric | 10m |
| System boilers are: | Vertical concentric | 10m |
| Maximum permissible equivalent flue lengths for Baxi Heat | Horizontal concentric | 6m |
| only boilers are: | Vertical concentric | 6m |
| Where inline bends are required in a flue system, the overall length must be reduced by the following amounts: | Concentric pipes | 135° bend (0.5m bend reduction) 93° bend (1m bend reduction) |

Horizontal concentric flues Ø 60/100mm

Multifit Flue Group A

| Item | Description (multifit) flue system | Colour | Specification | Key and OD dimensions | Sales code |
|------|---|---------------------------|-----------------|--------------------------|------------|
| 1 | Horizontal telescopic flue inc. low profile elbow and fixing screws | White pipe/white terminal | 315mm - 500mm | 60/100mm | 720599401 |
| 2 | Horizontal telescopic flue inc. low profile elbow and fixing screws | White pipe/black terminal | 315mm - 500mm | 60/100mm | 720598701 |
| З | Baxi Easy-Flue - short | White pipe/black terminal | 300mm - 470mm | 60/100mm | 7778296 |
| Зb | Baxi Easy-Flue - long | White pipe/black terminal | 420mm - 690mm | 60/100mm | 7778299 |
| 4 | Standard horizontal flue inc. low profile elbow and fixing screws | White pipe/black terminal | 685mm | 100mm | 7222019 |
| 4b | 1.8m high rise horizontal terminal 60/100 | White pipe/black terminal | 1800mm | 60/100mm | 7778067 |
| 4c | Horizontal flue A/S5033313043223 | | | 60/100mm | 7743932 |
| 5 | Telescopic rear flue (in case) | White pipe/black terminal | 220mm - 345mm | 60/100mm | 7210434 |
| 7 | Flue terminal deflector | Black | | 60mm | 5111068 |
| 9 | 1m flue extension inc. fixing screws | White | 1000mm | 100mm | 720648801 |
| 9b | 2m high rise extension inc. fixing screws | White | 2000mm | 60/100mm | 7778230 |
| 10 | 0.5m flue extension inc. fixing screws | White | 500mm | 100mm | 720643001 |
| 11 | 0.25m flue extension inc. fixing screws | White | 250mm | 100mm | 720643101 |
| 12 | 93° flue bend inc. fixing screws | White | 93° | 100mm | 720648401 |
| 13 | 135° flue bend inc. fixing screws | White | 135° | 100mm | 720648501 |
| 14 | 135° flue bend inc. fixing screws (pair) | White | 135° | 100mm | 720647901 |
| 15 | Offset adaptor elbow | White | | 100mm | 720635501 |
| 16 | Stainless steel terminal guard - Ø 60/100 | S/S | Stainless steel | 100mm | 720627901 |
| 34 | Pipe support bracket | White | 100mm | 100mm | 5111080 |

Plume displacement kits Ø 60/100mm

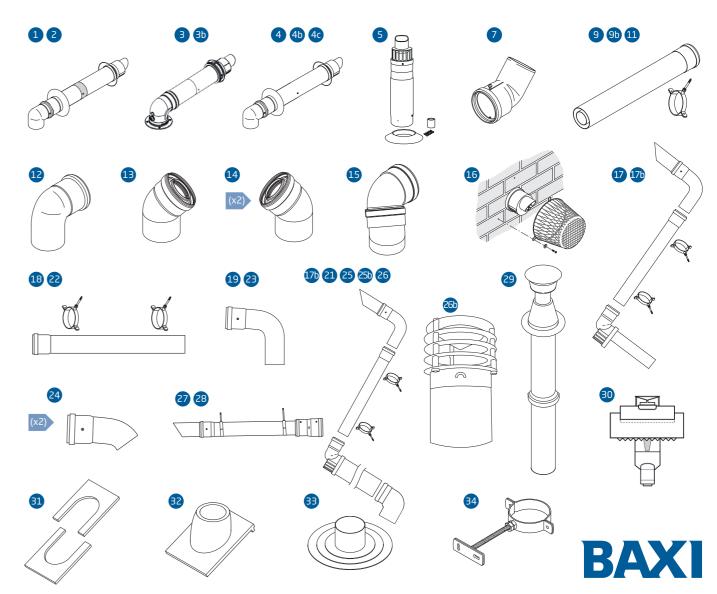
Multifit Flue Group A

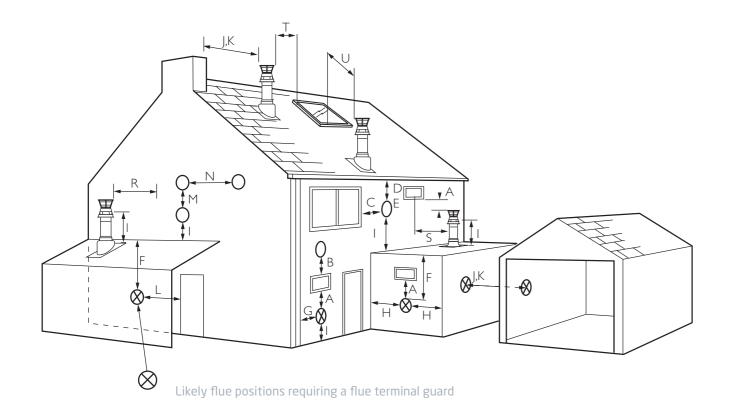
| Item | Description (multifit) flue system | Colour | Specification | Key and OD dimensions | Sales code |
|------|---|-----------------------------|---------------|-----------------------|------------|
| 17 | Plume displacement terminal kit for telescopic flue inc. 1m extension and brackets | Black pipe / black terminal | | 60mm | 720627001 |
| 17b | Plume Displacement Kit with 1m Extension (for Baxi Easy-Flue) | White pipe/black terminal | | 60mm | 7845831 |
| 18 | Plume displacement kit extension and brackets | White | 1000mm | 60mm | 720643401 |
| 19 | Plume displacement kit bend | White | 93° | 60mm | 5121369 |
| 21 | Plume displacement terminal kit for telescopic flue inc. 1m extension and brackets | Black | | 60mm | 720622901 |
| 22 | Plume displacement kit extension and brackets | Black | 1000mm | 60mm | 720643301 |
| 23 | Plume displacement kit bend | Black | 93° | 60mm | 720648701 |
| 24 | Plume displacement kit bend (pair) | Black | 135° | 60mm | 720648601 |
| 25 | Plume displacement terminal kit inc. 1m extension and brackets | White | | 60mm | 7225717 |
| 25b | Plume displacement terminal kit inc. 1m extension and brackets | Black | | 60mm | 7225716 |
| 26 | High rise plume displacement kit | Black | | 60mm | 7778272 |
| 26b | Plume displacement terminal kit (Diffuser) | Black | | 60mm | 7213532 |

Vertical concentric flues Ø 60/100mm

Multifit Flue Group A

| I.t. | Description (multifie) flue sustain | Calaria | Constitution | Key and OD | Colorada |
|------|--|---------|------------------|--------------------------|------------|
| Item | Description (multifit) flue system | Colour | Specification | Key and OD dimensions | Sales code |
| 27 | Under balcony eaves flue kit | White | 135° | 60mm | 7211039 |
| 28 | Under balcony eaves flue kit | Black | 135° | 60mm | 7211041 |
| 29 | Vertical flue terminal | Black | | 100mm | 5118576 |
| 30 | Vertical ridge flue terminal | Brown | | 100mm | 720647101 |
| 31 | Roof cover plate | | | 100mm | 246143 |
| 9 | 1m flue extension inc. fixing screws | White | 1000mm | 100mm | 720648801 |
| 11 | 0.25m flue extension inc. fixing screws | White | 250mm | 100mm | 720643101 |
| 12 | 93° flue bend inc. fixing screws | White | 93° | 100mm | 720648401 |
| 13 | 135° flue bend inc. fixing screws | White | 135° | 100mm | 720648501 |
| 14 | 135° flue bend (pair) inc. fixing screws | White | 135° | 100mm | 720647901 |
| 32 | Pitched roof flashing | | 25°/50° | 125mm | 5122151 |
| 33 | Flat roof flashing | | | 125mm | 246144 |
| 34 | Pipe support brackets | White | 100mm flue pipes | 100mm | 5111080 |





(mm)

300

300

300

25

25

25

25

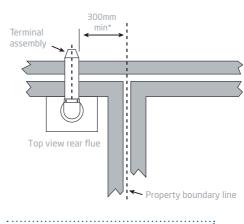
25

300

600

1200

600



NOTE: The distance from a fanned draught appliance terminal installed parallel to a boundary may not be less than 300mm in accordance with the diagram.

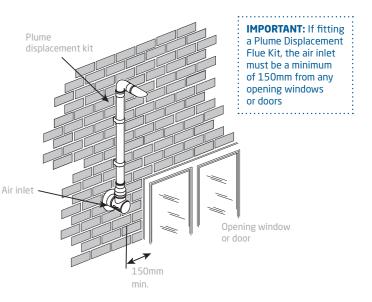
Terminal position with minimum distance

| | animal position with minimal distance |
|----------------------------|---|
| A1 | Directly below an opening, air brick, opening windows etc |
| $B^{\mathtt{l}}$ | Above an opening, air brick, opening window etc |
| $C^{\scriptscriptstyle 1}$ | Horizontally to an opening, air brick, opening window etc |
| D^2 | Below gutters, soil pipes or drain pipes |
| \mathbf{E}^{2} | Below eaves |
| \mathbf{F}^2 | Below balconies or car port roof |
| ${\sf G}^2$ | From a vertical drain pipe or soil pipe |
| H^2 | From an internal or external corner |
| | |

- I Above ground, roof or balcony level
- J From a surface or boundary line facing a terminal
- K From a terminal facing a terminal (Horizontal flue)
- K From a terminal facing a terminal (Vertical flue)

Terminal position with minimum distance (mm) L From an opening in a carport (e.g. door, window) into the dwelling 1200 M Vertically from a terminal on the same wall 1500 N Horizontally from a terminal on the same wall 300 R From adjacent wall to flue (vertical only) 300 S From an adjacent opening window (vertical only) 1000 T Adjacent to windows or openings on pitched and flat roofs 600 U Below windows or openings on pitched roofs 2000 1. In addition, the terminal should be no nearer than 150mm to an opening in the building fabric formed for the purpose of accommodating a built-in element such as a window frame.

 Only ONE 25mm clearance is allowed per installation. If one of the dimensions D, E, F, G or H is 25mm then the remainder MUST be as B.S.5440-1.





Optional controls, accessories and compatibility

| Puo | IIdi Controls, accessories | | is compatibility | | Compatibility | | | | | | | |
|---------|--|-------------------------|------------------|--|----------------|-----------------|-------------|----------------|-----------------|-------------|------------------|-------------|
| Product | | Added energy efficiency | Sales code | | 800 Combi 2 | 800 System 2 | 800 Heat | 600 Combi 2 | 600 System 2 | 600 Heat | 400 Combi 2.1 | 400 Heat |
| 25.0. | Baxi uSense 2 smart room thermostat | \bigcirc | 7775937 | | • | | | • | | | • | |
| | Potterton EP series 2 | \bigcirc | 7211473 | | | • | | | • | | | |
| A 👖 | Multifit IFOS - combi | \bigcirc | 7724181 | | • | | | • | | | • | |
| | Multifit IFOS - system (compatible in addition to IFOS combi/ridge tile) | \bigcirc | 7729979 | | | • | | | • | | | |
| | Multifit IFOS - ridge tile | \bigcirc | 7729943 | | • | • | | • | • | | • | |
| Q | Multifit IFOS - extension | | 7724260 | | • | • | | • | • | | • | |
| ···· | Multifit filling loop kit | | 248221 | | • | • | • | • | • | • | • | • |
| 0000 | Multifit rigid filling link | | 7689034 | | • | | | • | | | | |
| 105 | Multifit Easy-Fill 2 | | 7783329 | | • | | | • | | | • | |
| | Pre-plumb jig 2 | | 7818249 | | • | • | | • | • | | | |
| | Multifit rear pipework kit 2 | | 7823084 | | • | • | | • | • | | | |
| | Multifit external boiler discharge pump (PRV and condensate) | | 720648301 | | • | • | | • | • | | • | |

Key \bigcirc = added energy efficiency



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