2 Two BREEAM credits when the boiler is configured at commissioning

**Technical specification guide** 





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In the interests of the quality of our products, we strive constantly to improve them. We therefore reserve the right to modify the specifications and details provided within this document.



## Remeha, the expert choice.

Complete commercial solutions from the experts in sustainable heating and hot water.

Choose Remeha's advanced commercial boilers for your next commercial project. We invest heavily in research and development which enables our specialist teams to design high-performance products at every level.

From using the latest materials and manufacturing techniques to meticulously designing and engineering each boiler, we ensure they're efficient to specify, install, run and maintain. All our boilers share the same simple design – so they're expandable, adaptable and future-proofed.

We're the experts in heating and hot water solutions, built with sustainable technology. Our teams will guide you through the right choices for your commercial heating and hot water project. So from specification to design, through to supply and installation, our customer service and product support are second to none.

## Remeha Quinta Ace Range.

The Quinta Ace range is a market-leading series of versatile, wall-hung condensing boilers designed for space heating and indirect hot water production. The Quinta Ace range is available in 30, 45, 55, 65, 90, 115, 135 and 160kW models.

With their extremely compact design, the Quinta Ace range can be installed individually or as part of a multi-boiler cascade or rig system, for flexible design and reliable, high-quality performance. The Quinta Ace range is suitable for use on sealed systems and open-vented (except the Quinta Ace 135 and 160) installations.

#### **Features and benefits**

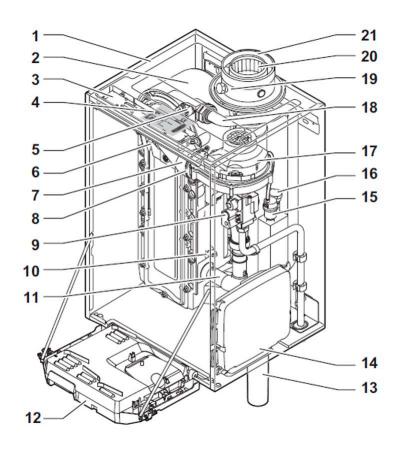
High efficiency boiler up to 97.6% GCV	Higher than average energy savings
Small dimensions and lightweight design	Easy to install in smaller spaces; highly suitable for cascade operation
Low NO <sub>x</sub> Annual Emission levels of $\leq$ 24mg/kWh (dry, 0% O <sub>2</sub> ) (Class 6) BREEAM EN15502***	BREEAM Credits = 2 ***
Pre-mix down-firing gas burner and one-piece cast aluminium heat exchanger	Low pollutant emissions that meet ErP regulations and London plan targets (SPG 2014)
LED illuminated casing air box, removable front panel, digital display, data file for storing information and remote signalling options	Clean, trouble-free operation
Built-in advanced boiler control and calorifier control:  > Fully modulating 18–100% (5:1)  > 0–10V operation  > On/off (volt free enable)	Improved ease of maintenance
Extremely compact cascade packages	Built-in flexibility for easy installation
Quiet operation <52 dB(A)	Effective space-saving solution for greater design flexibility
For use with natural gas and LPG	Improved comfort
	Flexible solution to energy-saving heating

2 Two BREEAM credits when the boiler is configured at commissioning

<sup>\*\*\*</sup>As per commissioning instructions

## **Quinta Ace 30 – 115**

## boiler construction.

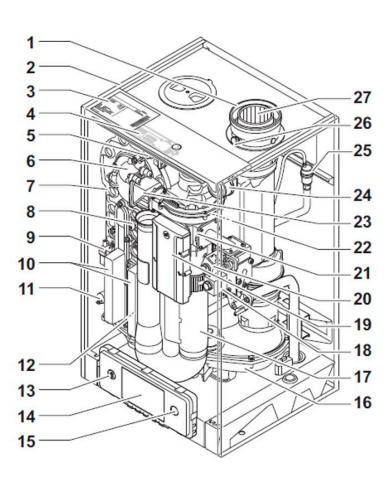


#### Key

1	Casing/air box
2	Heat exchanger (CH)
3	Interior light
4	Type plate
5	Flow sensor
6	Ionisation/ignition electrode
7	Mixing tube
8	Non-return valve
9	Combined gas valve unit
10	Return sensor
11	Air intake silencer
12	Instrument box
13	Siphon
14	Expansion box for the control PCBs (= accessory)
15	Automatic air vent
16	Hydraulic pressure sensor
17	Fan
18	Supply line
19	Flue gas measuring point
20	Flue gas discharge
21	Air supply

## **Quinta Ace 135 – 160**

## boiler construction.



#### Key

1	Air inlet connection
2	Casing/air box
3	Type plate
4	LED interior light
5	Flow temperature sensor
6	Adapter
7	Heat exchanger
8	Temperature sensor for heat exchanger
9	Ignition transformer
10	Heat exchanger inspection cover
11	Water pressure sensor
12	Return temperature sensor
13	Service connector (PC connection)
14	Control panel
15	On/off switch
16	Condensate collector
17	Air inlet silencer
18	Gas pressure measuring point
19	Main PCB (CU-GH)
20	Gas control valve
21	Venturi
22	Fan
23	Non-return valve
24	Air pressure differential switch
25	Automatic air vent
26	Flue gas measuring point
27	Flue gas connection

# Quinta Ace Range operating principle.

The products of combustion in the form of hot flue gases are forced through the heat exchanger, transferring their heat to the system water. The flue gas temperature is reduced to approximately 5°C above the temperature of the system return water, then discharged vertically via the condensate collector, through the 80/125mm (Quinta Ace 30/45) or 100/150mm (Quinta Ace 55/65/90/115, 135 and 160) combined flue/air connection to atmosphere.

Because of the low flue gas exit temperature, there will be a vapour cloud formed at the flue gas terminal. If the controls allow the flow and therefore return temperature to fall below dew point (55°C), this water vapour will begin to condense out in the boiler, transferring its latent heat into the system water, increasing the output of the boiler without increasing gas consumption. Any condensate which is able to flow back into the boiler, from flue lengths greater than one metre, must be discharged via a condensate collector and drain system fitted within one metre of the boiler flue connection.

Combustion air is drawn into the closed air box by a variable speed fan, through the air inlet connection from the plant room (open-flued) or from outside via the concentric flue system (room-sealed). On the inlet side of the fan is a specially designed Venturi which is connected to the outlet side of the gas combi-block.

Depending on the demand (under the dictates of flow/ return sensor and other external/internal control inputs), the electronic control unit directly monitors the volume of gas and air being delivered to the pre-mix burner. This mixture is initially ignited by the combined ignition/ionisation probe, which then monitors the state of the flame. Should the flame not ignite or be unstable within the pre-set safety time cycle, the controls will shut the boiler down (after five attempts), requiring manual intervention to reset the boiler. The digital display will also indicate a flashing fault code, confirming the reason for the failure.









## technical information.

	Quinta Ace 30	Quinta Ace 45	Quinta Ace 55	Quinta Ace 65	Quinta Ace 90	Quinta Ace 115	Quinta Ace 135	Quinta Ace 160
Performance								
Nominal heat output central heating operation @ 80/60°C kW (min-max)*	8.0–29.8	8.0-40.8	11.1–55.3	12.0-61.5	14.1–84.2	18.9–103.9	31.5–128.1	31.5–152.1
Nominal heat output central heating operation @ 50/30°C kW (min-max)*	9.1–30.9	9.1–42.4	12.3–58.6	13.5–65.0	15.8–89.5	21.2–109.7	34.7–136.1	34.7–161.6
Nominal input (Hi) (min-max)	8.2–30	8.2-41.2	11.3–56.5	12.2–62.0	14.6–86.0	19.6–107.0	32–131	32–156
Efficiency								
SBEM seasonal efficiency GCV	97.62%	97.64%	96.04%	97.58%	95.65%	95.44%	96.12%	95.90%
Efficiency – full load 100% NCV	99.4%	99.1%	97.8%	99.2%	97.9%	97.1%	97.8%	97.5%
Efficiency – part load 30% NCV	110.4%	110.6%	108.7%	110.4%	108.1%	108%	108.8%	108.5%
Eco design useful efficiency @ 80/60°C (100% full load) GCV	89.6%	89.3%	88.1%	89.4%	88.2%	87.5%	88.1%	87.8%
Eco design useful efficiency @ 50/30°C (30% part load) GCV	99.5%	99.6%	97.9%	99.5%	97.4%	97.3%	98.0%	97.8%
Energy labelling seasonal space efficiency GCV	94%	94%	92%	94%	N/a	N/a	N/a	N/a
ErP efficiency rating	А	Α	Α	Α	N/a	N/a	N/a	N/a
Annual energy consumption Gj	91	125	173	188	N/a	N/a	N/a	N/a
Gas								
Standard fuel	Natural gas	Natural gas	Natural gas	Natural gas	Natural gas	Natural gas	Natural gas	Natural gas
Standard fuel  Optional fuel adjustment – see installation and service manual			gas LPG					
Optional fuel adjustment –	gas LPG	gas LPG	gas LPG	gas LPG	gas LPG	gas LPG	gas LPG	gas LPG
Optional fuel adjustment – see installation and service manual	gas  LPG (propane)	gas LPG (propane)	gas  LPG (propane)	gas  LPG (propane)	gas  LPG (propane)	gas  LPG (propane)	gas  LPG (propane)	gas LPG (propane)
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h	gas  LPG (propane)  0.9–3.2  0.4–1.2	gas LPG (propane) 0.9-4.4	gas LPG (propane) 1.2–6.0	gas LPG (propane) 1.3-6.6	gas  LPG (propane)  1.5–9.1	gas  LPG (propane) 2.1–11.3	gas LPG (propane) 3.4–13.9	gas LPG (propane) 3.4–16.5
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h  Gas consumption LPG m³/h	gas  LPG (propane)  0.9–3.2  0.4–1.2	gas  LPG (propane)  0.9-4.4  0.4-1.7	gas  LPG (propane)  1.2–6.0  0.5–2.3	gas  LPG (propane)  1.3–6.6  0.5–2.5	gas  LPG (propane)  1.5–9.1  0.9–3.5	gas  LPG (propane) 2.1–11.3  0.9–4.4	gas  LPG (propane) 3.4–13.9 1.4–5.3	gas  LPG (propane)  3.4–16.5  1.4–6.3
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h  Gas consumption LPG m³/h  Min/max gas inlet pressure NG mbar  Min/max gas pressure	gas  LPG (propane)  0.9–3.2  0.4–1.2  17–25	gas  LPG (propane)  0.9-4.4  0.4-1.7  17-25	gas  LPG (propane)  1.2-6.0  0.5-2.3  17-25	gas  LPG (propane)  1.3-6.6  0.5-2.5  17-25	gas  LPG (propane)  1.5–9.1  0.9–3.5  17–25	gas  LPG (propane)  2.1–11.3  0.9–4.4  17–25	gas  LPG (propane)  3.4–13.9  1.4–5.3  17–25	gas  LPG (propane)  3.4–16.5  1.4–6.3  17–25
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h  Gas consumption LPG m³/h  Min/max gas inlet pressure NG mbar  Min/max gas pressure  LPG mbar  Gas connection size	gas  LPG (propane)  0.9–3.2  0.4–1.2  17–25  37–50  3/4" male thread	gas  LPG (propane)  0.9-4.4  0.4-1.7  17-25  37-50  %" male thread	gas  LPG (propane)  1.2–6.0  0.5–2.3  17–25  37–50  3/4" male thread	gas  LPG (propane)  1.3–6.6  0.5–2.5  17–25  37–50  3/4" male thread	gas  LPG (propane)  1.5–9.1  0.9–3.5  17–25  37–50  3/4" male thread	gas  LPG (propane)  2.1–11.3  0.9–4.4  17–25  37–50  3/4" male thread	gas  LPG (propane)  3.4–13.9  1.4–5.3  17–25  37–50  1" male thread	gas  LPG (propane) 3.4–16.5 1.4–6.3 17–25 37–50 1" male thread
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h  Gas consumption LPG m³/h  Min/max gas inlet pressure NG mbar  Min/max gas pressure  LPG mbar  Gas connection size  BSP inches	gas  LPG (propane)  0.9–3.2  0.4–1.2  17–25  37–50  3/4" male thread	gas  LPG (propane)  0.9-4.4  0.4-1.7  17-25  37-50  %" male thread	gas  LPG (propane)  1.2–6.0  0.5–2.3  17–25  37–50  3/4" male thread	gas  LPG (propane)  1.3–6.6  0.5–2.5  17–25  37–50  3/4" male thread	gas  LPG (propane)  1.5–9.1  0.9–3.5  17–25  37–50  3/4" male thread	gas  LPG (propane)  2.1–11.3  0.9–4.4  17–25  37–50  3/4" male thread	gas  LPG (propane)  3.4–13.9  1.4–5.3  17–25  37–50  1" male thread	gas  LPG (propane) 3.4–16.5 1.4–6.3 17–25 37–50 1" male thread
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h  Gas consumption LPG m³/h  Min/max gas inlet pressure NG mbar  Min/max gas pressure  LPG mbar  Gas connection size  BSP inches	gas LPG (propane) 0.9–3.2 0.4–1.2 17–25 37–50 3/4" male thread (22mm)	gas  LPG (propane)  0.9-4.4  0.4-1.7  17-25  37-50  ¾" male thread (22mm)	gas  LPG (propane)  1.2–6.0  0.5–2.3  17–25  37–50  ¾" male thread (22mm)	gas  LPG (propane)  1.3–6.6  0.5–2.5  17–25  37–50  ¾" male thread (22mm)	gas  LPG (propane)  1.5–9.1  0.9–3.5  17–25  37–50  ¾" male thread (22mm)	gas  LPG (propane)  2.1–11.3  0.9–4.4  17–25  37–50  ¾" male thread (22mm)	gas  LPG (propane) 3.4–13.9 1.4–5.3 17–25 37–50 1" male thread (28mm)	gas LPG (propane) 3.4–16.5 1.4–6.3 17–25 37–50 1" male thread (28mm)
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h  Gas consumption LPG m³/h  Min/max gas inlet pressure NG mbar  Min/max gas pressure  LPG mbar  Gas connection size  BSP inches  Gas  Flue diameter mm I/D	gas  LPG (propane)  0.9–3.2  0.4–1.2  17–25  37–50  3/4" male thread (22mm)	gas  LPG (propane)  0.9-4.4  0.4-1.7  17-25  37-50  3/4" male thread (22mm)	gas  LPG (propane)  1.2–6.0  0.5–2.3  17–25  37–50  3/4" male thread (22mm)	gas  LPG (propane)  1.3–6.6  0.5–2.5  17–25  37–50  3/4" male thread (22mm)	gas  LPG (propane)  1.5–9.1  0.9–3.5  17–25  37–50  3/4" male thread (22mm)	gas  LPG (propane)  2.1–11.3  0.9–4.4  17–25  37–50  3/4" male thread (22mm)	gas  LPG (propane) 3.4–13.9 1.4–5.3 17–25 37–50 1" male thread (28mm)	gas  LPG (propane) 3.4–16.5 1.4–6.3 17–25 37–50 1" male thread (28mm)
Optional fuel adjustment – see installation and service manual  Gas consumption NG m³/h  Gas consumption LPG m³/h  Min/max gas inlet pressure NG mbar  Min/max gas pressure  LPG mbar  Gas connection size  BSP inches  Gas  Flue diameter mm I/D  Air inlet diameter mm I/D  Min/max flue gas mass flow rate	gas LPG (propane) 0.9–3.2 0.4–1.2 17–25 37–50 3/4" male thread (22mm)	gas  LPG (propane)  0.9-4.4  0.4-1.7  17-25  37-50  3/4" male thread (22mm)	gas  LPG (propane)  1.2–6.0  0.5–2.3  17–25  37–50  3/4" male thread (22mm)	gas  LPG (propane)  1.3–6.6  0.5–2.5  17–25  37–50  3/4" male thread (22mm)	gas LPG (propane) 1.5–9.1 0.9–3.5 17–25 37–50 3/4" male thread (22mm)	gas  LPG (propane)  2.1–11.3  0.9–4.4  17–25  37–50  3/4" male thread (22mm)	gas  LPG (propane)  3.4–13.9  1.4–5.3  17–25  37–50  1" male thread (28mm)	gas LPG (propane) 3.4–16.5 1.4–6.3 17–25 37–50 1" male thread (28mm)

## technical information.

	Quinta Ace 30	Quinta Ace 45	Quinta Ace 55	Quinta Ace 65	Quinta Ace 90	Quinta Ace 115	Quinta Ace 135	Quinta Ace 160
Hydraulics								
Water content litres	4.3	4.3	6.4	6.4	9.4	9.4	17.0	17.0
Resistance @ 15°C ΔT mbar	124	203	231	290	272	444	224	302
Hydraulic resistance @ 20°C ΔT mbar	70	114	130	163	153	250	126	170
Nominal flow rate @ 15°C ΔT I/s	0.48	0.65	0.88	0.97	1.34	1.66	2.04	2.43
Nominal flow rate @ 20°C ΔT I/s	0.36	0.49	0.66	0.74	1.01	1.24	1.53	1.82
Condensate connection	32mm							
Connection size BSP (32mm)	11/4" male thread (32mm)							
Standard operating temperature** °C	20-90	20-90	20-90	20-90	20-90	20-90	20-90	20-90
Max operating temperature °C	90	90	90	90	90	90	90	90
High limit temperature °C	110	110	110	110	110	110	110	110
Max water operating pressure bar	4	4	4	4	4	4	4	4
Min water operating pressure bar	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Min operating pressure bar (OV)**	0.3 o/v	0.5 o/v	N/a	N/a				
General								
Total weight (including packaging) kg	60.5	60.5	66.5	66.5	76.5	76.5	147	147
Min mounting weight without front panel kg	50	50	56	56	65.2	65.2	123	123
Dimension mm (WxHxD)	500x750 x500	500x750 x500	500x750 x500	500x750 x500	500x750 x500	500x750 x500	600x1045 x602	600x104 x602
NO <sub>x</sub> Annual Emissions BREEAM EN15502 – NG mg/kWh (dry, 0% O <sub>2</sub> ) Class 6***	24	24	23	23	23	23	24	22
BREEAM Credits ***	2	2	2	2	2	2	2	2
Noise levels dB(A) at 1 metre	38.3	45.1	46.7	46.7	51.6	51.1	59.5	59.5
Eco design sound power levels LWA indoors dB	46	53	55	55	60	59	68	68
Standby heat loss kW	0.101	0.101	0.110	0.110	0.123	0.123	0.191	0.191
Electrical								
Nominal power supply	230vx1ph x50hz	230vx1p x50hz						
Power consumption w	19–40	20–75	26-81	26-89	26–114	32–182	47–199	47–275
Modulating input v dc	0–10	0–10	0–10	0–10	0–10	0–10	0–10	0–10
Controls voltage	24 (max 4va)	24 (max 4va						
Electrical protection index VAC	X4D	X4D	X4D	X4D	X4D	X4D	X1B	X1B

<sup>\*</sup>Gas consumption based on lower heating value under standard heating conditions: T = 288.15K, p = 1013.25mbar. Gag 30.33, G25 29.25, G31 88.00 MJ/m³. \*\*Open-vented option maximum operating temperature 75°C.

<sup>\*\*\*</sup>Two BREEAM credits when the boiler is configured at commissioning, as per commissioning instructions

## Suggested

## engineering specification.

#### Construction

The boiler will be a wall-hung type condensing boiler which may also be installed free-standing on a suitable frame. The single piece, cast aluminium heat exchanger and other major components are contained within a sealed air box. The boiler casing will be complete with a removable front section for maintenance purposes. Electrical and electronic controls will be contained within the instrument panel mounted in the drop-down lower front panel and also the electrical housing mounted on the inside right-hand panel.

#### Hydraulic, gas and flue connections

The combined flue gas outlet and combustion air inlet will be mounted on the top of the boiler, with the flow, return, gas and condensate connections located at the bottom. The boiler will be suitable for room-sealed or open-flue applications. The boiler will be designed for central heating and indirect hot water production up to four bar. The boiler will be suitable for use on sealed systems and open-vented installations.

#### Operation

The boiler will be complete with a modulating control system that limits the maximum difference in temperature between the heating flow and return and the maximum speed at which the flow temperature increases. The boiler will be complete with a pre-mix burner (NG, NG+H<sub>2</sub>(20%) or LPG) with the gas/ air ratio control system controlled internally. An intelligent, advanced boiler control will continuously monitor the boiler conditions, varying the heat output to suit the system load. The control will be able to react to external negative influences in the rest of the system (flow rates and air/gas supply problems), maintaining boiler output for as long as possible without resorting to a lockout condition. Should a negative effect happen in the system, the boiler will reduce its output and/or shut down (shut-off mode), awaiting the negative conditions to return to normal before restarting. The control cannot override the standard flame safety controls. Standard frost protection will activate below 7°C with stage one activating system/shunt pump. Stage two will activate below 3°C with boiler switching on to 10°C flow.

#### **Controls**

The boiler will include an "e-Smart" control platform offering improved connectivity using the integral Mk3 controller. The controls package will allow the actual and set values to be read and adjusted on the built-in digital display, which also provides normal operating and fault code indication. The controls will come as standard with the following inputs/outputs:

- > 0–10V input (flow temperature or output percentage control)
- > DHW temperature input
- > High-limit lock out
- > Safety/shutdown/release input (blocking)
- > Low water protection
- Outside sensor (optional)
- > External shunt pump control
- > Service report output
- > External system pump control
- > Fault alarm output
- > DHW 3-port valve control or pump
- > OpenTherm, R-Bus and volt free enable connection

#### **Features**

- > Low NO<sub>x</sub> ≤ 24 mg/kWh (BREEAM EN15502)\*\*\*
- > BREEAM Credits = 2 \*\*\*
- Fully modulating
- > Quiet operation <52dB(A)</p>
- > LED illuminated interior (integral battery)
- Data file for storing fault/run info
- > Automatic maintenance warning
- > PC connection
- > ErP compliant
- > Relay kit (optional)
- > Pre-mix burner
- > In-build passive flue gas non-return valve

## The Quinta Ace 30/45/55/65/90/115 boilers conform with the following EC directives:

GAR (EU) 2016/426 to EN 15502-1:2012 +A1:2015 and EN 15502-2-1:2012 +A1:2016 BED 92/42/EEC to EN 15502-1:2012 +A1:2015

DED 92/42/EEO to EN 15502-1.2012 +A1.2015

and EN 15502-2-1:2012 +A1: 2016

EMC 2014/30/EU to EN 55014-1:2017, EN 61000-3-2:2014 and EN 61000-3-3:2013

LVD 2014/35/EU to EN60335-2-102:2016, EN60335-1:2012 ErP 2009/125/EC

CE Certification Remeha Quinta Ace 30/45/55/65/90/115 PIN: 0063CS3928

<sup>\*\*\*</sup>As per commissioning instructions

## 135 and 160.

#### Construction

The boiler will be a wall-hung type condensing boiler which may also be installed free-standing on a suitable frame. The single piece, cast aluminium heat exchanger and other major components are contained within a sealed air box. The boiler casing shall be complete with a removable front section for maintenance purposes. Electrical and electronic controls will be contained within the instrument panel mounted in the drop-down lower front panel. This control panel will be able to be removed and wall-mounted if required.

#### Hydraulic, gas and flue connections

The combined flue gas outlet and combustion air inlet will be mounted on the top of the boiler, with the flow, return, gas and condensate connections located at the bottom. The boiler will be suitable for room-sealed or open-flue applications. The boiler will be designed for central heating and indirect hot water production up to four bar. The boiler will only be suitable for use on sealed hydraulic systems.

#### Operation

The boiler will be complete with a modulating control system that limits the maximum difference in temperature between the heating flow and return and the maximum speed at which the flow temperature increases. The boiler will be complete with a pre-mix burner (NG, NG+H<sub>2</sub>(20%) or LPG) with the gas/ air ratio control system controlled internally. An intelligent, advanced boiler control will continuously monitor the boiler conditions, varying the heat output to suit the system load. The control will be able to react to external negative influences in the rest of the system (flow rates and air/gas supply problems), maintaining boiler output for as long as possible without resorting to a lockout condition. Should a negative effect happen in the system the boiler will reduce its output and/or shut down (shut-off mode), awaiting the negative conditions to return to normal before restarting. The control cannot override the standard flame safety controls. Standard frost protection will activate below 7°C with stage one activating system/shunt pump. Stage two will activate below 3°C with boiler switching on to 10°C flow.

#### **Controls**

The boiler will include an "e-Smart" control platform offering improved connectivity using the integral Mk3 controller. The controls package will allow the actual and set values to be read and adjusted on the built-in digital display which also provides normal operating and fault code indication. The controls will come as standard with the following inputs/outputs:

- 0-10V input (flow temperature or output percentage control)
- > DHW temperature input
- > High-limit lock out
- Safety/shutdown/release input (blocking)
- > Low water protection
- Outside sensor (optional)
- > External shunt pump control
- > Service report output
- > External system pump control
- > Fault alarm output
- > DHW 3-port valve control or pump
- > OpenTherm and volt free enable

#### **Features**

- Low NO<sub>x</sub> ≤ 24 mg/kWh (BREEAM EN15502)\*\*\*
- > BREEAM Credits = 2 \*\*\*
- > Fully modulating
- > Quiet operation <60dB(A)</p>
- LED illuminated interior (integral battery)
- > Data file for storing fault/run info
- > Automatic maintenance warning
- > PC connection
- > ErP compliant
- Relay kit (optional)
- > Pre-mix burner
- > In-build passive flue gas non-return valve

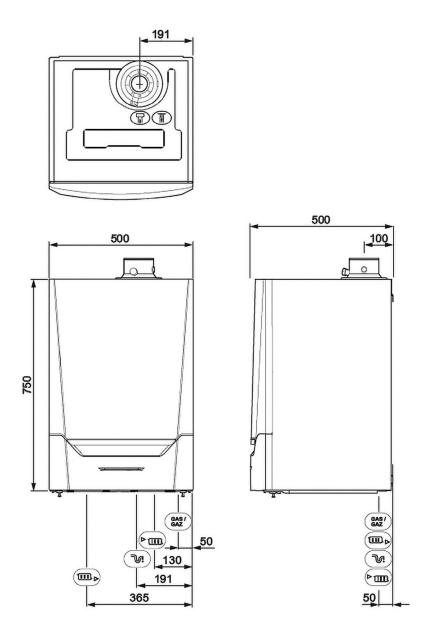
## The Quinta Ace 135 and 160 boilers conform with the following EC directives:

GAR (EU) 2016/426 to EN 15502-1:2012 + A1:2015 and EN 15502-2-1:2012 +A1:2016
BED 92/42/EEC to EN 15502-1:2012 + A1:2015 and EN 15502-2-1:2012 +A1:2016
EMC 2014/30/EU to EN 55014-1:2007 + A1:2009 + A2:2011, EN 55014-2: 2015, EN 61000-3-2:2014 and EN 61000-3-3:2013
LVD 2014/35/EU to EN 60335-2-102:2016
ErP 2009/125/EC
CE Certification Remeha Quinta Ace 135 and 160 PIN: 0063CQ378

<sup>\*\*\*</sup>As per commissioning instructions

## **Quinta Ace 30 - 115**

## dimensions and connections.

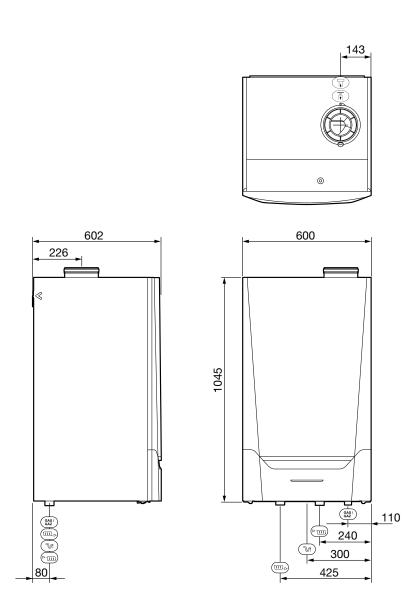


Key	
Ħ	Connection of the combustion gas exhaust pipe: - Ø 80mm (≤ 45kW) - Ø 100mm (≥ 55kW)
#	Connection of the air intake pipe: - Ø 125mm (≤ 45kW) - Ø 150mm (≥ 55kW)
<b>₹</b>	Siphon connection bush
<b>Ⅲ</b> ▶	Heating circuit return: 11/4" male thread (32mm)
GAS / GAZ	Gas connection; 3/4" male thread (22mm)
<b>&gt;</b> 111	Heating circuit flow; 11/4" male thread (32mm)

The complete range of Quinta Ace 30, 45, 55, 65, 90 and 115 boilers have a compact design of h750 x w500 x d500mm.

## **Quinta Ace 135 – 160**

## dimensions and connections.

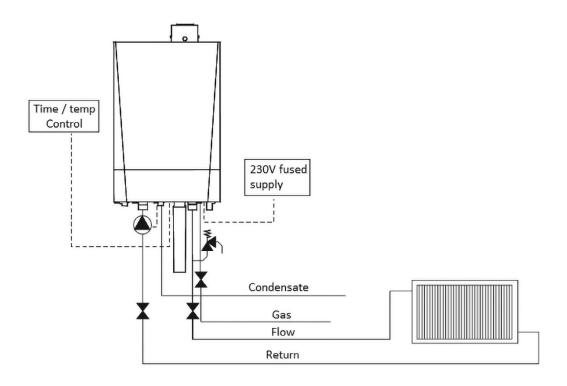


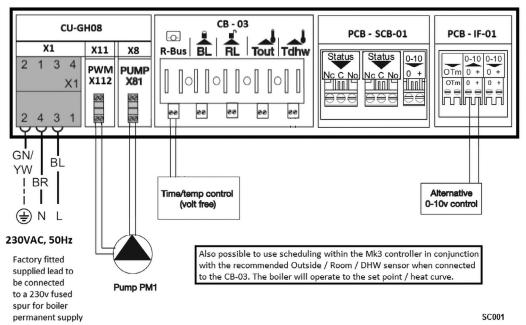
Key	
Ħ	Flue gas outlet connection: Ø 100mm
Щ	Air supply connection: Ø 150mm
<b>™</b>	Siphon connection 32mm
<b>•</b>	Flow connection: 1¼" male thread (32mm)
<sub> </sub>	Return connection: 1¼" male thread (32mm)
GAS / GAZ	Gas connection: 1" male thread (28mm)

## typical installation.

The schematics presented within this document are generic and therefore are not representative of a design for a specific site application. It is the responsibility of the specifier and the installer to ensure that all system components are appropriately sized for the specific application.

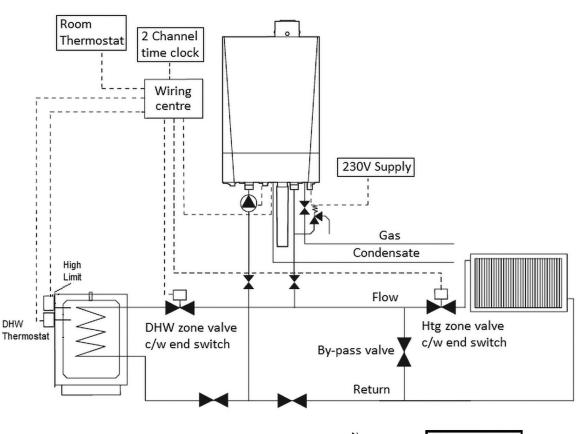
Single Quinta Ace 30, 45, 55, 65, 90 and 115 boilers, heating only.

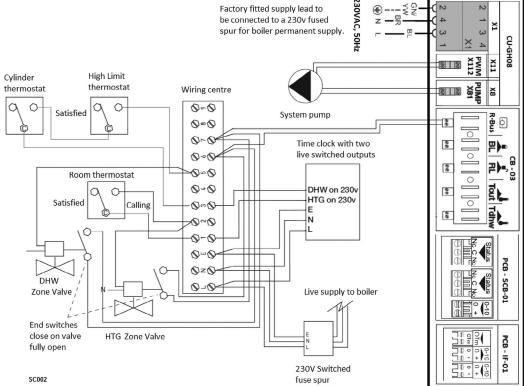




## typical installation.

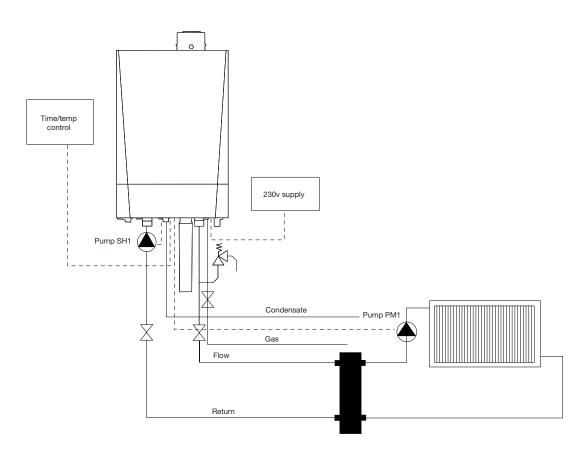
Single Quinta Ace 30, 45, 55, 65, 90 and 115 boilers, heating and domestic hot water, using a simple 'S' plan.

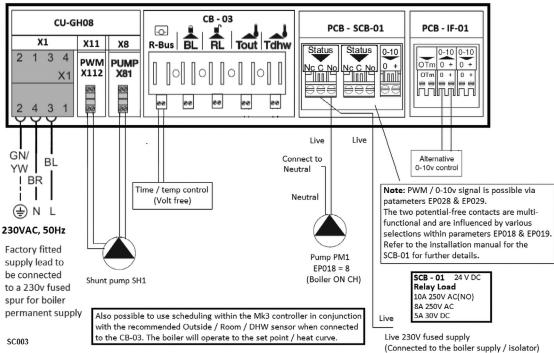




## typical installation.

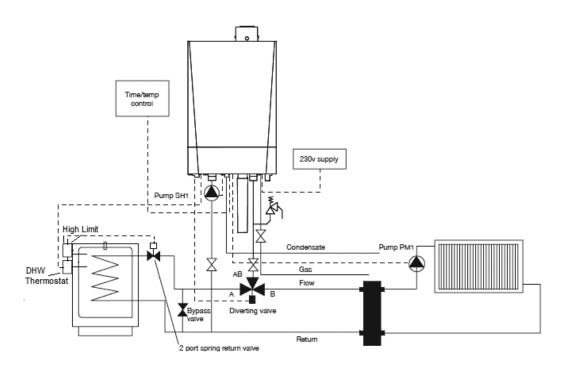
Single Quinta Ace 30, 45, 55, 65, 90 and 115 boilers, heating only with low loss header.

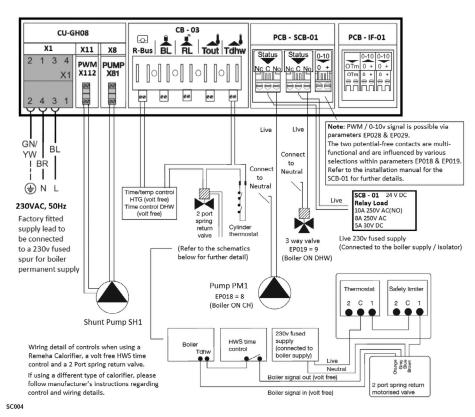




## typical installation.

Single Quinta Ace boiler, heating with priority hot water using a low loss header. Three-way valve DHW priority Quinta Ace 30/45/55/65 only.

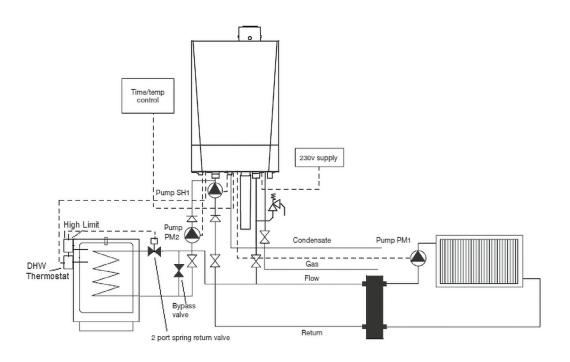


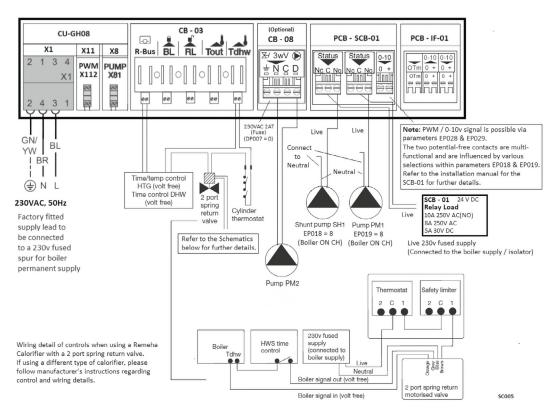


**Note:** When using the Remeha supplied low loss header and pump kit and the DHW diverting valve or primary pump kit, the calorifier must be sited within 3m of the boiler. In both cases, the DHW cylinder must be a high recovery unit capable of accepting the full or adjusted DHW output of the boiler used. Control PCBs are shown diagrammatically. Earths are omitted for clarity.

## typical installation.

Single Quinta Ace boiler, heating with priority hot water using a low loss header. Pumped option, DHW priority can be used on all Quinta Ace 30, 45, 55, 65, 90 and 115 (see page 21).

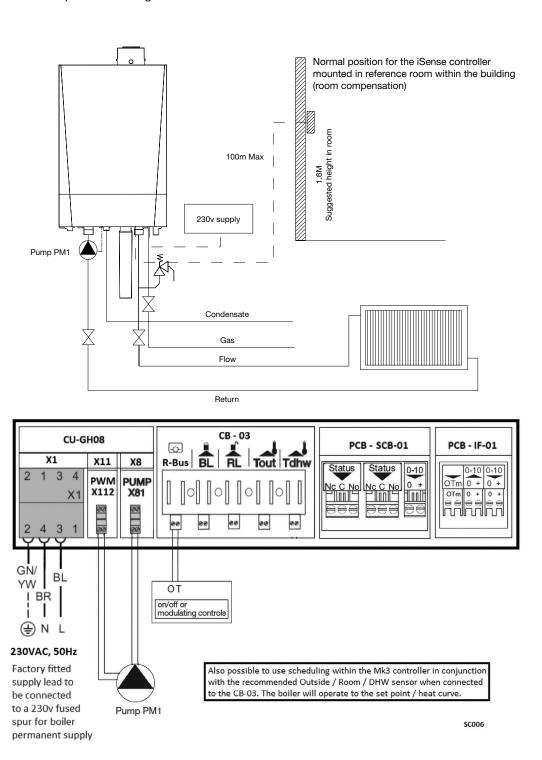




**Note:** When using the Remeha supplied low loss header and pump kit and the DHW diverting valve or primary pump kit, the calorifier must be sited within 3m of the boiler. In both cases, the DHW cylinder must be a high recovery unit capable of accepting the full or adjusted DHW output of the boiler used. Control PCBs are shown diagrammatically. Earths are omitted for clarity.

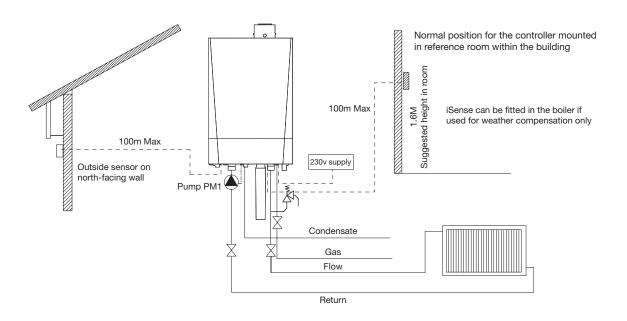
## typical installation.

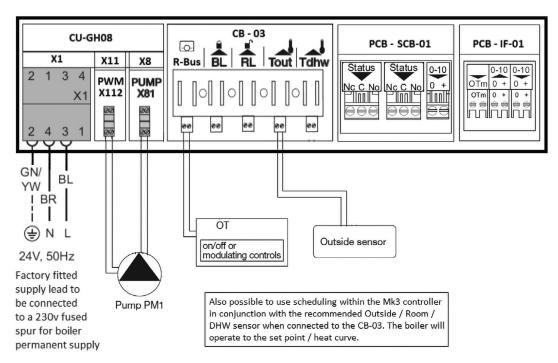
Single Quinta Ace 30, 45, 55, 65, 90 and 115 boilers, heating only, room compensation using iSense controls.



## typical installation.

Single Quinta Ace 30, 45, 55, 65, 90 and 115 boilers, heating only, weather compensation using the iSense controls.

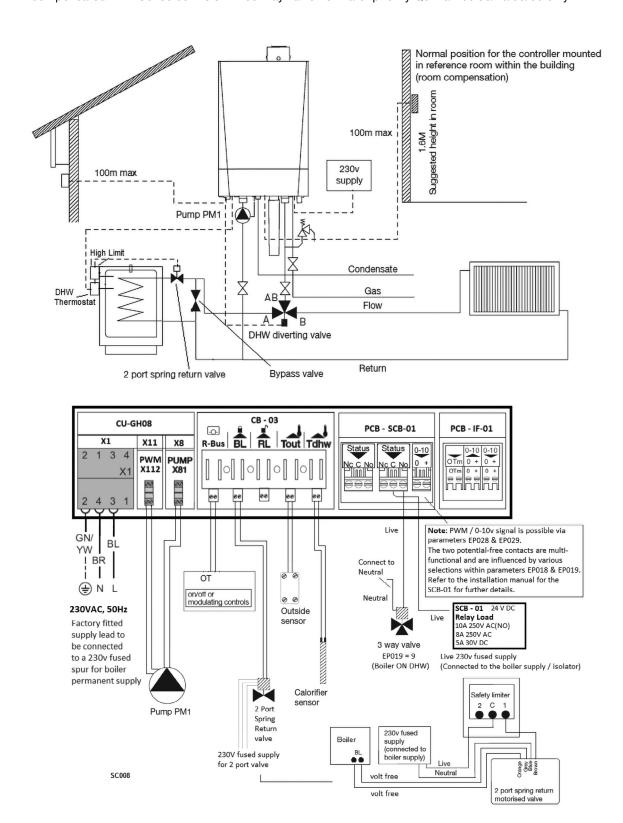




 $\textbf{Note:} \ \textbf{Control PCBs are shown diagrammatically.} \ \textbf{Earths are omitted for clarity.}$ 

## typical installation.

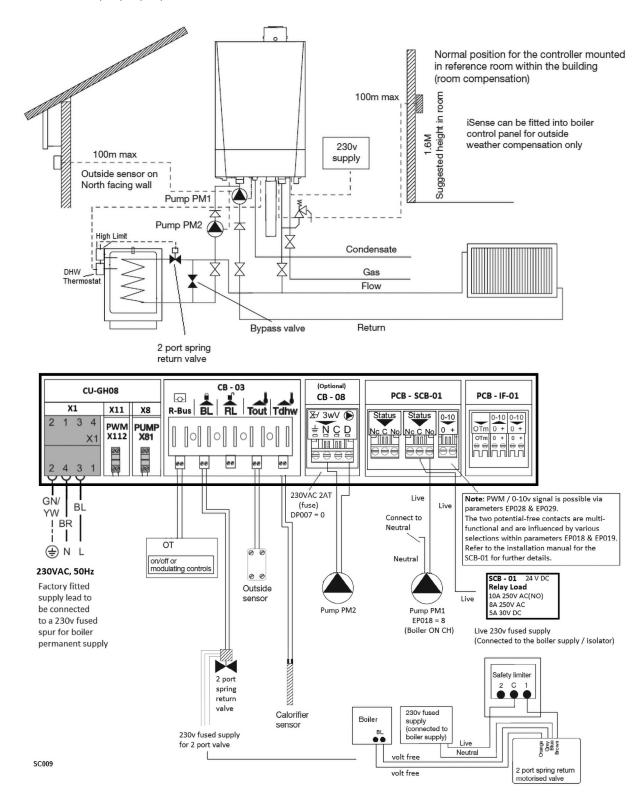
Single Quinta Ace boiler, heating and hot water priority. Heating room or outside weather compensated with iSense controls. Three-way valve hot water priority Quinta Ace 30/45/55/65 only.



**Note:** When using the Remeha supplied low loss header and pump kit and the DHW diverting valve or primary pump kit, the calorifier must be sited within 3m of the boiler. In both cases, the DHW cylinder must be a high recovery unit capable of accepting the full or adjusted DHW output of the boiler used. Control PCBs are shown diagrammatically. Earths are omitted for clarity.

## typical installation.

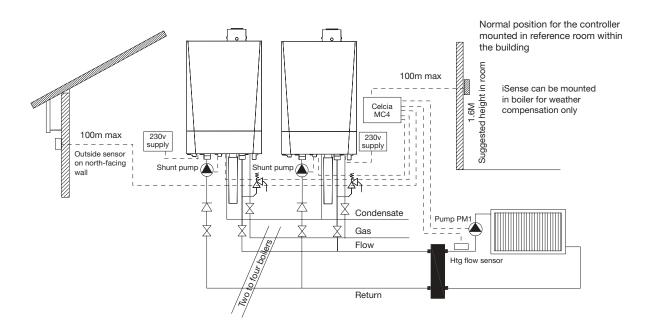
Single Quinta Ace boiler, heating and hot water priority. Heating room or outside weather compensated with iSense controls. Pump option hot water priority can be used on all Quinta Ace 30, 45, 55, 65, 90 and 115.

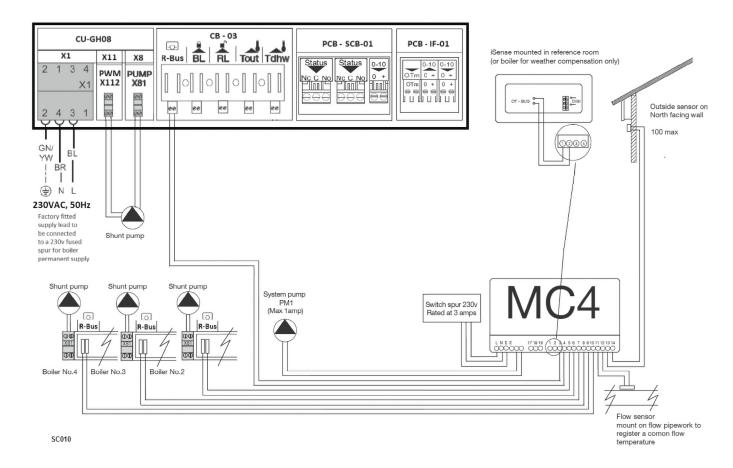


**Note:** When using the Remeha supplied low loss header and pump kit and the DHW diverting valve or primary pump kit, the calorifier must be sited within 3m of the boiler. In both cases, the DHW cylinder must be a high recovery unit capable of accepting the full or adjusted DHW output of the boiler used. Control PCBs are shown diagrammatically. Earths are omitted for clarity.

## typical installation.

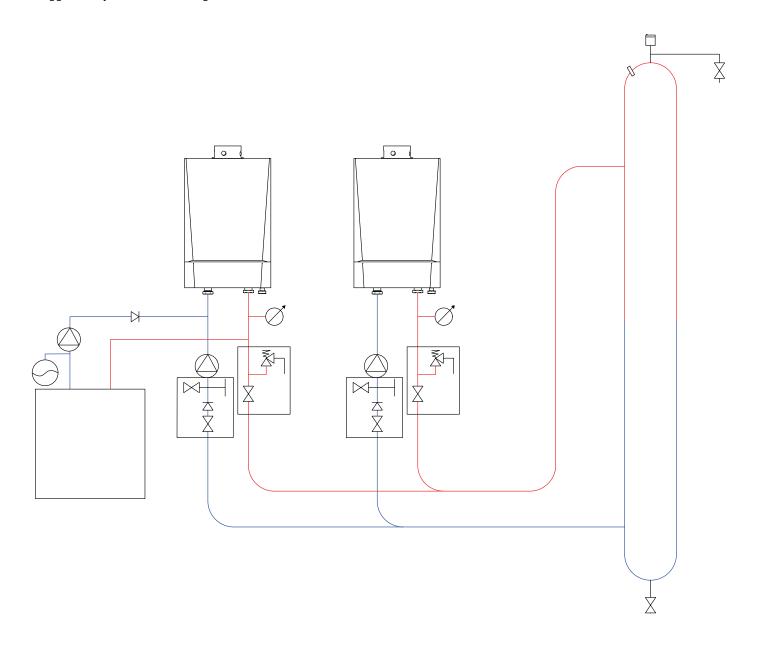
Multiple Quinta Ace 30, 45, 55, 65, 90 or 115, heating only, outside weather or room compensation with the Celcia MC4 and iSense controls with a low loss header (optimising/weather compensated).





## typical installation.

Suggested hydraulic circuit diagram.



Note: This information is indicative.

## Quinta Ace 30, 45, 45, 55, 65, 90 and 115

## electrical installation and controls.

#### General

The Quinta Ace 30, 45, 55, 65, 90 and 115 are supplied as standard with electronic control and flame ionisation safety controls, with a specially designed microprocessor at the heart of the control system.

#### **Specifications**

#### **Electrical supply**

The Quinta Ace 30, 45, 55, 65, 90 and 115 must have a permanent 230V/50Hz single phase supply rated at 2.5 amps. The control unit is not phase/neutral sensitive.

#### **Control box**

Manufacture: SITModel: CU-GH08

> Supply voltage: 230V/50Hz

> Pump run on (HTG): 1-99 minutes

#### **Fuse specification**

The boiler is protected by fuses:

Main Fuse F1 (230 VAC) 2.5 amps

> Fan 230V

#### **Boiler temperature control**

The Quinta Ace range has electronic temperature control with flow and return temperature sensors. The flow temperature can be adjusted between 20 and 90°C.

#### High limit temperature control

The high limit temperature protection device switches off and locks out the boiler when the flow temperature exceeds the high limit set point (set by boiler type). When the fault is corrected the boiler can be restarted by using the reset key on the control panel.

#### Low water protection (flow and content)

The Quinta Ace range is supplied with a low water protection on the basis of a low water pressure switch and also by temperature measurement. By modulating down at the moment that the water flow threatens to fall too low, the boiler is kept operating for as long as possible.

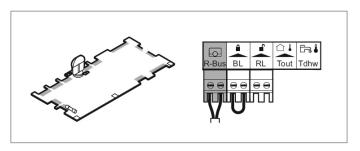
#### **External connections**

All external connections are made to any one of the standard supplied PCBs depending on the type of control and external components fitted.

## Connecting a third party control unit to a standard board

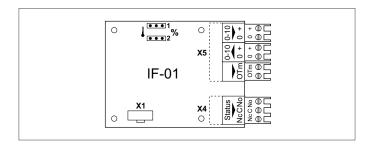
#### PCB (CU-GH08)

Main PCB control is included as standard.



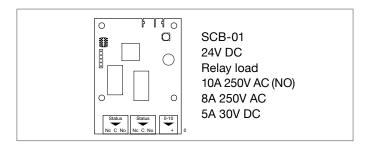
#### PCB (IF-01)

0–10V control to provide either analogue output (temperature) or analogue output (capacity).



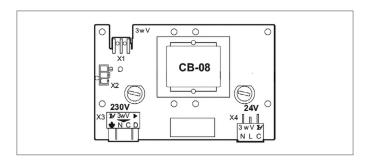
#### PCB (SCB-01)

This has two potential-free contacts status/functions that can be configured as required. Depending on the setting, a particular status/function can be transmitted by the boiler: alarm, run, boiler on CH, pump control, etc.



#### PCB (CB-08) Optional

For control of external DHW three-way valve or DHW pump.



#### **Boiler controls**

## electrical installation.

#### **Boiler controls**

The Quinta Ace range can be controlled using a number of methods – other examples are given below. Scheduling uses the integral Mk3 controller in conjunction with the recommended Outside/Room/DHW sensor when connected to the CB-03 control board. Other examples are given below. Please contact our sales or technical departments for further options.

#### Modulating (two-wire control)

When using the optional Remeha compensating controllers, the heat output modulates between the minimum and maximum value on the basis of the boiler flow temperature sensor. This applies to both single and multiple boiler installations, under the dictates of a room and/or outside temperature sensor.

**iSense Pro:** multi-boiler multi-zone optimising/compensating controller can control up to ten boilers, two heating zones either VT or CT and one domestic hot water circuit. Information on the iSense Pro controller can be obtained from the installation manual and the suggested wiring and controls schematics for the controller.

Also, it can be used as a boiler sequencer with a 0–10V dc analogue input signal from a remote BMS controller, managing a primary or secondary heating circuit with up to ten boilers. The control is temperature dependent only, i.e.  $5V = 50^{\circ}$ C flow temperature providing lead/lag control, subject to the settings within the controller.

**iSense controller:** single-boiler (option for multiple-boiler) single-zone optimising/compensating controller.

**Remeha MC4:** in conjunction with the iSense controller can provide step control for multi-boiler installation of up to four boilers.

## On/off volt free control from a third party installer

Connect a two-wire cable to terminal R-Bus which must be a volt free connection from the third party controller.

#### Analogue control (0-10V dc)

The heat output modulates between the minimum and the maximum values on the basis of the voltage supplied by an external analogue (0–10V) input.

#### Analogue output – temperature control

The 0–10V signal controls the boiler flow temperature between 0°C and 100°C. This control modulates on the basis of the flow temperature, whereby the heat output varies between the minimum and maximum values according to the flow temperature set point calculated by the controller sent by the BMS, e.g. 6.4V = 64°C.

A jumper 2 (see table opposite) on the interface is used to select either temperature control or heat output control (%).

#### Analogue output - capacity control (%)

The 0–10V signal controls the boiler output between 0% and 100% of its total capacity (kW).

The minimum and maximum values are limited. The minimum output is linked to the boiler's modulation depth. The output varies between the minimum and maximum value on the basis of the value determined by the controller.

Jumper 2	Input signal (v)	Temperature A	Description
Λ	0–1.5	0–15	Boiler off
ı i	1.5–1.8	15–18	Hysteresis
	1.8–10	18–100	Temp required

Jumper 2	Input signal (v)	Heat Output (%)	Description
	0-2.0 (1)	0–20	Boiler off
%	2.0-2.2 (1)	20–22	Hysteresis
/0	2.0–10 (1)	20–100	Heat output requested

(1) Dependent on the minimum modulation depth (set speeds, standard 20%).

#### **Priority DHW control**

#### **Temperature control**

With a Remeha temperature sensor or with a standard (volt free) DHW thermostat.

**Note:** It will only provide a setting and read-out facility when the sensor option is used.

#### **Primary flow control**

- > With a three-way diverting valve (not Q90/115)
- > With a DHW pump
- > Untimed (available 24 hours a day

#### System/shunt pump

A shunt pump can be connected to the boiler (maximum input 200w). If the pump requires more than this, terminals can only be used to switch a pump relay. The pump should be fitted on the heating return connection and be as close to the boiler as possible. A system pump can also be connected to the boiler via SCB-01 (refer to page 24, SCB-01 Relay Load data for maximum load).

#### System water

Before operation, the system should be cleaned and flushed (according to BS 7593 2006), and filled with mains cold water. Suitable chemicals and their use should be discussed with specialist water treatment companies in respect to aluminium heat exchangers. For further information, "Remeha Water Quality Regulations" is available from **remeha.co.uk** The recommendations in the document must be followed.

#### **Frost protection**

Install the boiler in a frost-free room. The built-in frost protection system is activated as follows: below 7°C – system pump is switched on if connected to the boiler. Below 3°C – boiler is switched on; when the flow temp reaches 10°C the boiler and pump switch off.

**Note:** This control is designed to protect the boiler – for full system protection use a frost thermostat or a weather compensator.

#### Remote alarm and boiler run indication

As standard, the boiler is supplied with the integral smart control board SCB-01. This has two potential-free contacts, Status/Function, which can be configured as required. Depending on the setting, a common alarm and boiler run signal can be transmitted by the boiler.

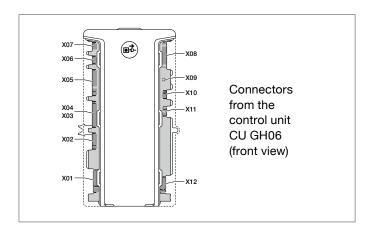
#### Safety interlocks

As standard, the boiler is supplied with shutdown (BL) and release (RL) inputs via the main standard connections board CB 03.

## controls and specifications.

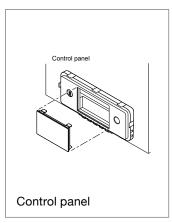
#### **Specifications**

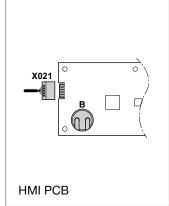
The boiler has a three-wire mains lead (lead length 1.5m) and is suitable for a 230VAC/50Hz power supply with a phase/neutral/earth system. The boiler is not phase sensitive and the boiler is completely pre-wired.

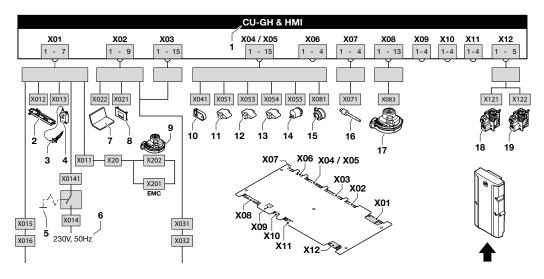


#### Assembly of the control panel

The Human Machine Interface (HMI) and the connection box need to be fitted. The connection box contains standard control PCB CB-01 and expansion board SCB-01 for external connections. The optional PCBs are also placed in the connection box. For further information, please refer to the Installation and Service Manual for the boiler and the control panel.







Ke	Key				
1	Boiler control unit	2	Lighting	3	Ignition probe
4	Ignition transformer	5	Power supply	6	N/a
7	Service connector/ computer connection	8	Control fascia panel	9	Fan supply
10	Programmable storage unit	11	Flow sensor	12	Heat exchanger sensor
13	Return sensor	14	Hydraulic pressure sensor	15	Air pressure differential switch
16	Flue gas sensor	17	Fan control (PWM)	18	Gas valve 2
		19	Gas valve 2		

## electrical installation and controls.

#### General

The Quinta Ace 135 and 160 are supplied as standard with electronic and flame ionisation safety controls, with a specially designed microprocessor at the heart of the control system.

#### **Specifications**

#### **Electrical supply**

The Quinta Ace 135 and 160 must have a permanent 230V/50Hz single phase supply rated at 6.3 amps. The boiler is not phase/neutral sensitive and is completely wired.

#### **Control box**

Manufacture: SITModel: CU-GH06

> Supply voltage: 230V/50Hz

> Pump run on (HTG): 1–99 minutes

#### **Fuse specification**

The boiler is protected by fuses:

> Main fuse F1 (230 VAC) 6.3 amps

> Fan 230V

> PCU: 1.6 amps

#### **Boiler temperature control**

The Quinta Ace range has electronic temperature control with flow and return temperature sensors. The flow temperature can be adjusted between 20 and 90°C.

#### High limit temperature control

The high limit temperature protection device switches off and locks out the boiler when the flow temperature exceeds the high limit set point (set by boiler type). When the fault is corrected the boiler can be restarted by using the reset key on the control panel.

#### Low water protection (flow and content)

The Quinta Ace range is supplied with a low water protection on the basis of a low water pressure switch and also by temperature measurement. By modulating down at the moment that the water flow threatens to fall too low, the boiler is kept operating for as long as possible.

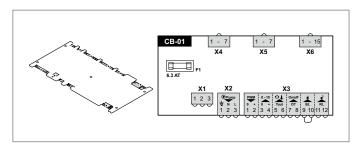
#### **External connections**

All external connections are made to any one of the standard supplied PCBs depending on the type of control and external components fitted.

## Connecting a third party control unit to a standard board CU-GH06

#### PCB (CU-GH06)

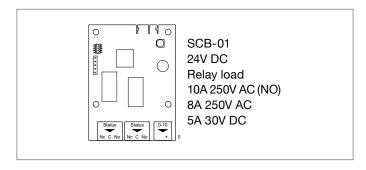
Main PCB (CB01) is included as standard.



Also supplied as standard is the SCB-01 (part of the new e-Smart platform)

#### PCB (SCB-01)

This has two potential-free contacts, status/functions that can be configured as required. Depending on the setting, a particular status/function can be transmitted by the boiler: alarm, run, boiler on CH, pump control, etc.



## electrical installation and boiler controls.

#### **Boiler controls**

The Quinta Ace range can be controlled using a number of methods – other examples are given below. Scheduling uses the integral Mk3 controller in conjunction with the recommended Outside/Room sensor when connected to the CB-01 control board. Other examples are given below. Please contact our sales or technical departments for further options.

#### Modulating (two-wire control)

When using the optional Remeha compensating controllers the heat output modulates between the minimum and maximum value on the basis of the boiler flow temperature sensor. This applies to both single and multiple boiler installations, under the dictates of a room and/or outside temperature sensor.

iSense Pro - multi-boiler multi-zone optimising/ compensating controller can control up to ten boilers, two heating zones either VT or CT and one domestic hot water circuit. Information on the iSense Pro controller can be obtained from the installation manual and the suggested wiring and controls schematics for the controller.

Also, it can be used as a boiler sequencer with a 0–10V dc analogue input signal from a remote BMS controller, managing a primary or secondary heating circuit with up to ten boilers. The control is temperature dependent only, i.e.  $5V = 50^{\circ}$ C flow temperature providing lead/lag control, subject to the settings within the controller.

**iSense controller:** single-boiler (option for multiple-boiler) single-zone optimising/compensating controller.

**Remeha MC4:** In conjunction with the iSense controller can provide step control for multi-boiler installation of up to four boilers.

#### On/off volt free control from a third party installer

Connect a two-wire cable to terminal R-Bus which must be a volt free connection from the third party controller.

#### Analogue control (0-10V dc)

The heat output modulates between the minimum and the maximum values on the basis of the voltage supplied by an external analogue (0–10V) input.

#### Analogue output – temperature control

The 0-10V signal controls the boiler flow temperature between 0°C and 100°C. This control modulates on the basis of the flow temperature, whereby the heat output varies between the minimum and maximum values based on the flow temperature set point calculated by the controller sent by the BMS e.g: 6.4V = 64°C.

A jumper 2 (see table opposite) on the interface is used to select either temperature control or heat output control (%).

#### Analogue output – capacity control (%)

The 0–10V signal controls the boiler output between 0% and 100% of its total capacity (kW).

The minimum and maximum values are limited. The minimum output is linked to the boiler's modulation depth. The output varies between the minimum and maximum value according to the value determined by the controller. The output varies between the minimum and maximum value on the basis of the value determined by the controller.

Jumper 2	Input signal (v)	Temperature A	Description
Λ	0–1.5	0–15	Boiler off
	1.5–1.8	15–18	Hysteresis
	1.8–10	18–100	Temp required

Jumper 2	Input signal (v)	Heat Output (%)	Description
	0-2.0 (1)	0–20	Boiler off
%	2.0-2.2(1)	20–22	Hysteresis
70	2.0–10 (1)	20–100	Heat output requested

(1) Dependent on the minimum modulation depth (set speeds, standard 20%).

#### System/shunt Pump

A shunt pump can be connected to the boiler via the integral CB–01 PCB (maximum input 300VA). If the pump requires more than this, terminals can only be used to switch a pump relay. The pump should be fitted on the heating return connection and be as close to the boiler as possible. A system pump can also be connected to the boiler via the integral SCB-01 (refer to page 24, SCB-01 Relay Load data for maximum load).

#### System water

Before operation, the system should be cleaned and flushed (according to BS 7593 2006) and filled with mains cold water. Suitable chemicals and their use should be discussed with specialist water treatment companies in respect to aluminium heat exchangers. For further information "Remeha Water Quality Regulations" is available from remeha.co.uk The recommendations in the document must be followed.

#### **Frost protection**

Install the boiler in a frost-free room. The built-in frost protection system is activated as follows: below 7°C – system pump is switched on if connected to the boiler. Below 3°C – boiler is switched on; when the flow temp reaches 10°C the boiler and pump switch off.

**Note:** This control is designed to protect the boiler – for full system protection use a frost thermostat or a weather compensator.

#### Remote alarm and boiler run indication

As standard, the boiler is supplied with the integral smart control board SCB-01. This has two potential-free contacts, Status/Function, which can be configured as required. Depending on the setting, a common alarm and boiler run signal can be transmitted by the boiler.

#### Safety interlocks

As standard, the boiler is supplied with shutdown (BL) and release (RL) inputs via the main standard connections board CB-01.

# Flue options.

The Quinta Ace range of condensing boilers has fan-assisted flues. They are supplied as standard with a concentric flue outlet/air inlet connection which is used for room-sealed operation or for open-flue (room ventilated) applications. An optional twin pipe fitting is available for the room-sealed CLV system.

The concentric system can be supplied for individual boilers for horizontal or vertical installation. Because of the excess fan capacity of the boiler, most flue lengths can be accommodated (depending on the boiler model and actual route taken), which enables the installer to position the boiler almost anywhere in the building.

Open-flue, or room ventilated systems can be installed as individual or combined flues and should discharge vertically with the flue terminating in an optional tapered cone complete with bird guard.

Care should be taken when siting the actual discharge point as a vapour plume will be visible when the boiler is operating (maximum flue gas exit temperature will be less than 75°C) and it is possible for water to drip to the ground from the terminal on horizontal installations, which could turn to ice in freezing conditions.

#### Guidelines

#### Refer to latest relevant British Standards:

- > Ref BS 5440 2: Specification for installation and maintenance of ventilation for gas appliances not exceeding 70kW (1st, 2nd and 3rd family gases)
- > Ref BS 5440 1: Specification for installation of gas appliances to chimneys and for maintenance of chimneys not exceeding 70kW (1st, 2nd and 3rd family gases)
- > Ref BS 6644: Specification for installation of gas-fired hot water boilers of rated inputs between 70kW to 1.8MW (net) (2nd and 3rd family gases)
- Ref IGE/UP/10: Installation of flued gas appliances in industrial and commercial premises

It is the responsibility of the installer to install the flues and fluecades to comply with the current regulations and standards.

#### **Important Note**

All flue terminals and CLV kits can be supplied with a condensate drain/siphon, this must be connected within one metre of the boiler flue connection. Any condensate which is able to flow back into the boiler from flue lengths greater than one metre must be discharged via a condensate collector and drain system fitted within one metre of the boiler flue connection. Make sure that any flue gas outlet pipe towards the boiler has a sufficient gradient (at least 50mm per metre) and that there is a sufficient condensate collector. Where boilers have been installed on a common open-flue system, condensate collectors and drain systems must be fitted on each individual boiler directly above the boiler flue connection. Condensate siphons must be deep seal water type with discharge taken to a suitable drain point.

## Further information regarding flue with dissimilar metals can be found in BS6644 – 2011 Section 6.10.4.

- Concentric room-sealed flue components should not be mixed with single wall flue components
- > Flue components are constructed from a white painted metal outer and plastic inner
- > Flue terminals are painted as detailed in the terminal diagrams
- Plume kit external components are aluminium or plastic and are painted black
- > All flue components are CE approved

Note: The flue system for Quinta Ace 160 is currently under review.

## **Quinta Ace range flue**

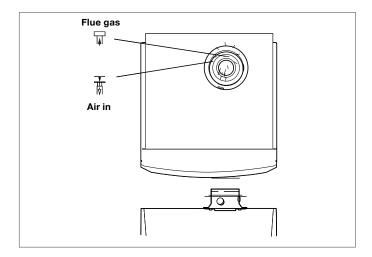
## outlet/air inlet details.

The Quinta Ace range of boilers are supplied as standard with a concentric flue outlet/air inlet connection which can be used for:

- **1.** Room-sealed operation using the concentric flue system (flue within air duct).
- Conventional/open-flue operation using single skin flue system connected to the inner concentric connection with the air supply taken from the boiler house via the outer concentric connection.

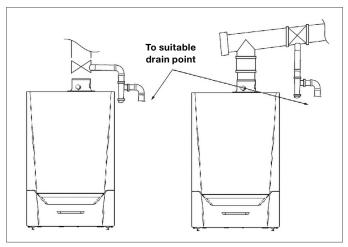
#### **Details of inlet connection**

This shows the concentric flue connection used for room-sealed operation and an option using single skin is available.



#### **Details of condensate drain**

In order to prevent the spilling of combustion products a condensate trap (not supplied) must be fitted on the plastic drain connection on the condensate drain, which is available as an option with horizontal and vertical flue terminals.



Note: The condensate trap should be as close as practical to the condensate outlet and the trap and pipework should be adequately supported.

# room sealed, 80/125mm horizontal concentric flue kit option QP01.

For use when the boiler/s are mounted on and flued through a rear outside wall, and for a typical single-boiler installation. It can also be used for multiple boilers but each must have its own flue system and terminals positioned at a minimum of 530mm centres and never installed immediately above another. For two boilers only, it is also possible to install the external terminal wall plates touching each other.

#### Horizontal flue kit 80/125mm

## Kit parts - MG410082982 (max wall thickness 500mm)

> 1 x horizontal terminal

Note: Boiler bend and wall plate are included.

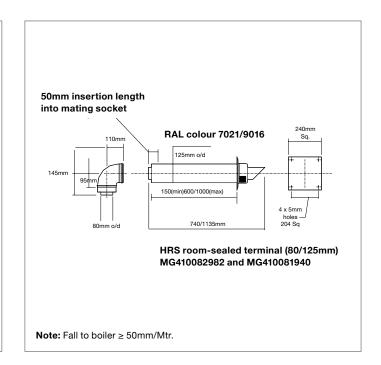
#### Wall closures plate should be fitted to terminal before passing through hole in wall to ensure correct positioning Centre line of Flue 180mm (approx) Clearance hole for terminal through wall 130mm Note: 140mm diameter, recessed 15mm deep, required from the surface of the inside wall to allow clearance for the bend. Cut terminal on site to suit wall thickness Max 1000mm - Min 150mm

#### Extended horizontal flue kit 80/125mm

#### Kit parts – MG410081940 (extended version max wall thickness 1000mm)

1 x horizontal terminal

Note: Boiler bend and wall plate are included.



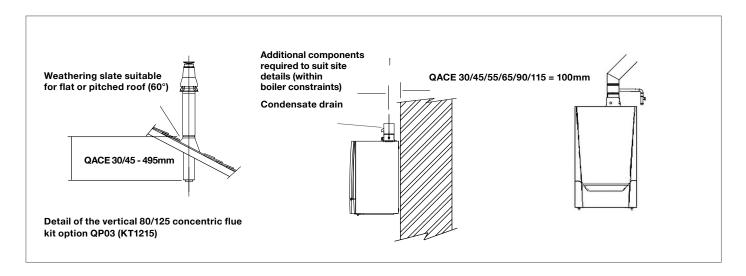
# room sealed, 80/125mm vertical concentric flue kit option QP03.

For use when the flue is discharged vertically through the roof, and for a typical single-boiler installation. It can also be used for multiple boilers, but each must have its own flue system and terminals separated by a minimum of 300mm if it is at the same height. Refer to the relevant British Standard if this is not the case.

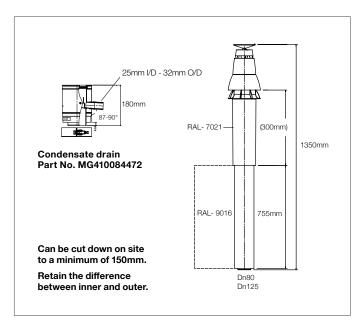
#### Concentric vertical flue kit 80/125mm

#### Kit parts - KT125 (max wall thickness 500mm)

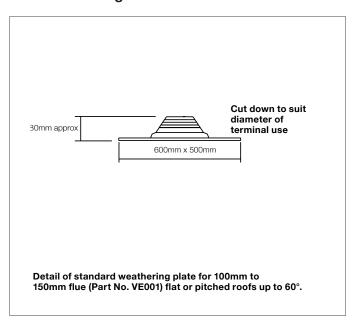
- > 1 x vertical terminal MG10086864
- > 1 x universal roof seal pack VE001



#### Concentric vertical flue kit 80/125mm



#### Vertical flashing detail



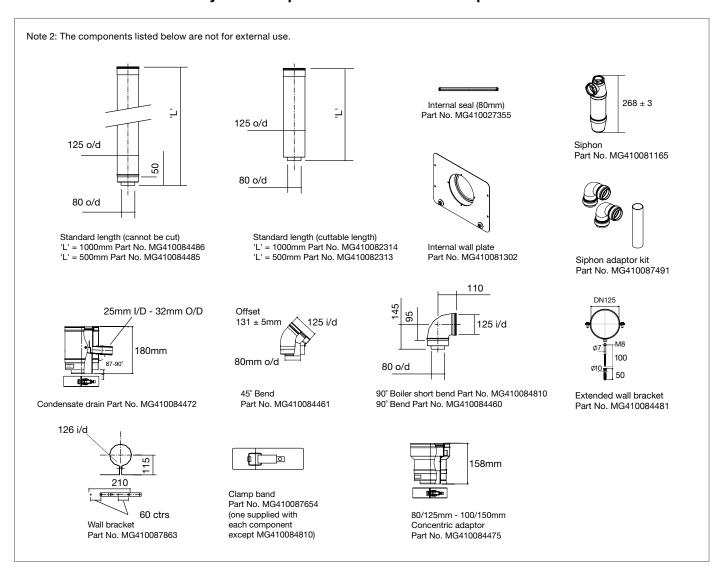
# 80/125mm room sealed calculated data to determine maximum flue runs.

Calculation data based on flue products supplied by Remeha.

Room Sealed Calculation Data		Quinta Ace 30 – 80/125mm	Quinta Ace 45 – 80/125mm
Maximum overall flue run	Metres	20	20
Reduction length for each 45° bend	Metres	1	1
Reduction length for each 90° bend	Metres	2	2
Maximum horizontal flue run	Metres	6	6

Note 1: Minimum fall back is 2° or 50mm per metre.

#### 80/125mm concentric flue system components for room-sealed operation



Note 3: All dimensions are in mm.

# room sealed, 100mm two zone CLV flue kit option QP04.

#### Connections in areas of different pressure (C53)

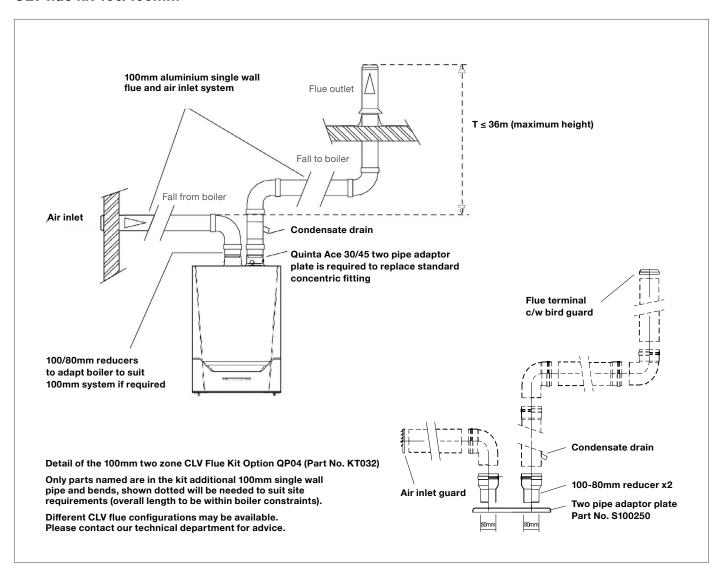
Combustion air supply and combustion gas discharge are possible in various pressure zones, semi-CLV system, with the exception of coastal areas. The maximum permissible difference in height between the combustion air supply and the combustion gas discharge is 36m.

#### Kit parts - K1032

- > 1 x flue connection S100250
- > 2 x flue adaptor 80/100 MG87127
- > 1 x flue terminal PU001

- > 1 x air inlet PU002
- > 1 x condensate drain MG410085130
- > 1 x siphon MG410081165
- > 1 x condense adaptor kit MG410087491

#### CLV flue kit 100/100mm



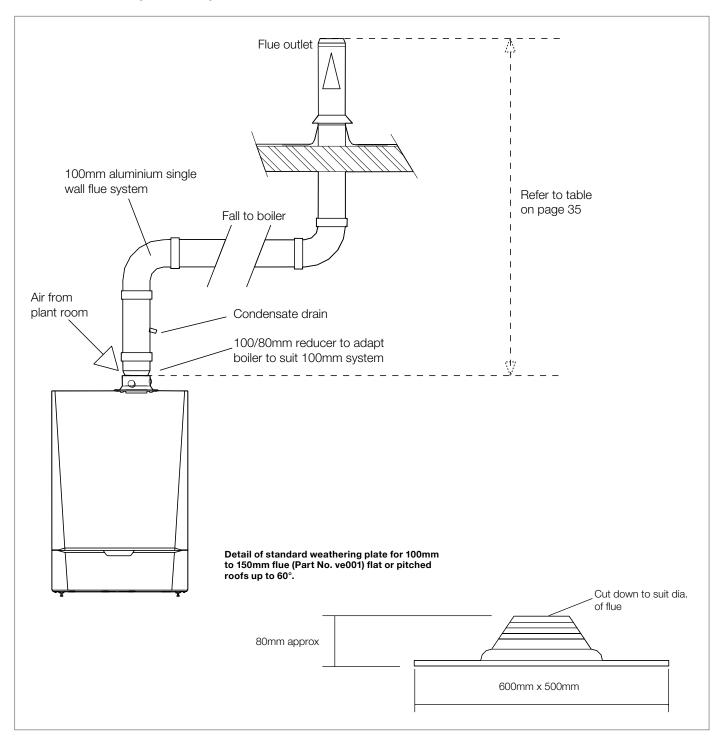
Note 1: Maximum combined length of air intake and flue is 40m.

Note 2: Fall to boiler ≥ 50mm/Mtr.

## 100mm conventional or open-flue systems.

Typical single-boiler installation. Ensure that the overall route does not exceed the maximum values in the table on page 37.

#### Conventional or open flue systems



**Note:** Fall to boiler ≥ 50mm/Mtr.

### Quinta Ace 30 and 45

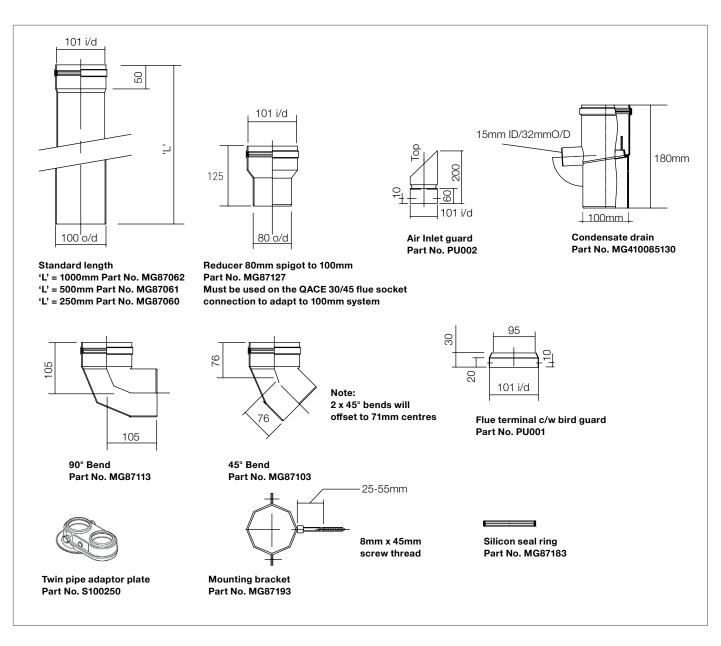
## 100mm conventional or open-flue systems.

The components listed below are only suitable for internal use as illustrated on pages 33 and 34.

As the boiler is fan assisted it makes no difference if the run is horizontal or vertical but the flue should terminate vertically.

Open Flue Data		Quinta Ace 30 100mm	Quinta Ace 45 100mm
Maximum overall flue run	Metres	40	40
Reduction length for each 45° bend	Metres	1.4	1.4
Reduction length for each 90° bend	Metres	4.9	4.9

Calculation data based on flue products supplied by Remeha. Other distances available at 110mm (see manual) are achievable with increased flue sizes.



**Note 1:** All dimensions are in mm. **Note 2:** Fall to boiler ≥ 50mm/Mtr.

## Quinta Ace 30 and 45 plume kits

## 80/125mm flue kit option QP05.

Plume kit termination positions must not be used to circumvent current standards and regulations, the point of exit determines the flue outlet position. The 80mm plastic discharge components can then be utilised to position the flue gases/plume to a suitable discharge point in line with current regulations.

#### Kit parts - PMK-horizontal terminal kit KT00335

1 PMK wall terminal 6 90° bend (80mm)

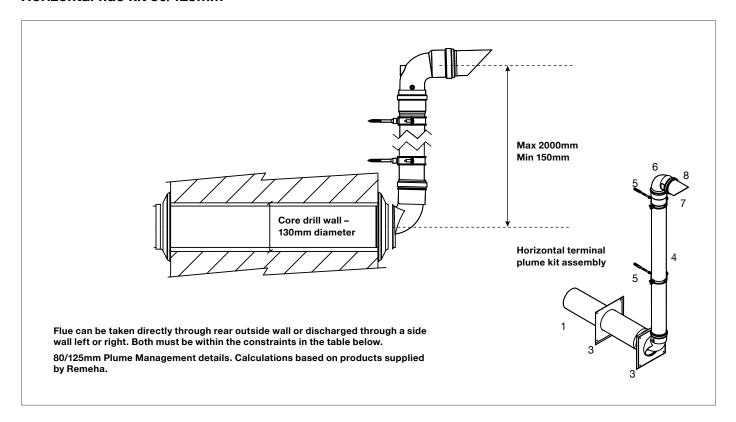
2 Boiler bend – not illustrated 7 Flue outlet (80mm)

3 Wall plates 8 Bird guard

4 Plume extension > 1 x siphon – MG410081165 (not illustrated)

5 Support bracket (80mm) > 1 x condensate adaptor kit – MG410087491 (not illustrated)

#### Horizontal flue kit 80/125mm



**Note 1:** Both the concentric flue terminal and plume flue outlet positions of the Plume Management Kit (PMK) must comply with the current regulations and British Standards with regards to the minimum distances from openings, walls, etc.

Note 2: Fall to boiler ≥ 50mm/Mtr.

Room-Sealed (PMK) Data		Quinta Ace 30 – 80/125mm	Quinta Ace 45 – 80/125mm
Maximum horizontal run	Metres	6	6
Reduction length for each 45° bend	Metres	1.0	1.0
Reduction length for each 90° bend	Metres	2.0	2.0

**Note 3:** The table shows the maximum lengths allowed. Both the boiler bend (90° @ 80/25mm concentric) at the spigot and the PMK terminal bend (90° @ 80mm single skin) are included. Any further fittings must be subtracted from the maximum overall flue run by applying the respective reduction in lengths. **The maximum horizontal flue run is six metres.** The external components for this PMK are constructed of black aluminium.

Note 4: The combination of internal concentric and external PMK must not exceed the overall concentric maximum.

## Quinta Ace 30 and 45 plume kits

## 80/125mm plume management components part detail.

#### Plume kits

Note: The components listed below must only be used as part of the Plume Management Kit.

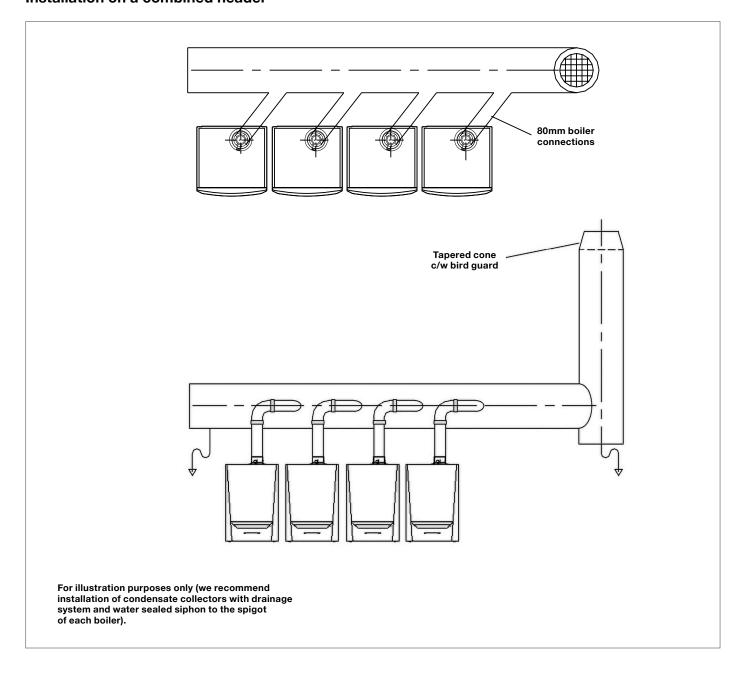
PMK-horizontal Terminal – not supplied as a separate component	
<b>MG410082343</b> PMK – 90° bend (80mm)	
MG410082344 PMK – horizontal outlet (80mm)	
MG410082341 PMK – 1000mm flue extension piece c/w wall bracket (80mm)	
<b>MG410082342</b> PMK – 45° bend (80mm)	
<b>MG410082345</b> Bird mesh (80mm)	Dn 80
<b>MG410087191</b> PMK – wall bracket (80mm)	
<b>MG410084810</b> Boiler bend (80mm)	

## Quinta Ace 30 and 45 - multi-boiler

## installation on a combined header.

It is recommended you consult a flue specialist for the design, manufacture and installation of the flue system. For conventional or open-flue systems, on a typical multi-boiler installation with the flue combined into a single header and riser.

#### Installation on a combined header



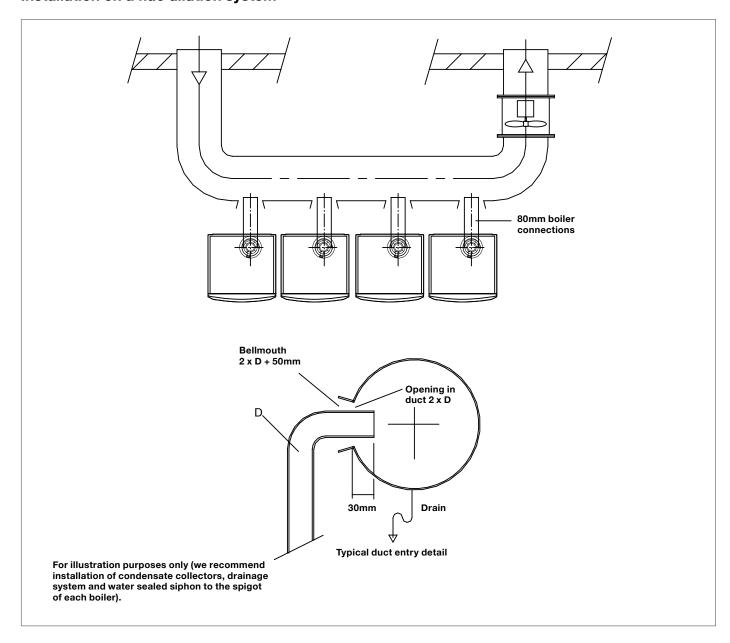
## Quinta Ace 30 and 45 multi-boiler or single-boiler

## installation on a flue dilution system.

Remeha is unable to offer a flue dilution system and recommends the installer contacts a flue specialist to design and manufacture the system in accordance with the requirements of the British Standards.

A typical installation for a flue dilution system showing the flue break necessary for all pre-mix boilers to prevent the dilution fan affecting the gas/air ratio control system in the boiler.

#### Installation on a flue dilution system



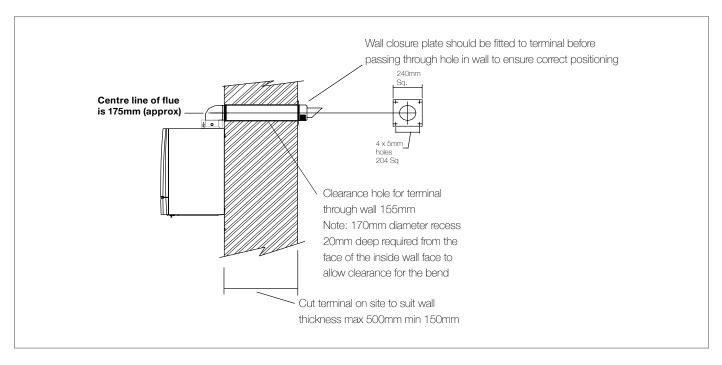
## room-sealed, 100/150mm horizontal concentric flue kit.

For use when the boiler/s are mounted on and flued through the outside wall and on a typical single-boiler installation – can also be used for multiple boilers but each must have its own flue system. At a minimum of 530mm centres and never immediately above another. When installing two boilers only, it is also possible to install the external terminal wall plates touching each other.

Kit parts - MG410082981 (max wall thickness 500mm)

> 1 x horizontal terminal

#### Horizontal flue kit 100/150mm

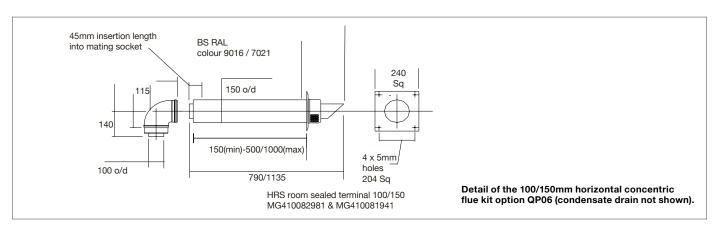


Note 1: Fall to boiler ≥ 50mm/Mtr. Note 2: Boiler bend and wall plate are included.

#### Kit parts – MG410081941 (extended version max wall thickness 1000mm)

> 1 x horizontal terminal

#### Horizontal flue kit 100/150mm



Note 3: All dimensions are in mm. Note 4: Boiler be

Note 4: Boiler bend and wall plate are included.

## room-sealed, 100/150mm vertical concentric flue kit.

For use when the flue is discharged vertically through the roof and on a typical single-boiler installation. It can also be used for multiple boilers but each must have its own flue system and be separated by a minimum of 300mm if at the same height. Refer to the relevant British Standard if this is not the case.

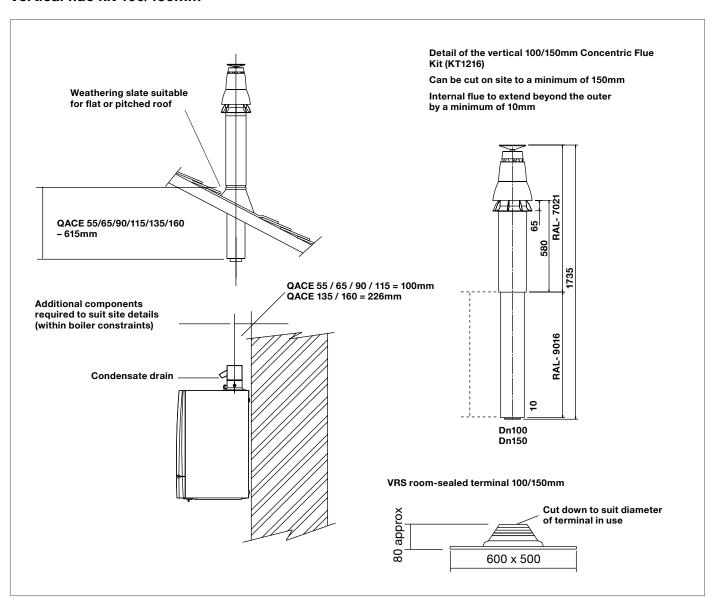
#### Kit parts - KT216

- > 1 x vertical terminal MG410084862
- > 1 x universal roof seal pack VE001

#### Kit parts - KT00310

> Contains optional condensate drain

#### Vertical flue kit 100/150mm



Note: It is recommended a condensate drain is used for vertical flue lengths above 1.5m.

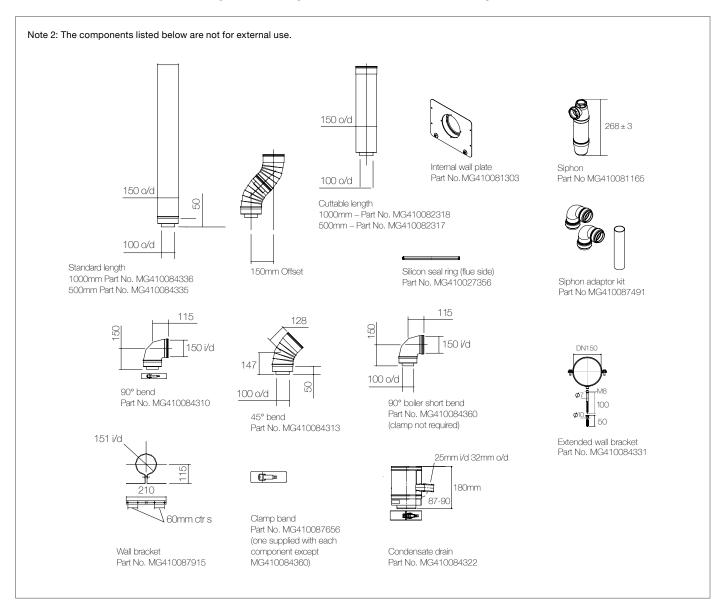
## 100/150mm room-sealed calculation data to determine maximum flue runs.

Calculation data based on rigid pipe flue products supplied by Remeha.

Room Sealed Flue Data		Quinta Ace 55 100/150mm	Quinta Ace 65 100/150mm	Quinta Ace 90 100/150mm	Quinta Ace 115 100/150mm	Quinta Ace 135 100/150mm	Quinta Ace 160 100/150mm
Maximum overall flue run	Metres	20	18	17	13	5	6
Reduction length for each 45° bend	Metres	1.0	1.0	1.0	1.0	1.0	1.0
Reduction length for each 90° bend	Metres	2.0	2.0	2.0	2.0	2.0	2.0

Note 1: Maximum horizontal flue run is six metres. Minimum fall back is 2° or 50mm per metre.

#### 100/150mm concentric flue system components for room-sealed operation



Note 3: All dimensions are in mm.

### room-sealed two zone CLV flue kit.

The Quinta Ace boiler can be installed in areas with different pressure zones if connected to a C53 flue system. An integral non-return valve is fitted as standard.

Combustion air supply and combustion gas discharge are possible in various pressure zones, semi-CLV systems. With the exception of coastal areas, the maximum permissible difference in height between the combustion air supply and the combustion gas discharge is 36m.

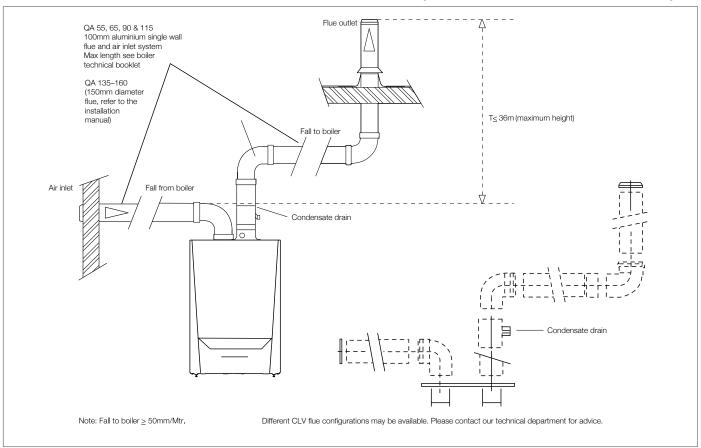
#### Kit parts - KT030 (QA 55, 65, 90, 115)

- > 1 x flue connection S101626
- > 1 x flue terminal PU001
- > 1 x air inlet PU002
- > 1 x condensate drain MG410085130 x siphon MG410081165 x condense adaptor kit – MG41008749

#### Kit parts - KTS00491 (QA135-160)

- > 1 x adapter air inlet 150mm 7639307
- > 1 x adapter flue gas outlet 150mm 7637751
- > 1 x condensate trap PP 150mm MG410070327
- > 1 x siphon PP h = 150mm MG410081165
- > 1 x condense adapter kit MG410087491

#### Quinta Ace 55, 65, 90 and 115 two-zone flue kit 100/100mm (Quinta Ace 135-160 kit 150/150mm)



Note 1: Fall to boiler ≥ 50mm/Mtr.

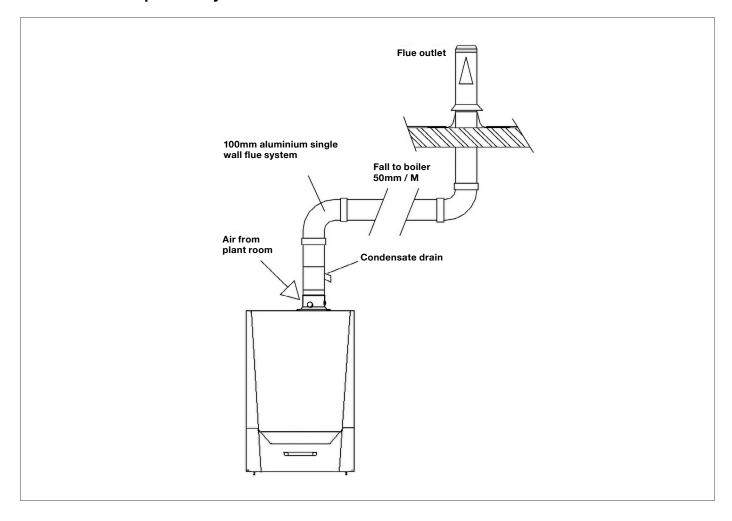
Room-Sealed Flue Data		Quinta Ace 55 100mm Ø	Quinta Ace 65 100mm Ø	Quinta Ace 90 100mm Ø	Quinta Ace 115 100mm Ø	Quinta Ace 135 150mm Ø	Quinta Ace 160 150mm Ø
Maximum length	Metres	27	16	17	14	40	40
Equivalent length of 45° elbow	Metres	1.4	1.4	1.4	1.4	1.2	1.2
Equivalent length of 90° elbow	Metres	4.9	4.9	4.9	4.9	2.1	2.1

Note 2: Maximum permitted height difference between combustion air supply and flue gas outlet is 36m.

## conventional or open-flue systems.

Typical single-boiler installation. It can also be used for multiple boilers with each boiler having its own flue system.

#### Conventional or open flue systems

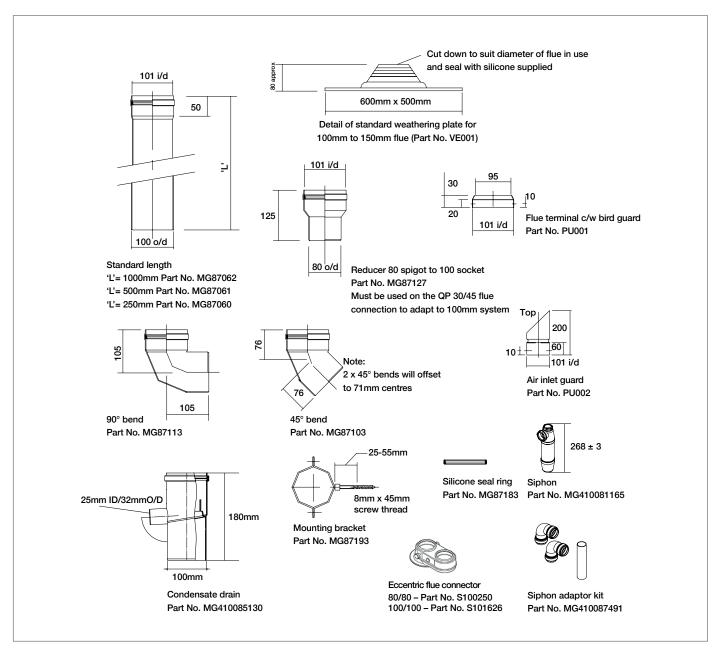


Open Flue Data (100mm)		Quinta Ace 55 100mm Ø	Quinta Ace 65 100mm Ø						Quinta Ace 160 150mm* Ø
Maximum overall flue run	Metres	39	26	24	19	12	40	8	40
Reduction length for each 45° bend	Metres	1.4	1.4	1.4	1.4	1.4	1.2	1.4	1.2
Reduction length for each 90° bend	Metres	4.9	4.9	4.9	4.9	4.9	2.1	4.9	2.1

**Note:** Table shows max length of flue. Greater distances can be achieved by using larger diameter flue. Please refer to Remeha technical department for further details. \*Not supplied by Remeha.

## 100mm single wall aluminium flue components.

#### **Aluminium flue components**



Note 1: All dimensions are in mm.

Note 2: The only parts that are suitable for external use are VE001, PU001 and PU002.

## 100/150mm flue kit option QP11.

Plume kit termination positions must not be used to circumvent current standards and regulations. The point of exit determines the flue outlet position. The 100mm aluminium discharge components can then be used to position the flue gases/plumes to a suitable discharge point, again in line with current regulations.

## 100/150mm plume management kits QP11 Kit part – KT00336 PMK-horizontal terminal kit

**1** PMK wall terminal **6** 90° bend (100mm)

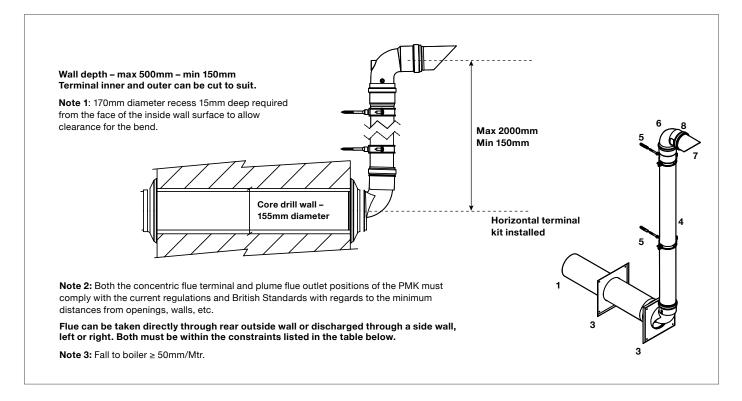
2 Boiler bend – not illustrated 7 Flue outlet (100mm)

3 Wall plates 8 Bird guard

4 Plume extension > 1 x siphon – MG410081165 (not illustrated)

5 Support bracket (100mm) > 1 x condensate adaptor kit – MG410087491 (not illustrated)

#### 100/150mm Plume Management details (calculation based on products supplied by Remeha)



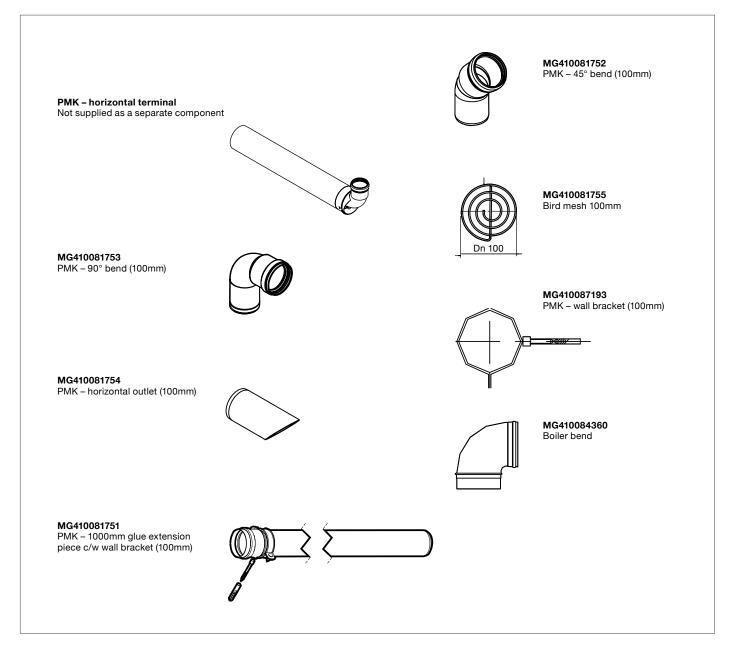
Room-Sealed (PMK) Flue Data		Quinta Ace 55 100mm/ 150mm	Quinta Ace 65 100mm/ 150mm	Quinta Ace 90 100mm/ 150mm	Quinta Ace 115 100mm/ 150mm	Quinta Ace 135 100mm/ 150mm	Quinta Ace 160 100mm/ 150mm
Maximum horizontal run	Metres	6	6	6	6	6	6
Reduction length for each 45° bend	Metres	1.2	1.2	1.2	1.2	1.2	1.2
Equivalent length of 90° bend	Metres	2.8	2.8	2.8	2.8	2.8	2.8

**Note 4:** The table shows the maximum lengths allowed. Both the boiler bend (90° @ 100/150mm concentric) at the spigot and the PMK terminal bend (90° @ 100mm single skin) are included. Any further fittings must be subtracted from the maximum overall flue run by applying the respective reduction in lengths. **The maximum horizontal flue run is six metres.** The external components for this PMK are constructed of black aluminium. If the flue is greater than one metre, then provision of a condense drain is required.

Note 5: The combination of internal concentric and external PMK must not exceed the overall concentric maximum.

## 100/150mm plume management components part detail.

#### Components part detail

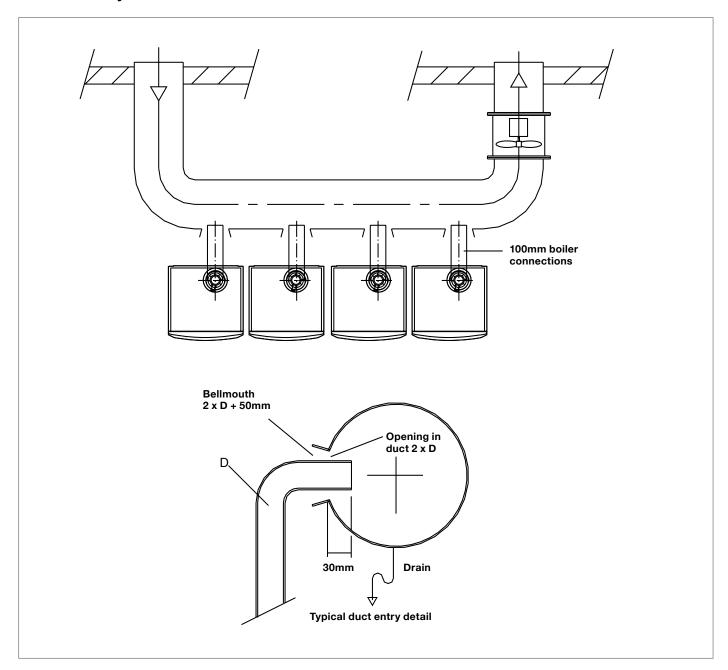


Note: The components listed above must only be used as part of the Plume Management Kit.

## multi or single-boiler installation on a flue dilution system.

Remeha is unable to offer a flue dilution system and recommends that the installer contacts a flue specialist to design and manufacture the system in accordance with the requirements of the British Standards. Typical multi-boiler installation for a flue dilution system showing the flue break necessary for all pre-mix boilers to prevent the dilution fan affecting the gas/air ratio control system in the boiler.

#### Flue dilution system



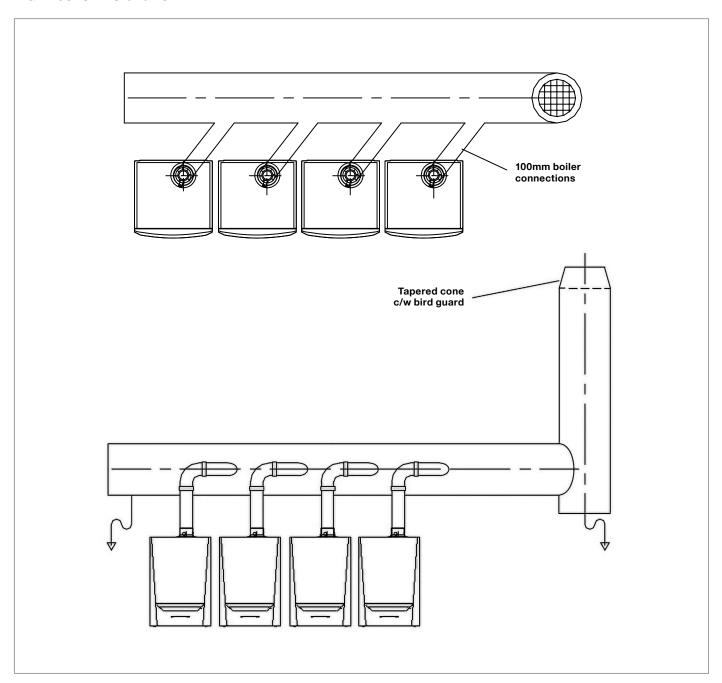
For illustration purposes only (we recommend installation of condensate collectors with drainage system and water sealed siphon to the spigot of each boiler).

## Quinta Ace 55, 65, 90 and 115

## multi-boiler installation on a combined header.

It is recommended you consult a flue specialist for the design, manufacture and installation of the flue system. For conventional or open-flue systems in a typical multi-boiler installation with the flue combined into a single header and riser.

#### **Multi-boiler installation**



For illustration purposes only (we recommend installation of condensate collectors with drainage system and water sealed siphon to the spigot of each boiler).

 $\textbf{Note:} \ \text{Using } 90^{\circ} \ \text{boiler connections into the header may result in larger headers and risers being required.}$ 

system.

The Fluecade system can only be used on the Quinta Ace 30, 45, 55, 65, 90 and 115 boilers from two boilers up to a maximum of six in-line and back-to-back.

The flue is designed for internal use in a plant room and not for external use. The system comes complete with all associated components. Optional adaptors are available which can be connected to the last boiler connection. Refer to table on page 60.

The flue can then continue to the external exit point and termination using suitable flue products/components. The flue header is supplied in 200mm only, and is CE approved. Only the components and accessories listed on pages 55 to 59 can be fitted as within the fluecade system.

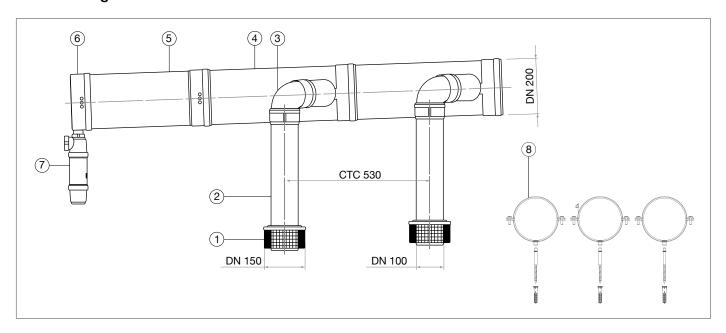
## The basic PP 200mm fluecade header kit

# is suitable for the connection of two Quinta Ace boilers in an in-line configuration.

Please refer to table on page 60 to determine the maximum length and diameter of the fluecade system for the Quinta Ace range of boilers.

#### Kit parts - MG410121372

#### In-line configuration



Ke	у				
1	Air inlet grill 100-150 Part No. MG410075435 x 2	2	Extension PP 100 L = 500 Part No. MG410085481 x 2	3	Elbow short PP 100-90° Part No. MG410085141 x 2
4	Collector PP 200 1 x 100 45° L = 585 Part No. MG410076748 x 1	5	Extension PP 200 L = 500 Part No. MG410 0704 01 x 1	6	Cover PP 200 and Condensate Part No. MG410071526 x 1
7	Syphon PP h = 150, Part No. MG410081165 x 1	8	Wall bracket 150 Part No. MG410087198 x 3	9	

Note 1: The Quinta Ace 30 and Quinta Ace 45 boilers also require the 80/125 boiler connection kit MG410076724. Note 2: Fall ≥ 50mm/Mtr.

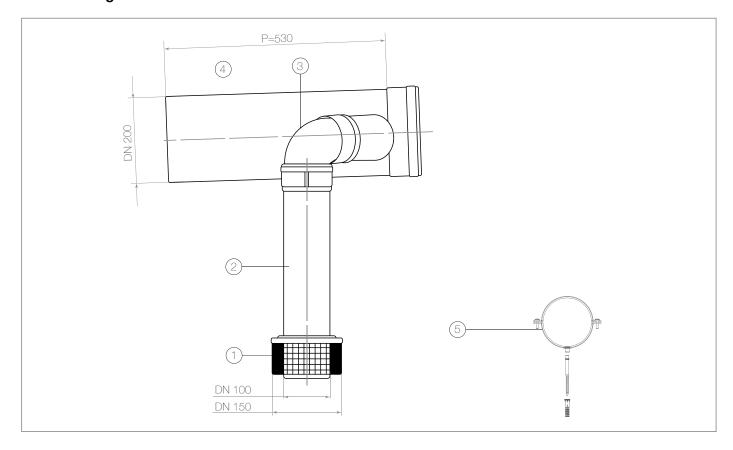
## This basic PP 200mm fluecade extension kit

# is suitable for the connection of an extra Quinta Ace boiler – in an in-line configuration.

Please refer to table on page 60 to determine the maximum length and diameter of the fluecade system for the Quinta Ace range of boilers.

#### Kit parts - MG410121373

#### In-line configuration



Ke	У				
1	Air inlet grill 100-150 Part No. MG410075435 x 1	2	Extension PP 100 L = 500 Part No. MG410085481 x 1	3	Elbow short PP 100-90° Part No. MG410085141 x 1
4	Collector PP 200 1 x 100 45° L = 570 Part No. MG41076748 x 1	5	Wall bracket 200 Part No. MG410087198 x 1		

Note 1: The Quinta Ace 30 and Quinta Ace 45 boilers also require the 80/125 boiler connection kit MG410076724. Note 2: Fall ≥ 50mm/Mtr.

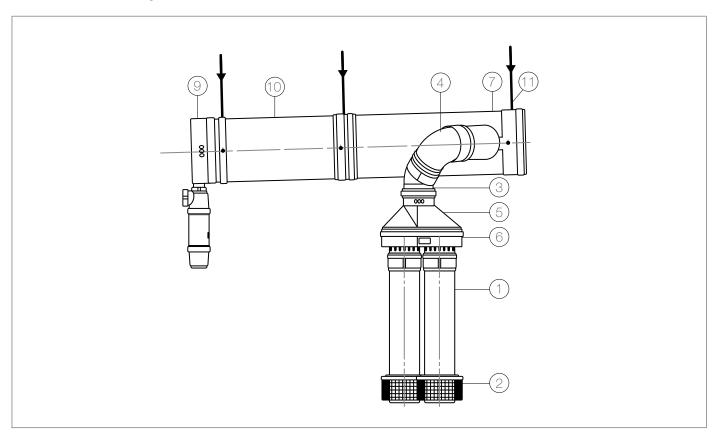
## This basic PP 200mm fluecade header kit

# is suitable for two Quinta Ace boilers – in a back-to-back configuration.

Please refer to table on page 60 to determine the maximum length and diameter of the fluecade system for the Quinta Ace range of boilers.

Kit parts - MG410076746

#### **Back-to-back configuration**



Ke	у				
1	Extension PP 100 L = 500 Part No. MG410085481 x 1	2	Air inlet grill 100-150 Part No. MG410075435 x 2	3	Elbow short PP 100-45° Part No. MG410085142 x 2
4	Elbow short PP 100-90° Part No. MG410085141 x 2	5	Reducer PP 150-100 Part No. MG410071518 x 2	6	Expander PP 100-150 Part No. MG410085635 x 2
7	Collector PP 200, 2 x 100 45° L = 585 Part No. MG410081949 x 1	8	Syphon PP h = 150 Part No. MG410081165 x 1	9	Cover PP 200 and Condensate Part No. MG410071526 x 1
10	Extension PP 200 L = 500 Part No. MG410070401 x 1	11	Wall bracket 200 Part No. MG410087198 x 3		

Note 1: The Quinta Ace 30 and Quinta Ace 45 boilers also require the 80/125 boiler connection kit (1 x MG410076724 per boiler). Note 2: Fall ≥ 50mm/Mtr.

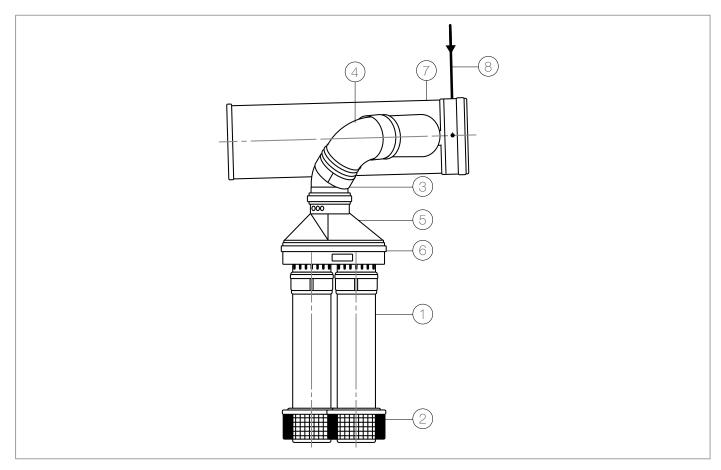
## This basic PP 200mm fluecade extension kit

# is suitable for two Quinta Ace boilers – in a back-to-back configuration.

Please refer to table on page 60 to determine the maximum length and diameter of the fluecade system for the Quinta Ace range of boilers.

Kit parts - MG410076747

#### **Back-to-back configuration**



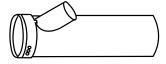
Ke	у				
1	Extension PP 100 L = 500 Part No. MG410085481 x 2	2	Air inlet grill 100-150 Part No. MG410075435 x 2	3	Elbow short PP 100-45° Part No. MG410085142 x 2
4	Elbow short PP 100-90° Part No. MG410085141 x 2	5	Reducer PP 150-100 Part No. MG410071518 x 2	6	Expander PP 100-150 Part No. MG410085635 x 2
7	Collector PP 200, 2 x 100 45° L = 585 Part No. MG410081949 x 1	8	Wall bracket 200 Part No. MG410087196 x 1		

Note 1: Quinta Ace 30 and Quinta Ace 45 boilers also require 80/125 boiler connection kit (1 x MG410076724 per boiler). Note 2: Fall ≥ 50mm/Mtr.

## components.

#### Fluecade components

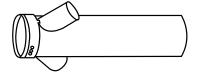
Flue header 200mm Part No. MG410076748



Quinta Pro 30/45 80mm x 125mm boiler connection Part No. MG410076724



Flue header 200mm Part No. MG410081949



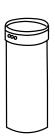
Air intake grill (parallel) 80mm Part No. MG410076039 Air intake grill (parallel) 100mm Part No. MG410079314



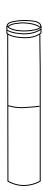
Air intake grill (concentric) 80/125mm Part No. MG410075434 Air intake grill (concentric) 100/150mm Part No. MG410075435



Straight flue 200mm x 500mm Part No. MG410070401



Straight flue 200mm x 770mm Part No. MG410070420



200mm 90° elbow Part No. MG410070411



200mm 45° elbow Part No. MG410070412



Note: All PP Fluecade components are designed for internal use only.

## components.

#### Components part detail

Wall bracket 200mm Part No. MG410087198



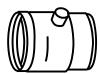
90° elbow 100mm Part No. MG410085141



Straight flue 100mm x 500mm Part No. MG410085481



Condensate trap with drain point 200mm Part No. MG410071526



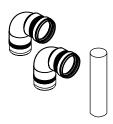
100mm 45° elbow Part No. MG410085142



Seal HR – EPDM 200mm Part No. MG410027360 Seal HR – EPDM 150mm Part No. MG410027358 Seal HR – EPDM 100mm Part No. MG410027356



Condense adaptor Kit parts – MG410087491



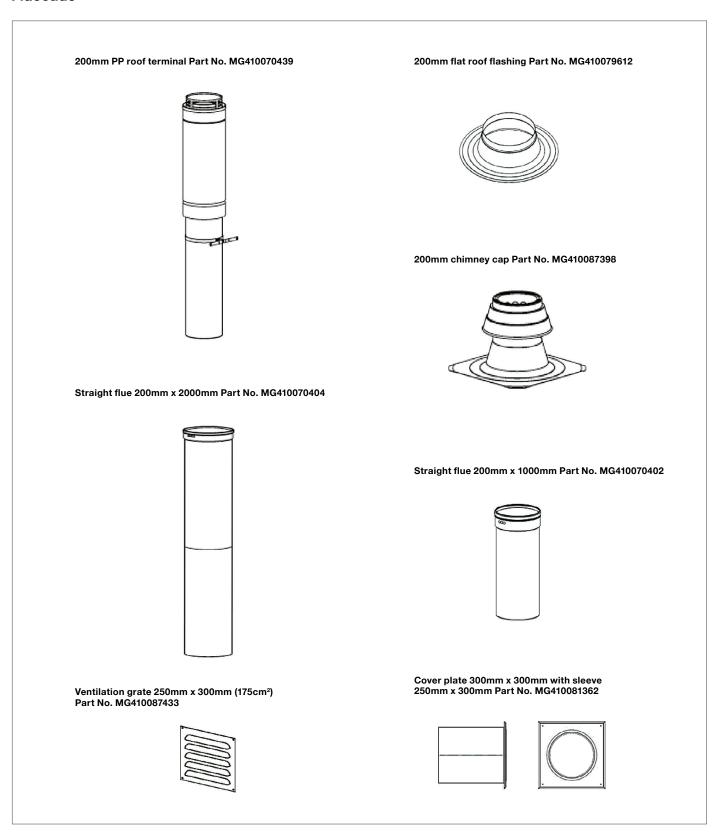
Siphon Part No. MG410087490



Note: All PP Fluecade components are designed for internal use only.

## components.

#### **Fluecade**



Note: All PP Fluecade components are designed for internal use only.

# Data to determine the maximum length and diameter of the fluecade system

## for the Quinta Ace range of boilers.

The table below only applies to the Remeha Fluecade (PP) system (for internal installations only)

Boiler	Unit	QAce30	QAce45	QAce55	QAce65	QAce90	QAce115
Heat input net kW	kW	30.0	41.2	56.5	62	86	107.9
Max back pressure at full load	Pa	70	150	120	100	160	220
Max back pressure at ignition	Pa	50	50	50	50	50	50

Heat input kW	Configuration	H=5M	H=9M	H=13M	H=17M
59.6/81.6	2 x QAce 30/45	150	150	150	150
89.4/122.4	3 x QAce 30/45	150	150	150	150
119.2/163.2	4 x QAce 30/45	150	150	150	150
149/204	5 x QAce 30/45	150	150	150	150
178.8/244.8	6 x QAce 30/45	150	150	150	150
110.6	2 x QAce 55	150	150	150	150
165.9	3 x QAce 55	150	150	150	150
221.2	4 x QAce 55	150	150	150	150
276.5	5 x QAce 55	150	150	150	150
331.8	6 x QAce 55	150/200	150/200	150/200	150/200
123	2 x QAce 65	150	150	150	150
184.5	3 x QAce 65	150	150	150	150
246	4 x QAce 65	150/200	150/200	150/200	150/200
307.5	5 x QAce 65	150/200	150/200	150/200	150/200
369	6 x QAce 65	150/200	150/200	150/200	150/200
168.4	2 x QAce 90	150	150	150	150
252.6	3 x QAce 90	150	150	150	150
336.8	4 x QAce 90	150	150	150	150/200
421	5 x QAce 90	150/200	150/200	150/200	150/200
505.2	6 x QAce 90	200	200	200	200
207.8	2 x QAce 115	150	150	150	150
311.7	3 x QAce 115	150	150/200	150/200	150/200
415.6	4 x QAce 115	150/200	150/200	150/200	150/200
519.5	5 x QAce 115	150/200	150/200	150/200	150/200
623.4	6 x QAce 115	200	200	200	200
304.2	2 x QAce 135/160	N/a	N/a	N/a	N/a
456.3	3 x QAce 135/160	N/a	N/a	N/a	N/a
608.4	4 x QAce 135/160	N/a	N/a	N/a	N/a
760.5	5 x QAce 135/160	N/a	N/a	N/a	N/a
912.6	6 x QAce 135/160	N/a	N/a	N/a	N/a

Elbow type	150mm	200mm	250mm
45°	1.1m	1.5m	2m
90°	2.5m	3.3m	4.9m

Note 1: Length between shaft and last boiler = 1m.

**Note 2:** For calculating other horizontal/vertical lengths between the last boiler and the vertical riser the height must be reduced by the number of lengths added to the horizontal over one metre and for any added bends the details in the table adjacent must be used.

**Note 3:** The optional flue adaptors can be connected to the PP connection on the last boiler before the horizontal/vertical to increase the flue size as shown in table above, ensure all joints are air and water tight.

**Note 4:** 150/200mm means; horizontal = 150mm, vertical = 200mm.

#### Cascade

## options.

#### Cascade options

Spreading the total required heat output over several boilers in cascade configuration offers several advantages:

- Greater reliability
- > Higher efficiency
- > Improved design flexibility
- > Quick and easy installation

In order to make it as simple as possible to create a cascade configuration, we have offered complete cascade systems for years. The compact design of the boilers, combined with the smart gas and water connection technology of the cascade system, makes it possible to install a high heat output in a small area.

When installing two to eight boilers, our product range includes systems that are very comprehensive and easy to install. The hydraulic and gas system can be put together entirely without welding, using screw connections, compression connections and flanges. The individual components of the cascade systems are available for independent cascade installation.

Please contact our technical or sales departments for different configurations. We also provide in-depth advice on the choice of flue gas discharge material and control engineering.

#### Structure of Quinta Ace 30, 45, 55, 65, 90, 115, 135 and 160 cascade systems

The flow, return and gas connections of the individual boilers are connected using the fittings supplied by means of horizontal connections to main pipes for flow, return and gas. These pipes are welded onto a frame that rests on the floor and is fixed to the wall or to a free-standing frame. The low loss header supplied has flange connections, which can be fitted to the left or right of the cascade main pipe as required. The blind flanges supplied are then fitted on the other side. The gas main pipe has a flange to which the optional gas filter can also be connected on the left or right as required. The blind flange supplied is then fitted on the other side. When a gas filter is used, a pressure loss of three mbar over the gas filter must be taken into account. The minimum inlet working gas pressure after the gas filter is 17mbar. A common PVC condensed water discharge pipe (not supplied) can be installed in the frame. For this purpose, holes have been made in the frame into which this pipe can be fitted (to the left or right as required) sloping downwards.

Quinta Ace 30, 45, 55, 65, 90 and 115 boilers are particularly suitable for use in cascade systems due to their small footprint and width of only 50cm which allows an exceptionally compact cascade configuration. For example, when using six Quinta Ace 115 boilers in line (including low loss header), approximately only 3.8m wall width is required for 642kW (80/60°C).

The cascade systems can be divided into three main groups:

- > Two to seven Quinta Ace boilers in a linear configuration, wall-mounted
- > Two to seven Quinta Ace boilers in a linear configuration, mounted on a free-standing frame
- Three to ten (2 x 5) Quinta Ace boilers in a back-to-back configuration, mounted on a free-standing frame. The boiler side of the cascade systems is sized to 20°C. The low loss header or air dirt separator is based on 20/11°C

A cascade up to a heat output of 460kW (80/60) has main flow and return pipes of DN65 and the gas pipe is DN50 with corresponding flanged connections. A cascade up to a heat output of 830kW (80/60) has main flow and return pipes of DN100 and the gas pipe is DN65 with corresponding flanged connections.

The Quinta Ace 135 and 160 boilers are particularly suitable for use in cascade systems due to their small footprint and width of only 60cm which allows an exceptionally compact cascade configuration. This combined with the smart gas and water connection technology (no brazing) of the cascade system makes it possible to install a high output system in a small area. For example, eight Quinta Ace 160 boilers can be installed in an area of 4.4m² (including low loss header) to provide close to 1200kW (80/60°C). It is also possible to have a mixed cascade that includes the smaller Quinta Ace boilers into the configuration.

The cascade systems can be divided into two main groups:

> Two to eight Quinta Ace boilers in a linear configuration, mounted on a free-standing frame

or

> Three to eight (2 x 4) Quinta Ace boilers in a back-to-back configuration, mounted on a free-standing frame. The boiler side of the cascade systems is sized to 20°C

The low loss header or air dirt separator is based on 20/11°C.

The cascade is supplied with main flow and return pipes of DN100 and the gas pipe is DN65 with corresponding flanged connections.

## **Quinta Ace installation drawings**

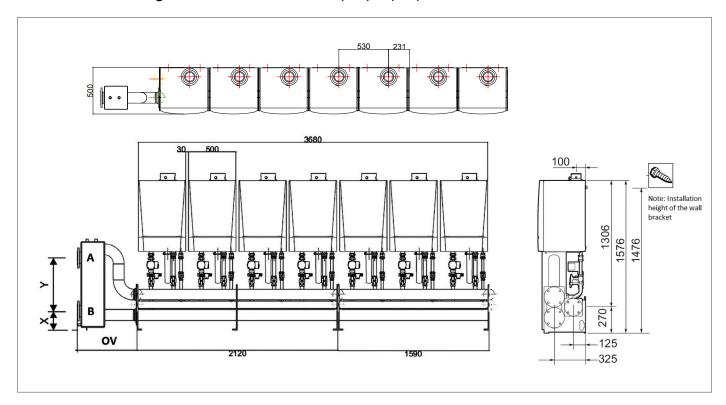
## for wall-mounted cascade systems.

The cascade systems can be divided into three main groups:

- > Two to eight boilers in a linear configuration, wall-mounted
- > Two to eight boilers in a linear configuration, mounted on a free-standing frame
- > Three to ten boilers in a back-to-back configuration, mounted on a free-standing frame

The boiler side of the cascade systems is sized to 20°C. The low loss header is based on 20/11°C.

#### Wall-mounted configuration for Quinta Ace 30, 45, 55, 65, 90 and 115



Ke	у			
Α	System flow; connection DN 100 or 125/DIN 2631 (8 holes)	OV	Low loss header (DN 65 = 633mm; DN 100 = 643mm)	Gas supply connection DN 50 or 65/DIN 2633 (4 holes)
В	System return; connection DN 100 or 125/DIN 2631 (8 holes)	Х	Distance to system return connection = 200mm	Air inlet/flue gas discharge concentric connection
		Y	Distance to system flow connection = 560mm	Quinta Ace 30/45 = 80/125mm, Quinta Ace 55/65/90/115 = 100/150mm

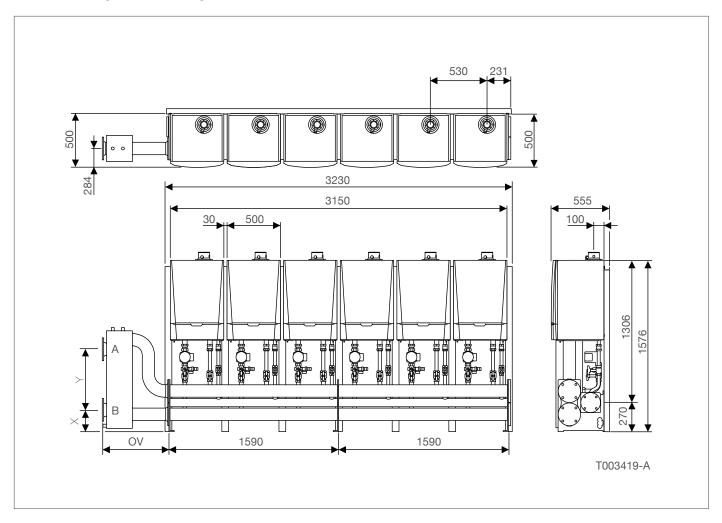
Dimensions (mm) – boilers only							
No. of boilers	2	3	4	5	6	7	8
Width mm	1030	1560	2090	2620	3150	3680	4210

Note: This information is provided as a guide only. Please refer to the Quinta Pro Cascade Installation and Service Manual for specific details.

## **Quinta Ace linear configuration mounted**

## on a free-standing frame - two to eight boilers.

#### Free-standing frame configuration for Quinta Ace 30, 45, 55, 65, 90 and 115



Ke	ey			
Α	System flow; connection DN 100 or 125/DIN 2631 (8 holes)	OV	Low loss header (DN 65 = 633mm; DN 100 = 643mm)	Gas supply connection DN 50 or 65/DIN 2633 (4 holes)
В	System return; connection DN 100 or 125/DIN 2631 (8 holes)	х	Distance to system return connection = 200mm	Air inlet/flue gas discharge concentric connection
		Υ	Distance to system flow connection = 560mm	Quinta Ace 30/45 = 80/125mm, Quinta Ace 55/65/90/115 = 100/150mm

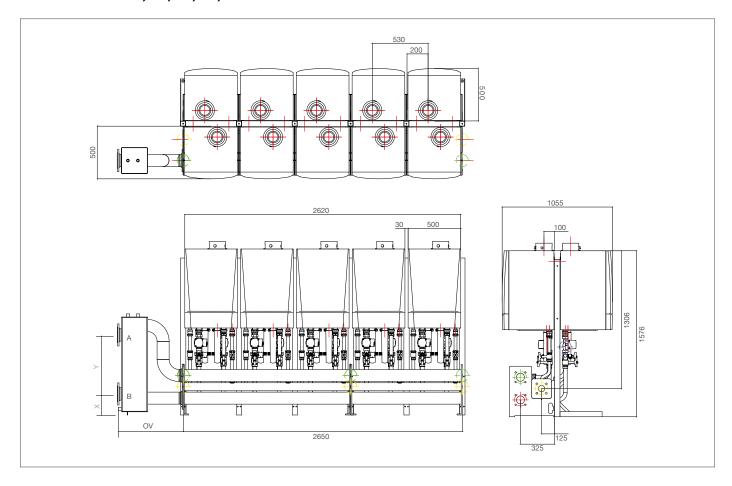
Dimensions (mm) – boilers only							
No. of boilers	2	3	4	5	6	7	8
Width mm	1110	1640	2170	2700	3230	3760	4290

Note: This information is provided as a guide only. Please refer to the Quinta Pro Cascade Installation and Service Manual for specific details.

## Quinta Ace back-to-back mounted or free-standing

## frame configuration (RG) - three to ten boilers.

## Back-to-back mounted on a free-standing frame configuration for Quinta Ace 30, 45, 55, 65, 90 and 115



Ke	у			
Α	System flow; connection DN 100 or 125/DIN 2631 (8 holes)	х	Distance to system return connection = 200mm	Gas supply connection DN 50 or 65/DIN 2633 (4 holes)
В	System return; connection DN 100 or 125/DIN 2631 (8 holes)	Υ	Distance to system flow connection = 560mm	Air inlet/flue gas discharge concentric connection
		OV	Low loss header (DN 65 = 633mm; DN 100 = 643mm)	Quinta Ace 30/45 = 80/125mm, Quinta Ace 55/65/90/115 = 100/150mm

Dimensions (mm) – boilers and frame only									
No. of boilers	2	3	4	5	6	7	8	9	10
Width mm	N/a	1110	1110	1640	1640	2170	2170	2700	2700

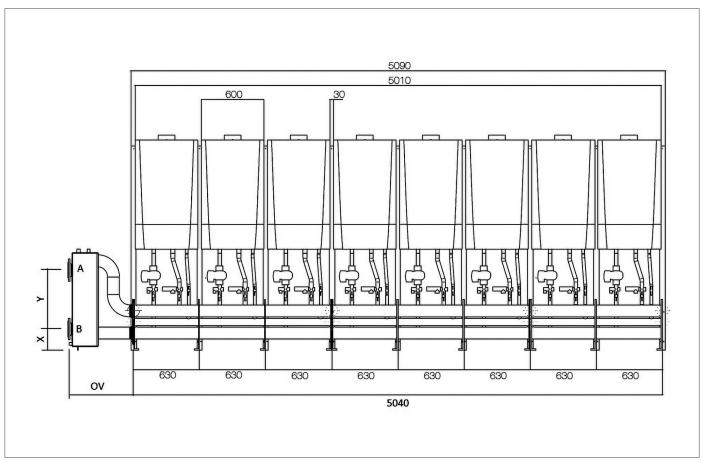
Note: This information is provided as a guide only. Please refer to the Quinta Pro Cascade Installation and Service Manual for specific details.

## Structure of Quinta Ace 135 and 160

## cascade systems.

Complete cascade options are available for the Quinta Ace 135 and 160 with both insulated and non-insulated versions.

Two to eight Quinta Ace 135 and 160 boilers in a linear configuration, mounted on a free-standing frame



Note 1: Mixed cascades are also available (eg. QA135 or 160 in conjunction with QA30 – 115).

K	еу			
Α	System flow; Connection DN 125/ DIN 2633 (8 holes)	x	Distance to system return connection = 200mm	Gas supply connection DN65 /
В	System return; Connection 125/DIN 2633v (8 holes)	Υ	Distance to system flow connection = 560mm	DIN 2633 (4 holes)  Air inlet/flue gas discharge
		OV	Low loss header DN 100 = 633mm	concentric connection - 100/150mm

Dimensions (mm) – boilers only							
No. of boilers	2	3	4	5	6	7	8
Width mm	1310	1940	2570	3200	3830	4460	5090

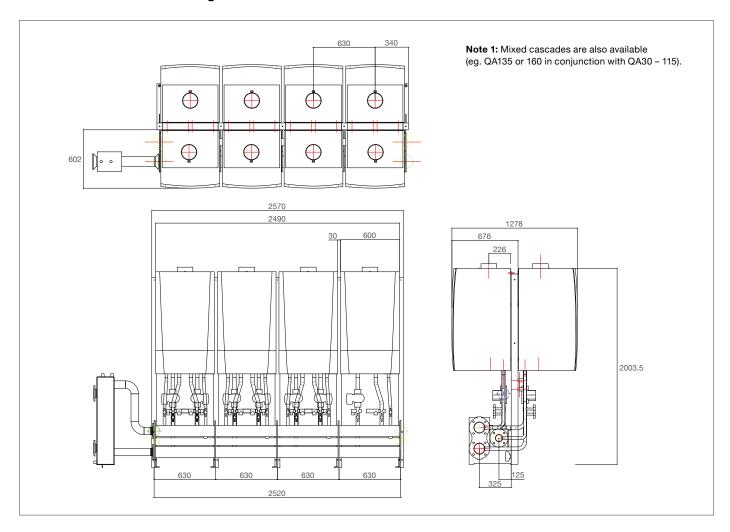
Note 2: This information is provided as a guide only. Please refer to the Quinta Ace Cascade Installation and Service Manual for specific details.

## Structure of Quinta Ace 135 and 160

## cascade systems.

Complete cascade options are available for the Quinta Ace 135 and 160 with both insulated and non-insulated versions.

Three to eight Quinta Ace 135 and 160 boilers in back-to-back configuration, mounted on a free-standing frame.



Ke	у			
Α	System flow; Connection DN 125/ DIN 2633 (8 holes)	Х	Distance to system return connection = 200mm	Gas supply connection DN65 /DIN 2633
В	System return; Connection DN 125/DIN 2633 (8 holes)	Y	Distance to system flow connection = 560mm	(4 holes) Air inlet/flue gas discharge
		OV	Low loss header DN 100 = 633mm	concentric connection – 100/150mm

Dimensions (mm) – boilers and frame only							
No. of boilers	2	3	4	5	6	7	8
Width mm	N/a	1310	1310	1940	1940	2570	2570

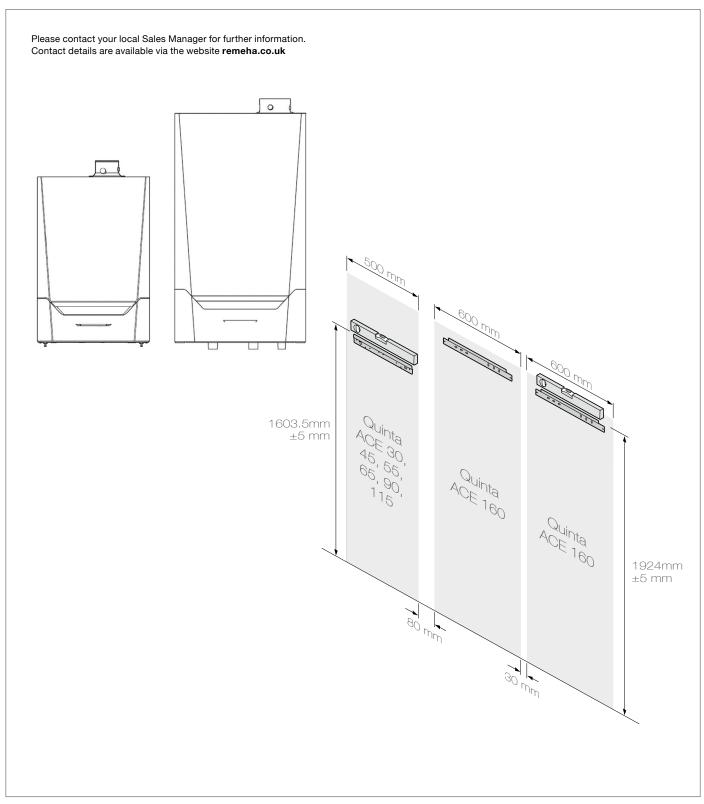
Note 2: This information is provided as a guide only. Please refer to the Quinta Ace Cascade Installation and Service Manual for specific details.

## **Multiple output**

## Quinta boiler cascades.

Remeha also offers options for multiple output configurations combining Quinta Ace 30 to 115 with Quinta Ace 135 and 160 boilers.

#### Quinta boiler, cascades.



Note: Please take into account boiler and component weights.

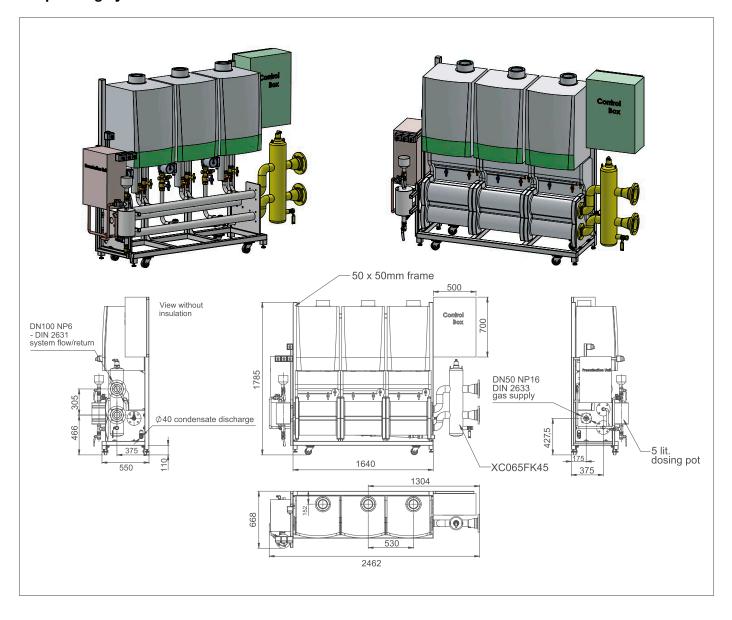
## **Bespoke**

## rig systems.

We provide bespoke rig system service to support consultants in overcoming plant room limitations and tight deadlines. These rigs are designed and manufactured to meet the exact requirements of each individual project so that they can be installed in a fraction of the time. This solution is particularly beneficial for organisations restricted to a small window of time in which to carry out installation.

For more information, please contact our Sales Team. You can find your local dedicated Remeha expert on our website: **remeha.co.uk** 

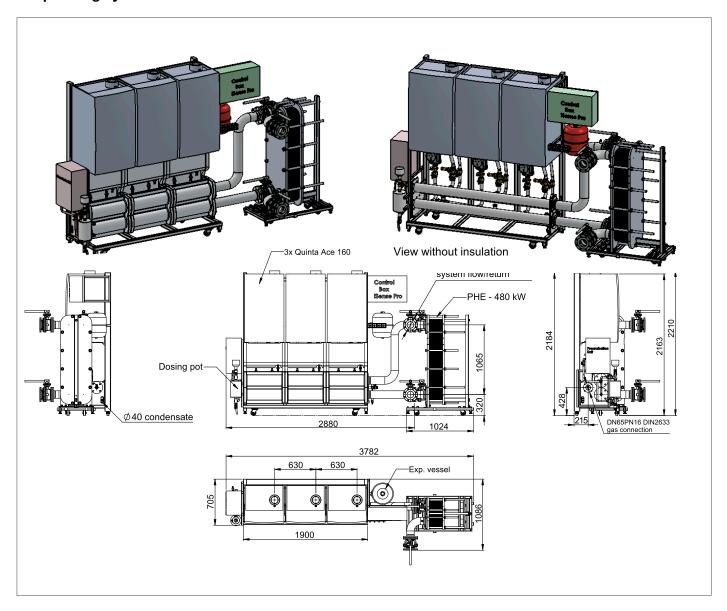
#### Bespoke rig systems



## **Bespoke**

## rig systems with PHE.

#### Bespoke rig systems with PHE



## **Technical support and**

## declaration of compliance.

#### **Technical support**

From brochures to CAD drawings and BIM files, you can access all the information you need at remeha.co.uk

Or call our sales or technical departments on 0345 070 1055.

We're always happy to help.

We can provide you with:

- > Brochures
- > Technical specification sheets
- Case studies
- > Installation manuals
- > BIM files
- > CAD files
- > Energy-related products directive data
- > Commissioning
- > Technical information
- > Spare parts (aftersales)

#### **Declaration of compliance**

The boiler meets the requirements of the EC regulations and directives:

- > Gas Appliances Regulations (EU) 2016/426
- > Boiler Efficiency Directive 92/42/EEC
- > Low Voltage Directive 2014/35/EU
- > EMC Directive 2014/30/EU
- > ErP 2009/125/EC
- > CE Certification
- > Remeha Quinta Ace 30, 45, 55, 65, 90 and 115 PIN: 0063CS3928
- > Remeha Quinta Ace 135 and 160 PIN: 0063CQ3781





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Quinta Ace Technical Specification Guide January 2024









**HEATRAESADIA** 



