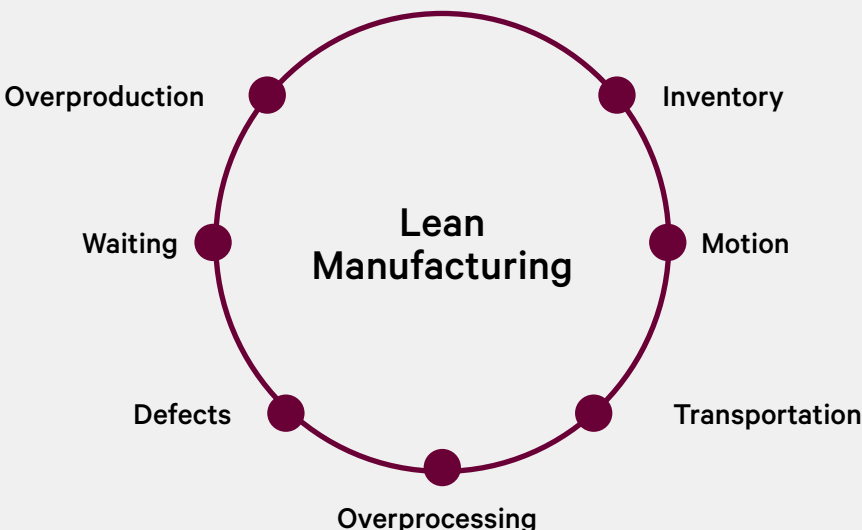


Unlock transformative potential in your business by going beyond changes on the production floor. Embrace the time-tested principles of Lean Manufacturing in your planning and execution to achieve significant enhancements in service quality, costs, and overall business performance.

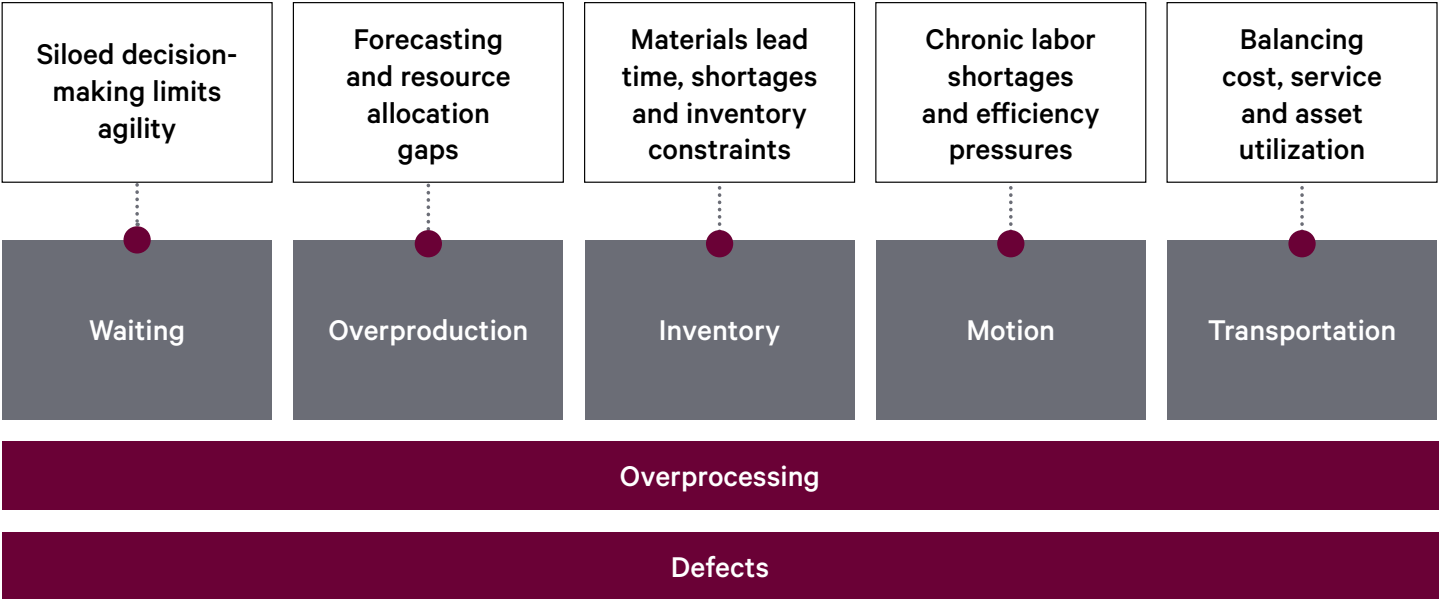
Lean Manufacturing

A set of management practices to improve efficiency and effectiveness by eliminating waste. The core principle of lean is to reduce and eliminate non-value adding activities and waste.

[American Society for Quality](#)



Common challenges within industrial manufacturing results in critical wastes discussed in Lean Manufacturing. By tackling these wastes head on, manufacturers can streamline their operations and improve profitability.



Overprocessing and Defects, when applied to the outcome of duplicate data entry and related errors exacerbates each of these challenges.

Drive sustainable growth and better margins through these approaches to reducing waste in planning and execution

Waiting

- Achieve end-to-end interoperability
- Embrace task and testing automation

Overproduction

- Expand AI across the enterprise and beyond
- Ensure multi-enterprise visibility and collaboration

Inventory

- Limit safety stock by optimizing inventory placement
- Achieve accurate promises by connecting orders transportation and warehouses

Motion

- Reduce manual steps and batch process
- Optimize, prioritize and automate tasks where able

Transport

- Optimize for fuller loads and shorter distances
- Enhance communication to address delays proactively

Overprocessing and Defects

- Embrace AI for rapid issue detection, resolution and avoidance
- Seamlessly connect data and processes for reduced errors and time loss

Reduce waste across your entire enterprise and beyond with Blue Yonder end-to-end solutions.

Planning

- [Demand and Supply Planning](#)
- [Integrated Business Planning](#)
- [Cognitive Solutions](#)

Execution

- [Transportation Management](#)
- [Warehouse Management](#)
- [Returns Management](#)
- [Order Management](#)
- [Cognitive Solutions](#)

Multi-enterprise Network

- [Blue Yonder Network](#)
- [Supply Chain Command Center](#)
- [Cognitive Solutions](#)