### Hall 9



NürnbergMesse, Arbeitstitel, Datum



Saginomiya components for R744 applications

## Saginomiya company profile





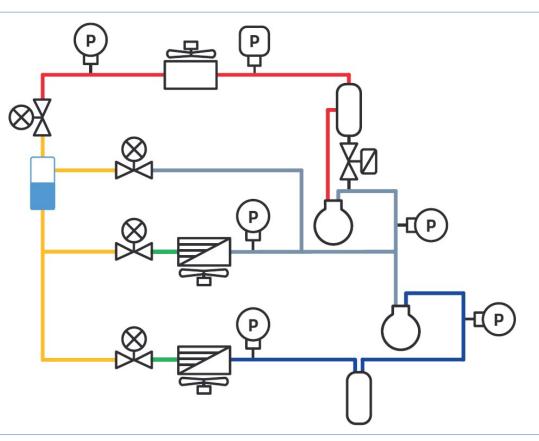
### CO<sub>2</sub> components



Saginomiya  $CO_2$  components include solenoid valves, electronic expansion valves, pressure switches and pressure sensors.

They were intorduced as components for ECOcute CO<sub>2</sub> heat-pumps for water heating and have been used for this application since early 2000's.

In recent years we see an increase in demand for components for other applications, which led to increased focus on development on Saginomiya's side, resulting in the introduction of new products.





### CO<sub>2</sub> components



UKV-J & JKV Electronic Expansion Valves

**HPV Solenoid Valves** 

**HSK Pressure Sensors** 

**CCB Pressure Controls** 

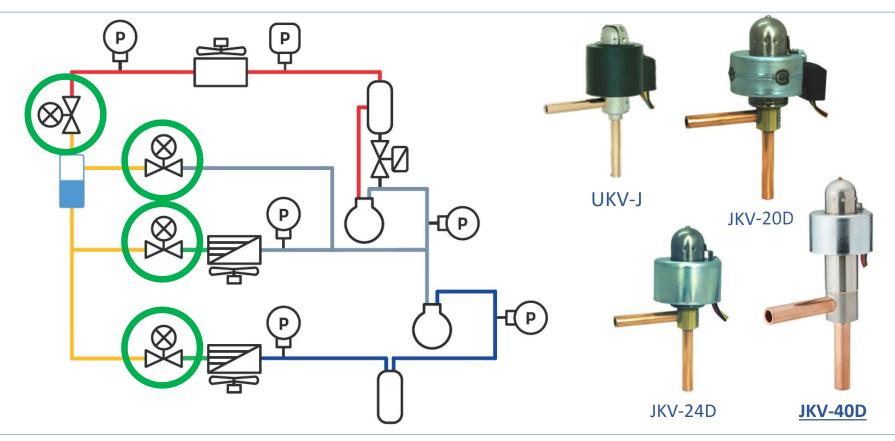
**CKB Pressure Controls** 





# CO<sub>2</sub> components - UKV-J / JKV



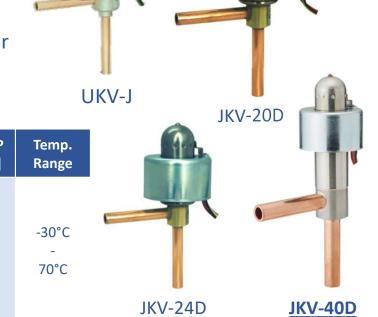


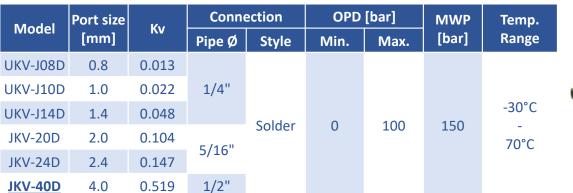


### CO<sub>2</sub> components - UKV-J / JKV



- applicable for CO<sub>2</sub> up to 150 bar
- high sealing construction
- permanent magnet type direct operating stepper motor

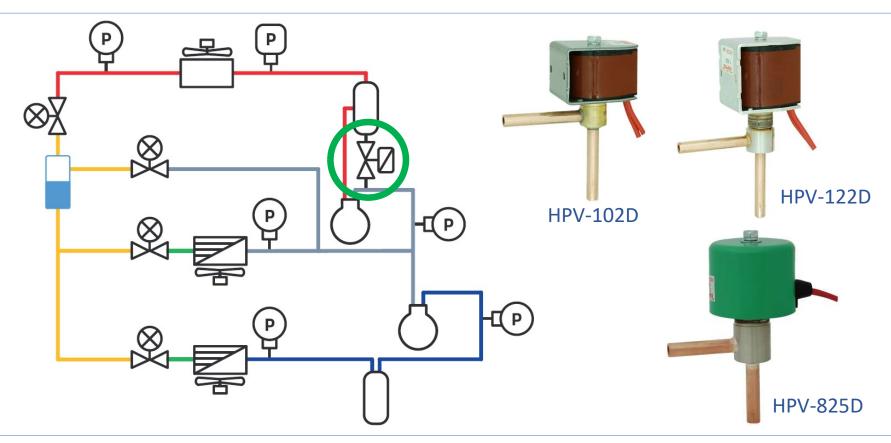






## CO<sub>2</sub> components - HPV







### CO<sub>2</sub> components - HPV



- applicable for various purposes in CO<sub>2</sub> applications
- compact pilot type
- available for pressures up to 150 bar





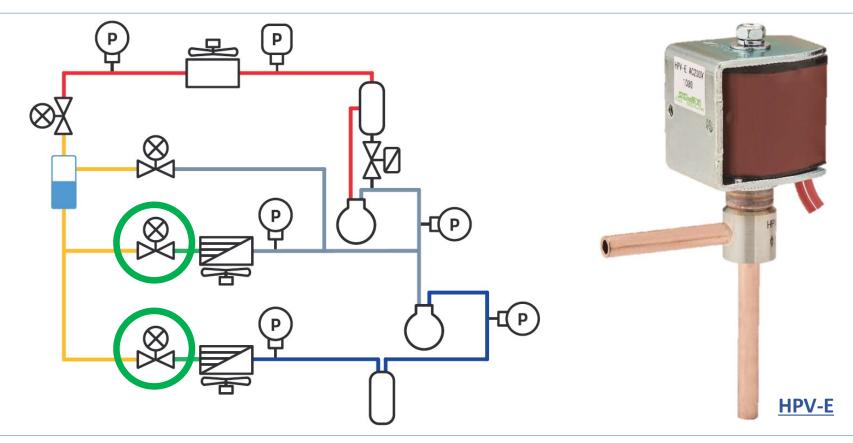
	Model	Port size [mm]	Kv	Connection		OPD [bar]		MWP	Operation	
				Pipe Ø	Style	Min.	Max.	[bar]	Operation	
	HPV-102D	1.0	0.024					130		
	HPV-122D	1.2	0.033	1/4"	Solder	0	100	138	Normally closed	
	HPV-402D	4.0	0.280					140		
ŀ	HPV-825DS	7.8	0.470	5/16"		1		150		





# CO<sub>2</sub> components – HPV-E







## CO<sub>2</sub> components – HPV-E



- applicable as PWM electronic expansion valves in  ${\rm CO_2}$  applications
- low operating noise
- no solenoid valve or backup power supply required

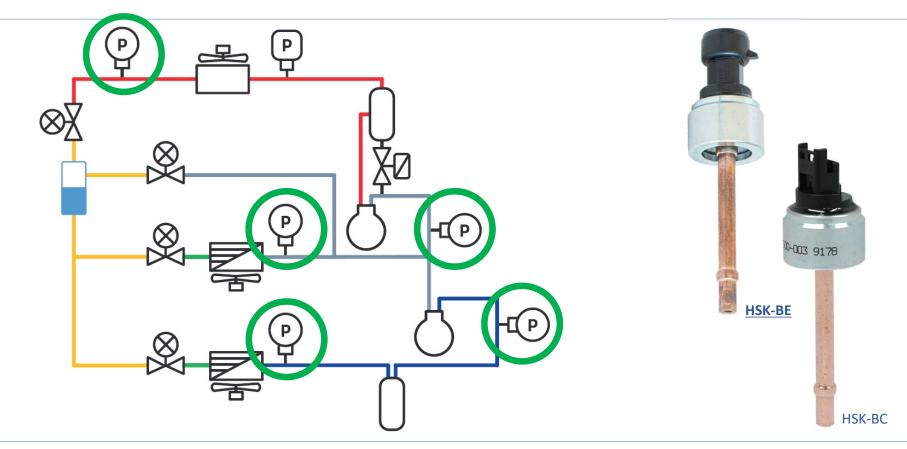
Model	Orifice size [mm]	Kv	Connection		OPD [bar]		MWP	Onevetion
iviodei			Pipe Ø	Style	Min.	Max.	[bar]	Operation
HPV-E1120DQ1	0.5	0.009	1/4"	Solder	0	60	80	Normally closed
HPV-E1120DQ2	0.6	0.017						
HPV-E1120DQ3	0.8	0.026						
HPV-E1120DQ4	1.1	0.041						





# CO<sub>2</sub> components - HSK







### CO<sub>2</sub> components - HSK



- one chip pressure sensing element
- compact & lightweight design
- high accuracy (±2.5%FS)
- available for pressure up to 150 bar
- Packard or Molex electrical connector
- ¼" or 6 mm solder connection

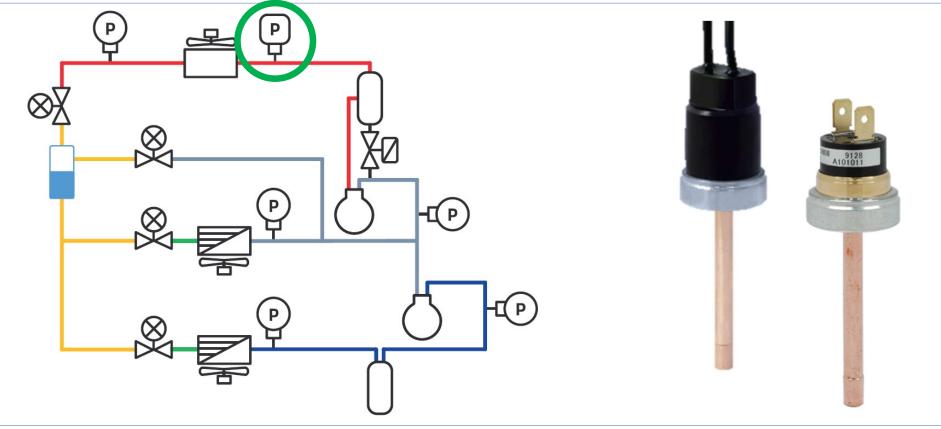
Model	Pressure range [bar]	Total accuracy	Ambient temp. range	Fluid temp. range	Enclosure
HSK-BE060D	0 - 60				
HSK-BE100D	0 - 100	±2.5% FS	-30°C - 100°C	-30°C - 120°C	IP66
HSK-BE150D	0 - 150				





# CO<sub>2</sub> components - CCB







### CO<sub>2</sub> components - CCB



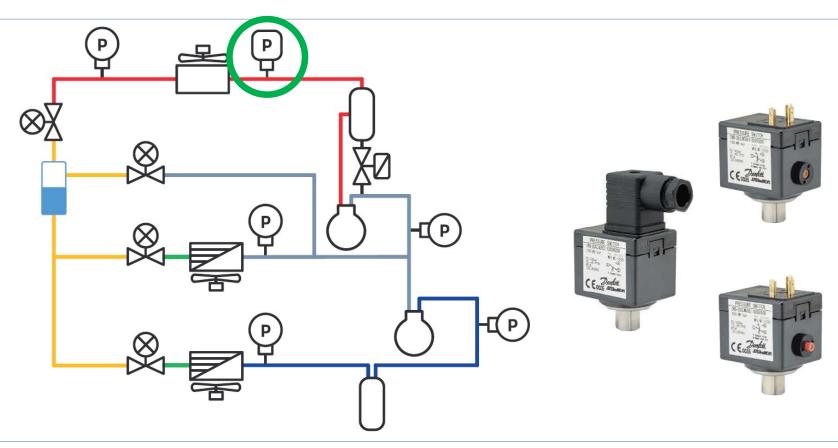
- applicable for pressure up to 165 bar
- compact & lightweight design
- waterproof version available (IP66)
- designed to work as a direct cut-out for up to 4A or controlling purpose signal from 1 to 50 mA

Parameter	Value			
Operating pressure	110 - 160 bar			
Maximum Working Pressure	up to 165 bar			
Ambient Temperature	-30 - 100°C			
Allowable Fluid Temperature	-30 - 120°C			
Pressure Connection	1/4" solder			





## CO<sub>2</sub> components - CKB





### CO<sub>2</sub> components - CKB

Due to increasing demand for high pressure switches with narrow differential and high accuracy, Saginomiya introduced CKB series pressure switches for CO<sub>2</sub> applications.

- wide setting range from 40 to 130 bar allowing use in both sub- and transcritical circuits
- 10 bar minimum pressure differential
- manual reset type available
- +0/-8% setting tolerance for compliance with EN12263
- high durability satisfying CE PED category IV





# CO<sub>2</sub> components - CKB

Parameter	Value
Maximum Working Pressure	143 bar
Setting Range	40 - 130 bar
Ambient Temperature	-40 - 70°C
Fluid Temperature	-40 - 150°C
Differential	min. 10 bar
Accuracy	+0% / -8%
PED Category	Cat. IV
Wiring	DIN plug
Protection Level	IP65 (with plug)
Pressure Connection	1/4" female flare





### Saginomiya components for R744 applications

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