



### embraco *Nider*

VNEX - New High Efficiency VCC Compressors

Performance comparison vs on-off high efficiency compressor on a 2-Doors LBP multideck



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We are Nidec Global Appliance, a global partner for home and commercial appliances industries



**HQs:** Joinville (Brazil) and Pordenone (Italy)



12 manufacturing plants and 4 business offices across 9 countries



7 R&D Centers worldwide and 500+ engineers



12,000 employees



Annual production capacity of **80** million motors and compressors



**90 countries** served by our products



### Case Study – Scenario and Scope



### **Scenario**

Climate change, legislation (EU Green deal, REPowerEU...) and criticalities about energy (price and availability) are stressing the need of energy saving equipments

### **Market Needs**

Flexible and efficient solutions that meet new regulation requirements, reduce energy consumption and comply sustainability goals

### **Proposed** Solution

#### **ON OFF**



NTX2211U New Gen. Top Efficiency







VARIABLE **SPEED** 



VNEX221U + NEW 1.6 kW Inverter



11,2%

of energy saving

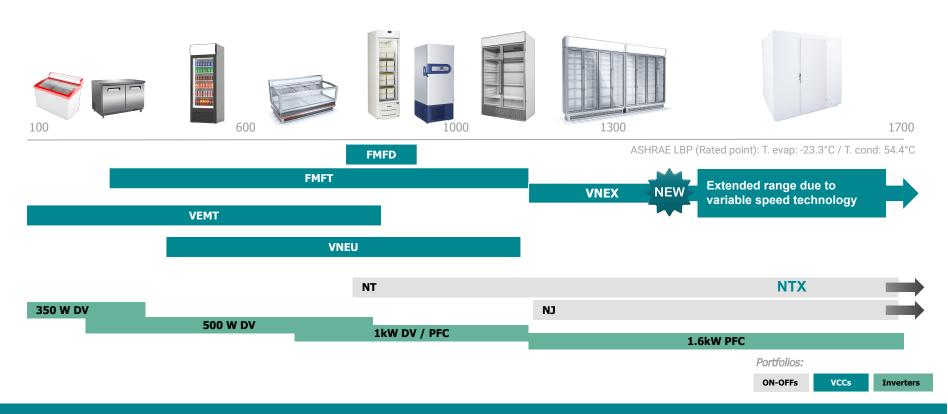
### Comparing the new VNEX compressor versus best in class NTX compressor and evaluate

- Energy saving on an already optimized mid-range C Label cabinet
- Indirect CO<sub>2</sub> emissions reduction
- Cabinet's Energy Bill Savings
- Acoustic comfort of the appliance
- Further possibilities for reducing energy consumption

### **Project Targets**

### **Complete portfolio**





A complete and wide portfolio, with different technology platforms to cover all needs of commercial refrigaration



## **VNEX**

# The **largest reciprocating** variable speed compressor in the market with TOP EFFICIENCY.



**VNEX** 

- Pioneers in the creation of large VCC reciprocating compressors
- LBP and MBP models
- Up to 6 doors applications with 2 VNEX systems



Island freezer



Reach-In



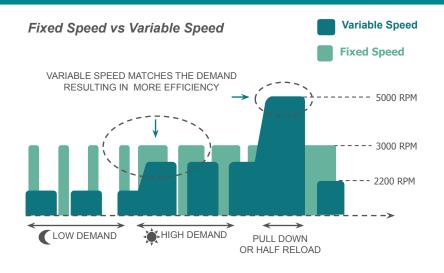
Display Cabinet



Monoblock



The variable speed technology **adjusts to the demand required by the equipment**, resulting in considerable energy consumption reduction compared to single speed compressors



### **Benefits**



**Energy Efficiency** 



Low noise & vibration



Wide Voltage range



Food Freshness



Temperature Stability

### Case Study Results



### **Case Study Parameters**

2 Doors Reach In Freezer

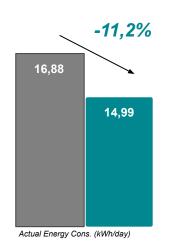


|                 | On-Off        | vcc               |
|-----------------|---------------|-------------------|
| Compressor      | NTX2211U      | VNEX221U          |
| Refrigerant     | R290          | R290              |
| Charge          | 180 g         | 150 g             |
| Туре            | Fixed Speed   | Variable Speed    |
| Defrost         | Hot Gas       | Hot Gas           |
| Evaporator      | Finned-tube   | Finned-tube       |
| Condenser       | Finned-tube   | Finned-tube       |
| Nominal Voltage | 220-240V 50Hz | 208-240V 50/60 Hz |
| Class           | 3-L1          | 3-L1              |
| Energy Label    | С             | С                 |

TDA (Total Display Area): 2,31 m<sup>2</sup>

Cabinet test conditions: ISO-23953-2

### **Energy Consumption Reduction**



11,2%

energy consumption reduction

1.580 kg CO<sub>2</sub>/10 yrs

not emitted due to lower energy consumption assuming 0,229 kg CO<sub>2</sub>e / kWh\*

127 €/year

savings in the energy bill assuming 185€ / MWh electricity cost\*\*

-4 dB (A)

compressor noise reduction at ASHRAE LBP

### Results obtained by just switching the compressor.

Further savings can be achieved by optimizing the cooling circuit for the VCC and applying EC fans instead of the actual AC fans; simulations indicate that the saving can approach 20%

<sup>\*</sup> according to data from the European Environment Agency

<sup>\*\*</sup> IBIS World Consulting Firm

### Conclusions



- The refrigeration sector is deeply involved in the EU actions to protect the environment and counteract the actual energy crisis pursuing energy saving cabinets and environmental friendly refrigerants
- Embraco is recognized as a proactive provider of high efficiency solutions using natural refrigerants
- The new VNEX VCC compressors represent a further step on this road: their contribution to the energy saving allows lower CO<sub>2</sub> emissions and important operative cost reductions, as evidenced in this case study.
- Further energy savings can be achieved by using other energy saving components such as EC Fans.
- VNEX energy efficiency facilitate reaching higher Labelling Class and compliance with the Labeling limit fit for Sept 2023 for the commercial cabinets.
- Due to its low noise and vibration level, VNEX is particularly suitable for large multiplex installations
- The VNEX cooling capacity offers interesting options (such as two independent circuits for the large cabinets, refrigerant charge >150 g) for the cabinet performances and energy saving optimization.





