

# MBTC Pipeline

## Mont Belvieu to Texas City, Texas



### Project Overview

ONEOK, Inc., a Tulsa-based midstream service provider, is proposing to build, as construction manager for MBTC Pipeline LLC, a new pipeline to transport liquefied petroleum gas (LPG) to an export facility. The MBTC Pipeline LLC project is an approximately 45-mile, 24-inch diameter pipeline that will have the capacity to transport approximately 300,000 barrels per day (B/D) of LPG from Southeast Texas to Texas City for export by ship. This project is expected to be completed in early 2028.

MBTC Pipeline will originate in Chambers County, Texas traversing south to Galveston County through Trinity and Galveston Bays before terminating at a new export facility.

### Working with Stakeholders

Listening to stakeholders and obtaining input on the route is an important part of the project's development. ONEOK is committed to proactive and meaningful dialogue with landowners, community leaders and other stakeholders in order to provide accurate and timely responses to their questions or concerns. Right-of-way teams work diligently with landowners to establish and acquire easement agreements, which grant permission for the pipeline to be constructed, operated and maintained on their property. ONEOK seeks a route that will minimize impact to communities and the environment, while also allowing for safe construction and operation once the project is complete.



### Approximate Timeline of Proposed Project

Many of the below items commence on the schedule identified and continue through the completion of the project.

**2025**

Conduct civil, environmental and engineering surveys.

Complete right of way acquisition.

Permit preparation and submittal activities begin.

Community outreach begins and will continue through completion of the project.

**2026**

Permits acquired.

Acquisition of key long lead materials and equipment.

Construction activities begin.

**2027**

Construction activities continue.

**Early 2028**

Construction activities complete and pipeline in service.



**ONEOK**

## Safety is a Priority

Pipelines are a safe and efficient method of transporting energy resources. ONEOK and its subsidiaries safely operate more than 50,000 miles of natural gas, natural gas liquids, refined products and crude pipelines between the Canadian border and the Texas Gulf Coast.

Fostering a zero-incident safety culture is part of ONEOK’s safety commitment. This focus will apply to the design, construction and operation of the project. The pipeline will meet government and industry standards, be monitored daily during construction and tested prior to being placed in service. Once operational, the pipeline will be monitored around the clock using sensors and communications technology. The pipeline will undergo regular inspections to check for operational integrity.

## Supporting Communities

ONEOK is committed to investing in the communities where it operates and where its employees live and work. ONEOK employs approximately 5,000 people companywide and nearly 850 in Texas. ONEOK expects the pipeline will generate jobs throughout the execution of the project. Once the project is completed, communities along the proposed route will benefit from tax revenues supporting public services and schools, for example.

## Environmental Protection and Regulatory Oversight

Before construction begins, the preliminary route will undergo an extensive environmental review and permitting process. ONEOK will survey the entire route to identify potential impacts to environmental and cultural resources. Surveys also involve conducting studies of local wildlife, water and soil conditions. ONEOK will obtain and comply with all applicable federal, state and local permits authorizing the construction of the project.

## Construction and Restoration

The pipeline will be made of high-strength steel and a protective layer of coating to prevent corrosion. The pipeline will be constructed as required by the U.S. Department of Transportation pipeline safety regulations and will be construction to meet the regulations under Section 10 of the Rivers and Harbors Act of 1899 and Section 404 of the Clean Water Act.

Inspectors are assigned to construction areas to monitor compliance with all federal, state and local rules and regulations throughout construction and until restoration is complete.

Before construction on land begins, the right of way will be staked by survey crews. Then, topsoil will be stripped from the right of way and stored separately from the subsoil so that it can be replaced appropriately during restoration.

Pipe sections will be staged along the right of way, also known as “stringing.” Joints of pipe will be bent and ultimately welded together to form one long, continuous segment that conforms to the contours of the land. The pipe sections will be welded by qualified pipeline welders and/or mechanized welders and X-rayed to verify mechanical integrity. Coating will be applied to welded joints to protect the pipe from corrosion.

Equipment will then dig the trench so that specialty equipment can lower the welded pipe into the trench and backfill with subsoil. The topsoil will then be spread back over the right of way and seeded (as necessary) for revegetation.

## About ONEOK

At ONEOK (pronounced ONE-OAK) (NYSE: OKE), we deliver energy products and services vital to an advancing world. We are a leading midstream operator that provides gathering, processing, fractionation, transportation and storage services. Through our more than 60,000-mile pipeline network, we transport the natural gas, natural gas liquids (NGLs), refined products and crude that help meet domestic and international energy demand, contribute to energy security and provide safe, reliable and responsible energy solutions needed today and into the future. As one of the largest diversified energy infrastructure companies in North America, ONEOK is delivering energy that makes a difference in the lives of people in the U.S. and around the world.

ONEOK is a FORTUNE 500 company and is included in the S&P 500.

For information about ONEOK, visit [oneok.com](http://oneok.com).

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